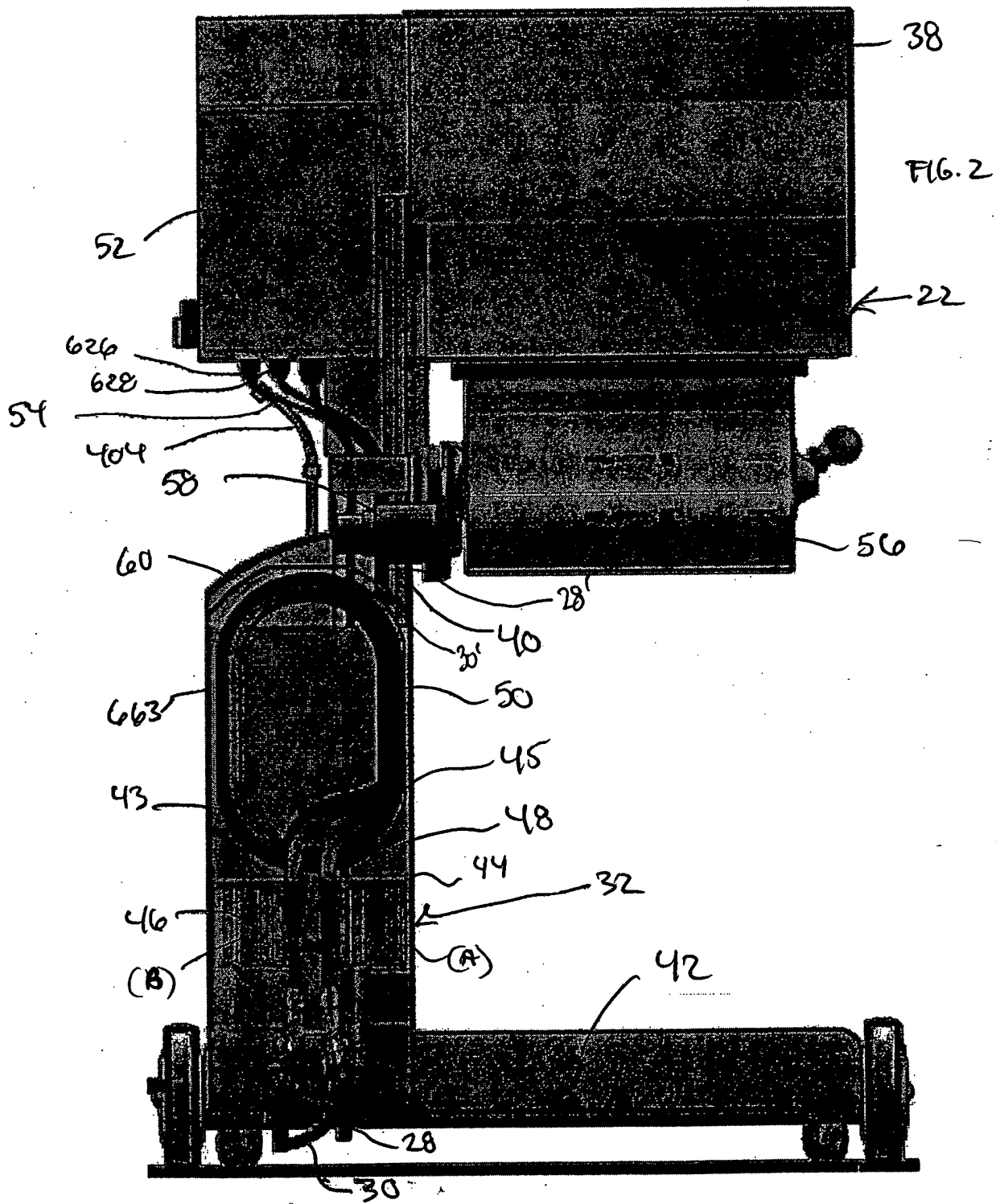


FIG. 1



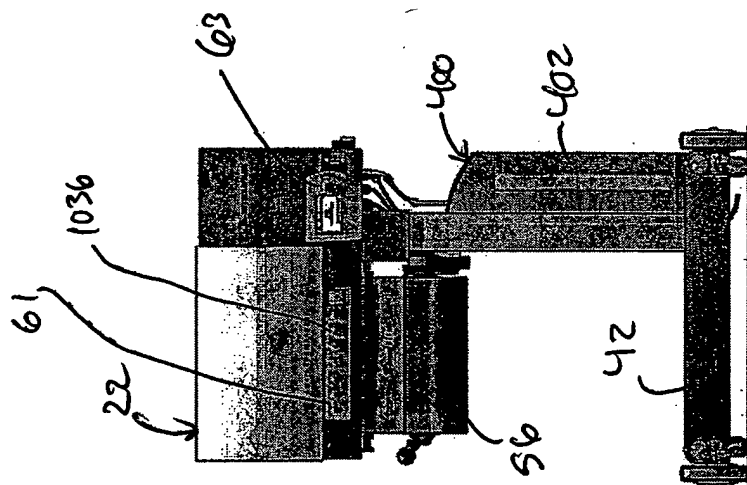


Fig. 3

FIG. 4

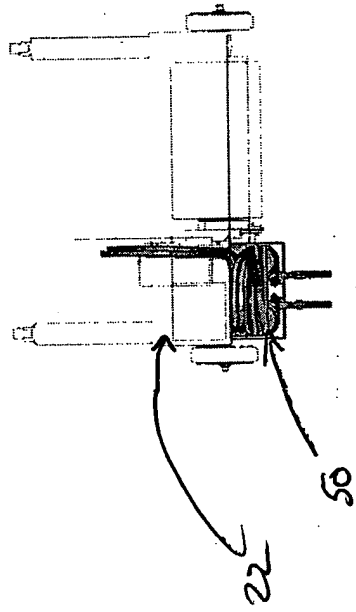


FIG-5

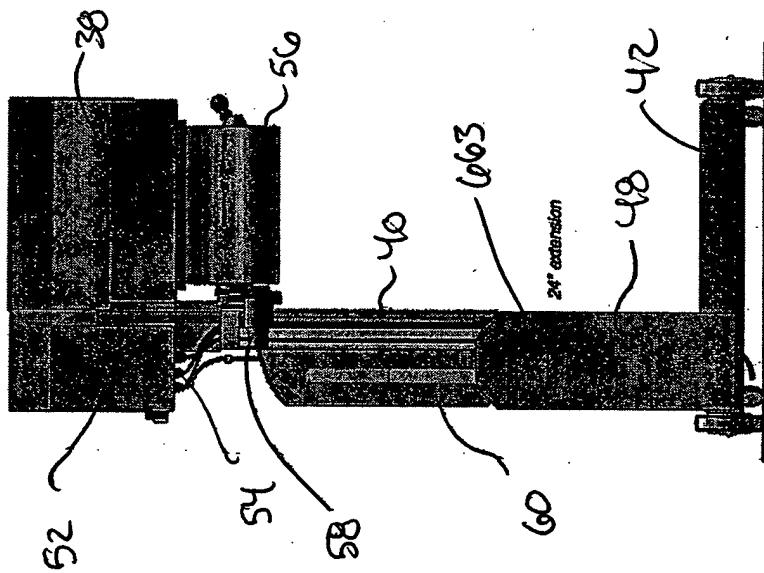


FIG. 6

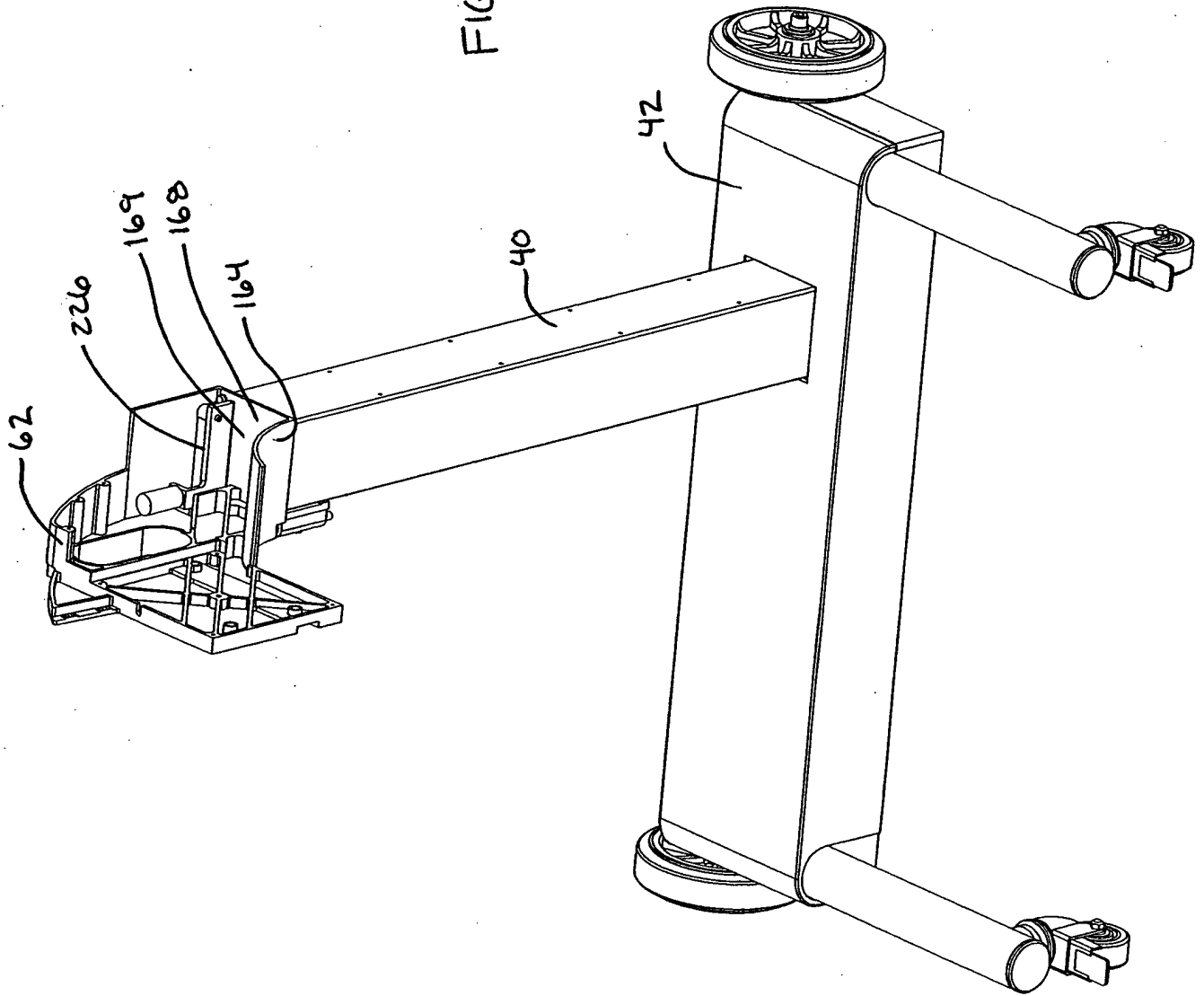


Fig. 7

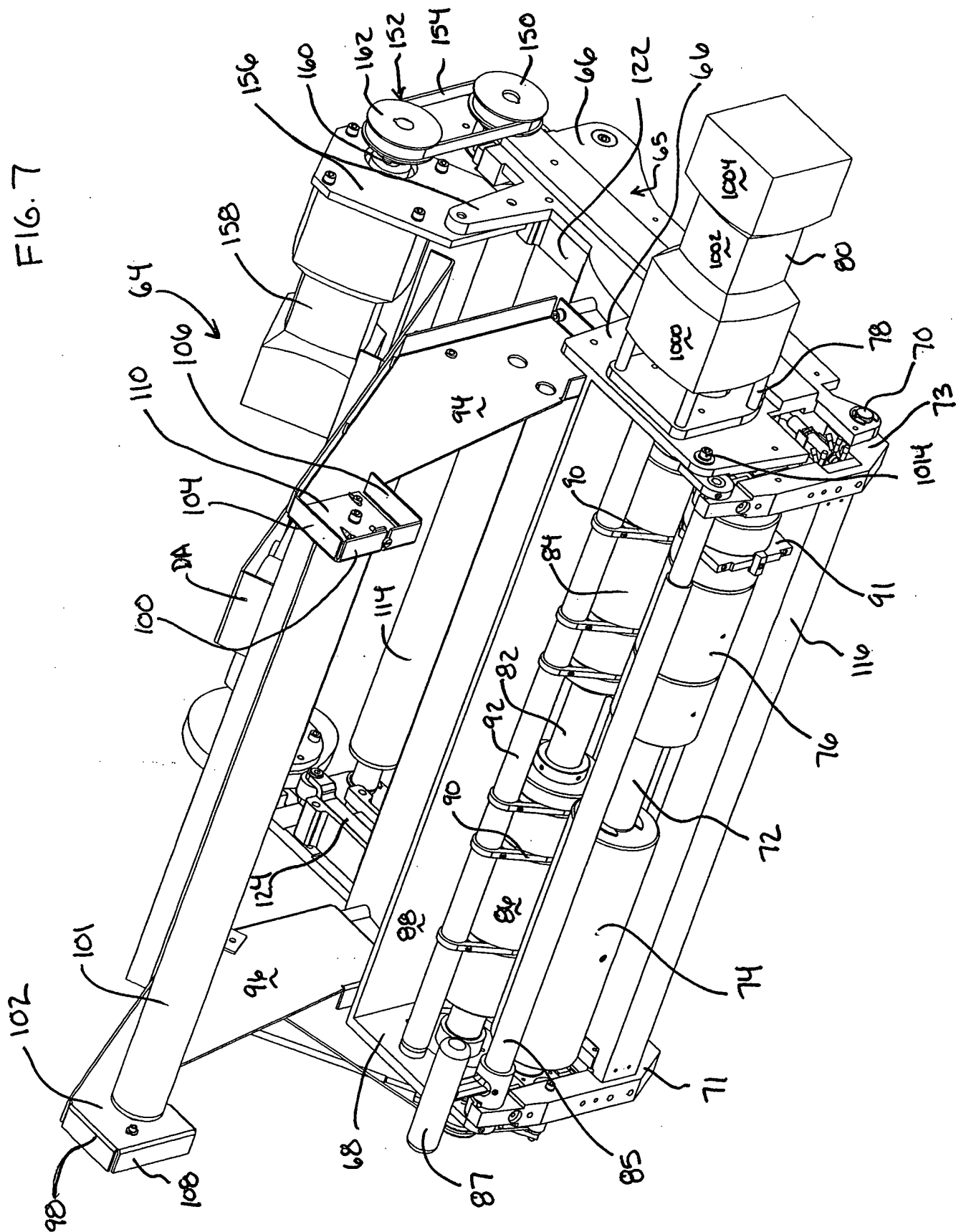


FIG. 8

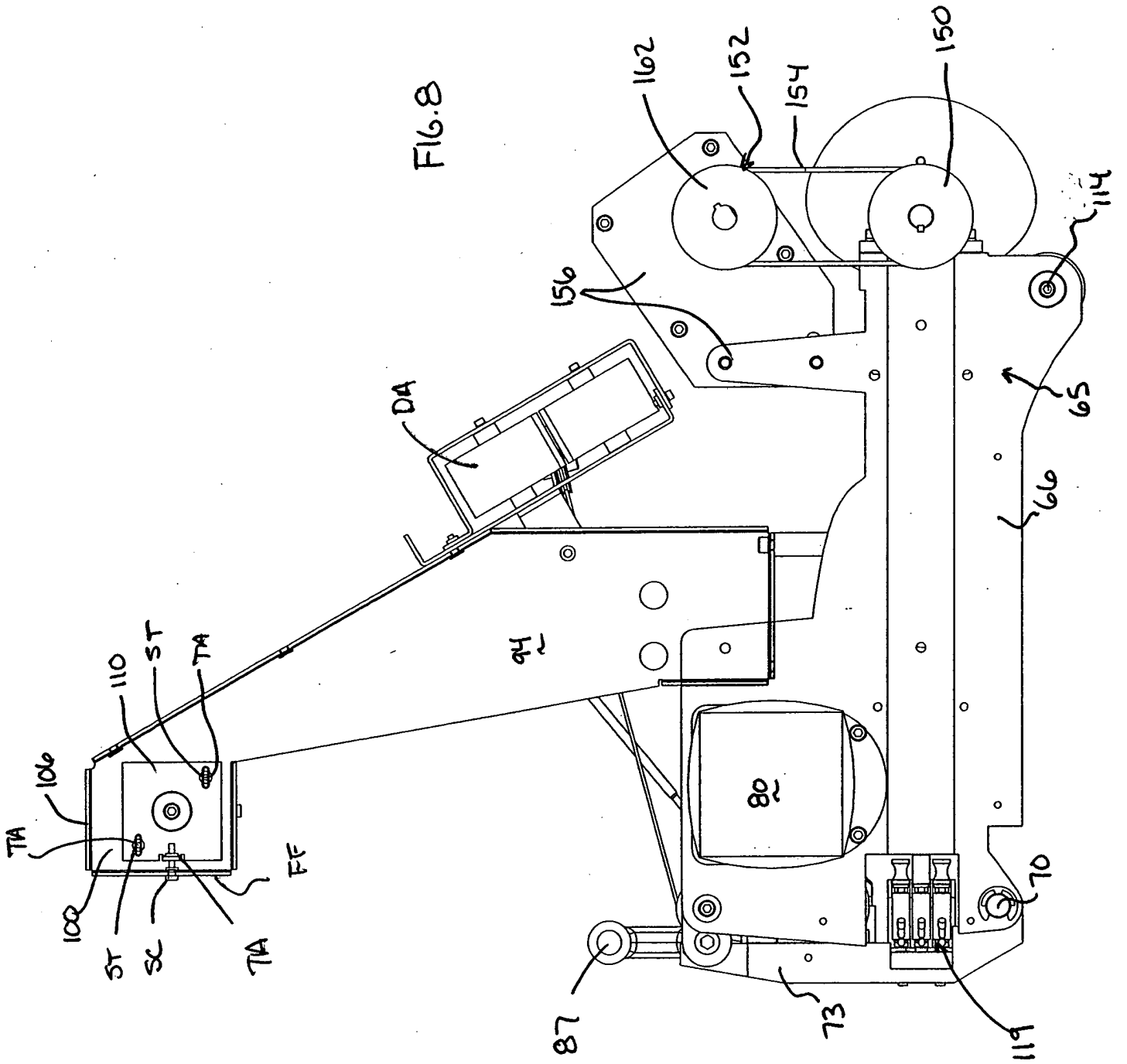
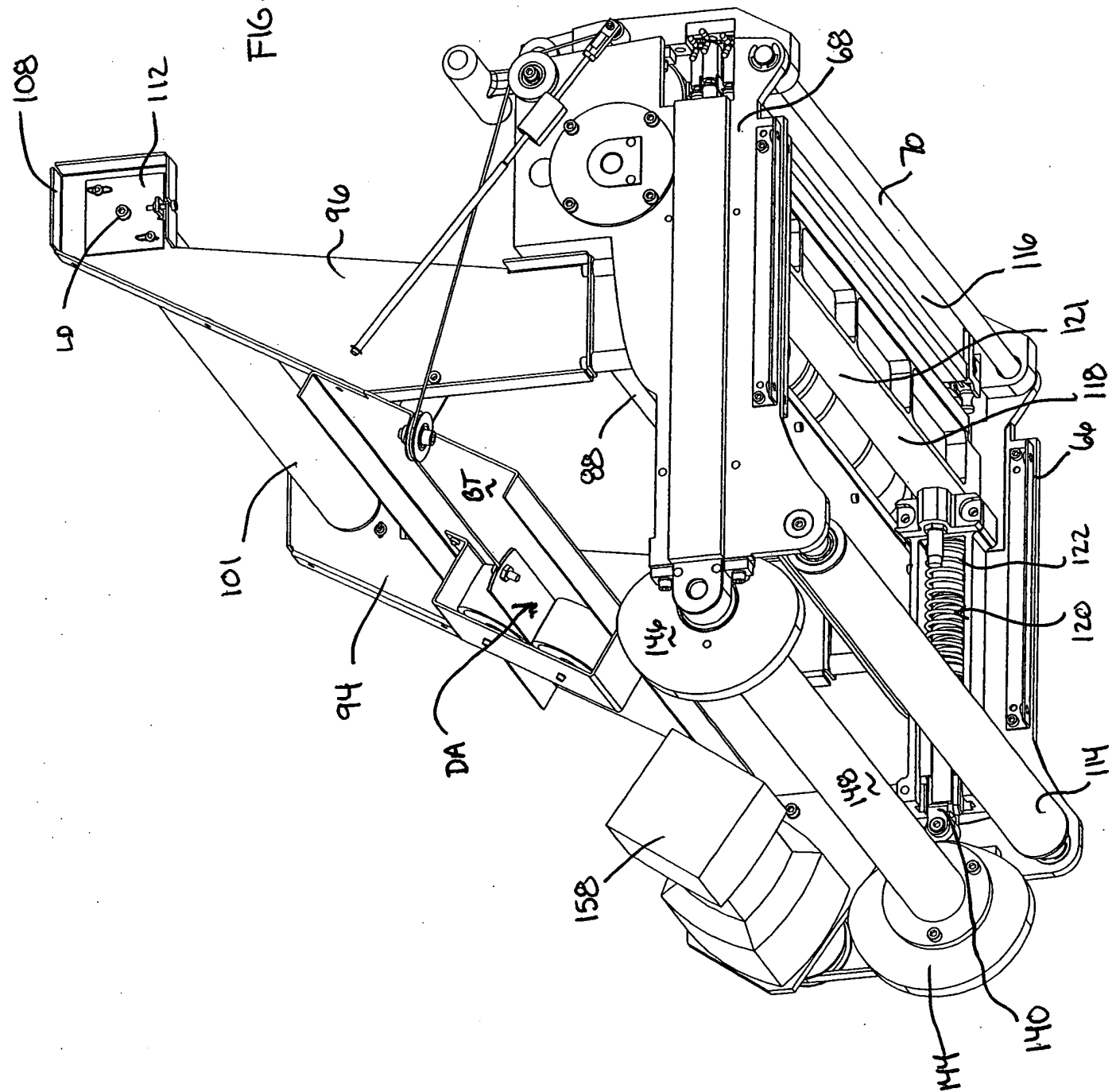


FIG. 9



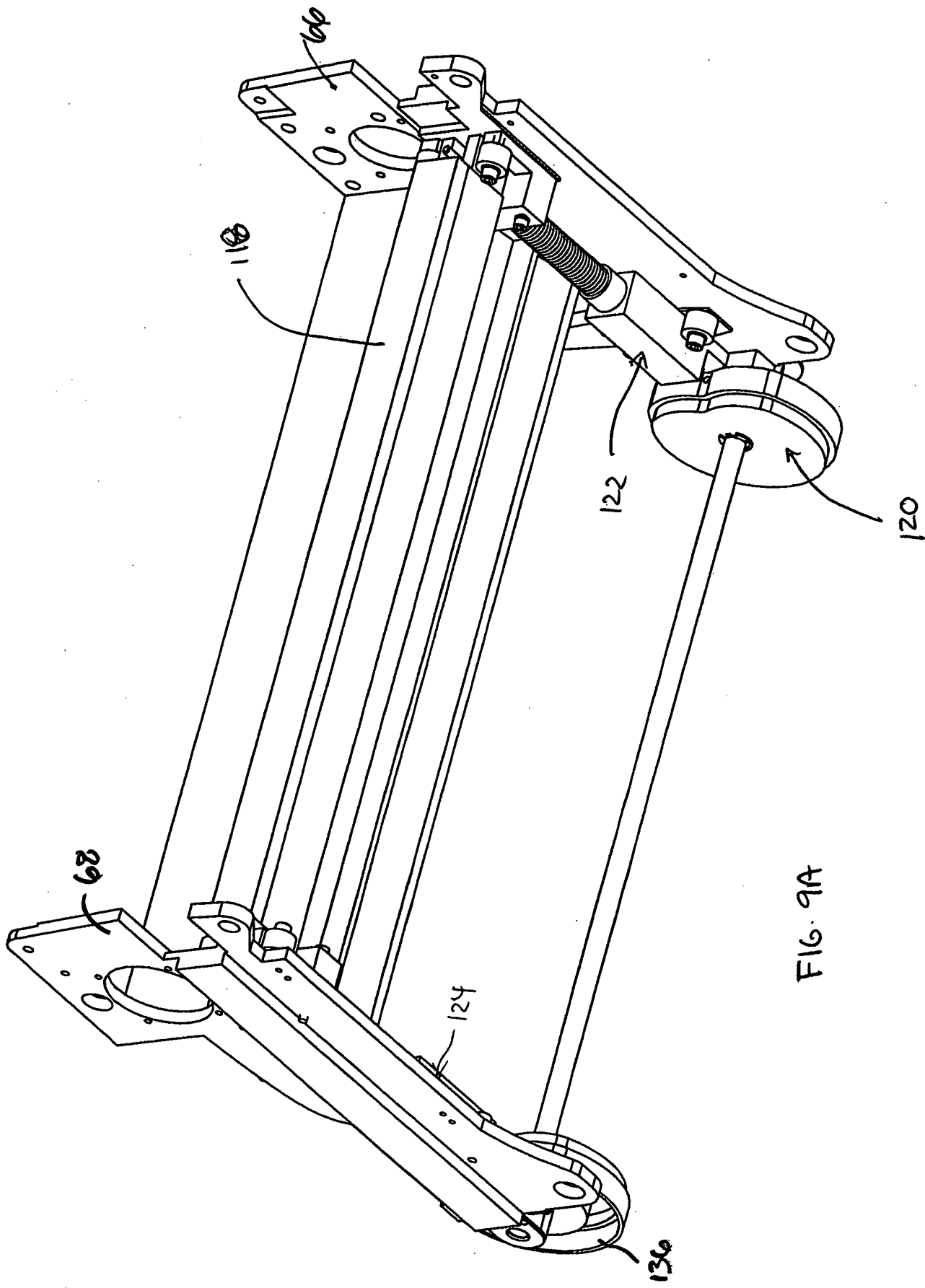


FIG. 9A

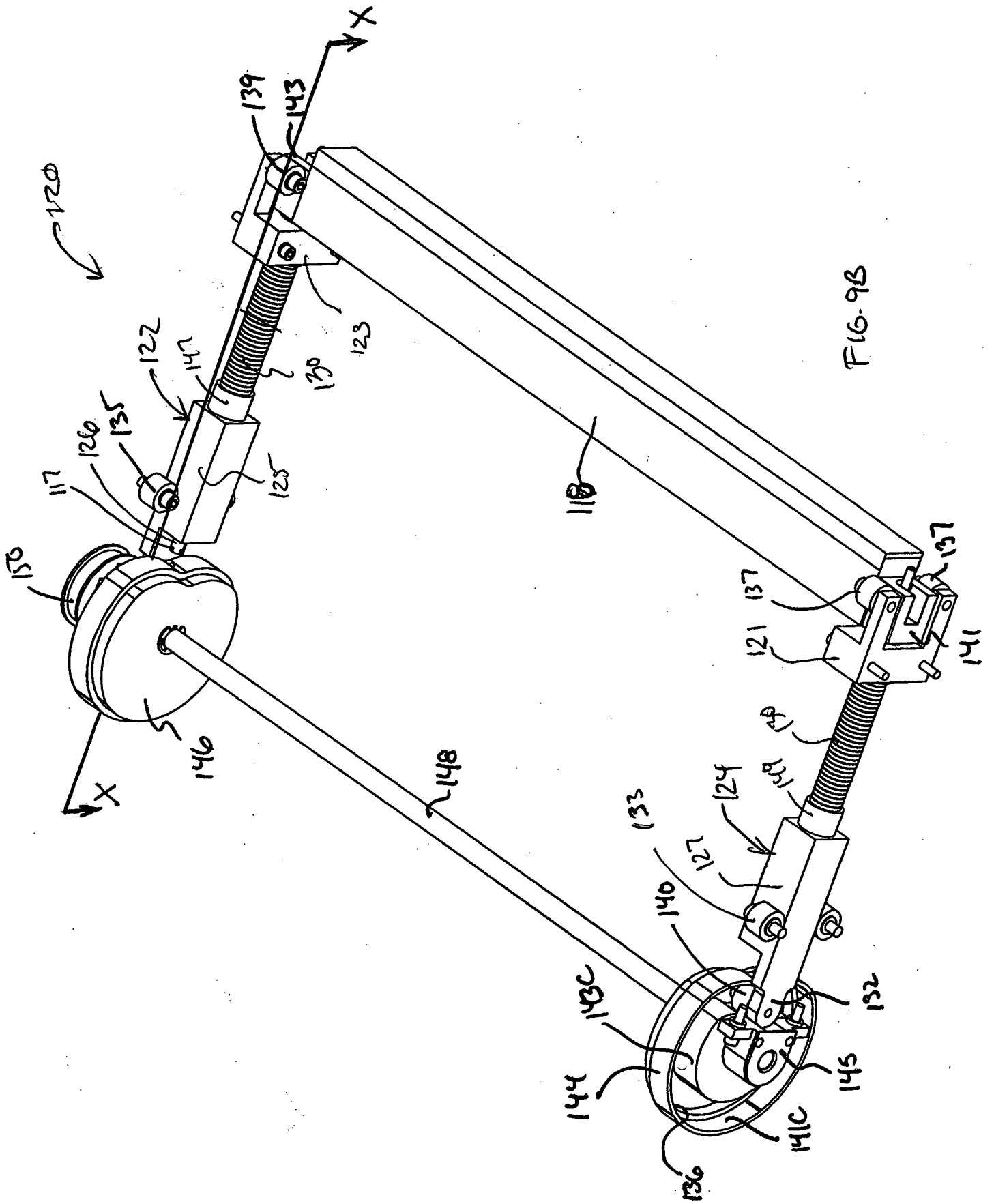


FIG. 9B

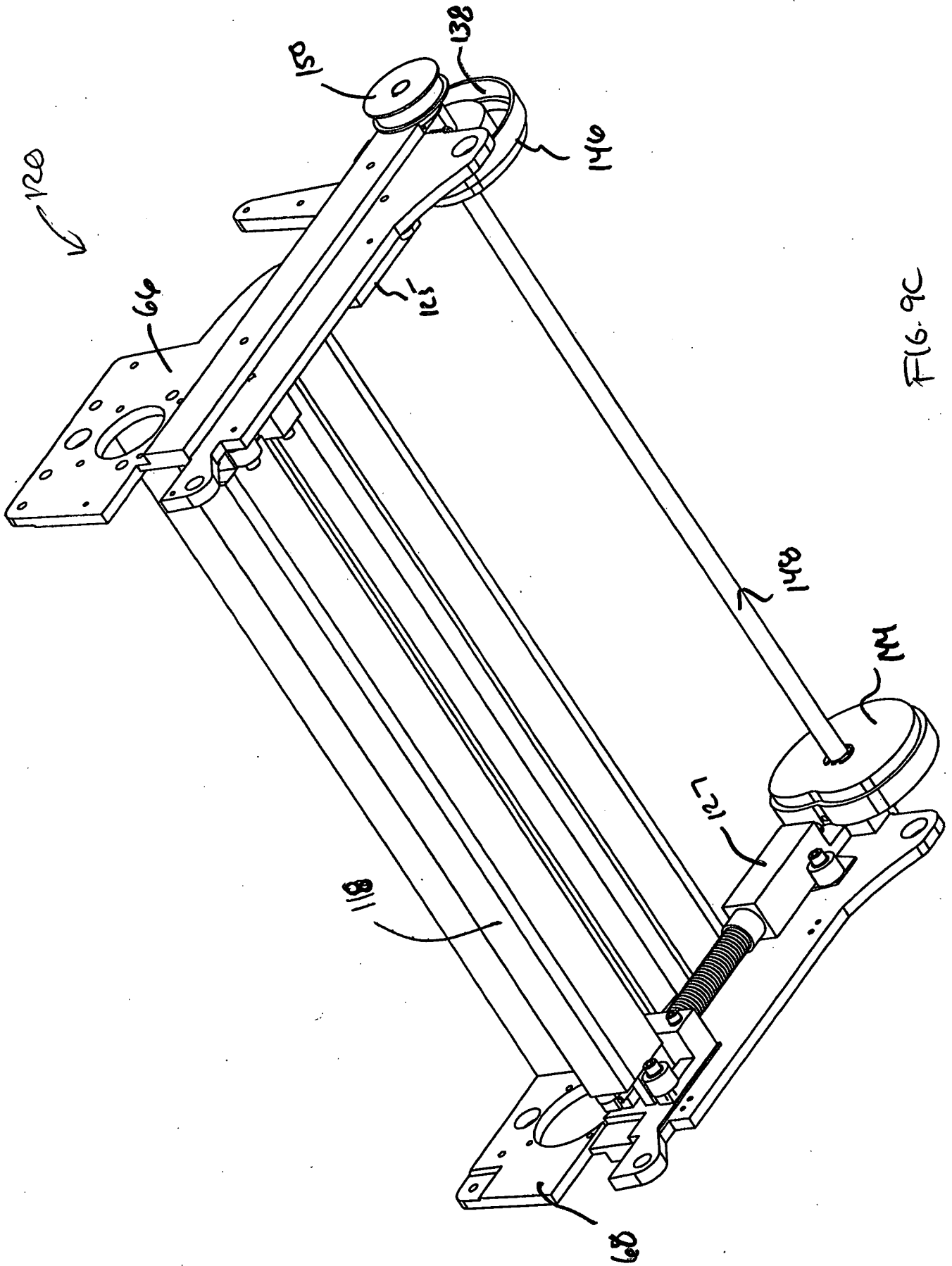


FIG. 9C

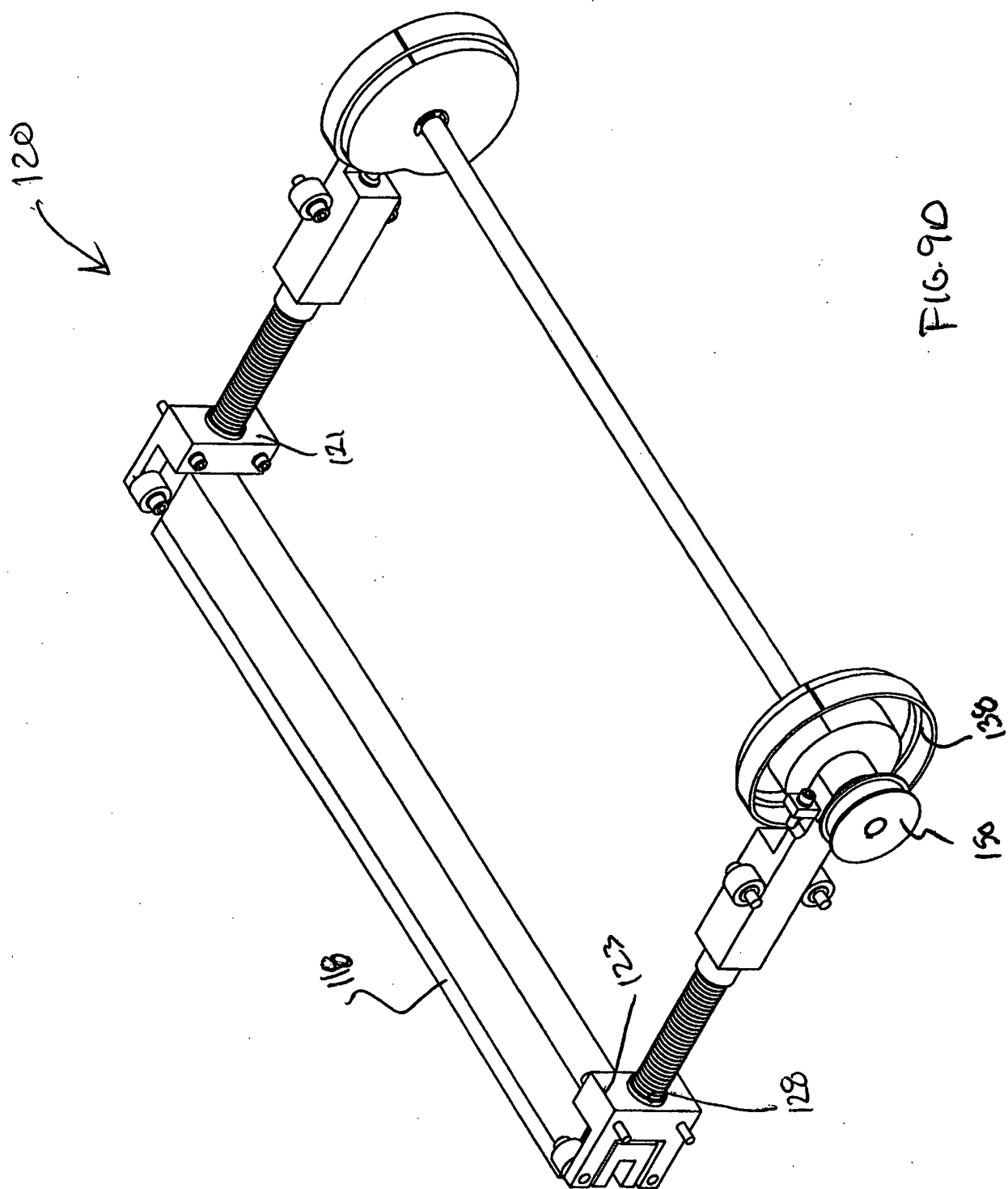
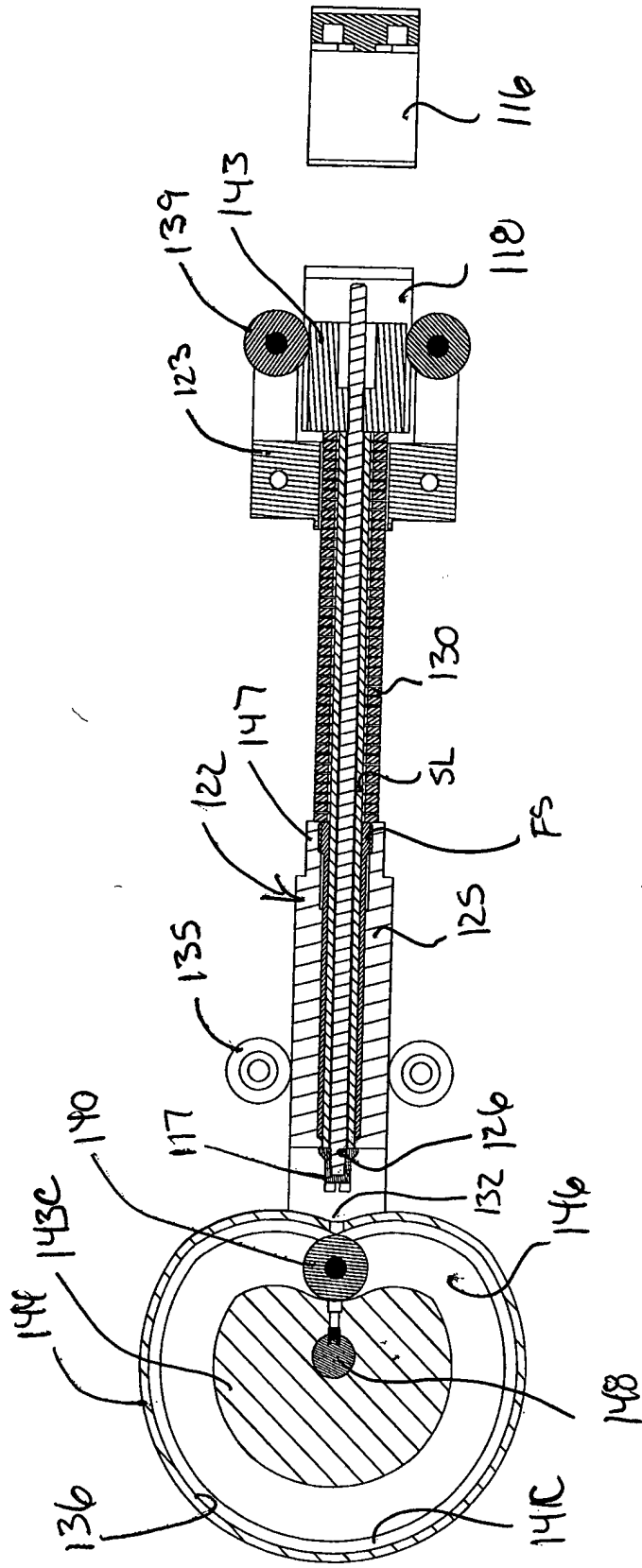


FIG. 9E



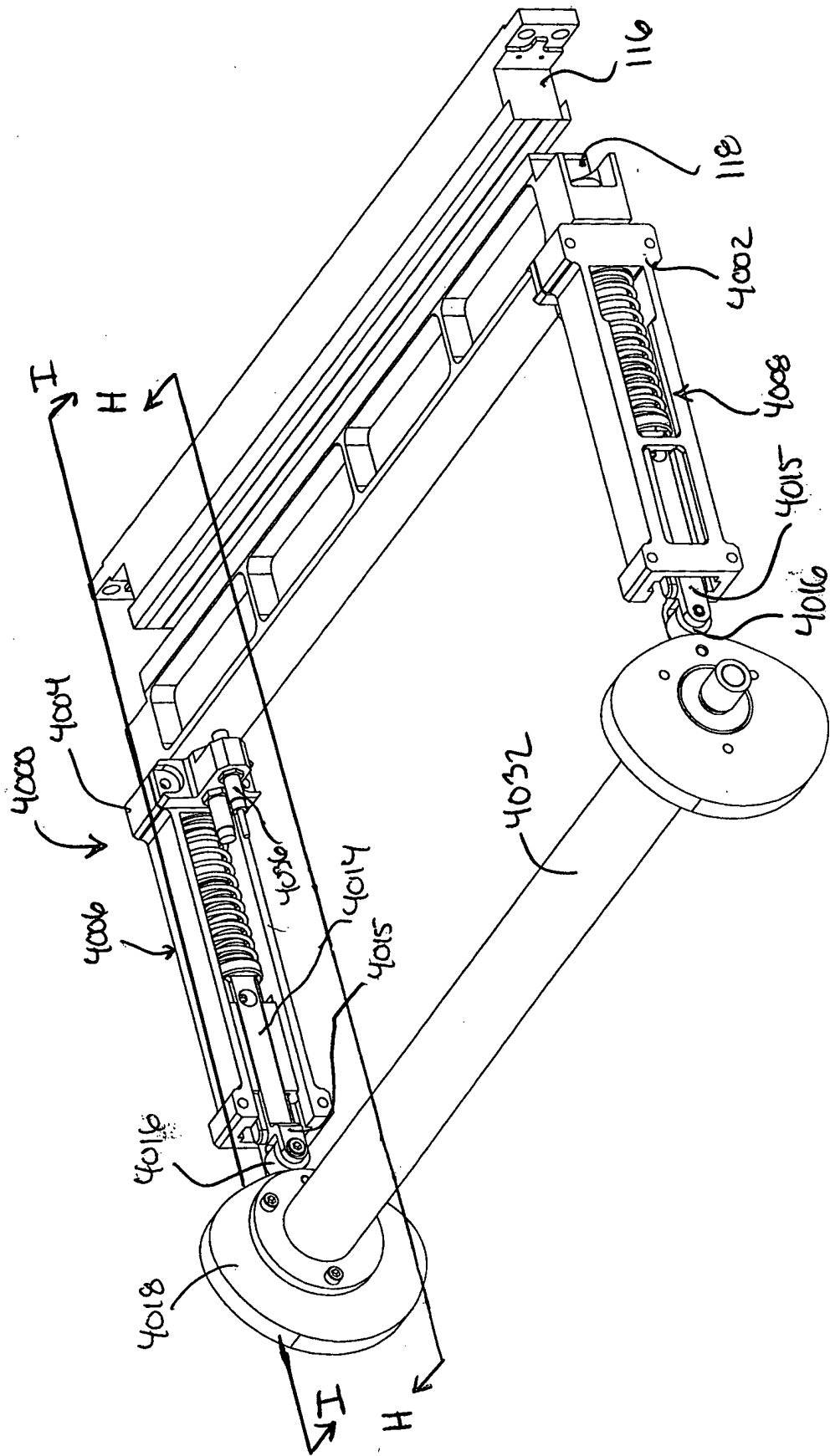


FIG. 9F

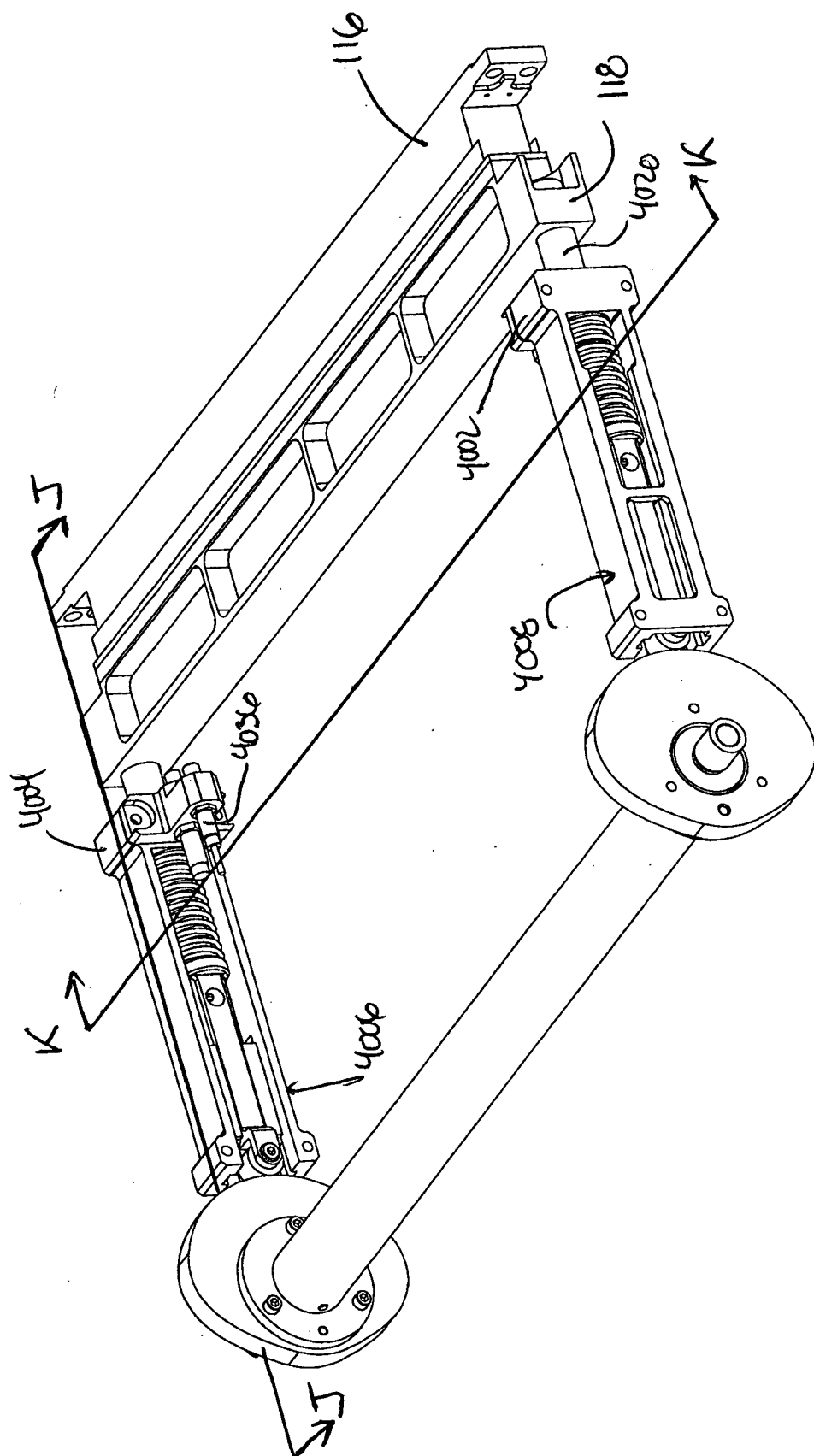
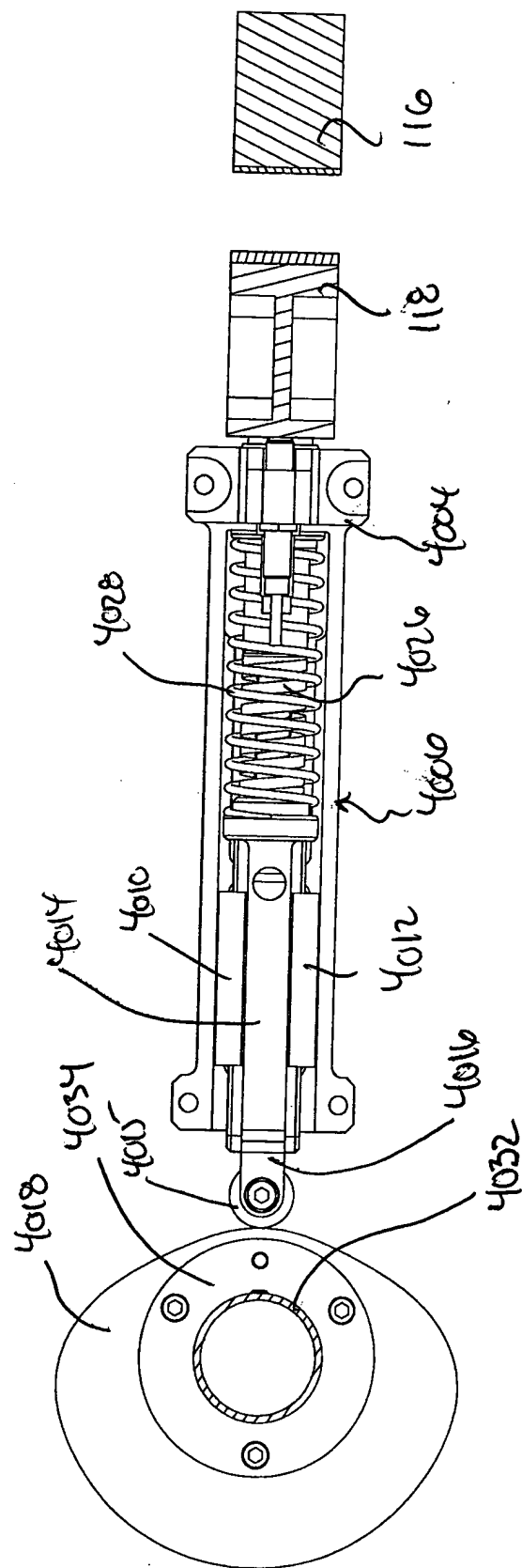


FIG. 9C



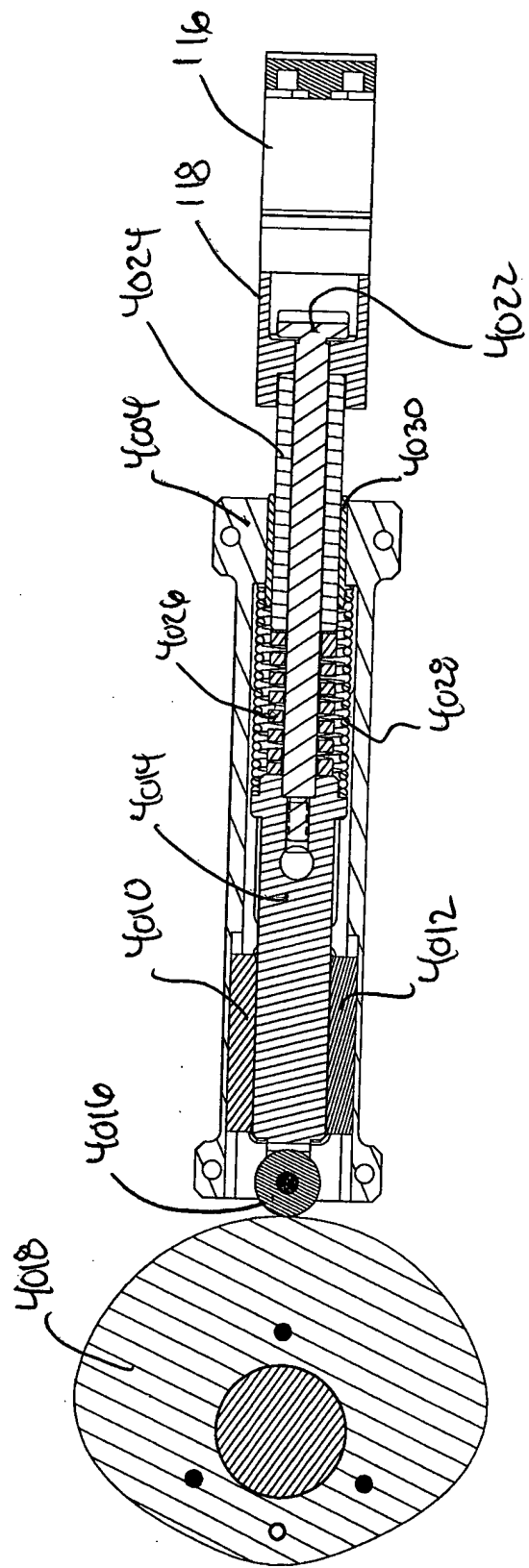


FIG. 95

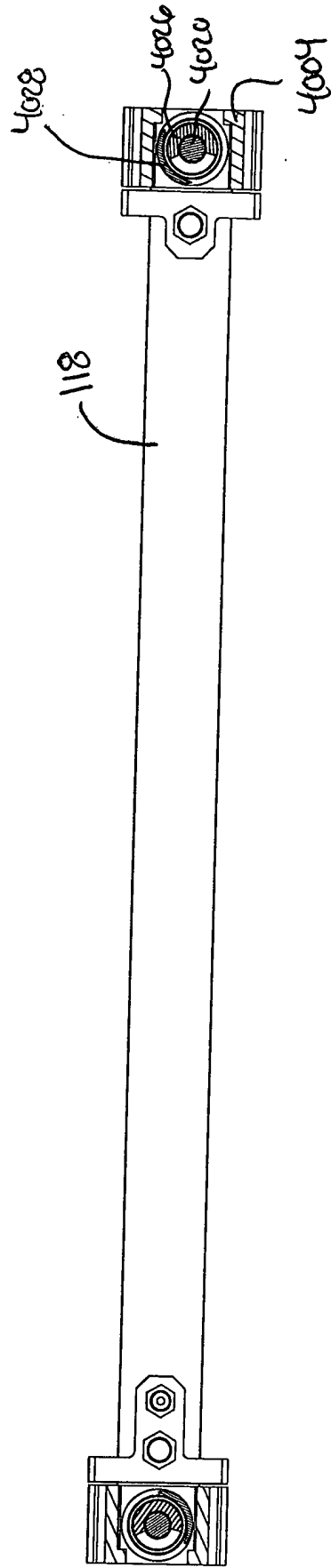
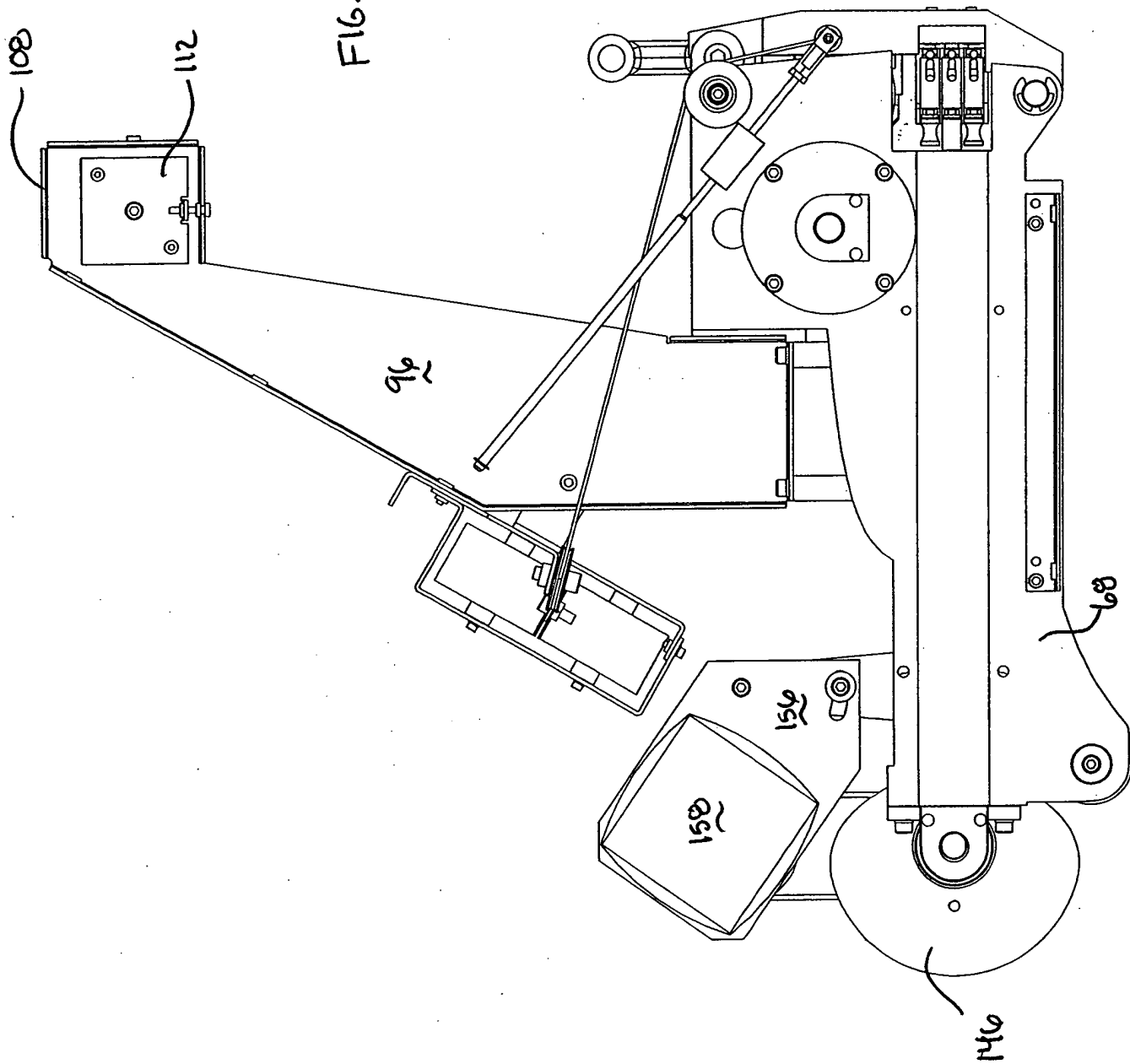


FIG. 9K



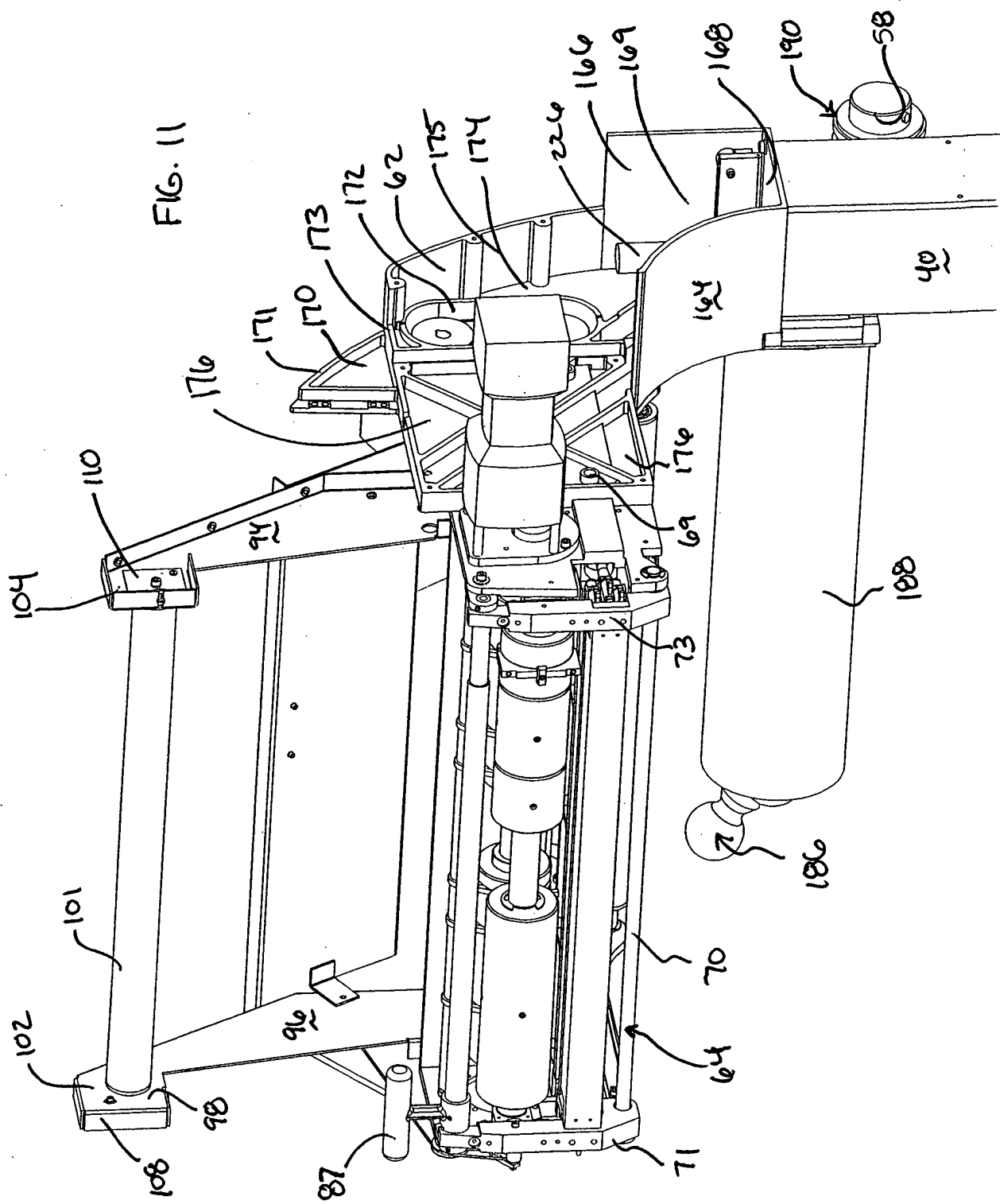


Fig. 11

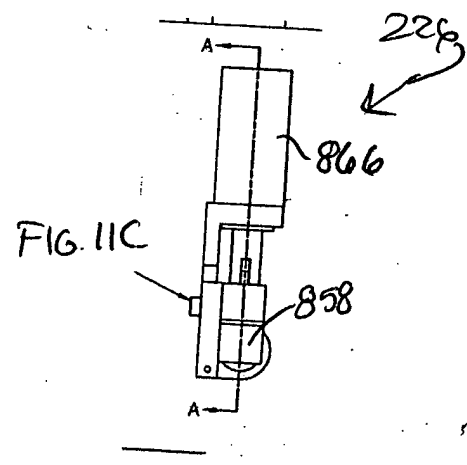
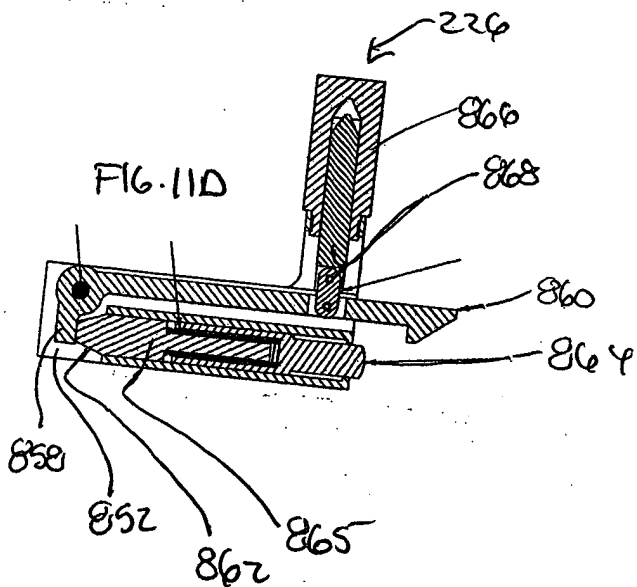
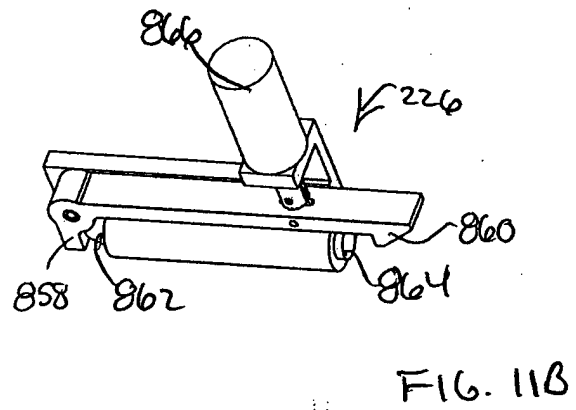
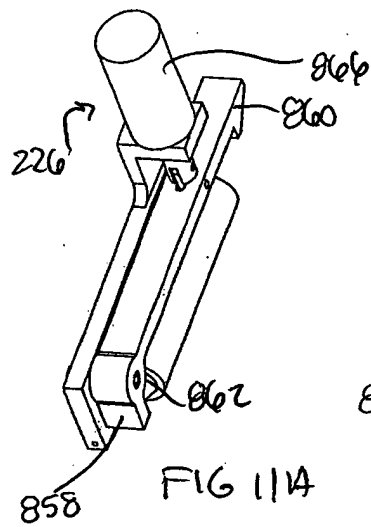


FIG. 12

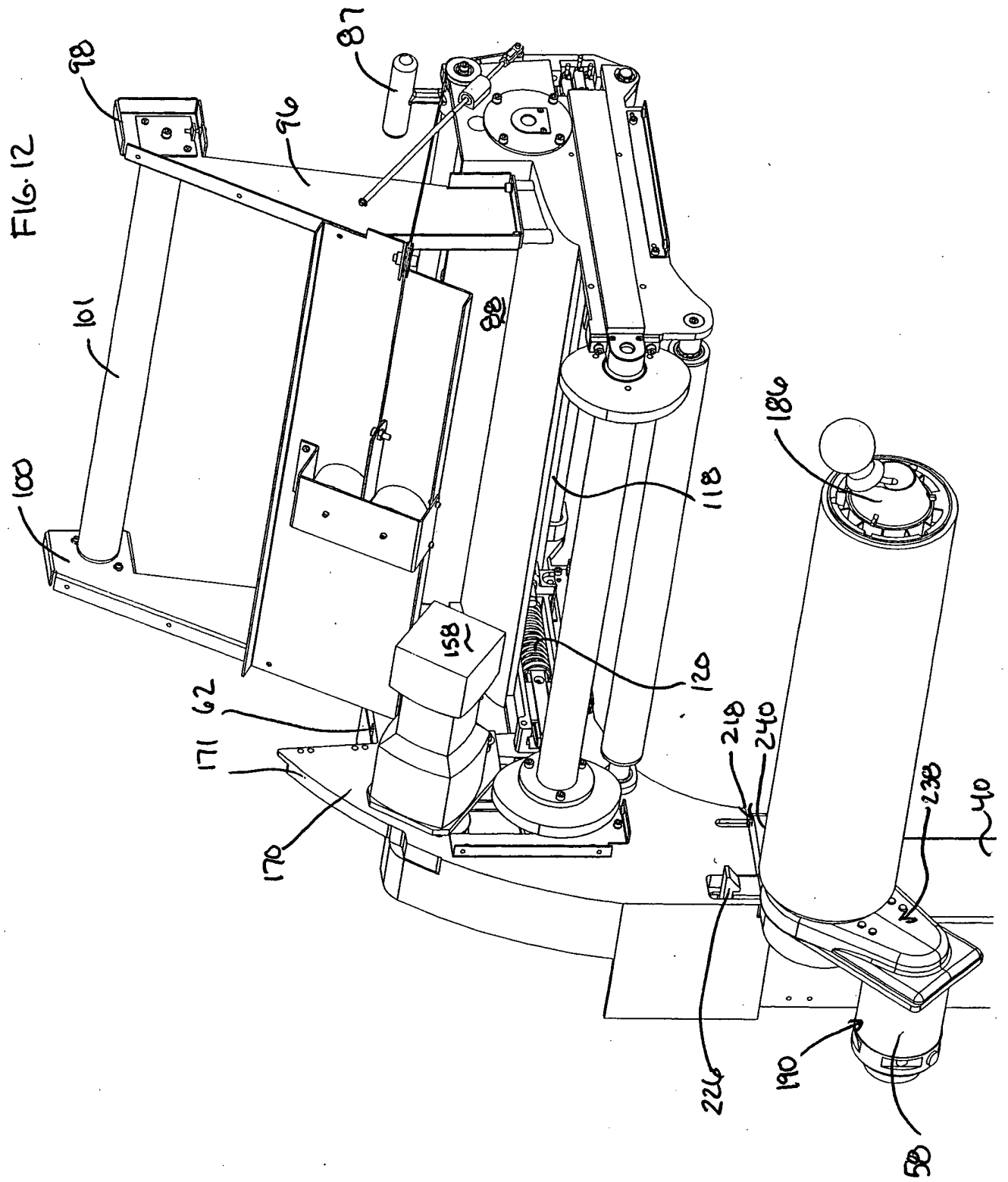


FIG. 13

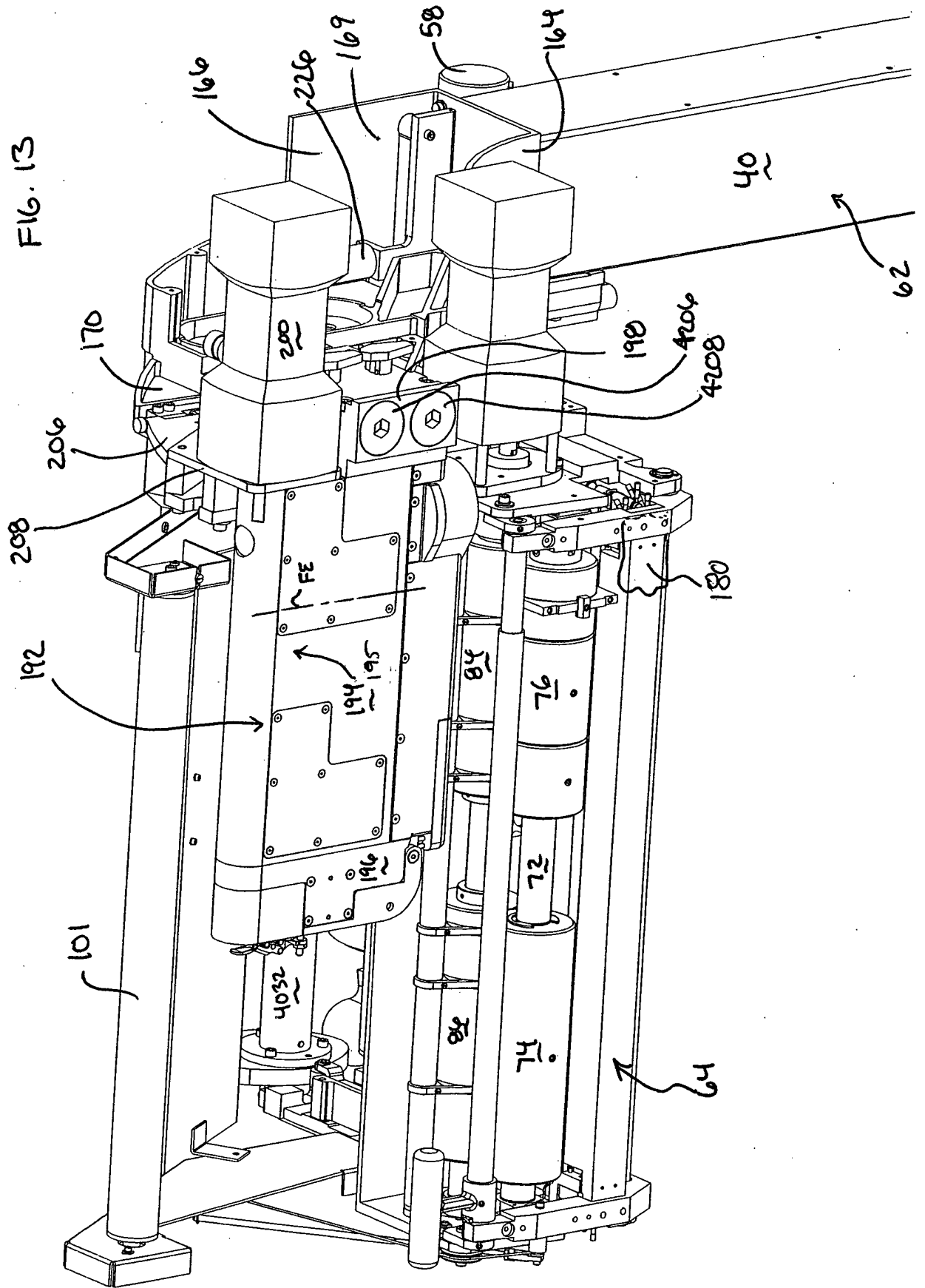


FIG. 14A

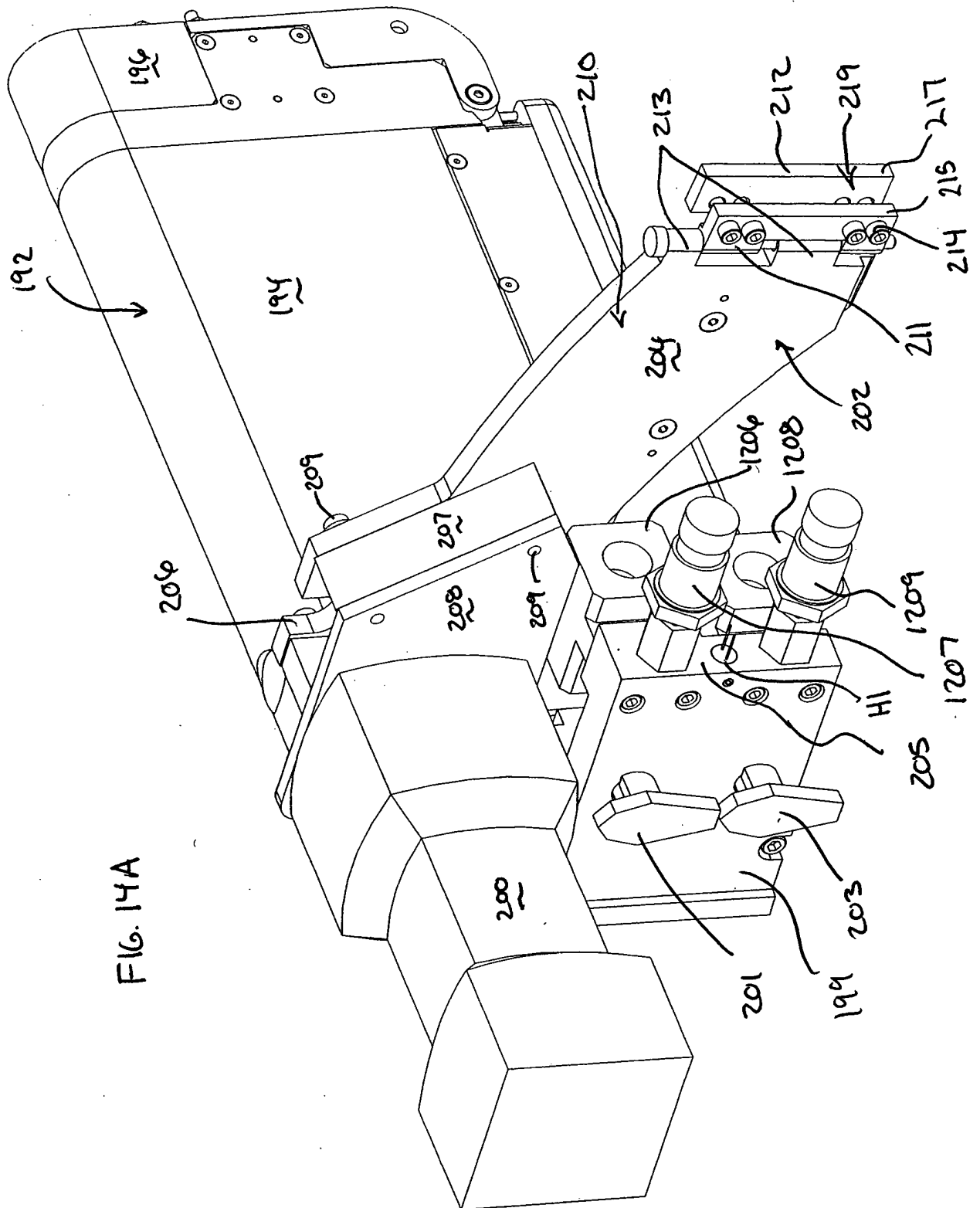
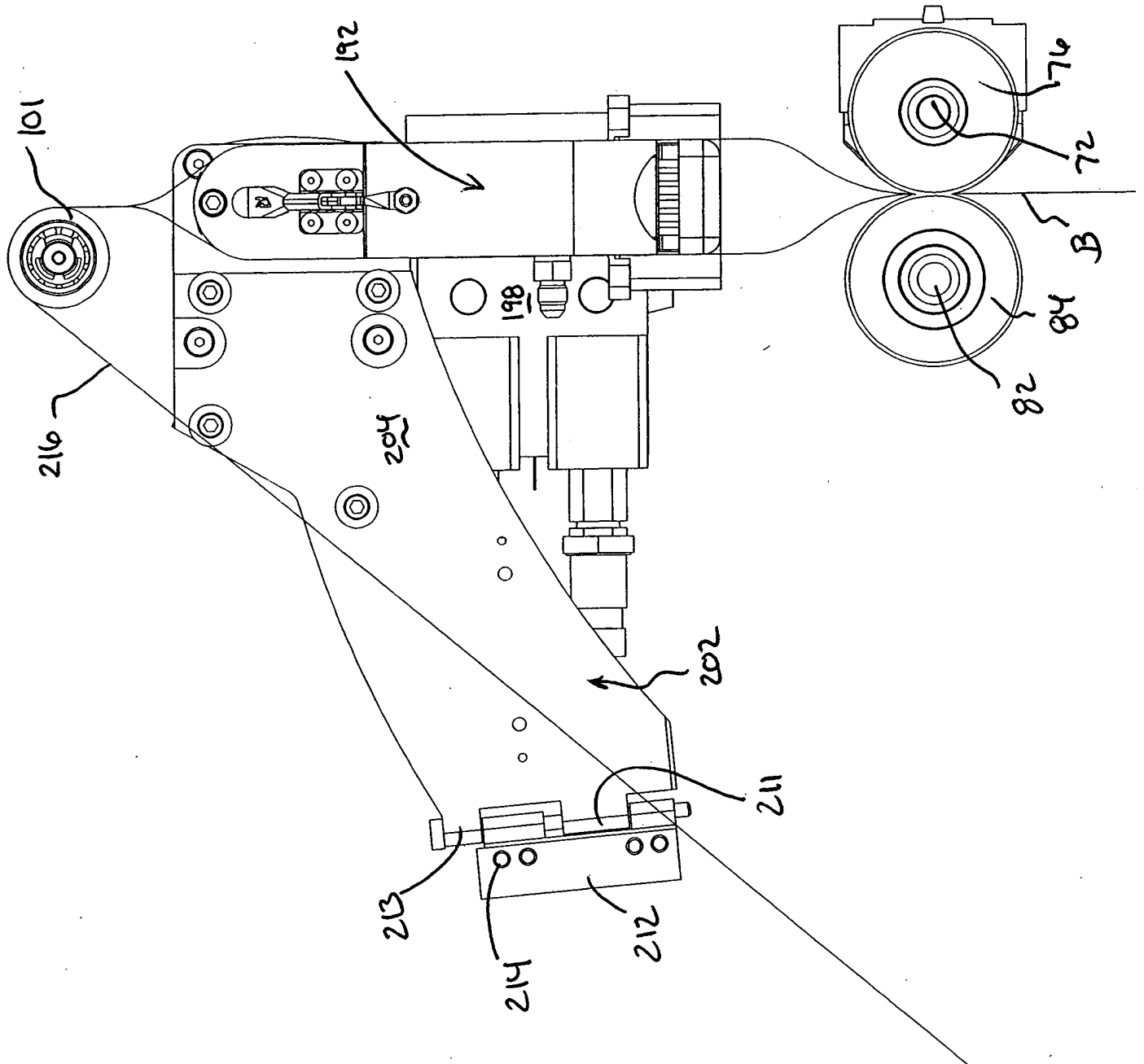


FIG. 14B



FLG 15A

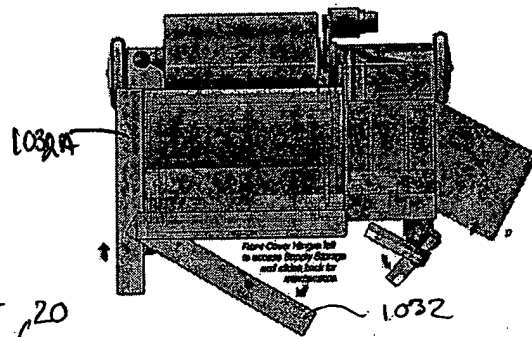


FIG. 15²⁰

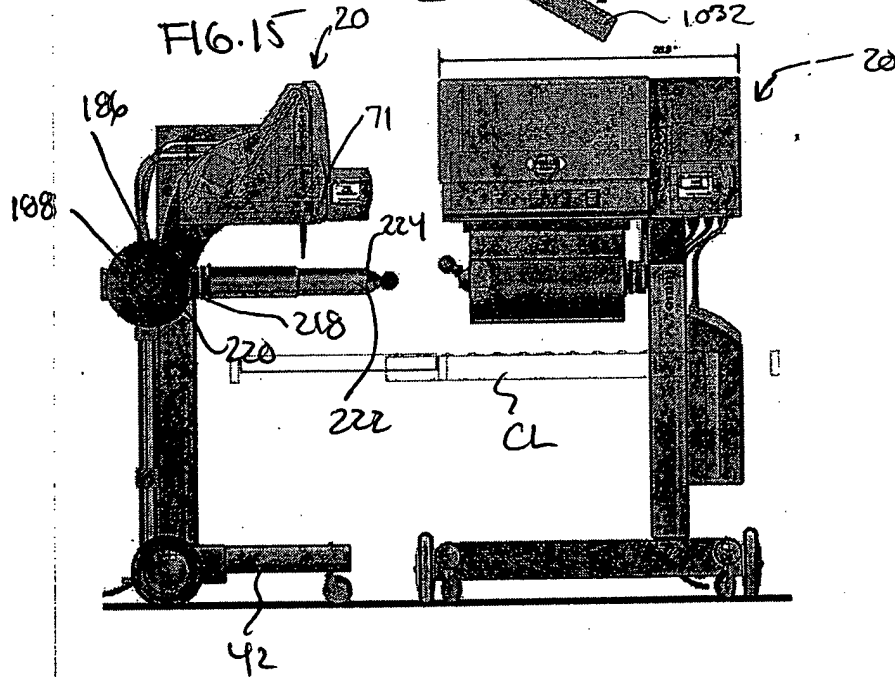
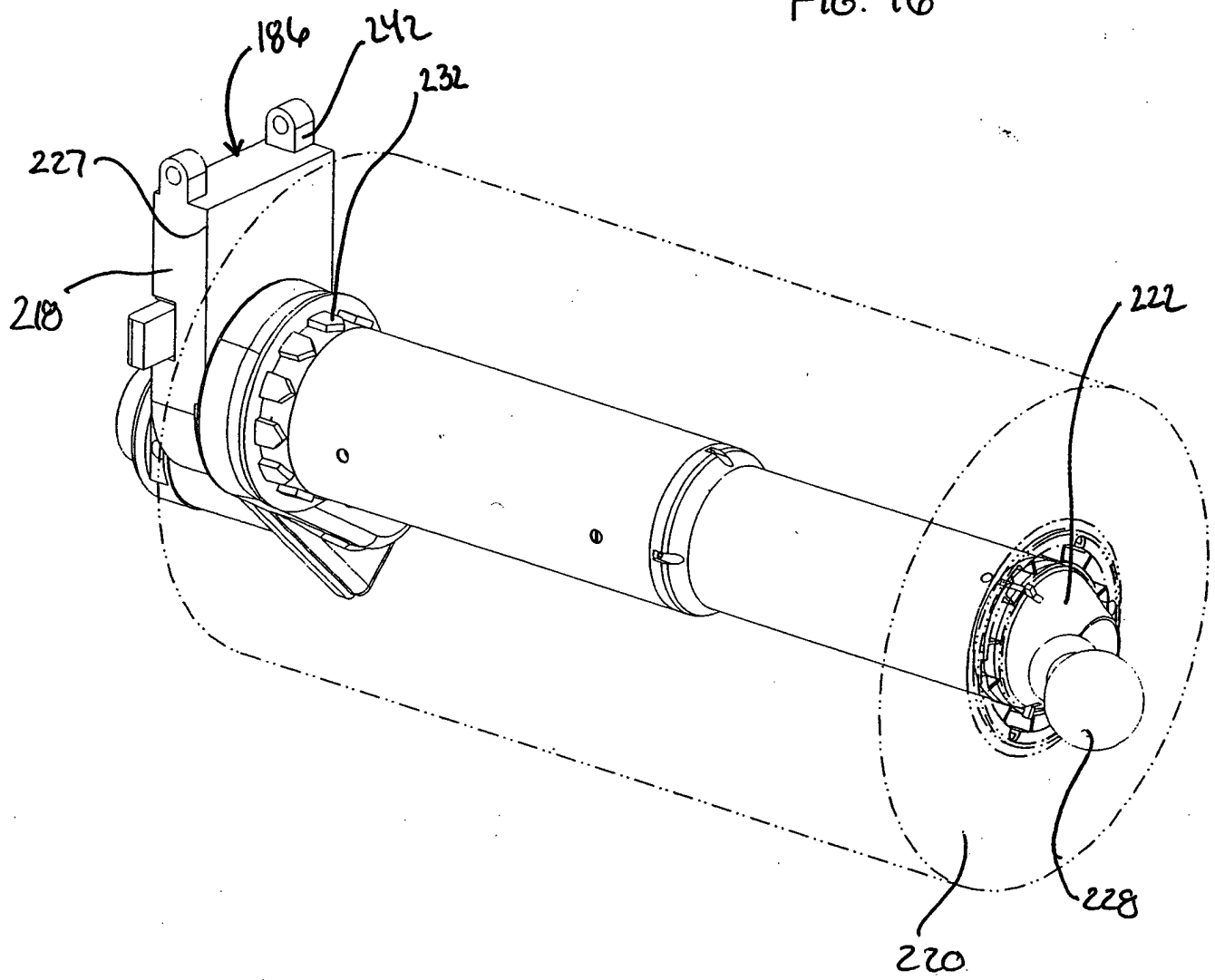


FIG-15B

FIG. 16



F16.17

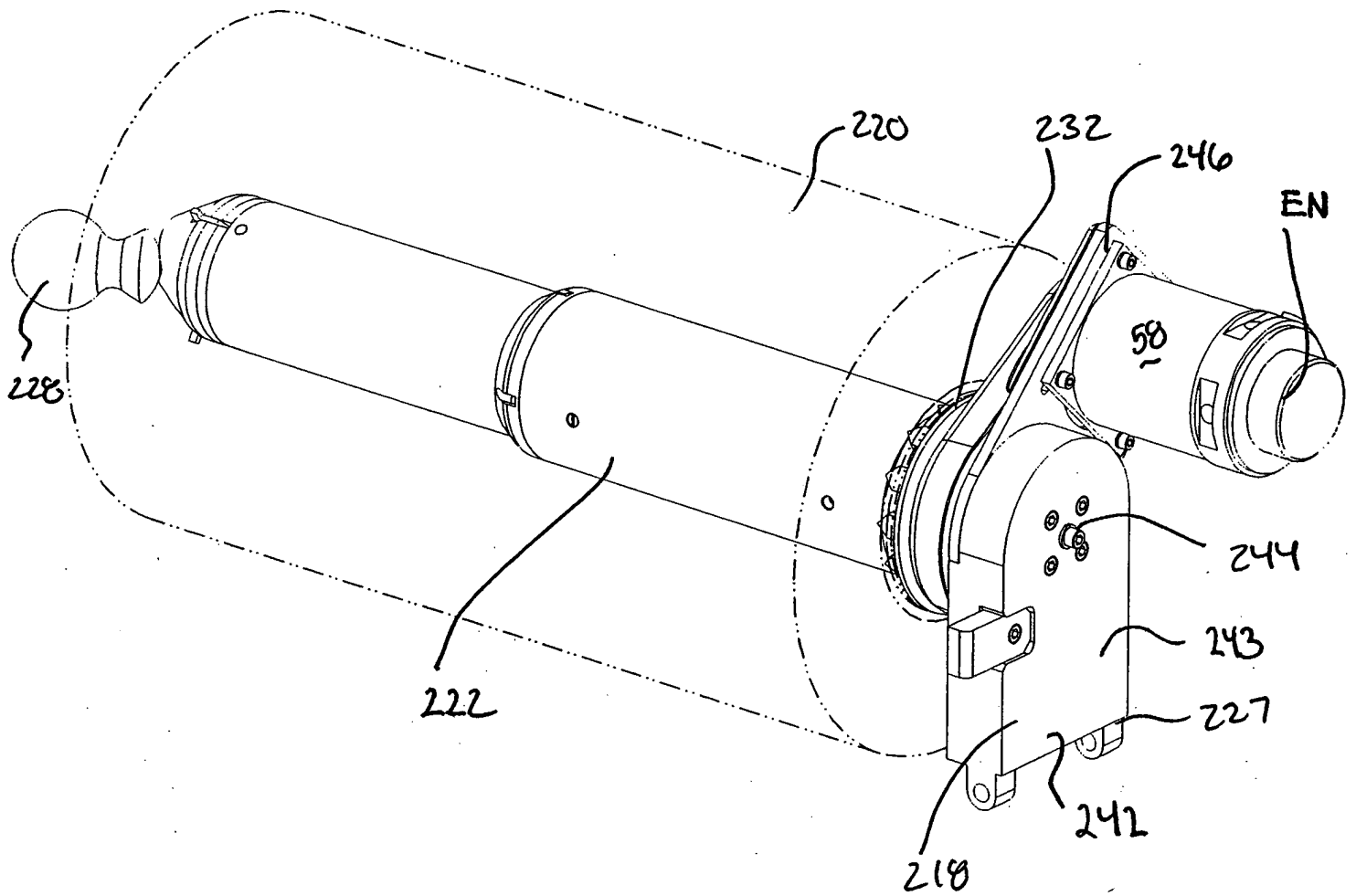
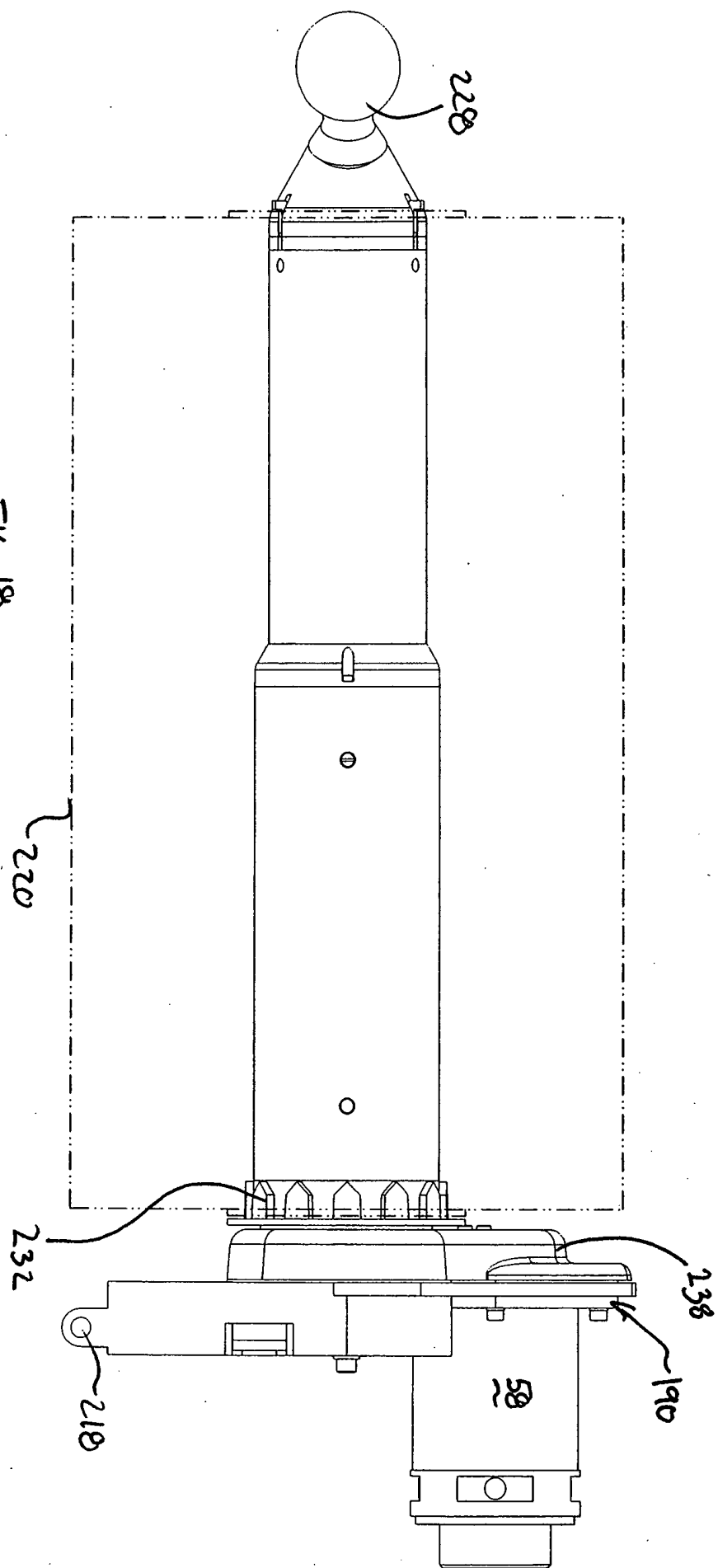


FIG. 18



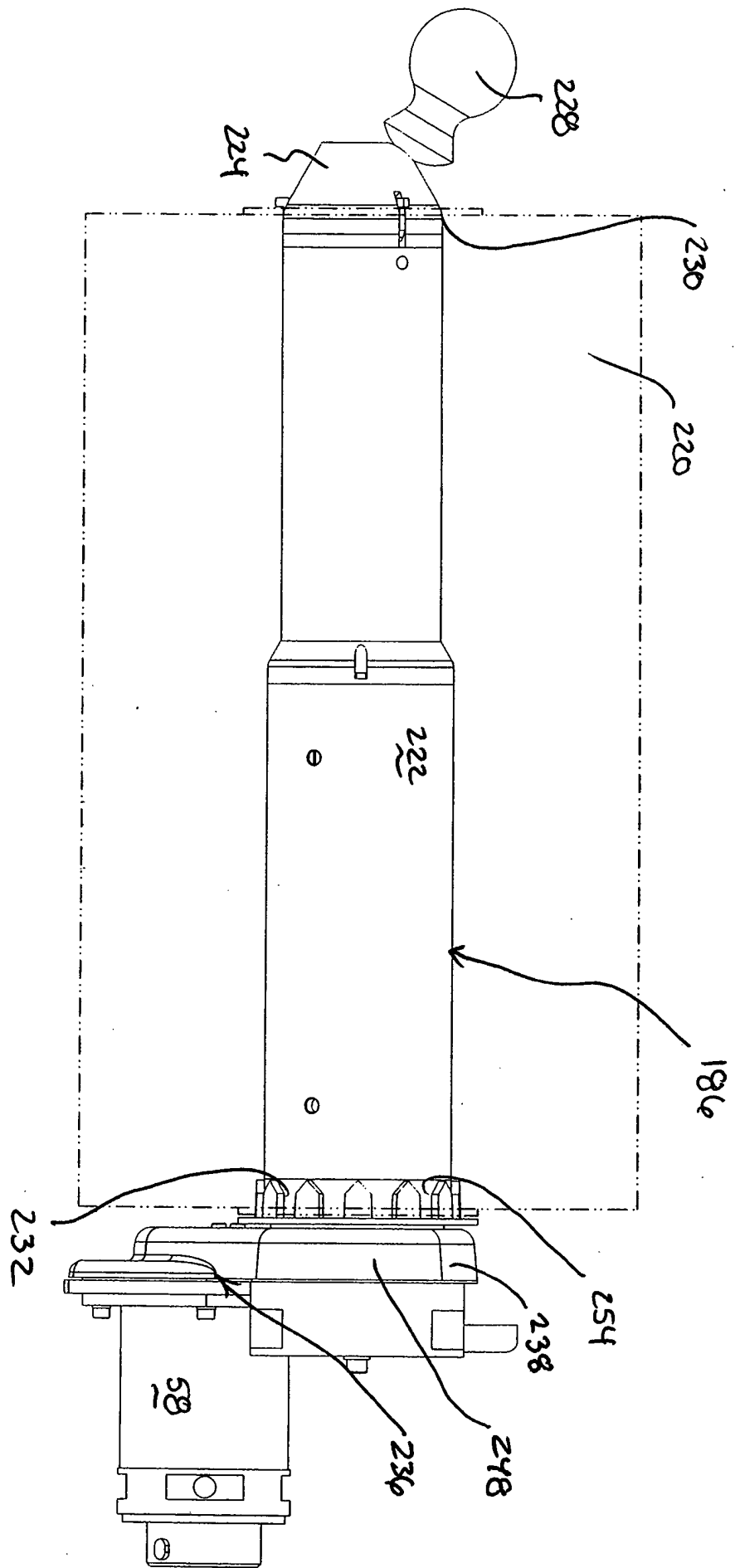
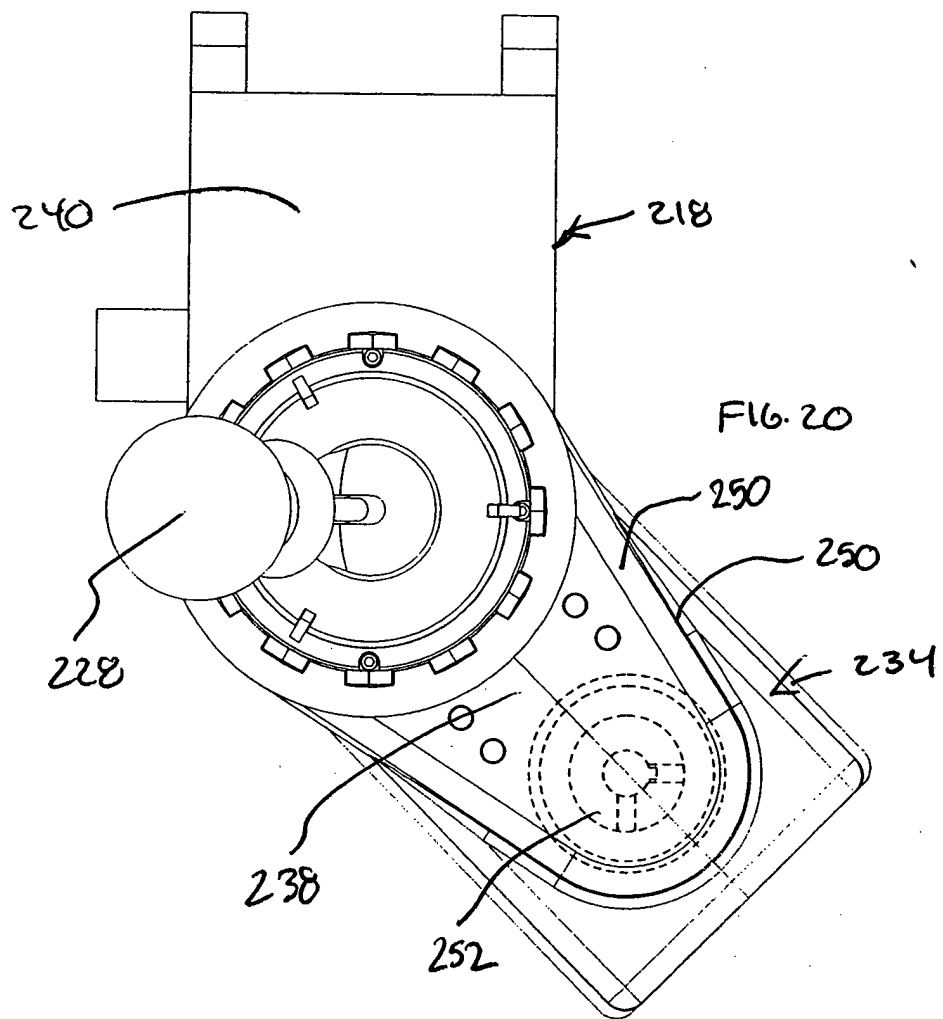
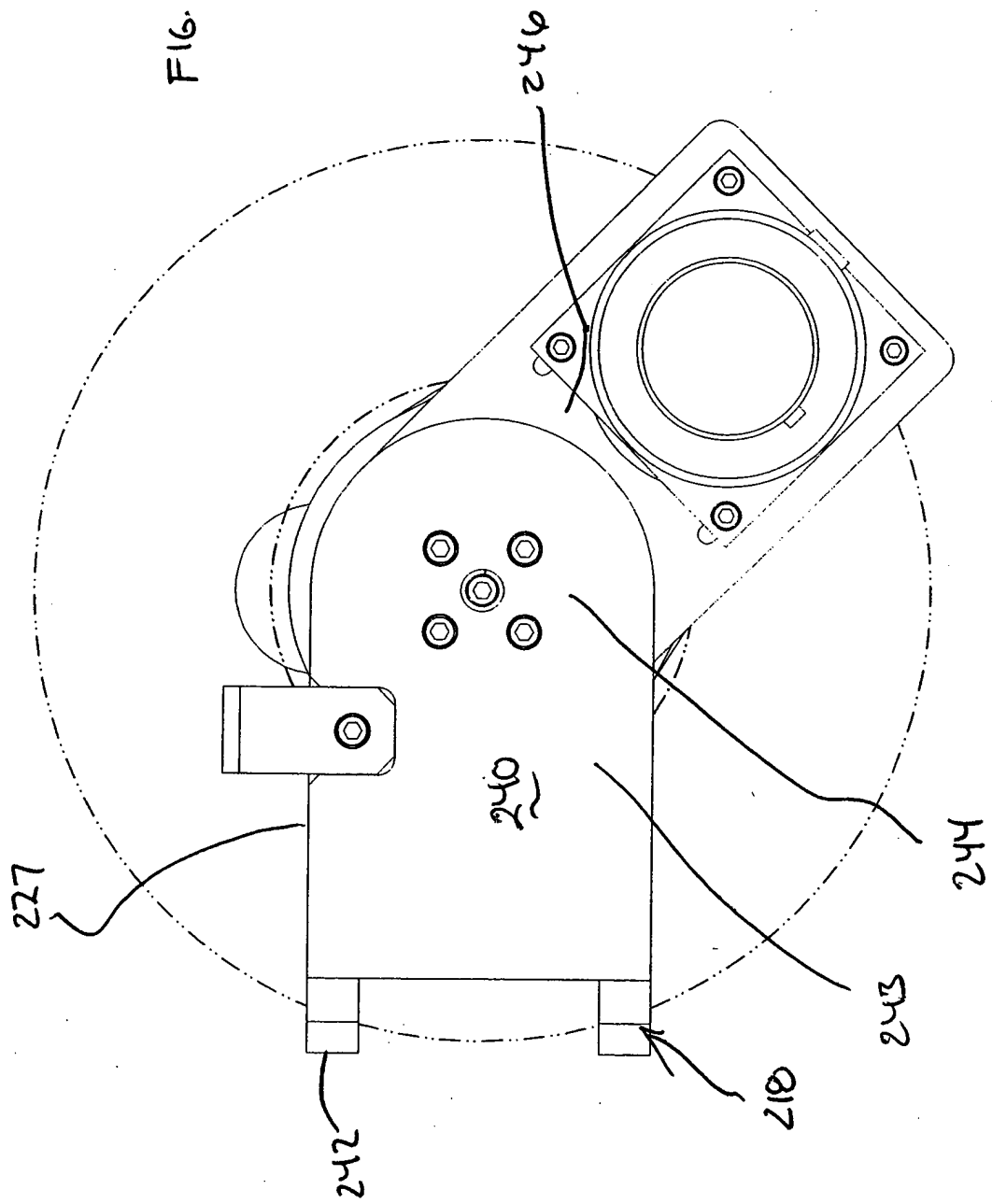


FIG. 19



F16.21



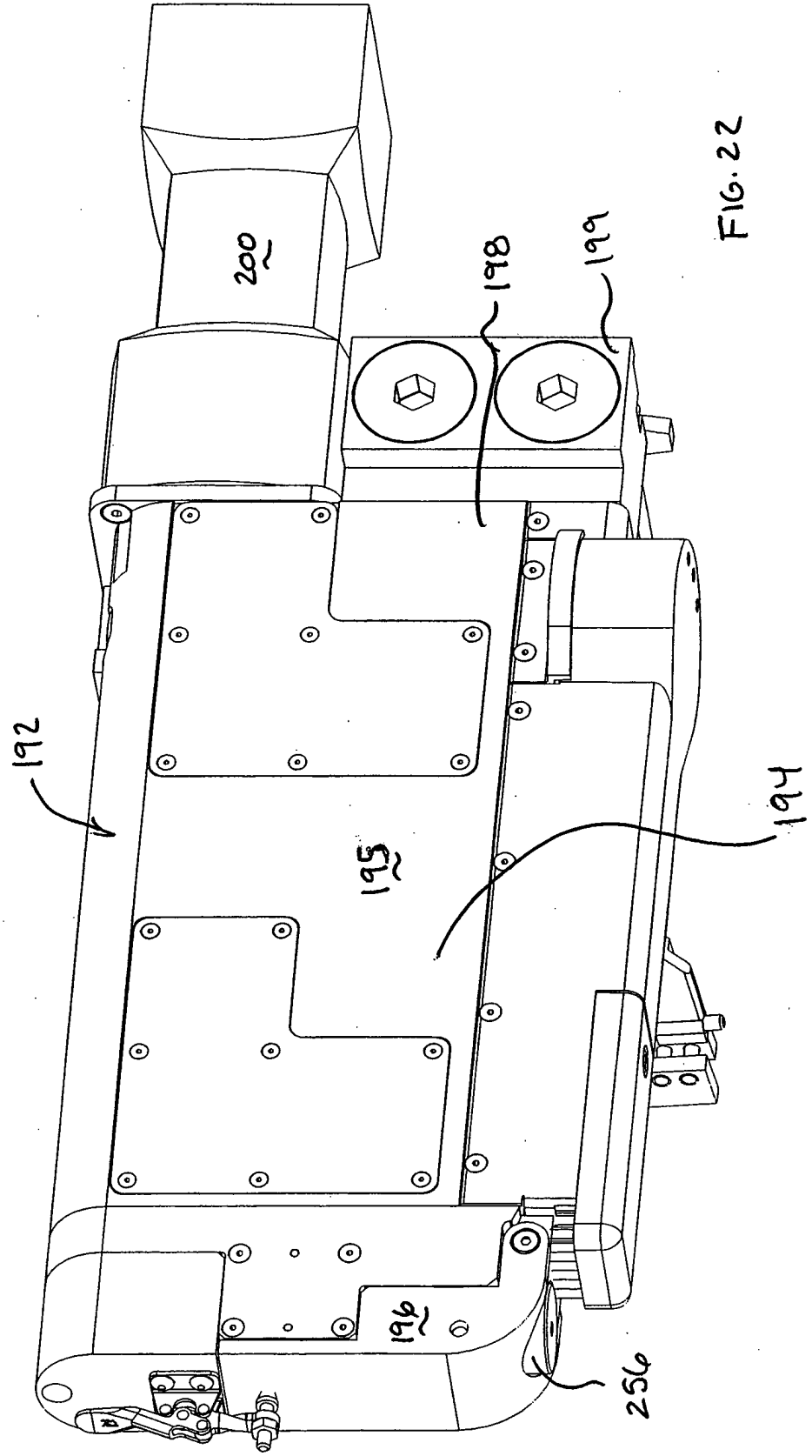
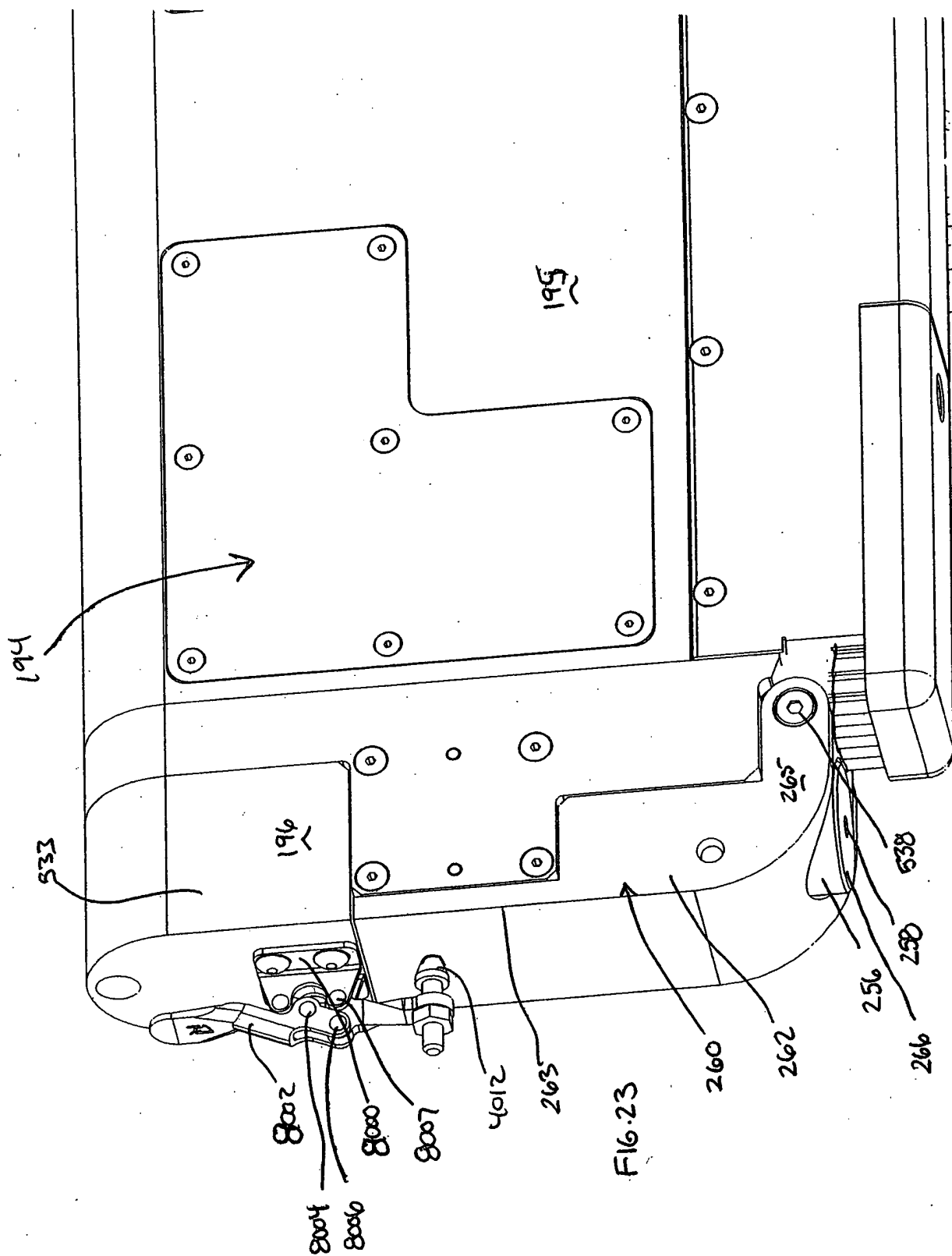
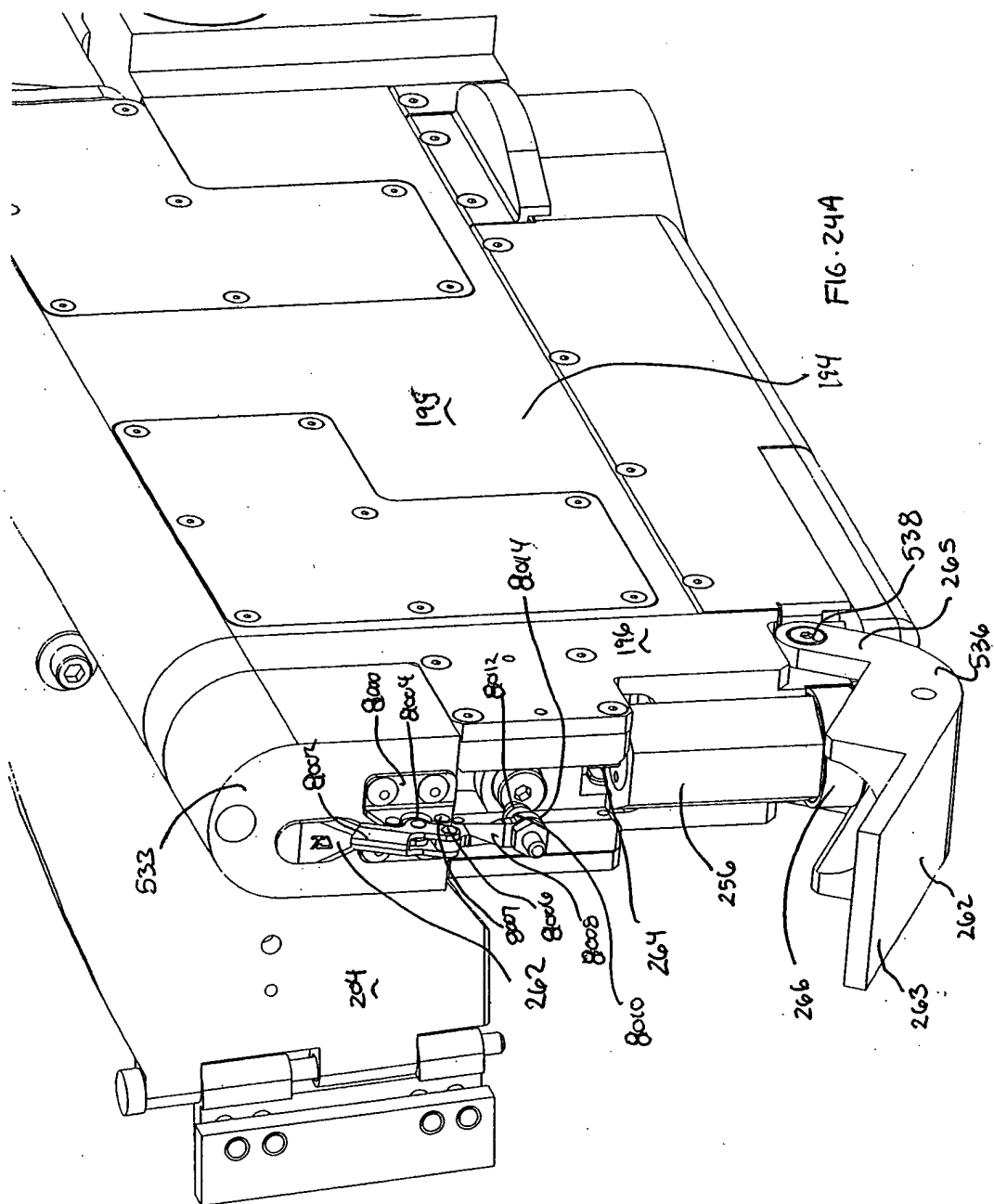
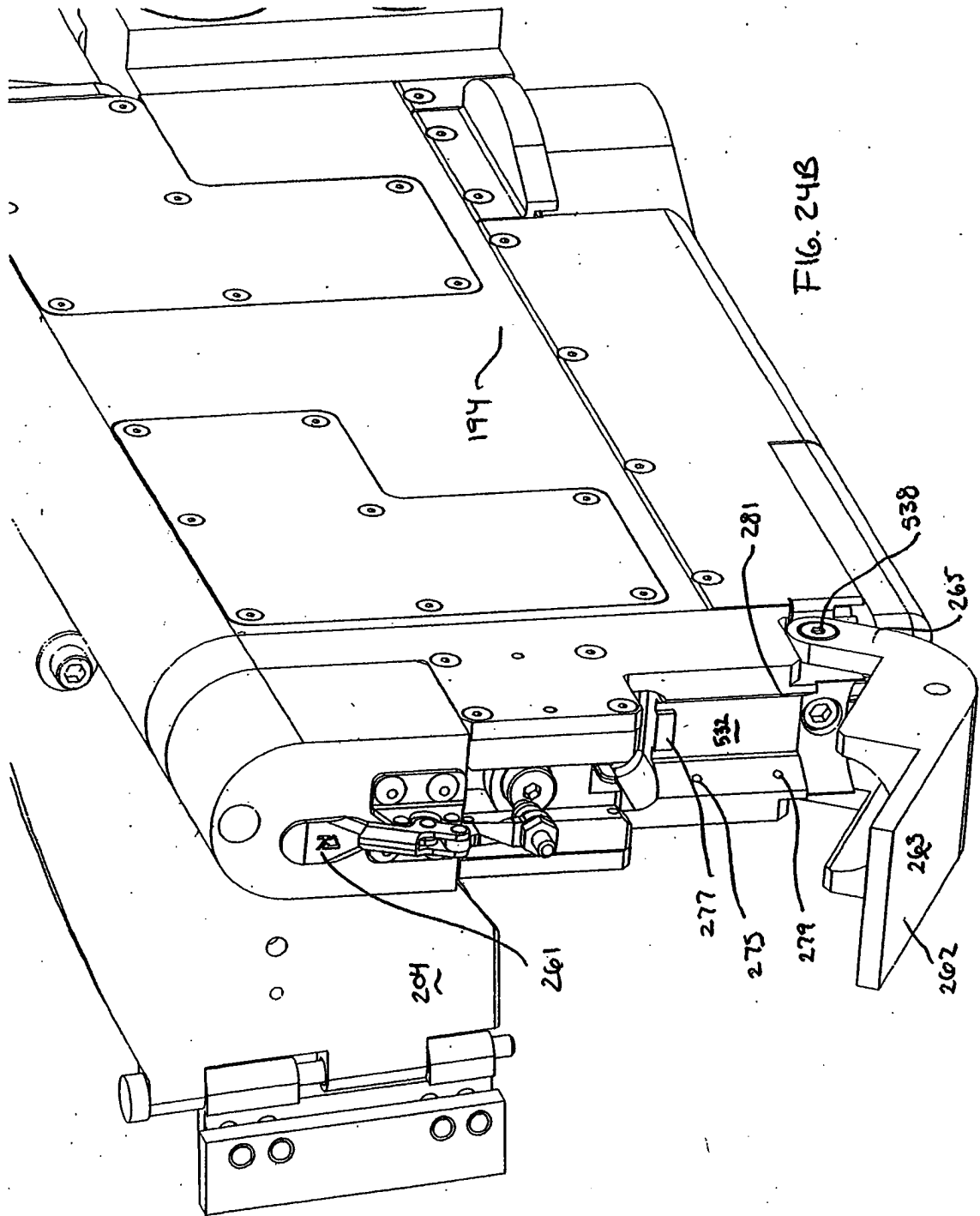


FIG. 22







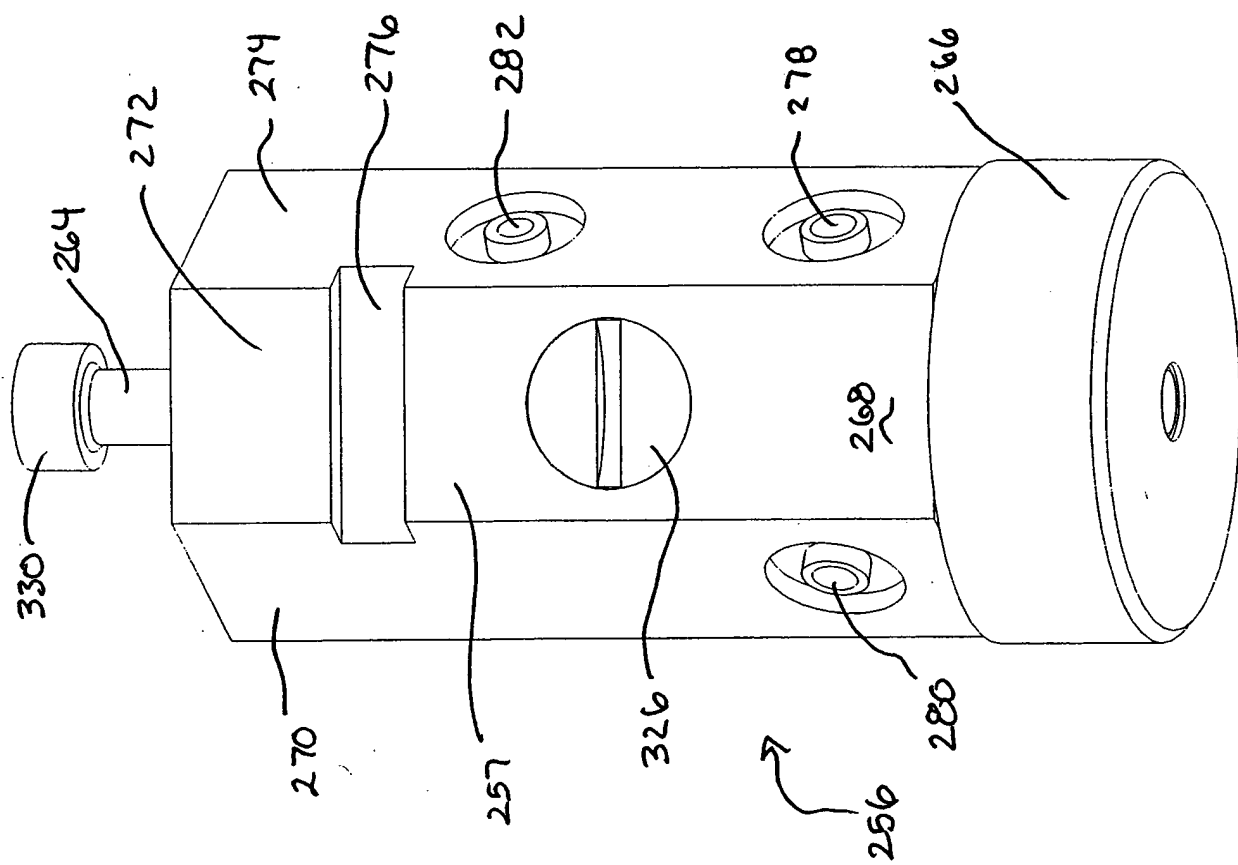


FIG. 25

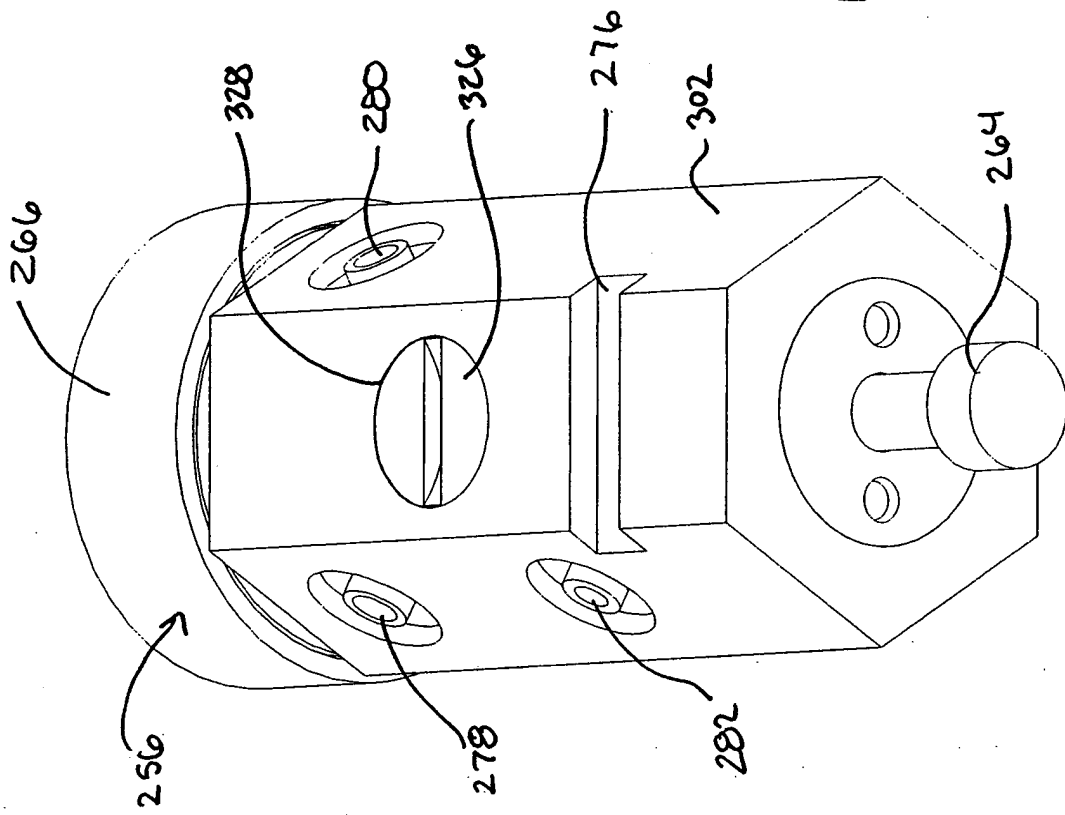
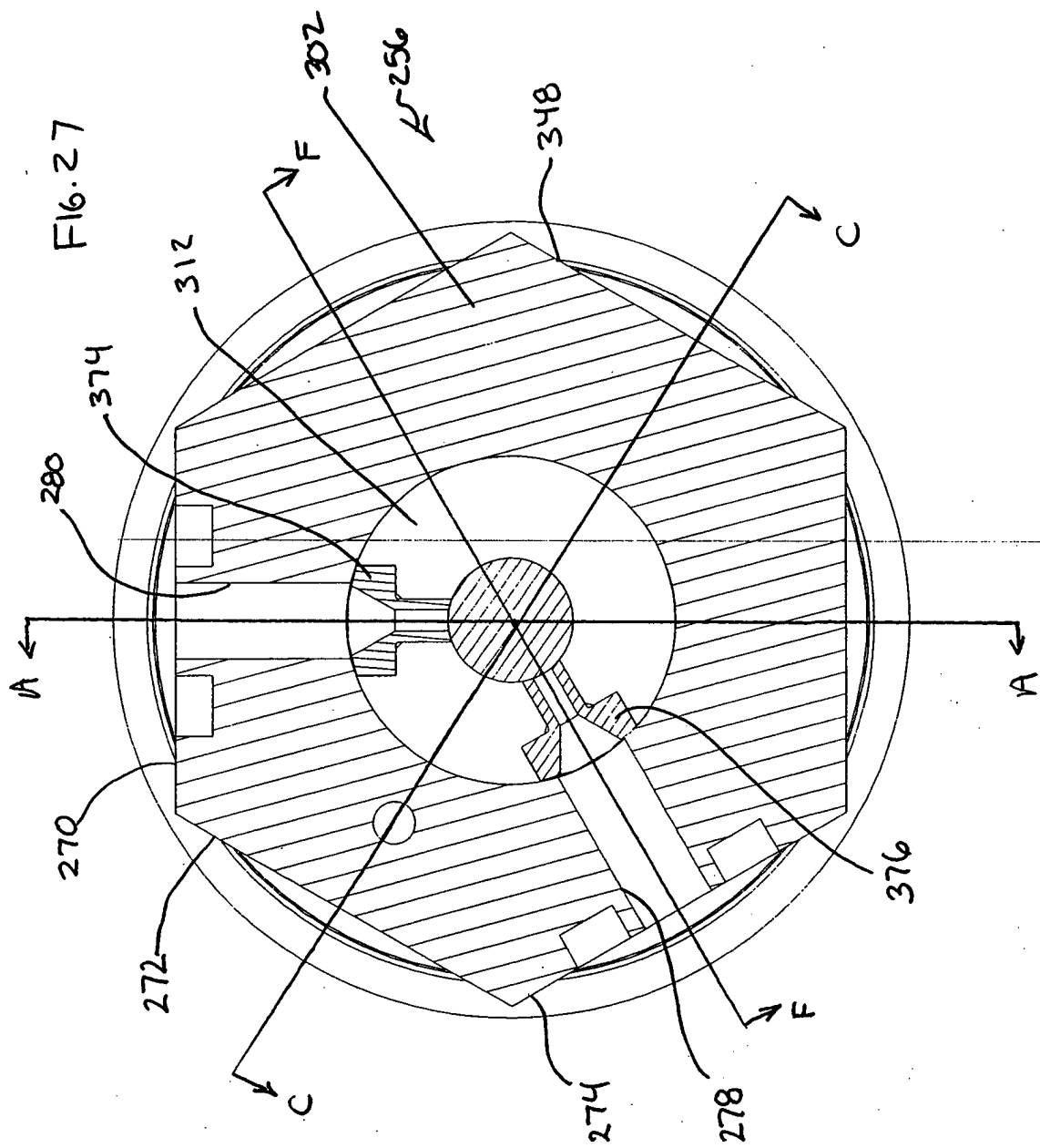


FIG. 26



SEE DETAIL 28A

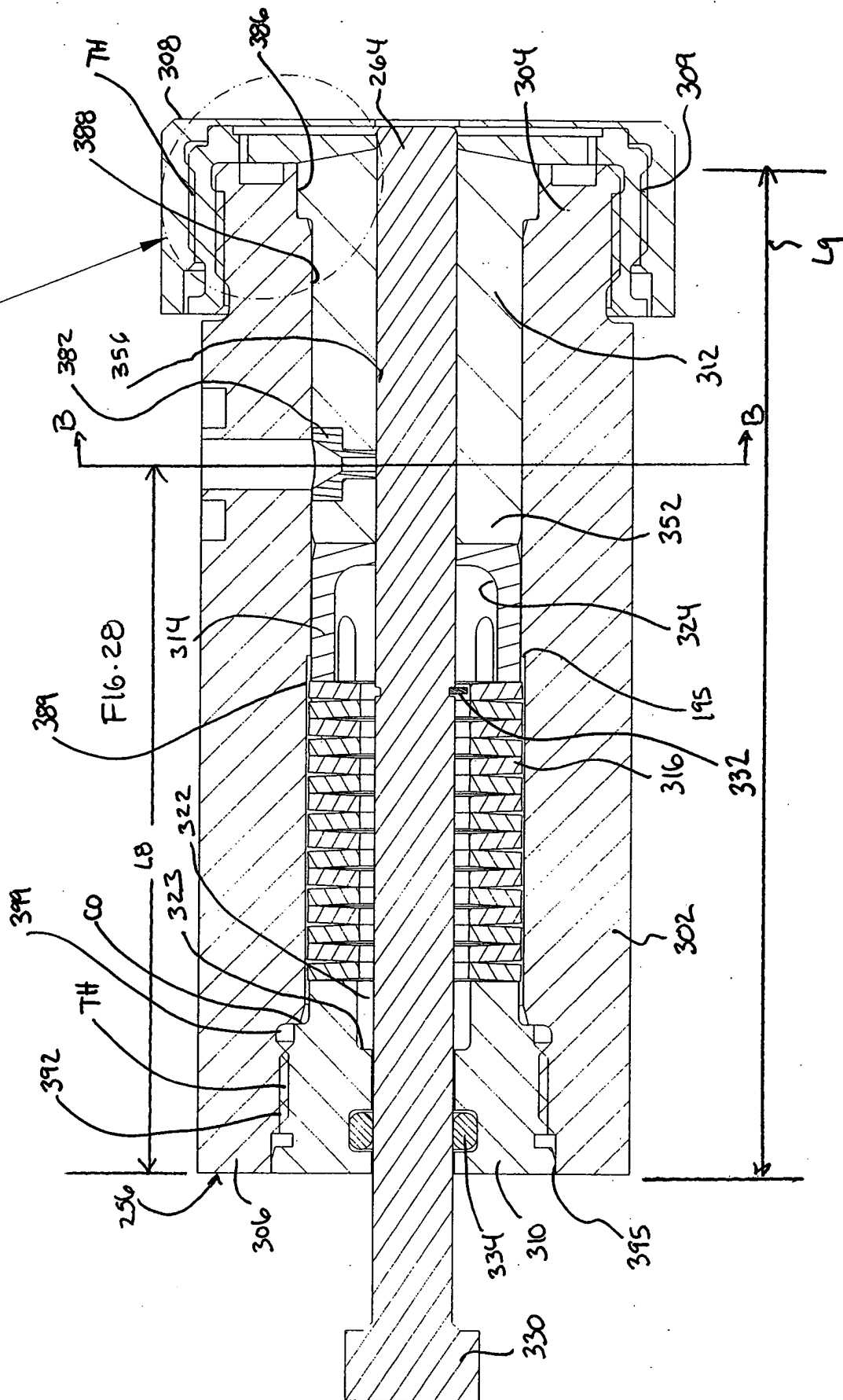
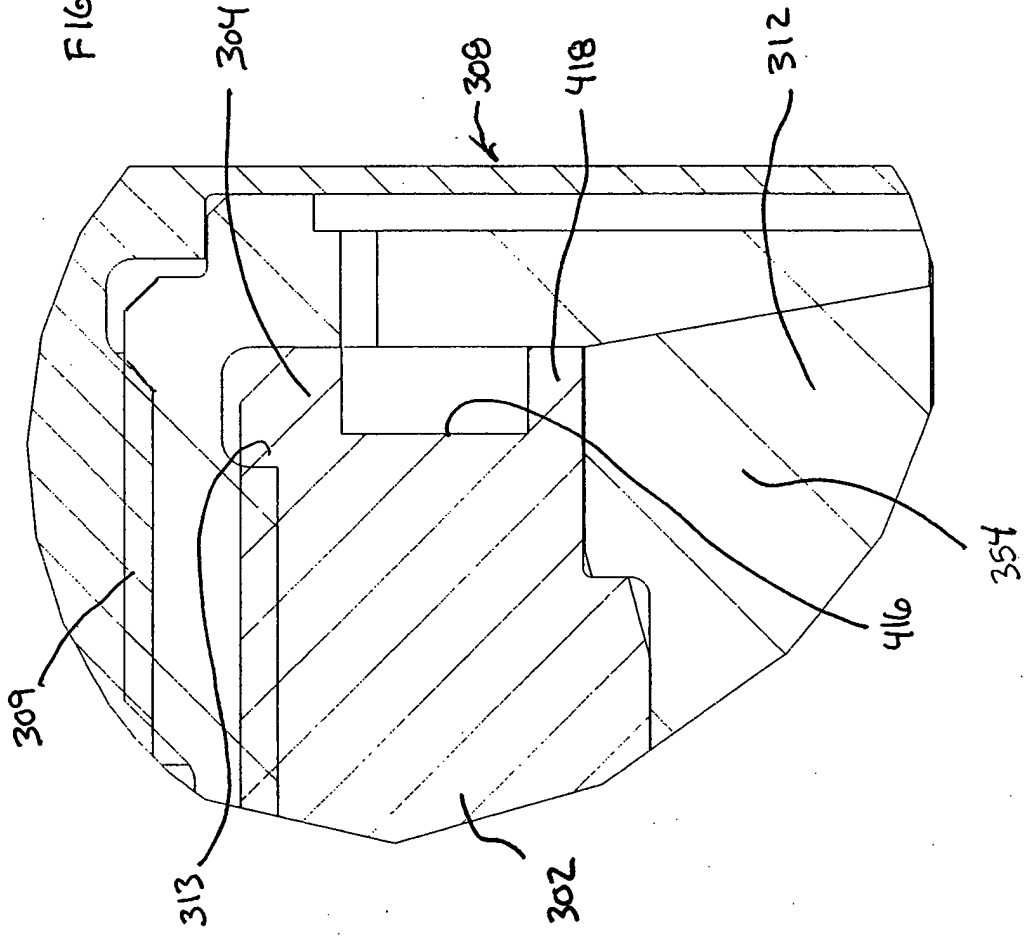


FIG. 28A



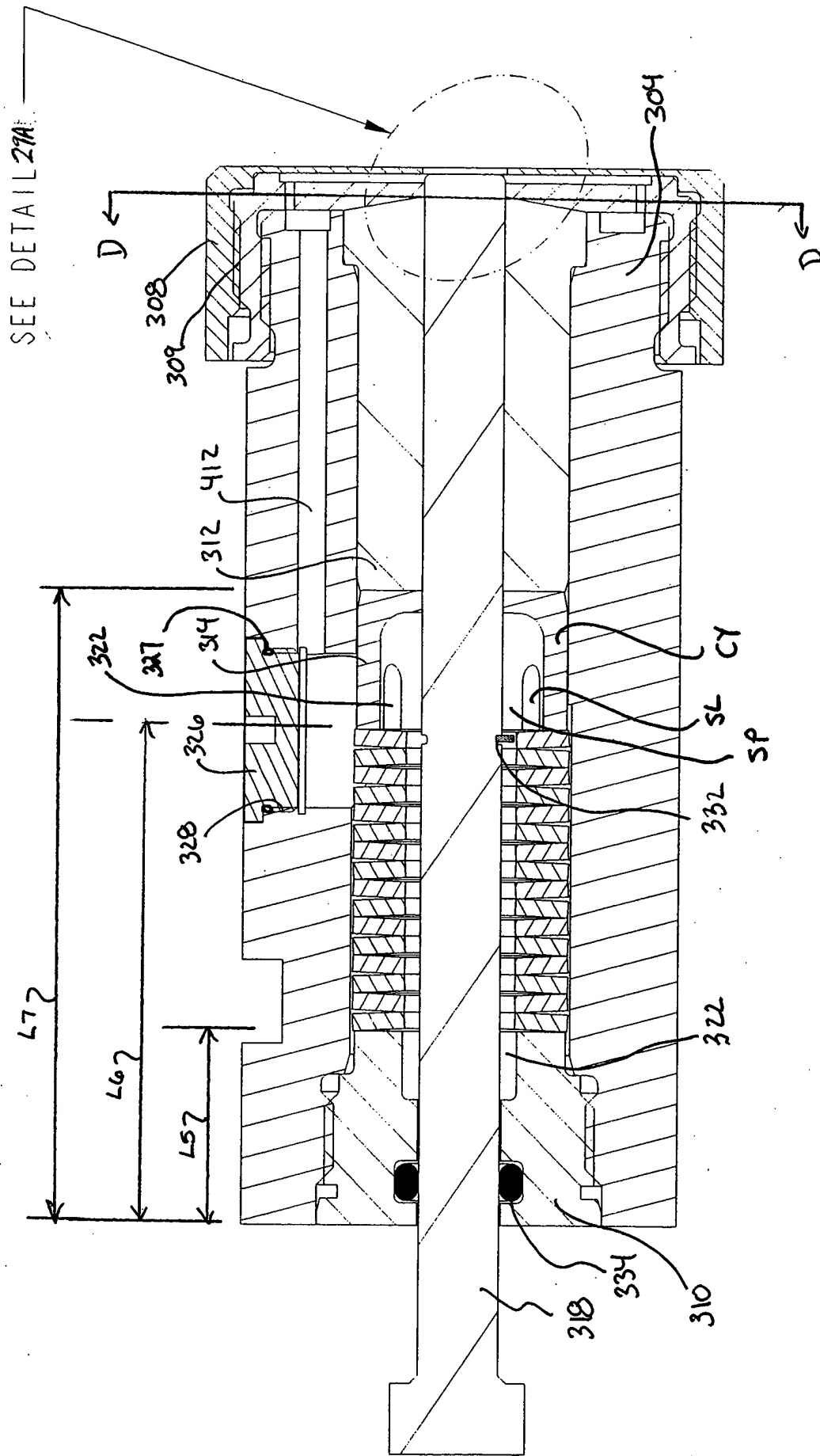


FIG. 29

FIG. 29A

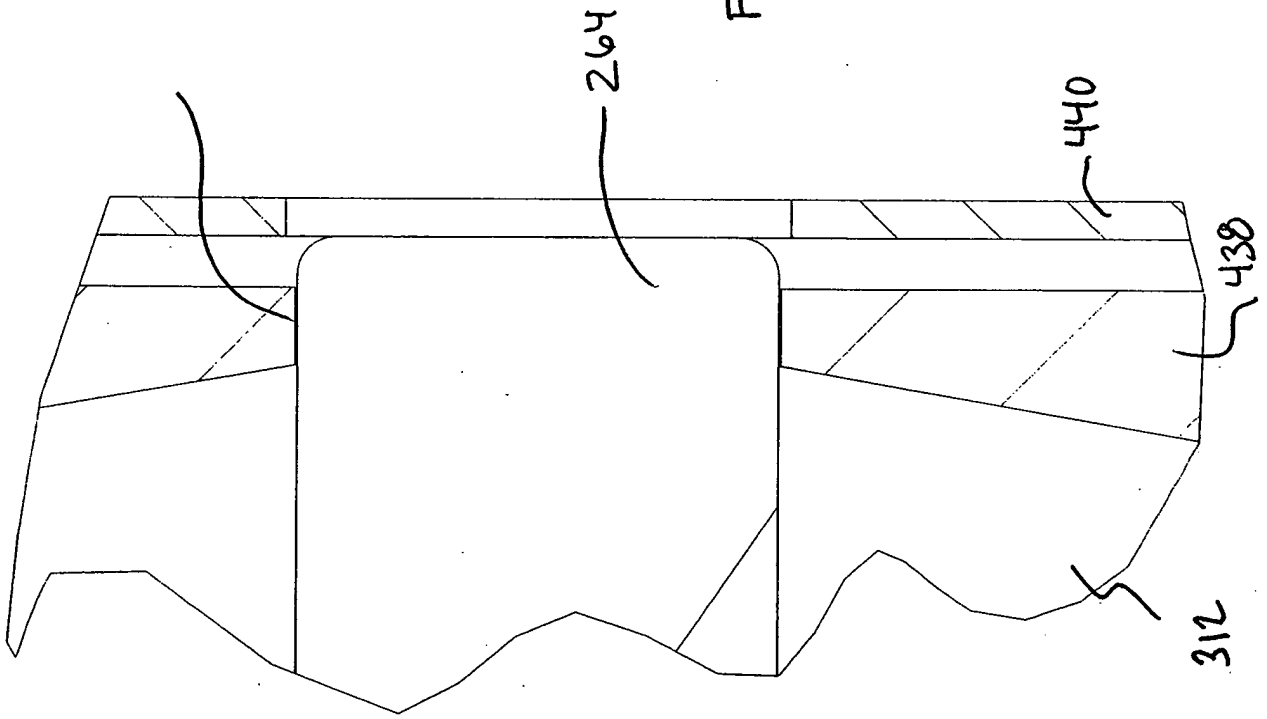
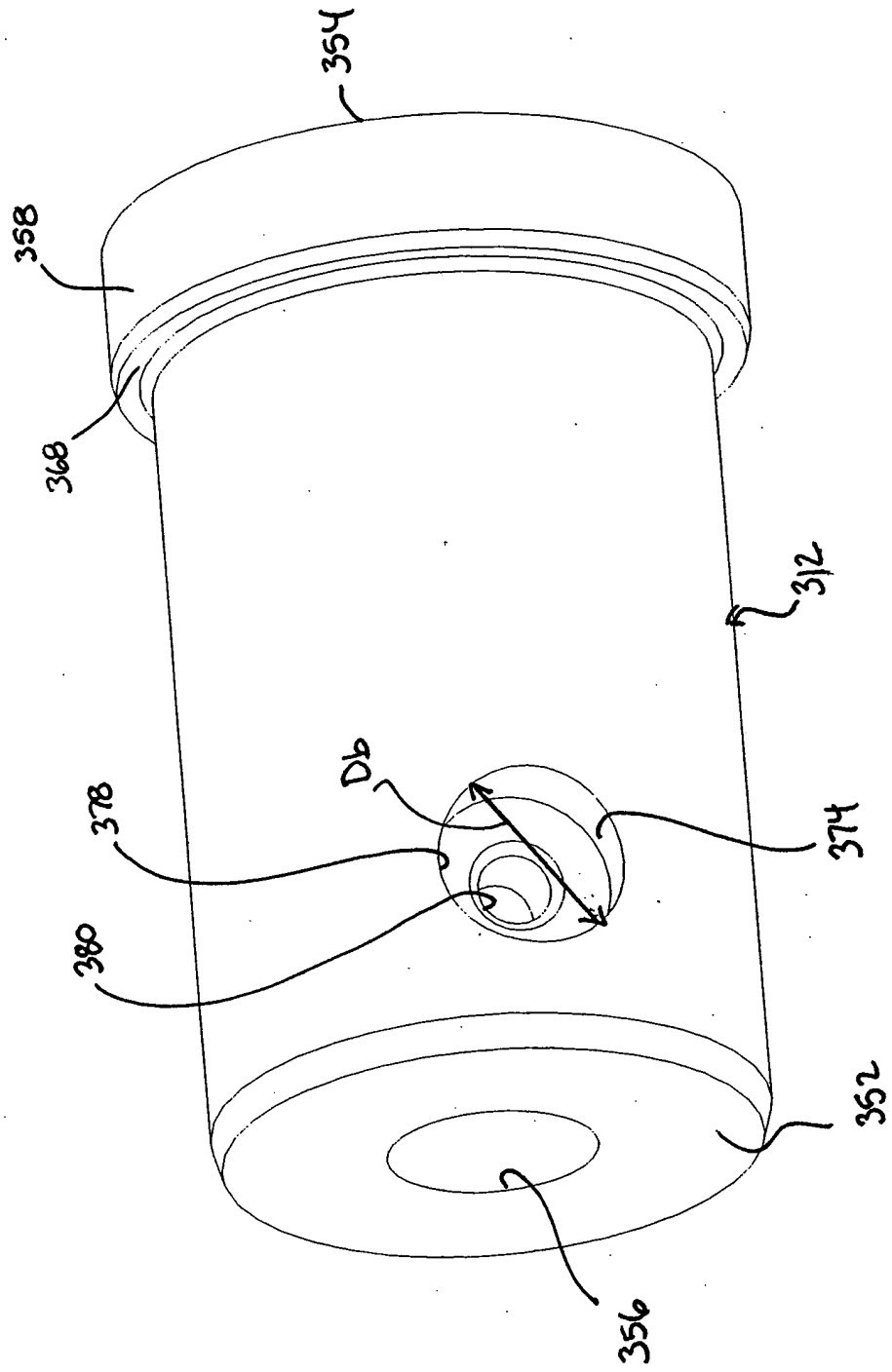
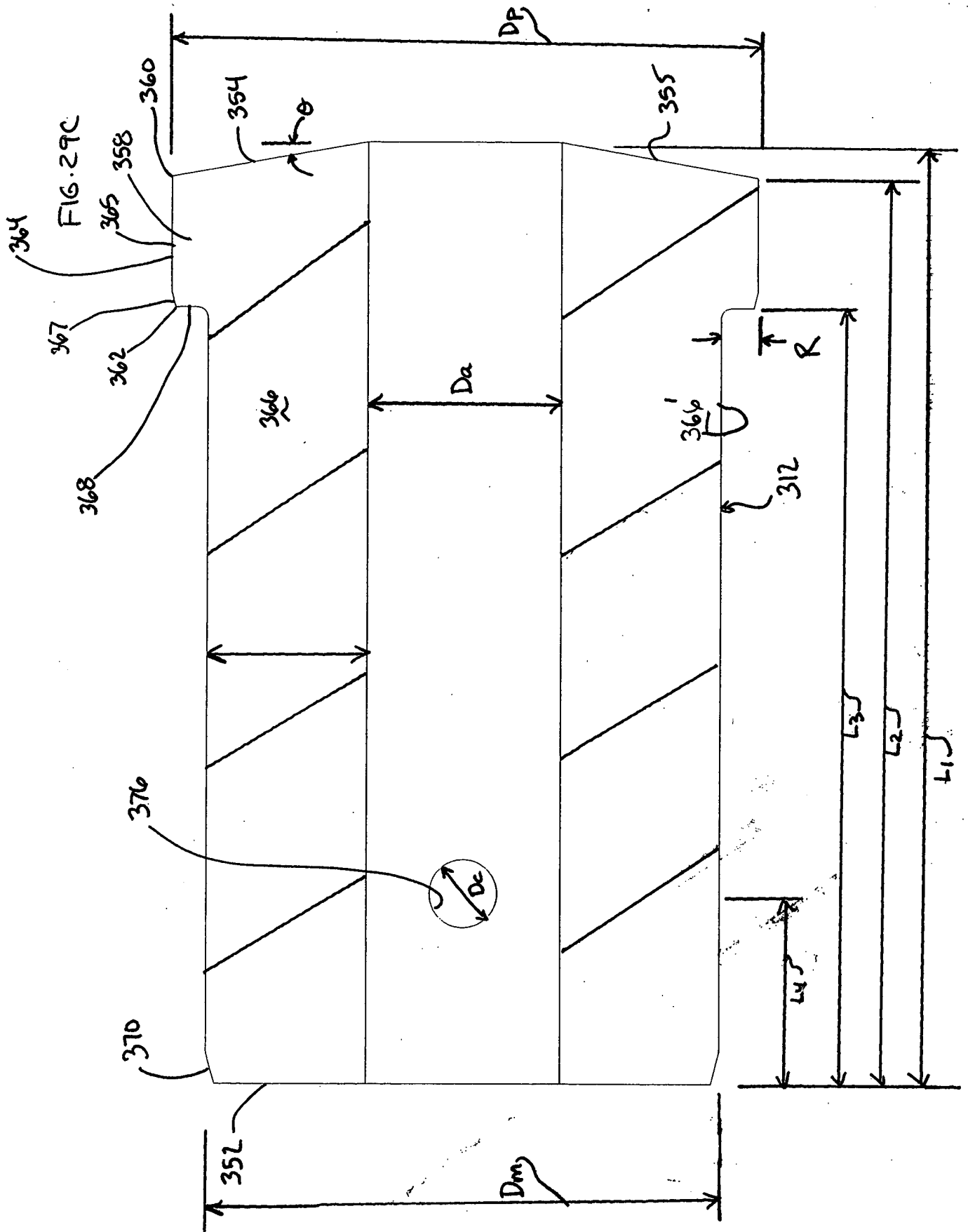


FIG. 29B





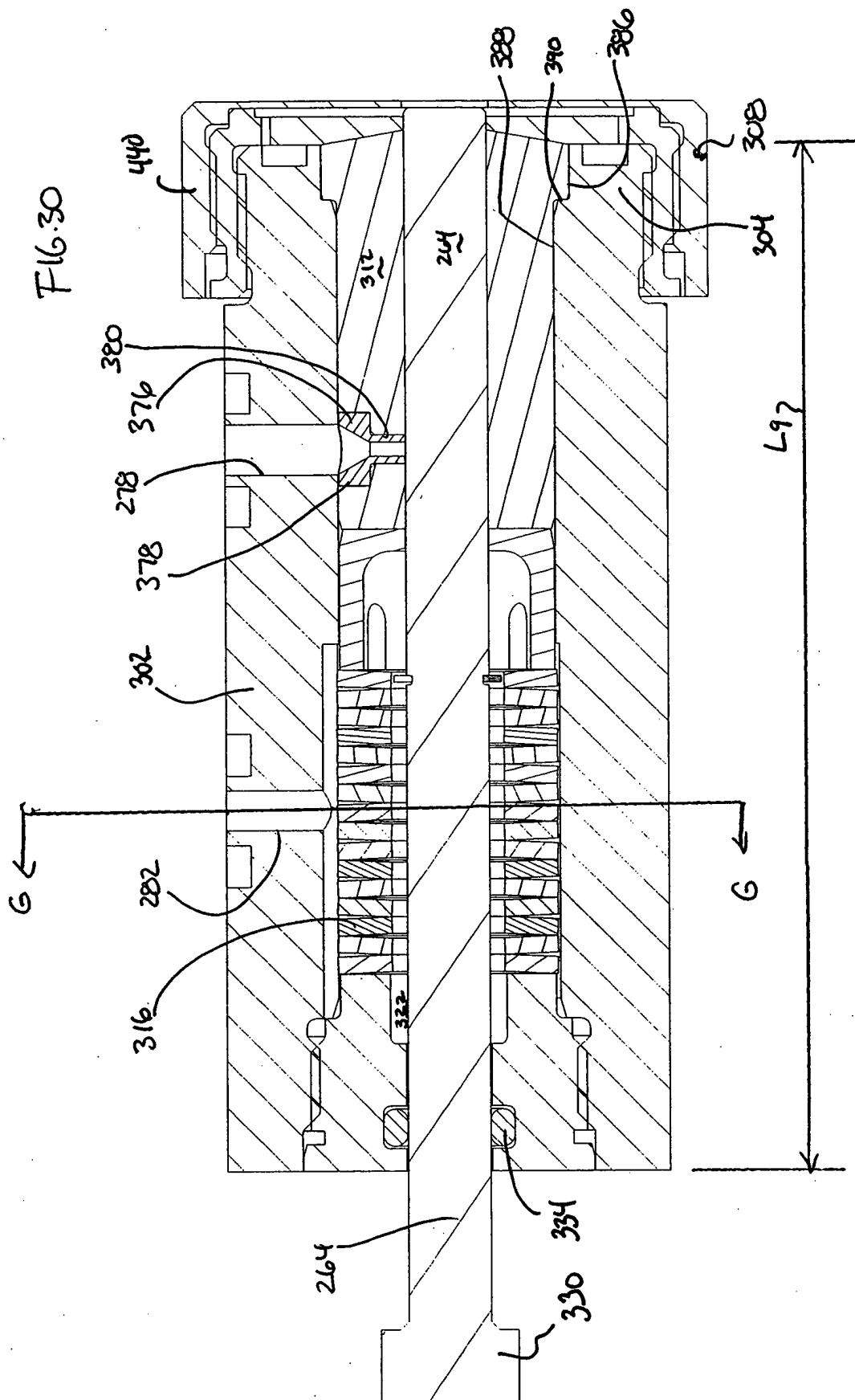
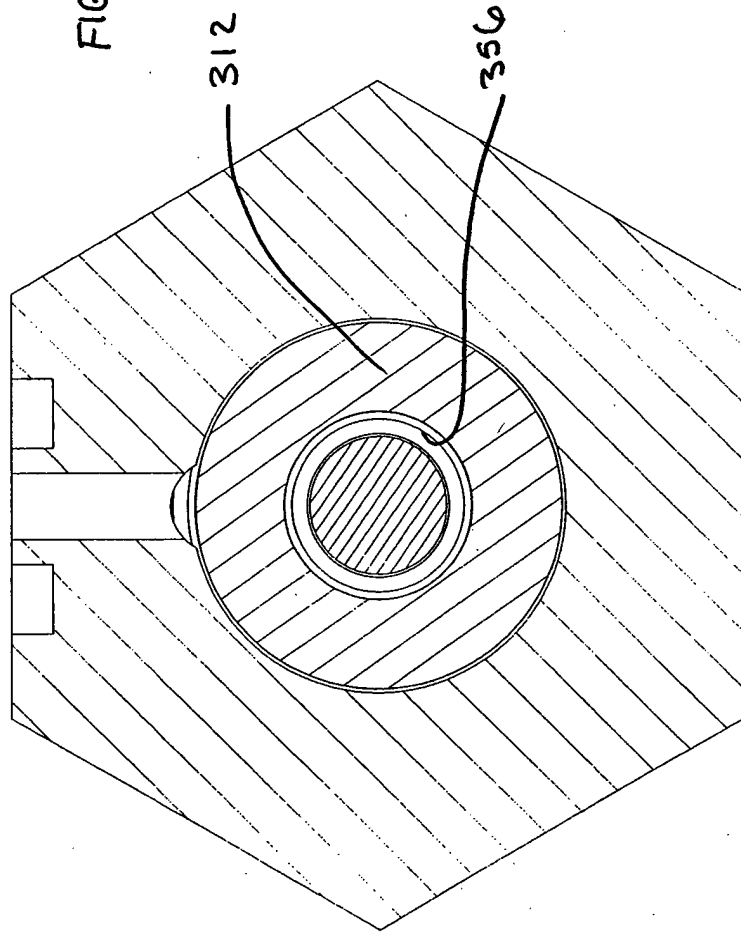


FIG. 31



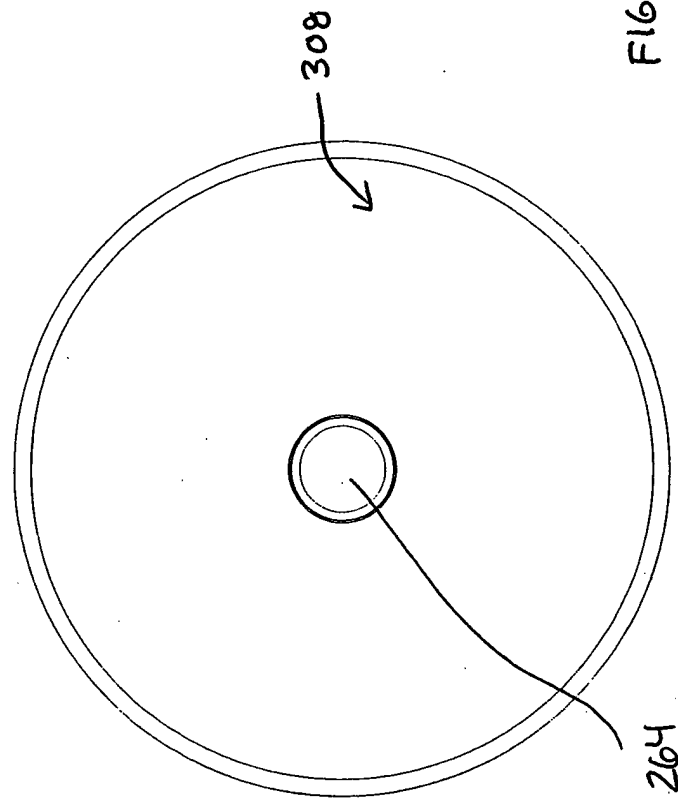


FIG. 32

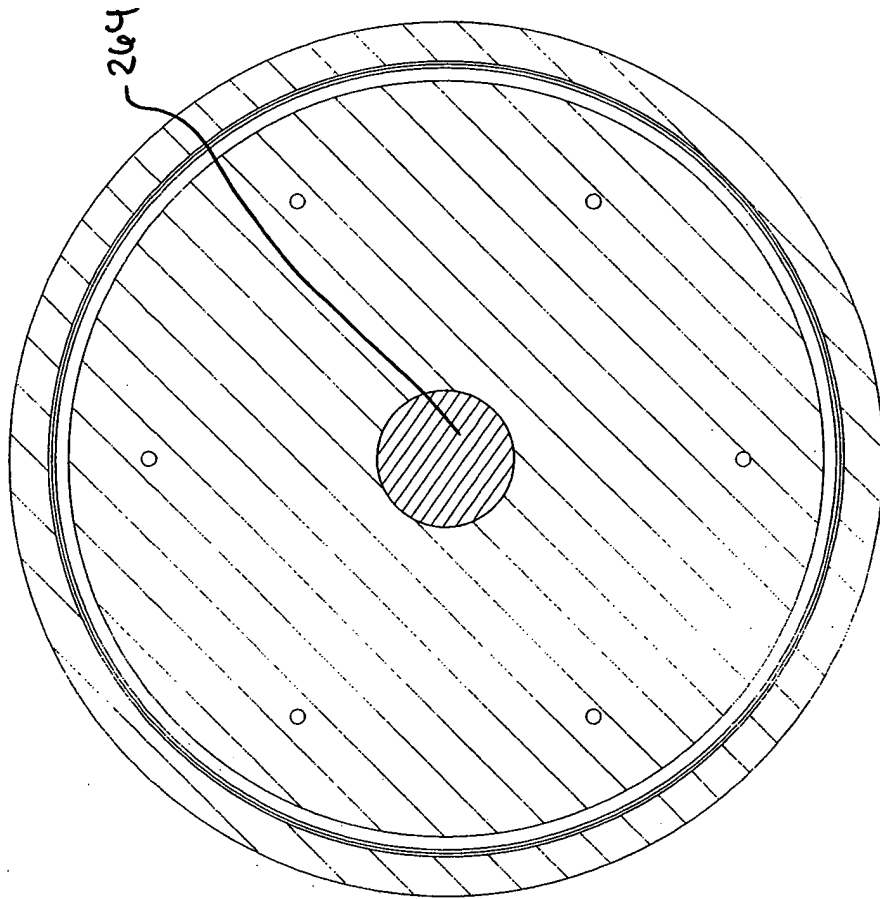
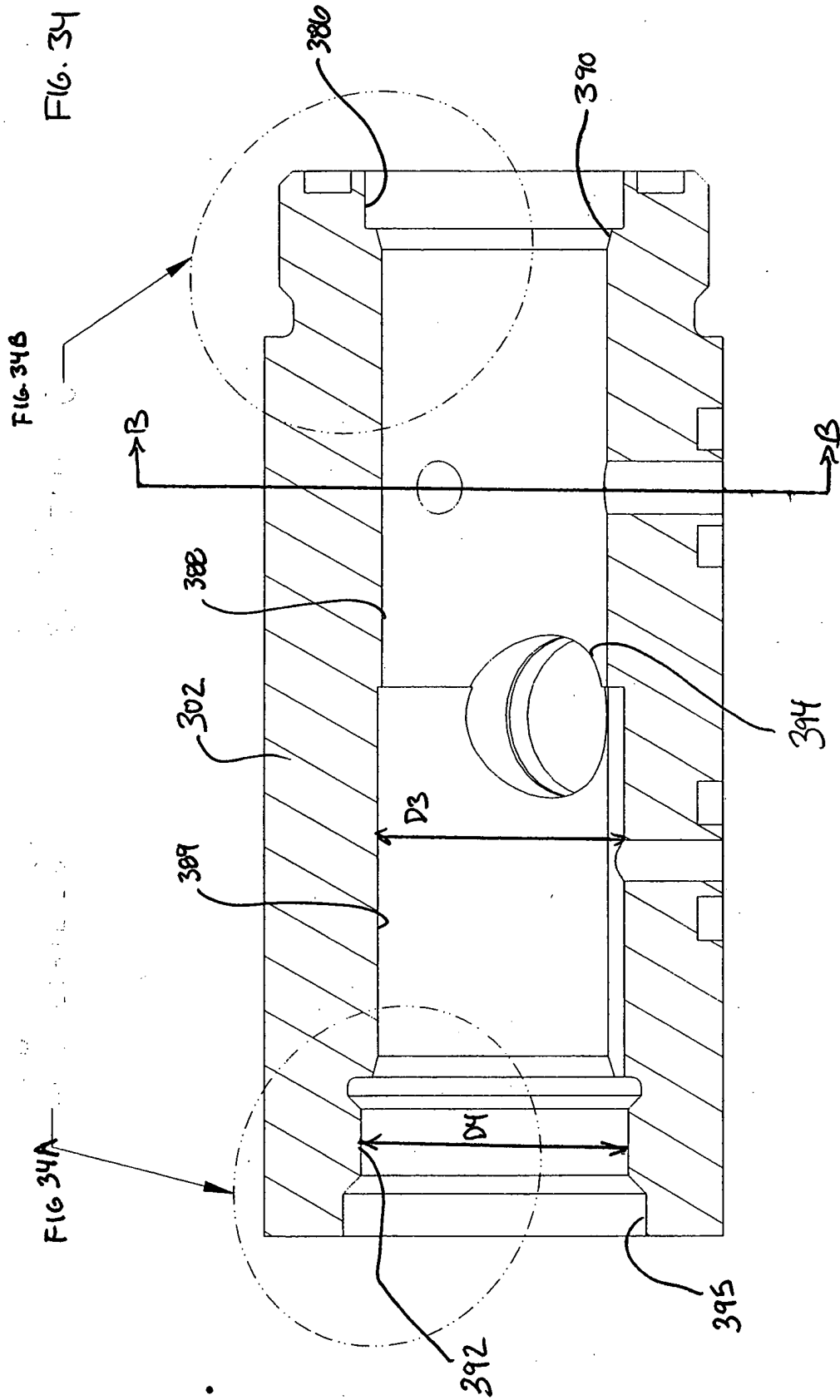


FIG. 33



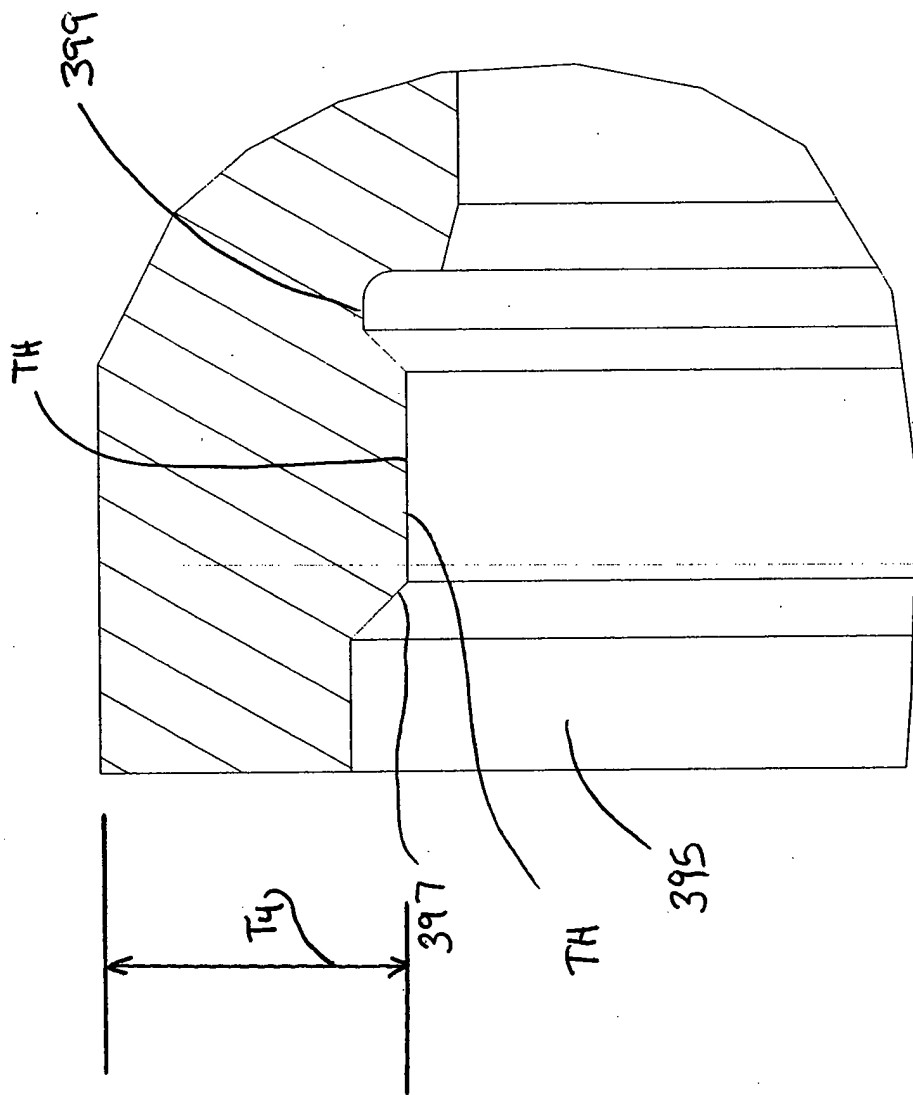


FIG. 34A

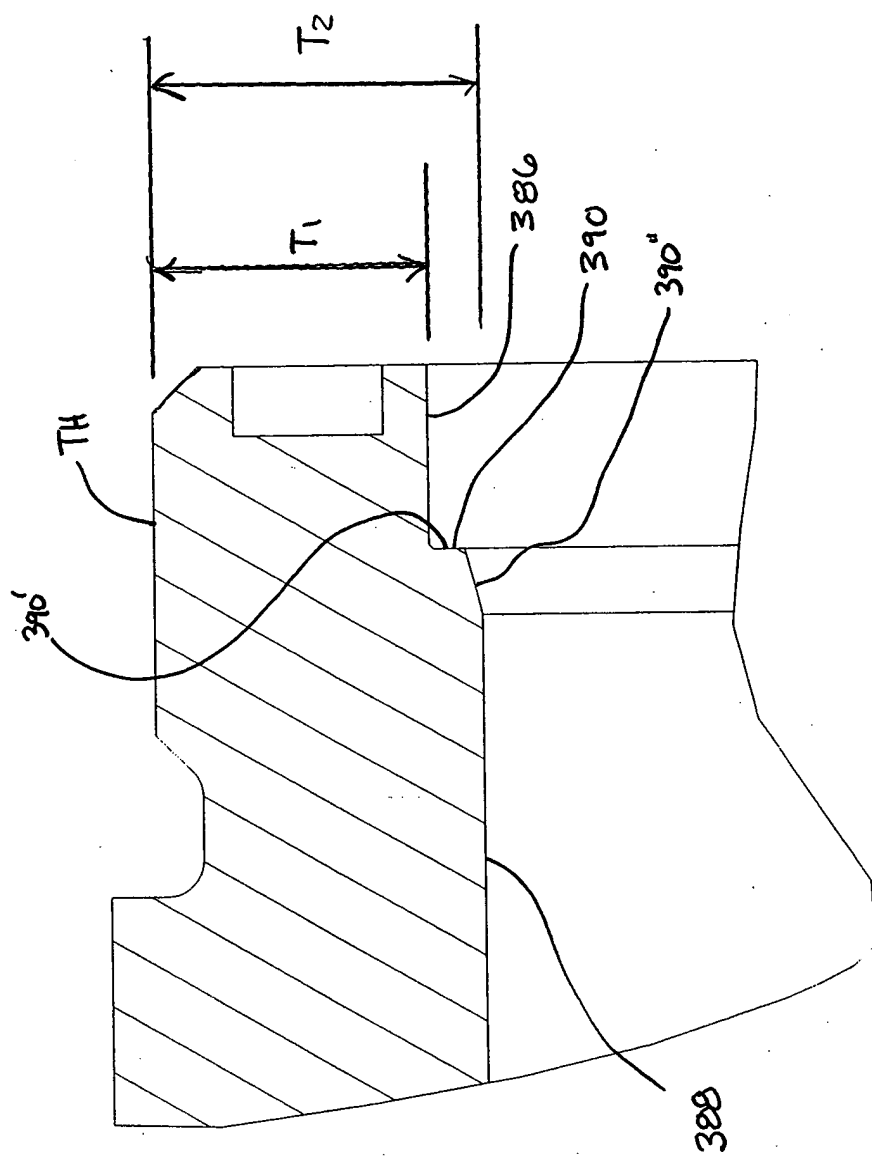


FIG. 34B

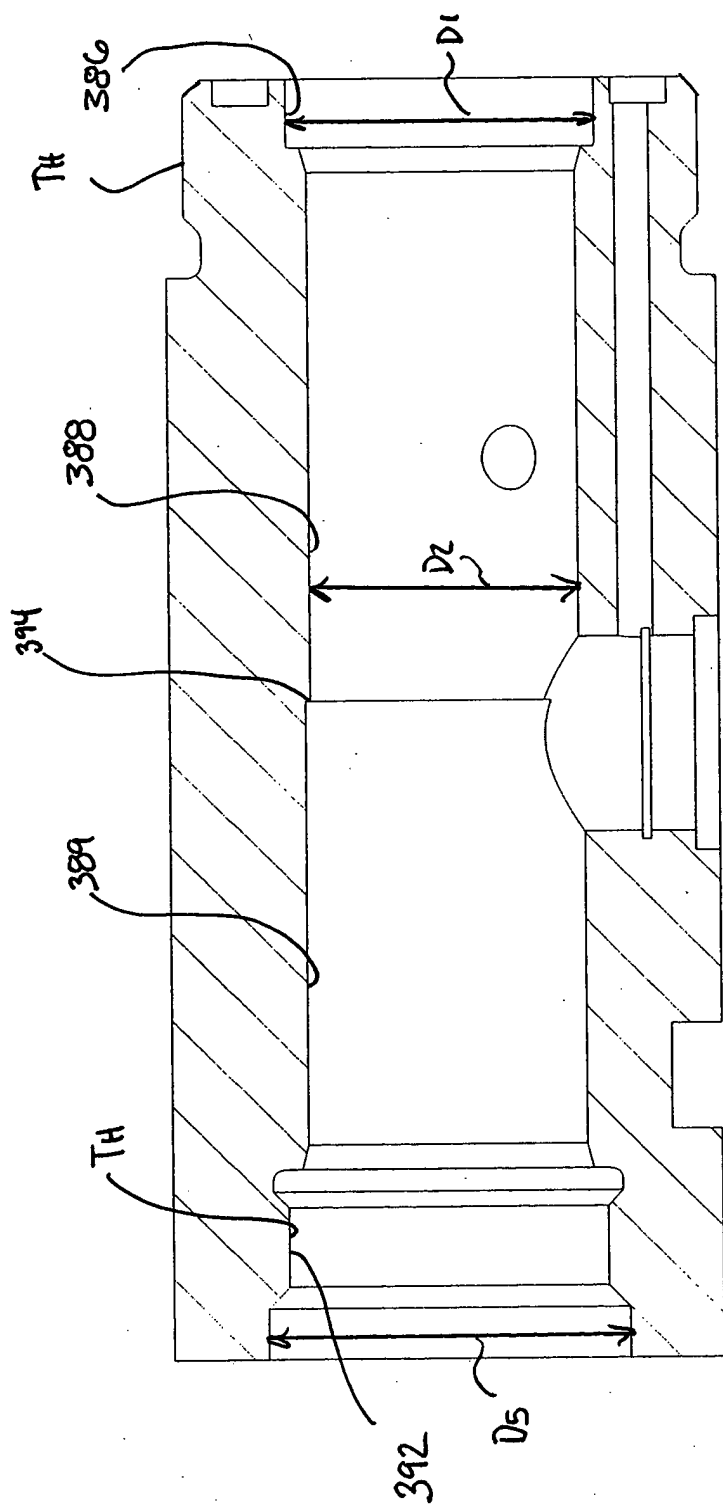


FIG. 35

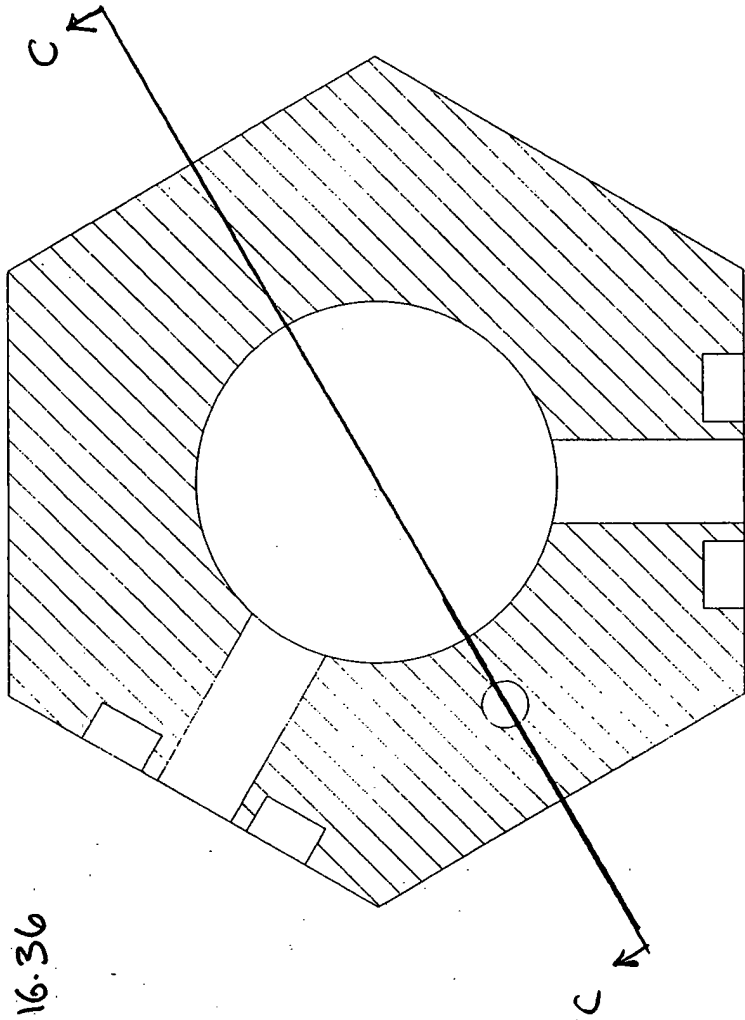
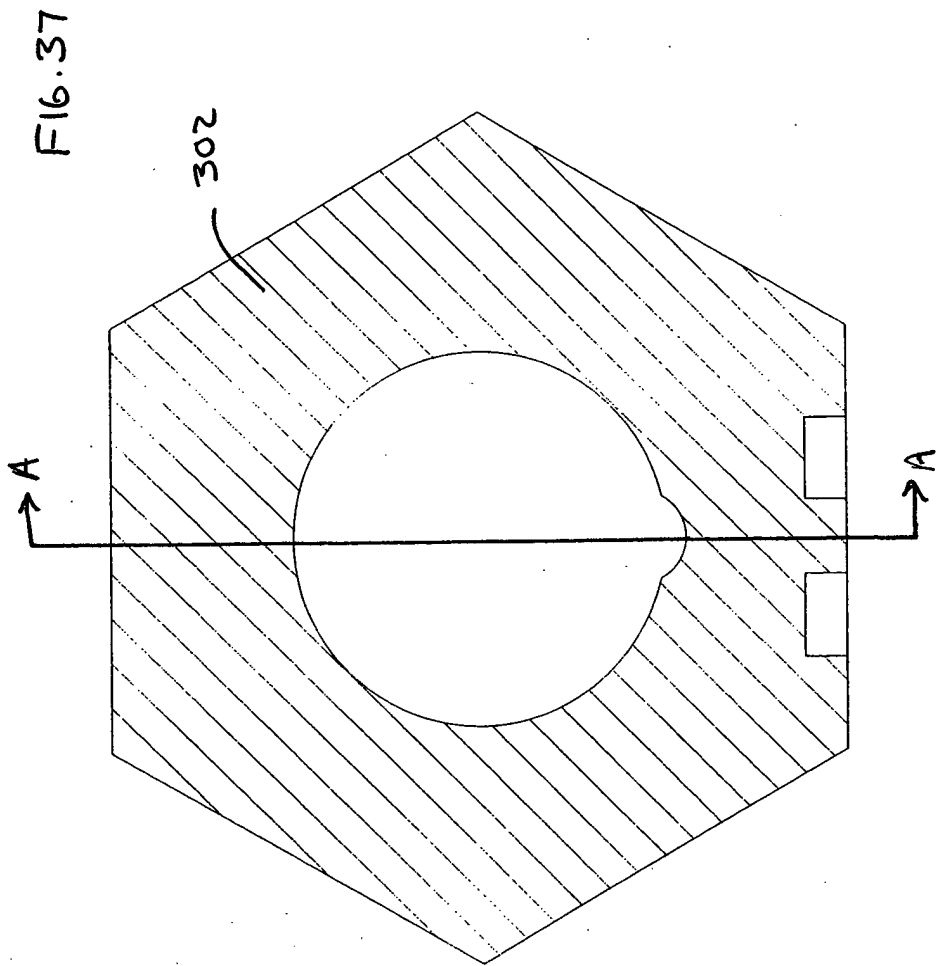


FIG. 36



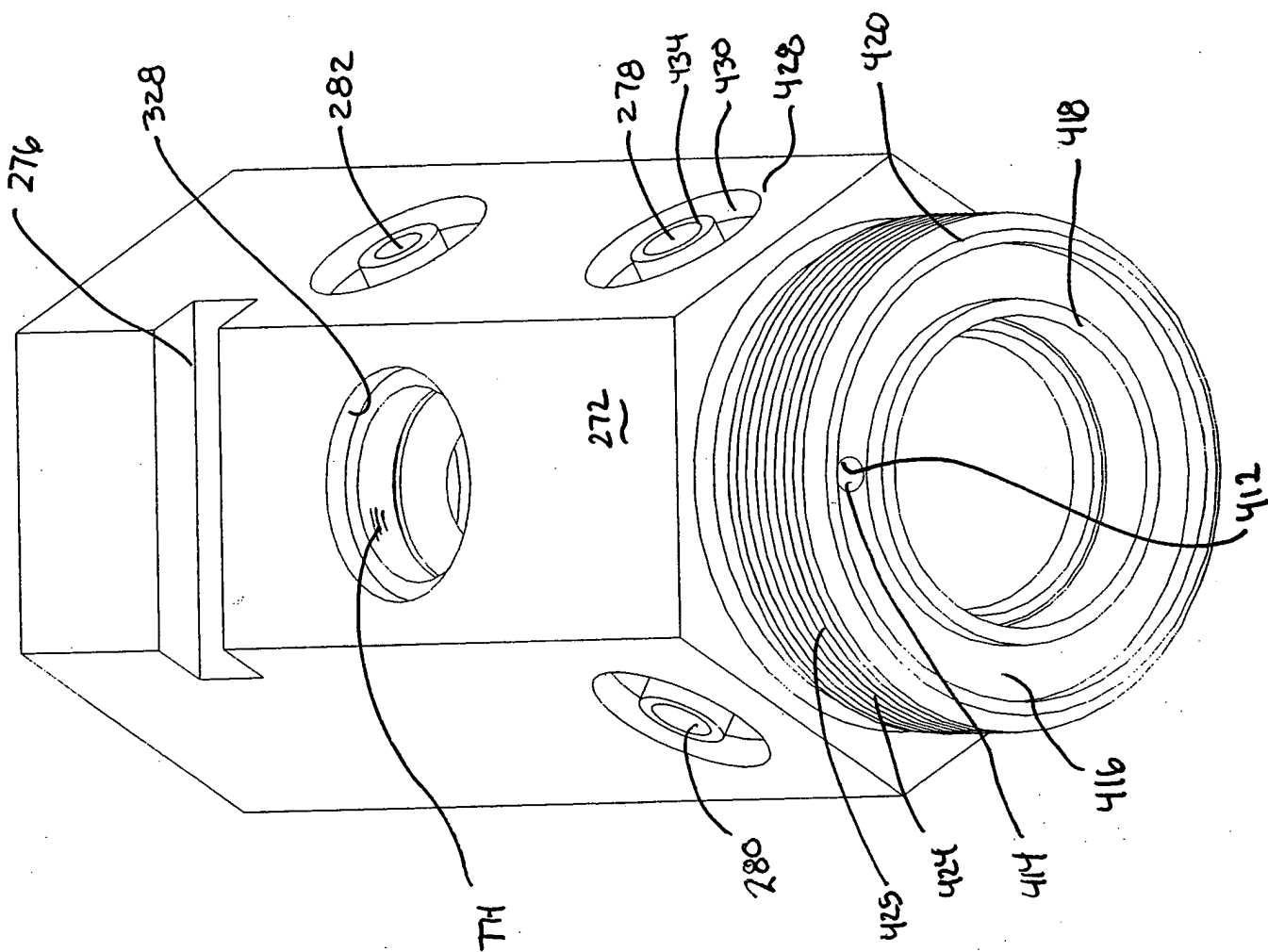
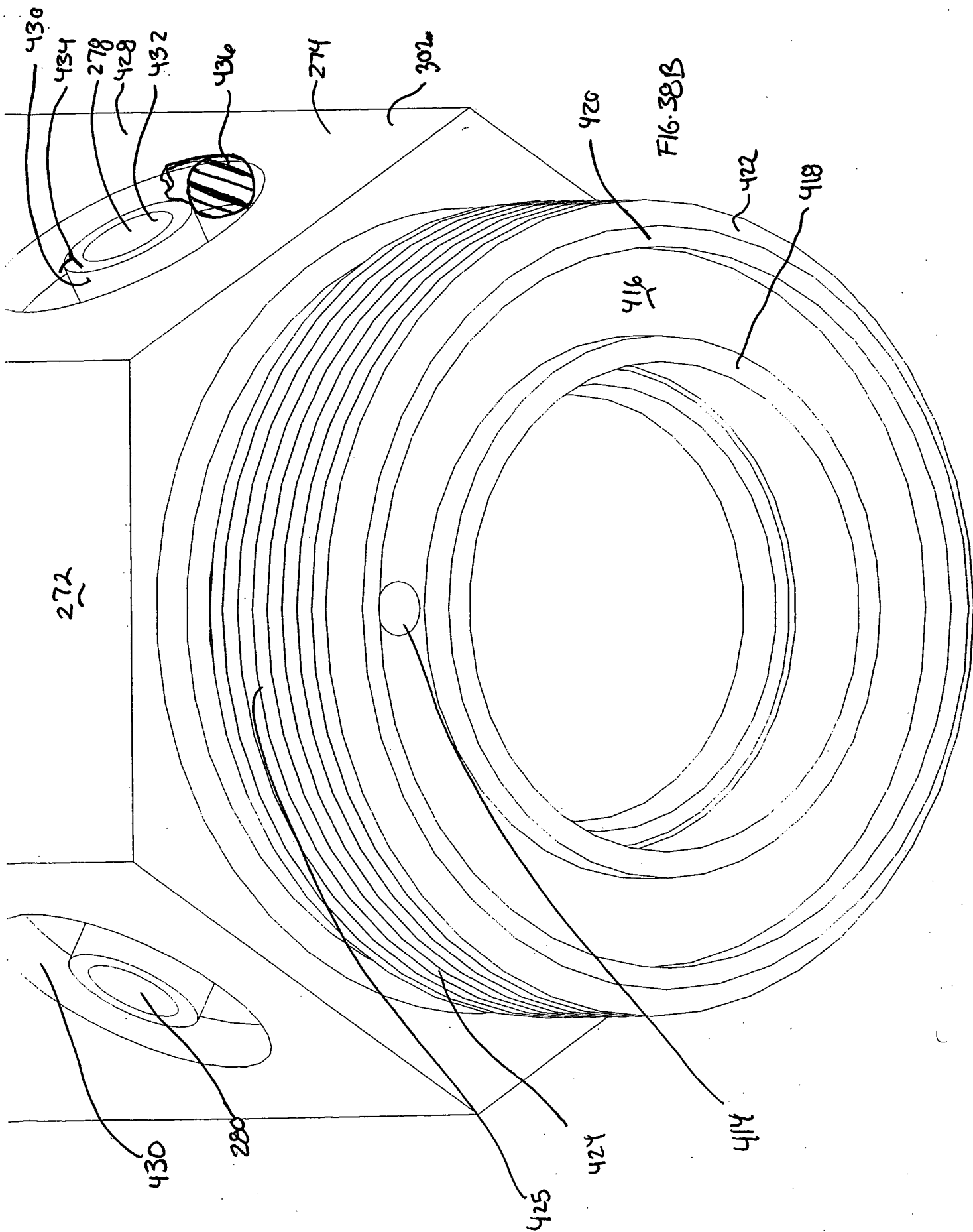
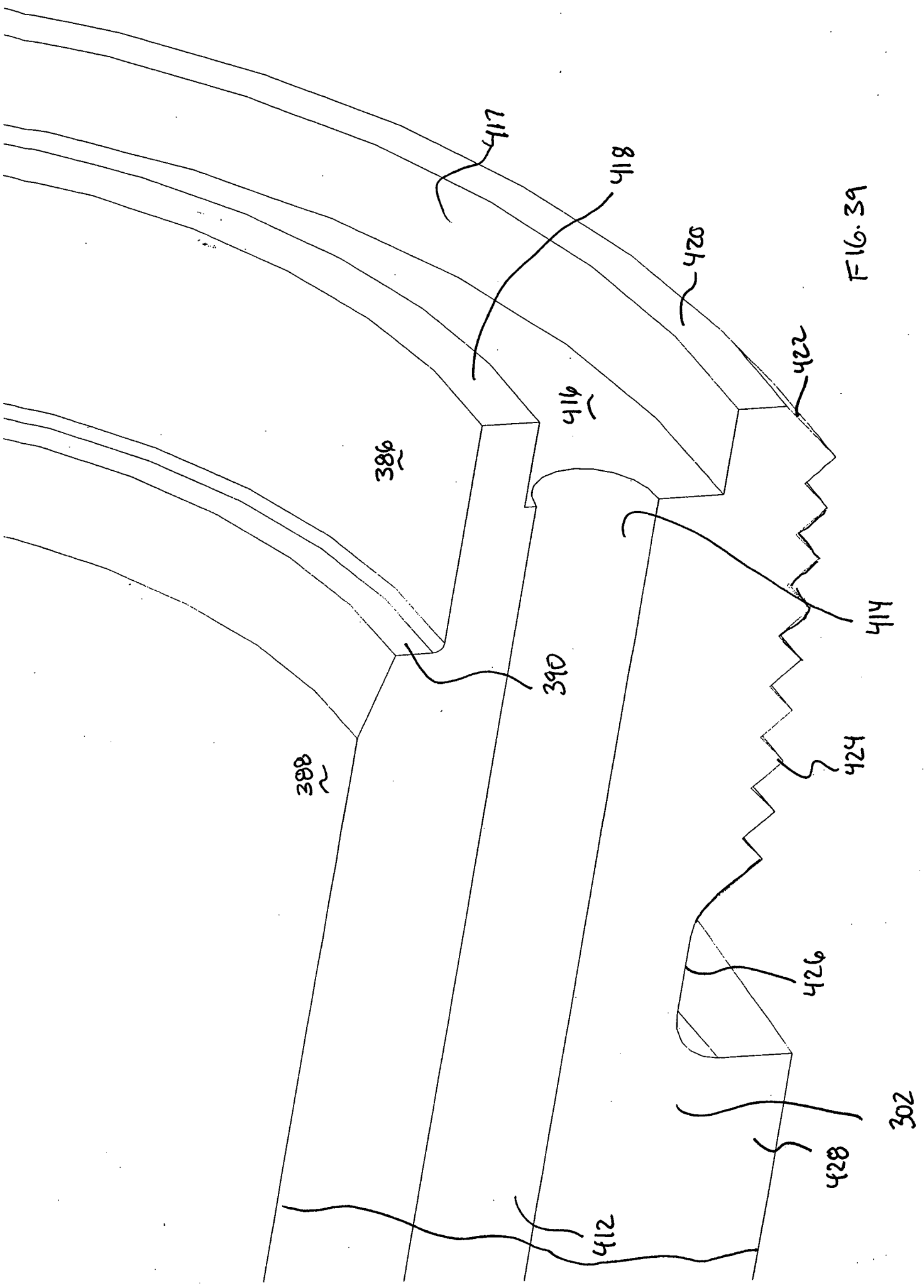


FIG. 381A





F16.39

FIG. 40

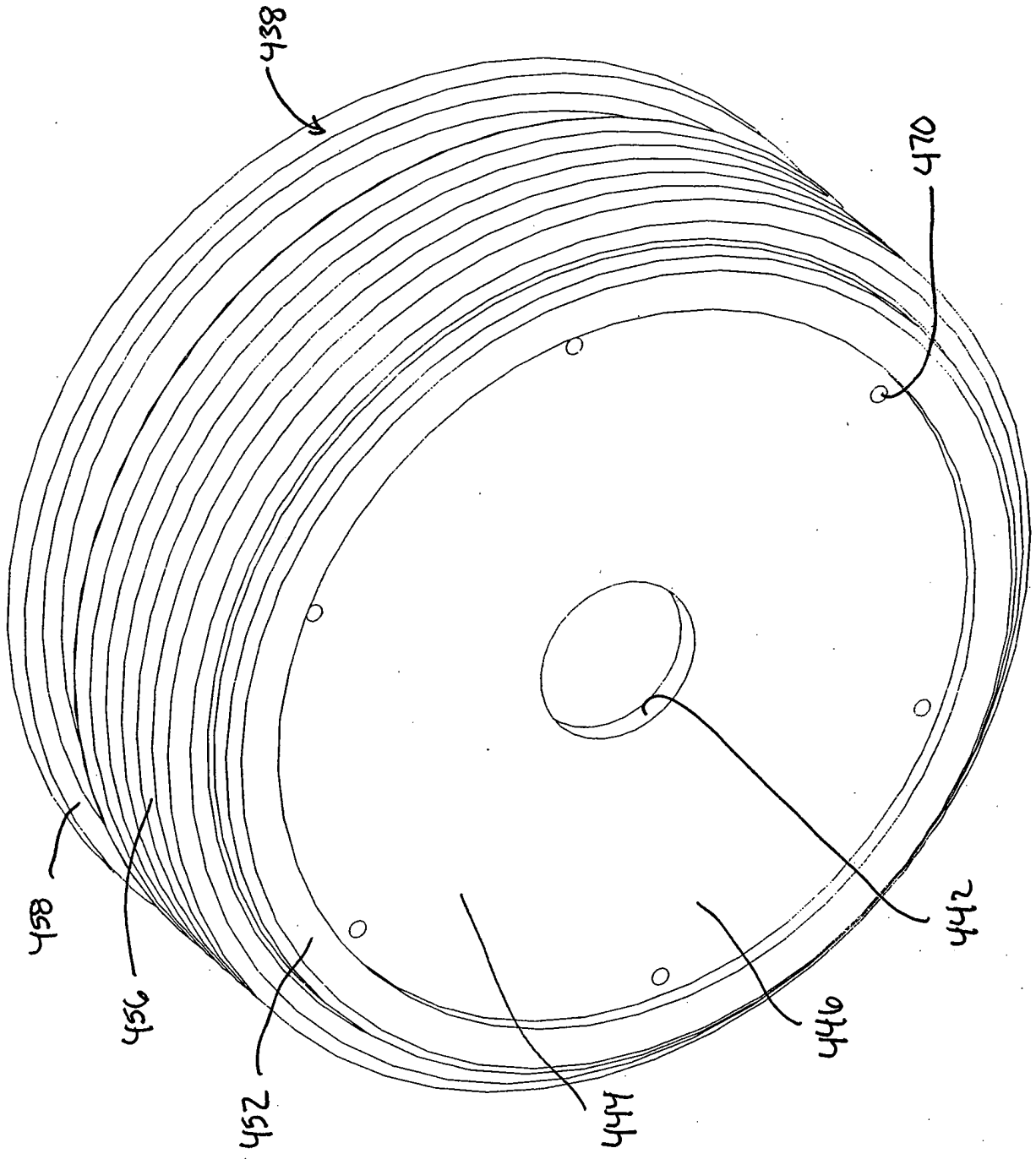
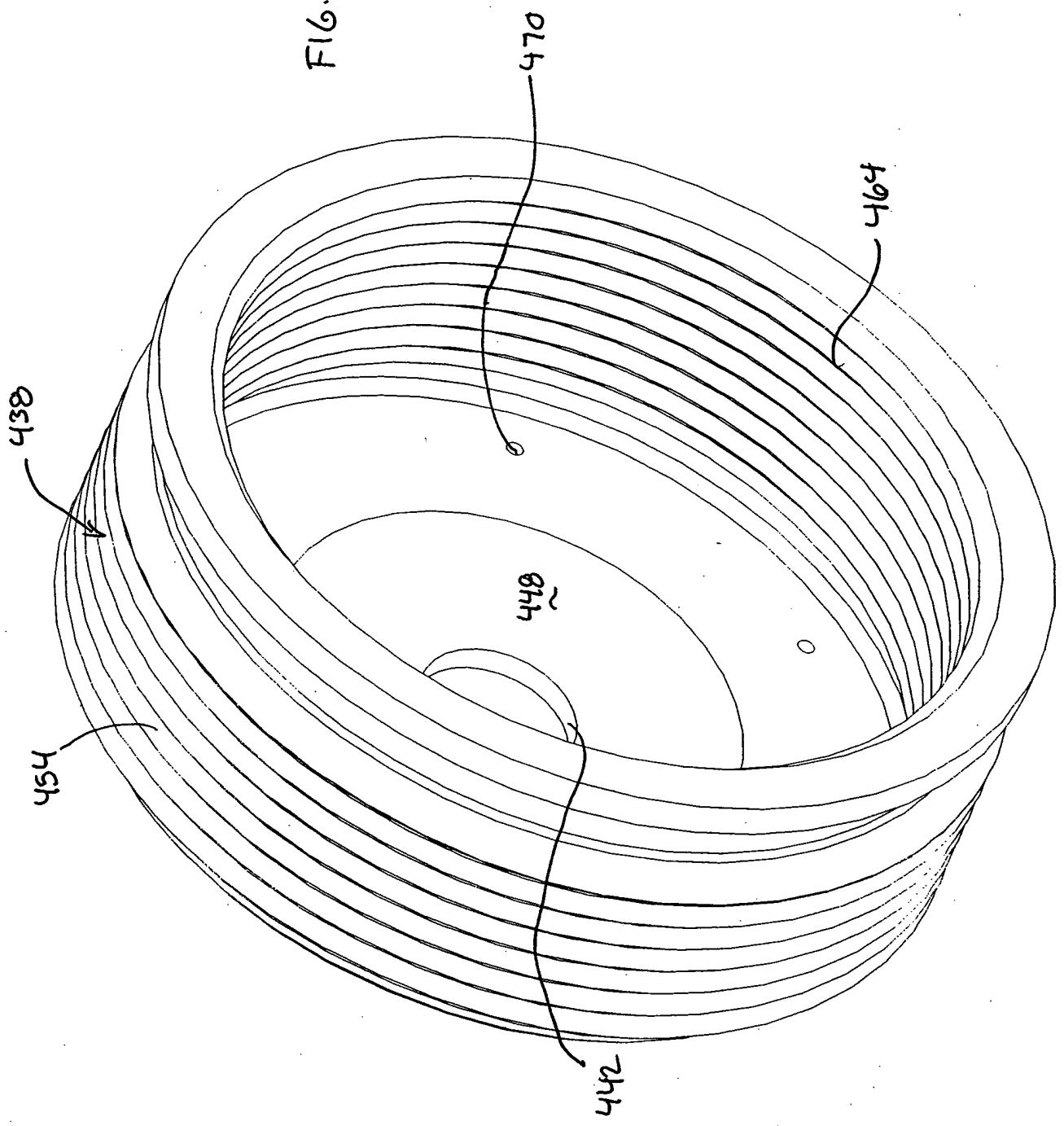
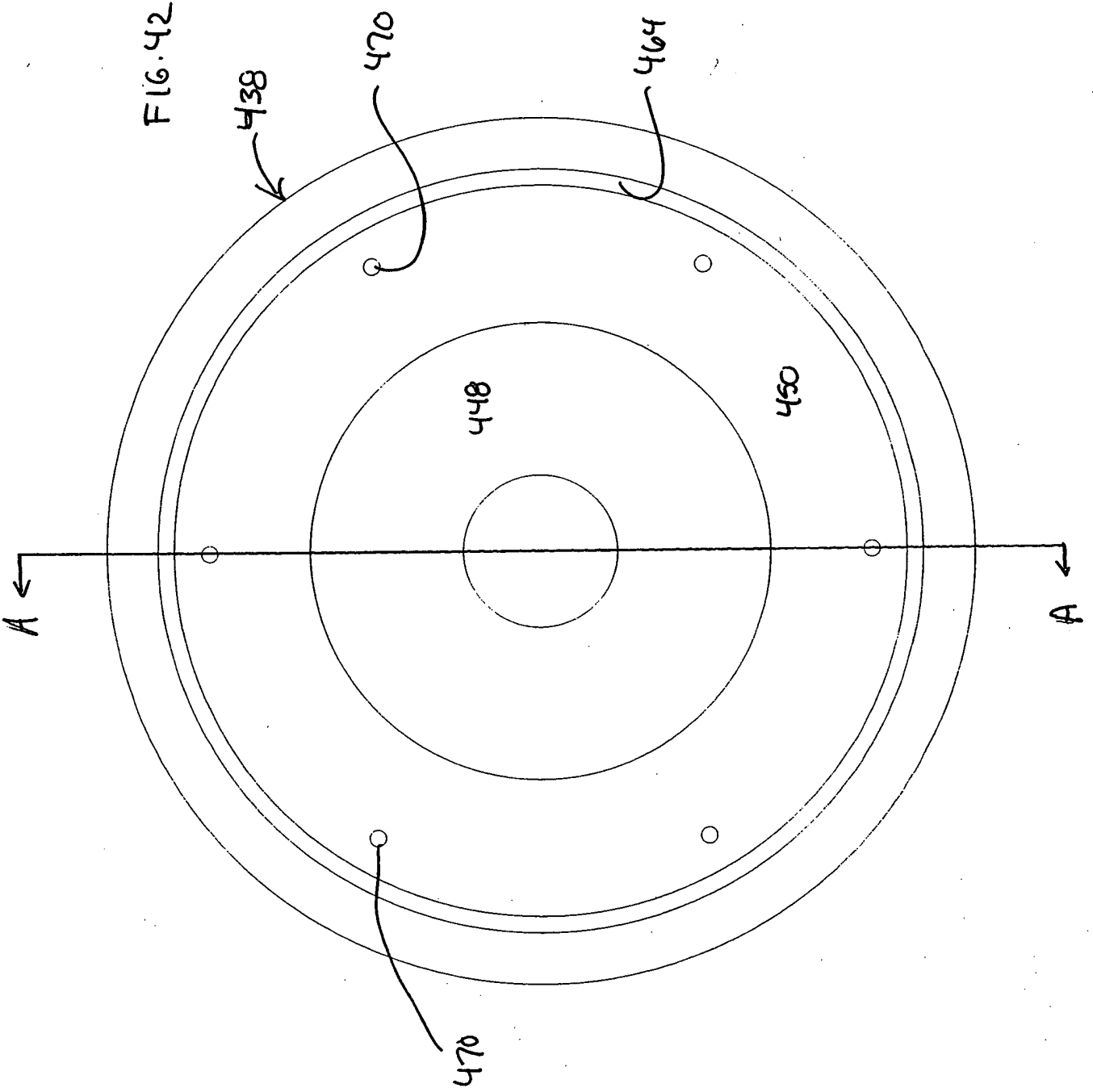


FIG. 41





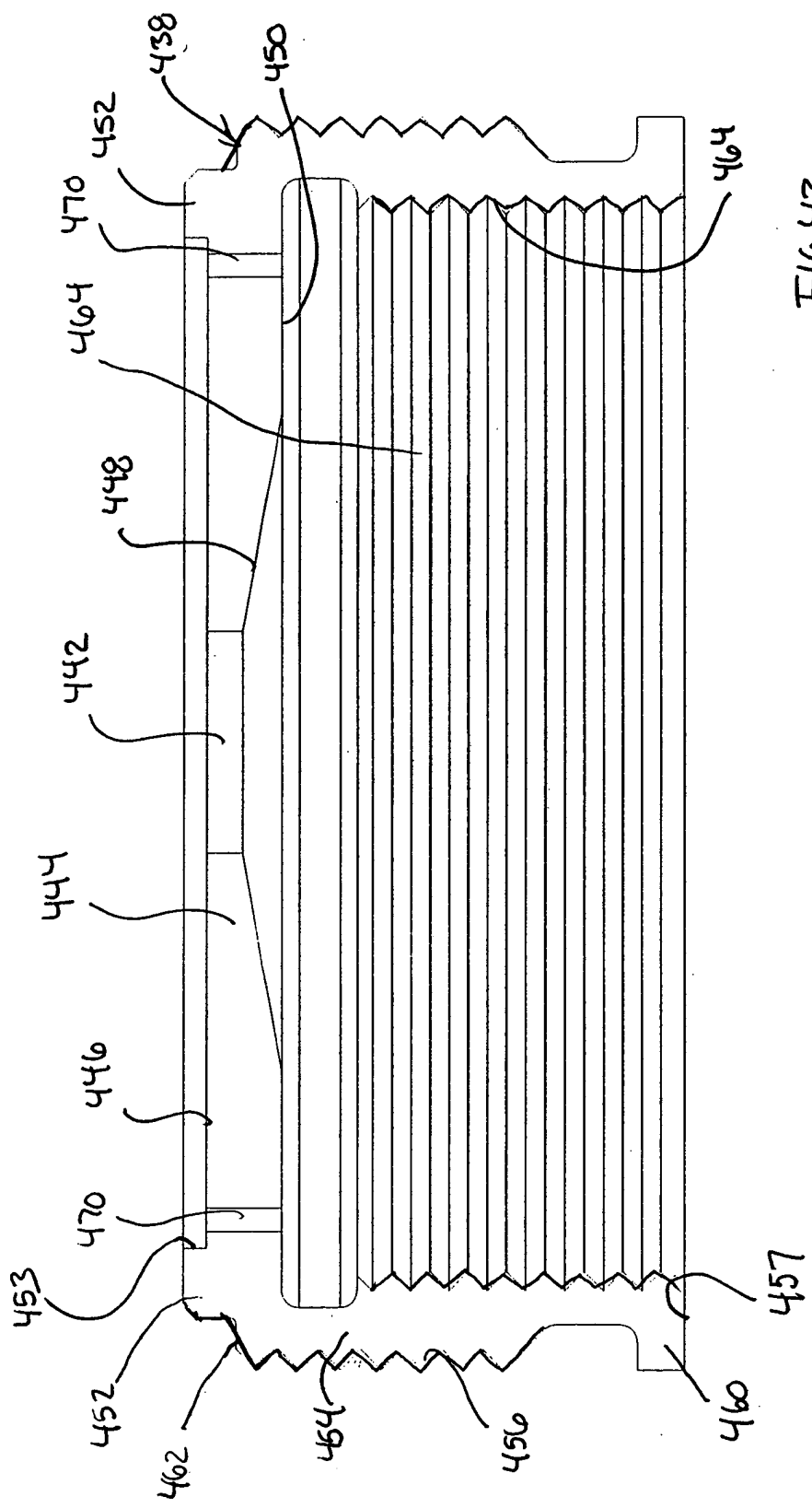


FIG. 43

FIG. 44

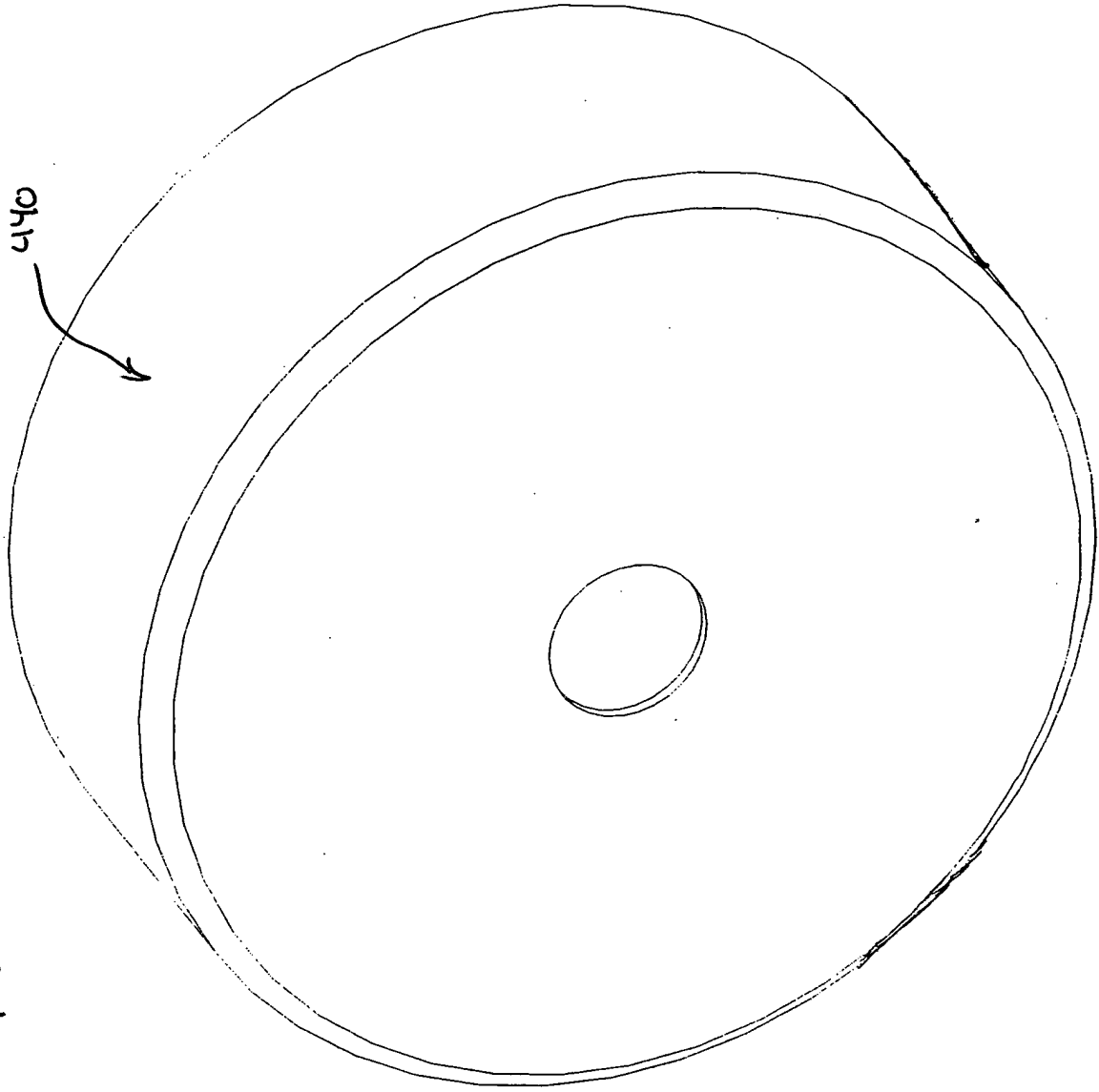


FIG. 45

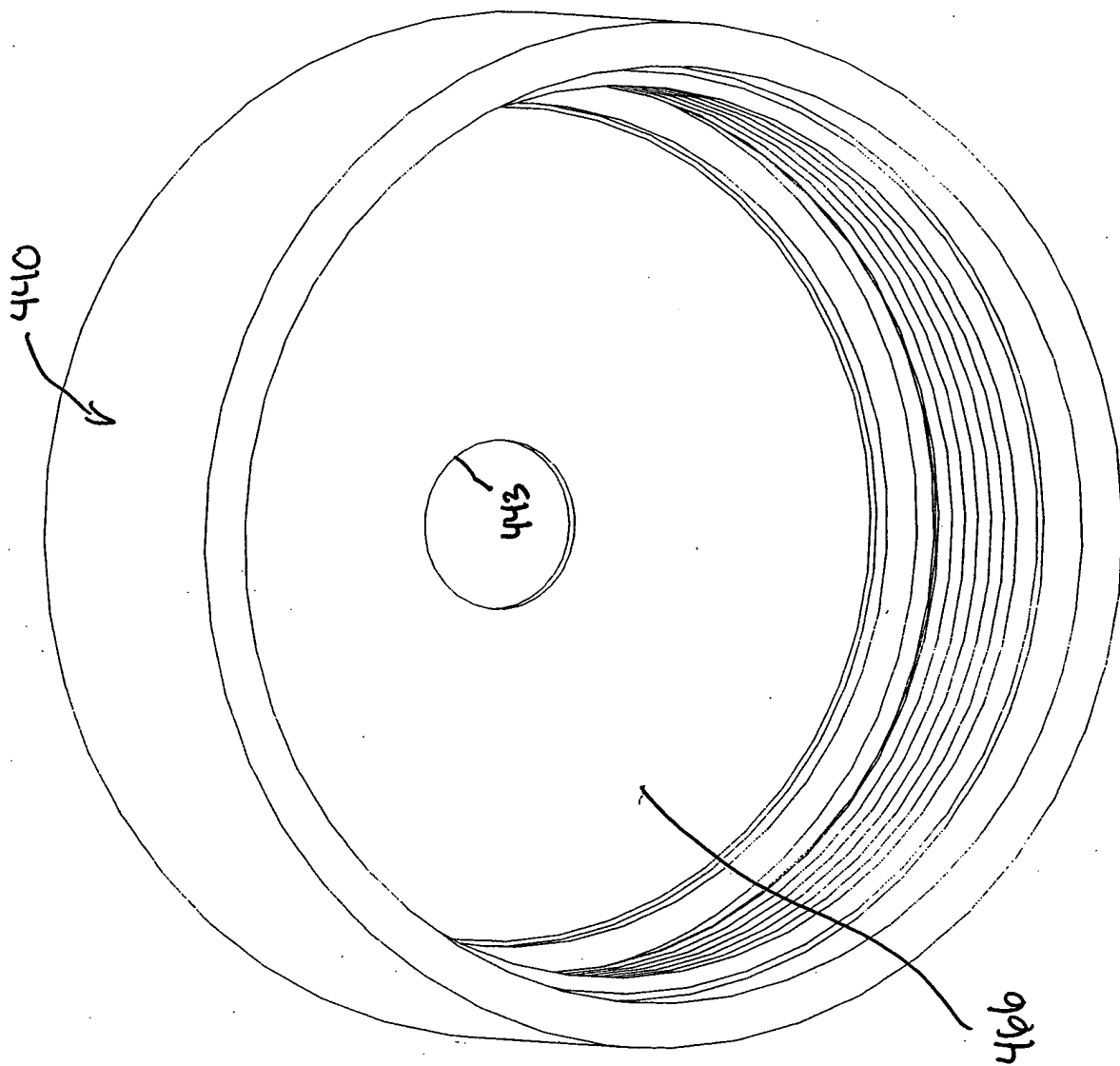
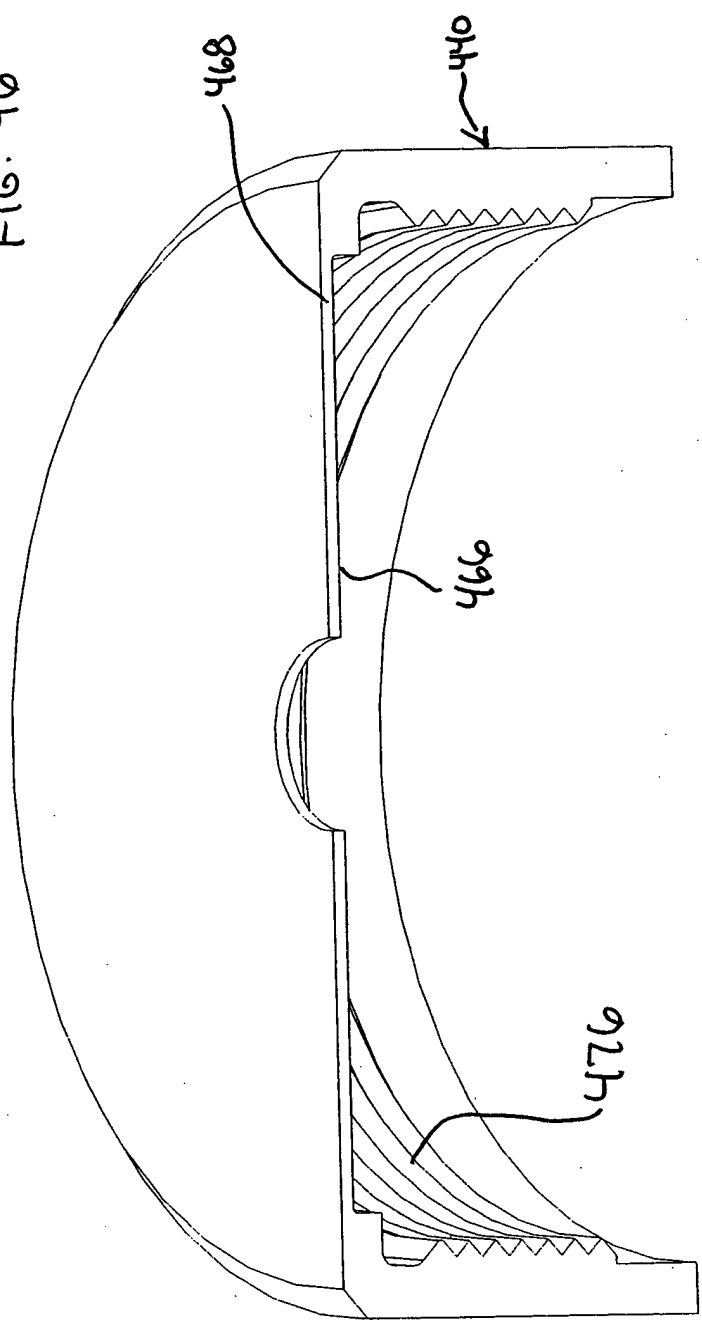


FIG. 46



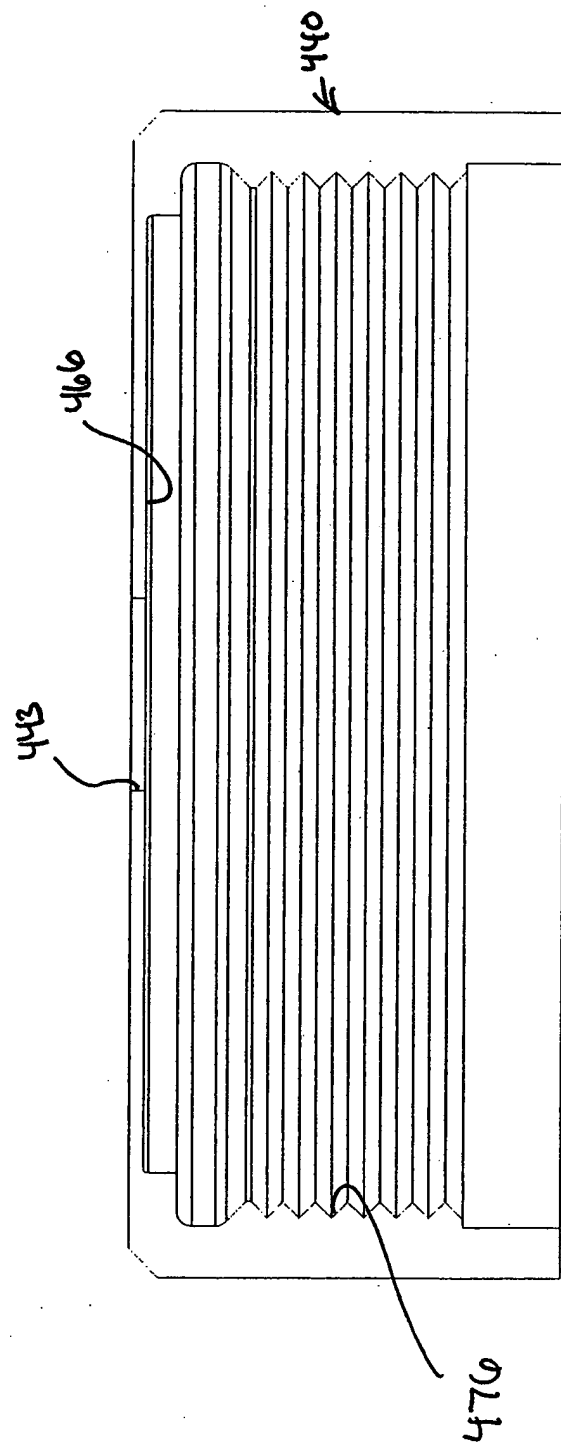
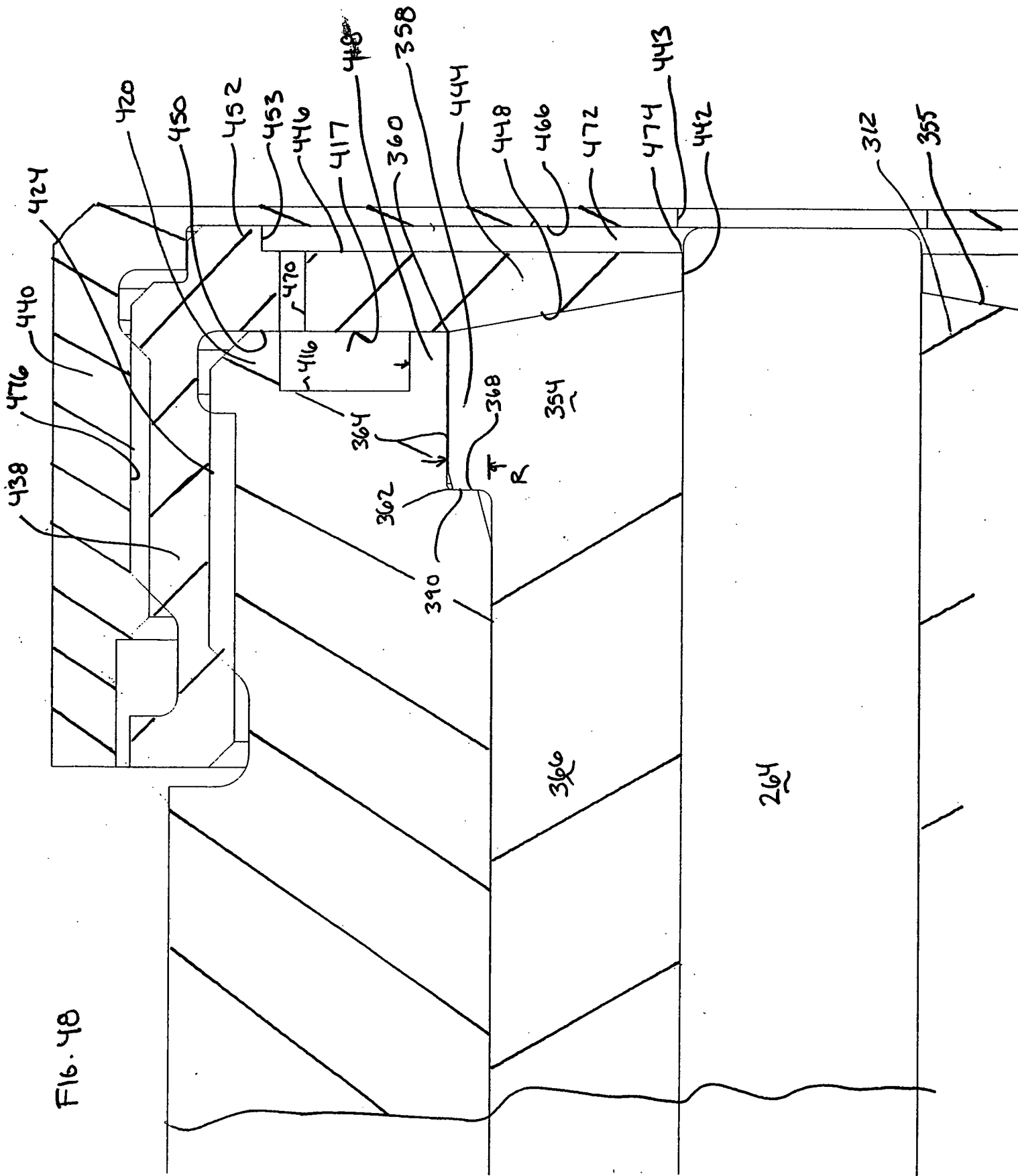
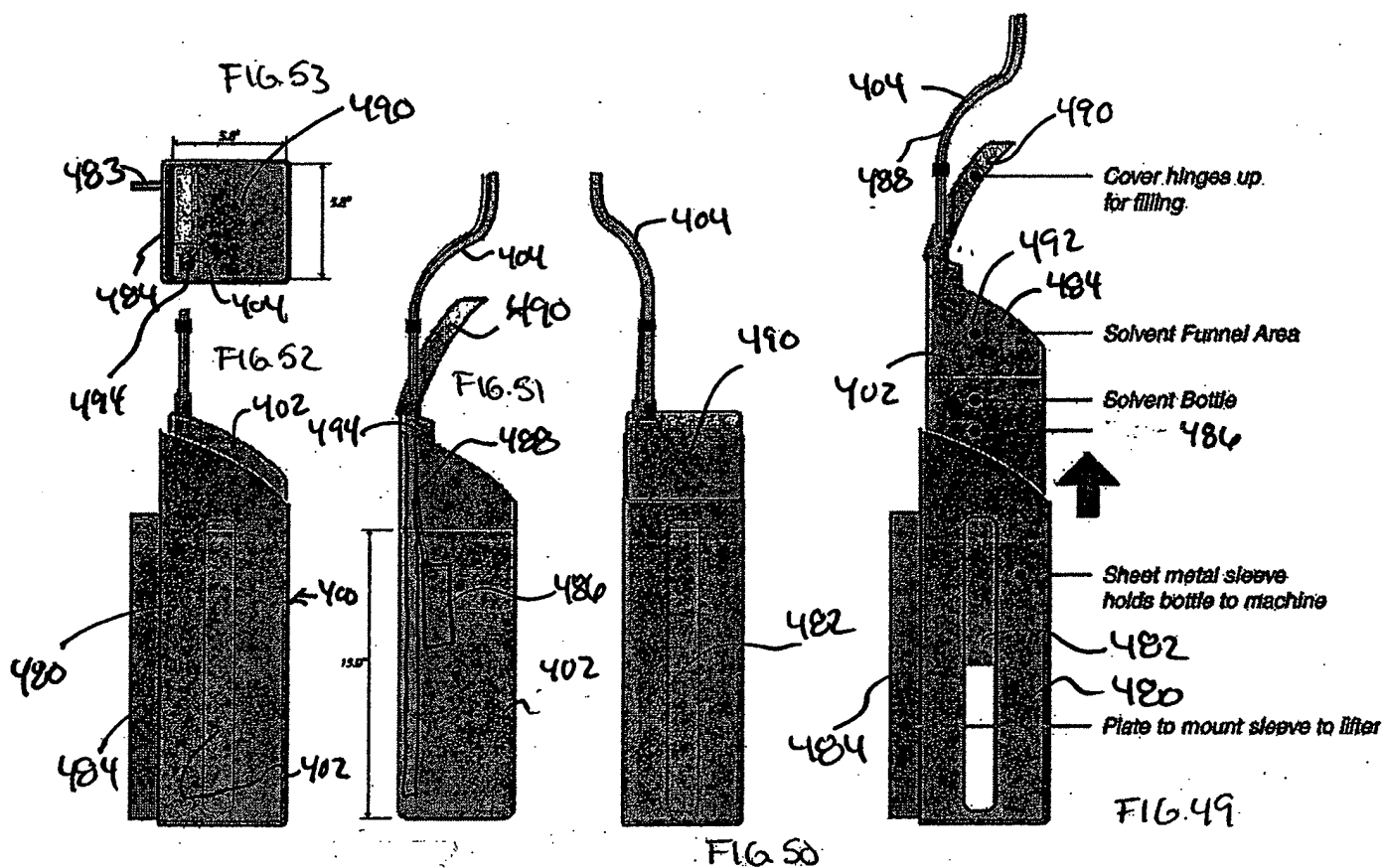


FIG. 47

FIG. 48





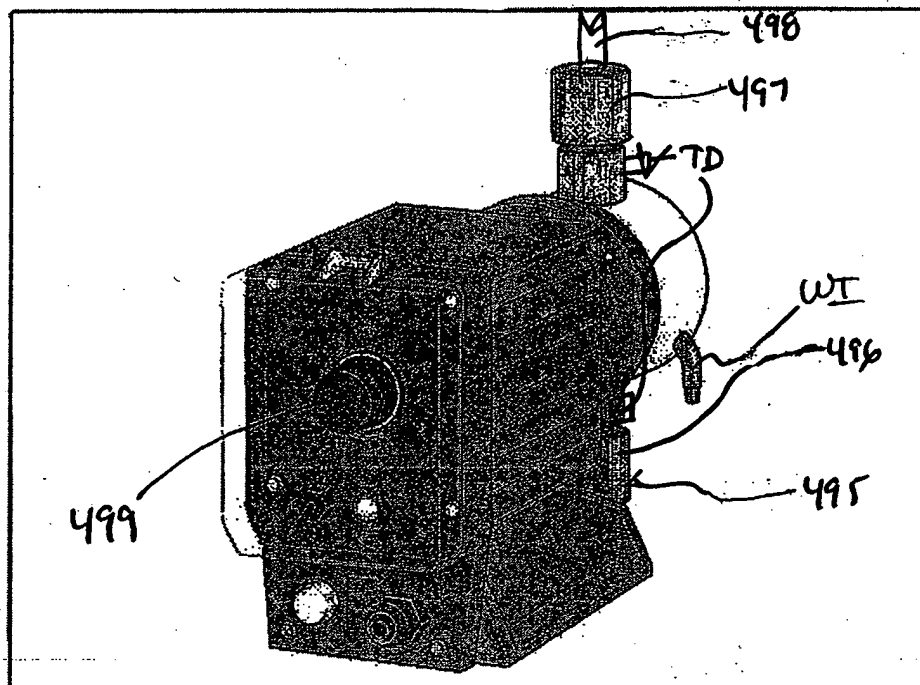


FIG. 54

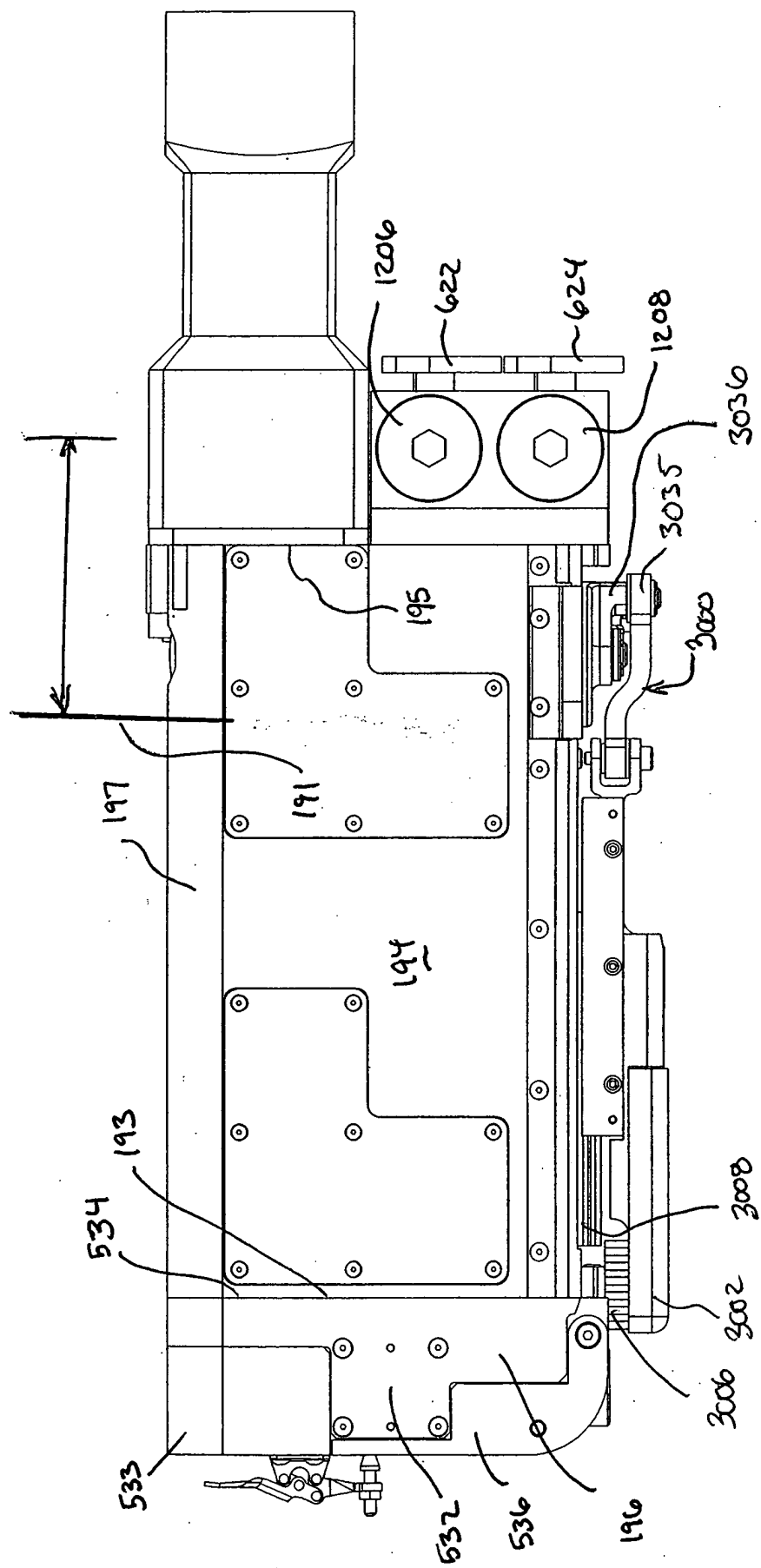


FIG. 55

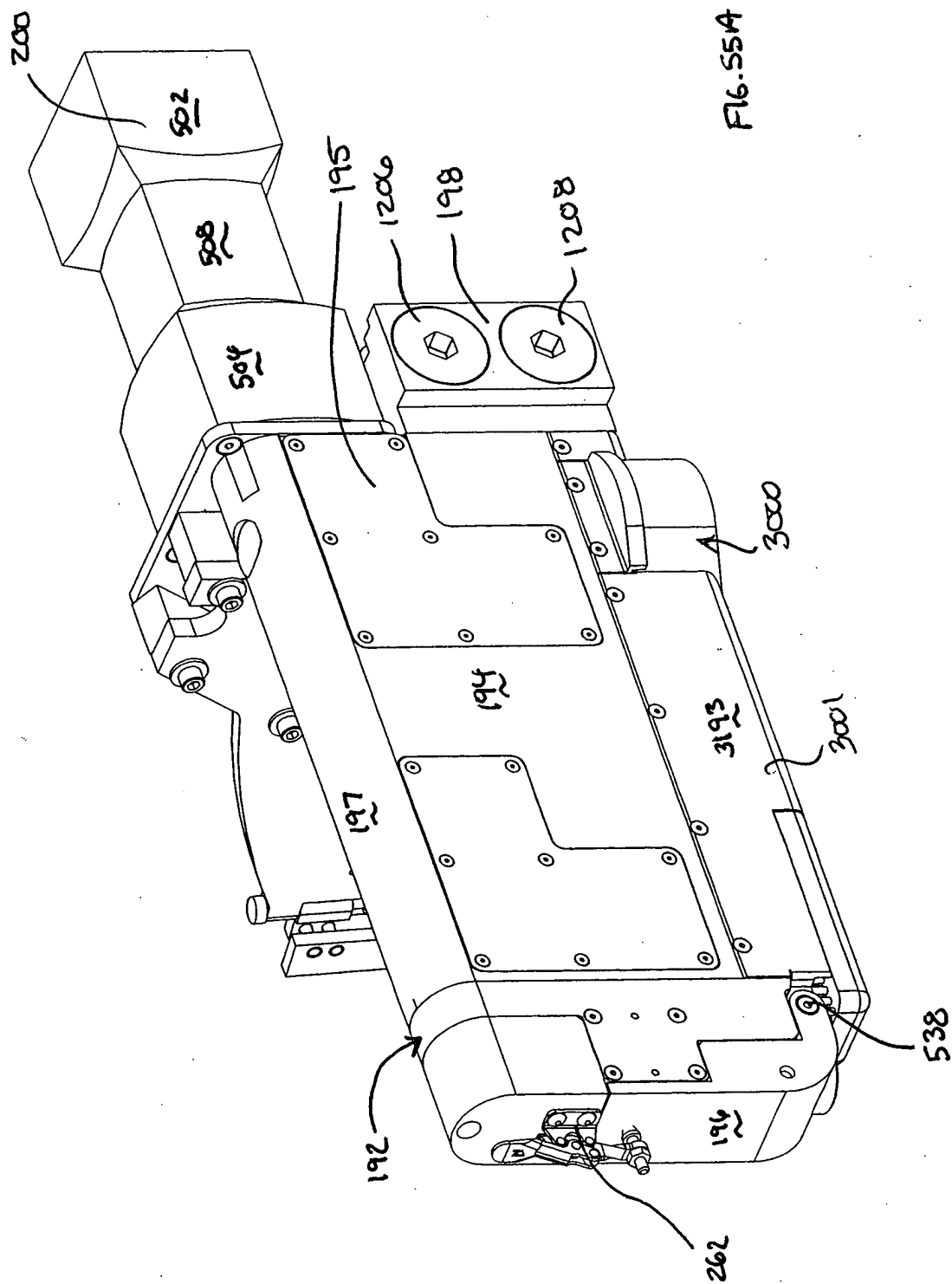
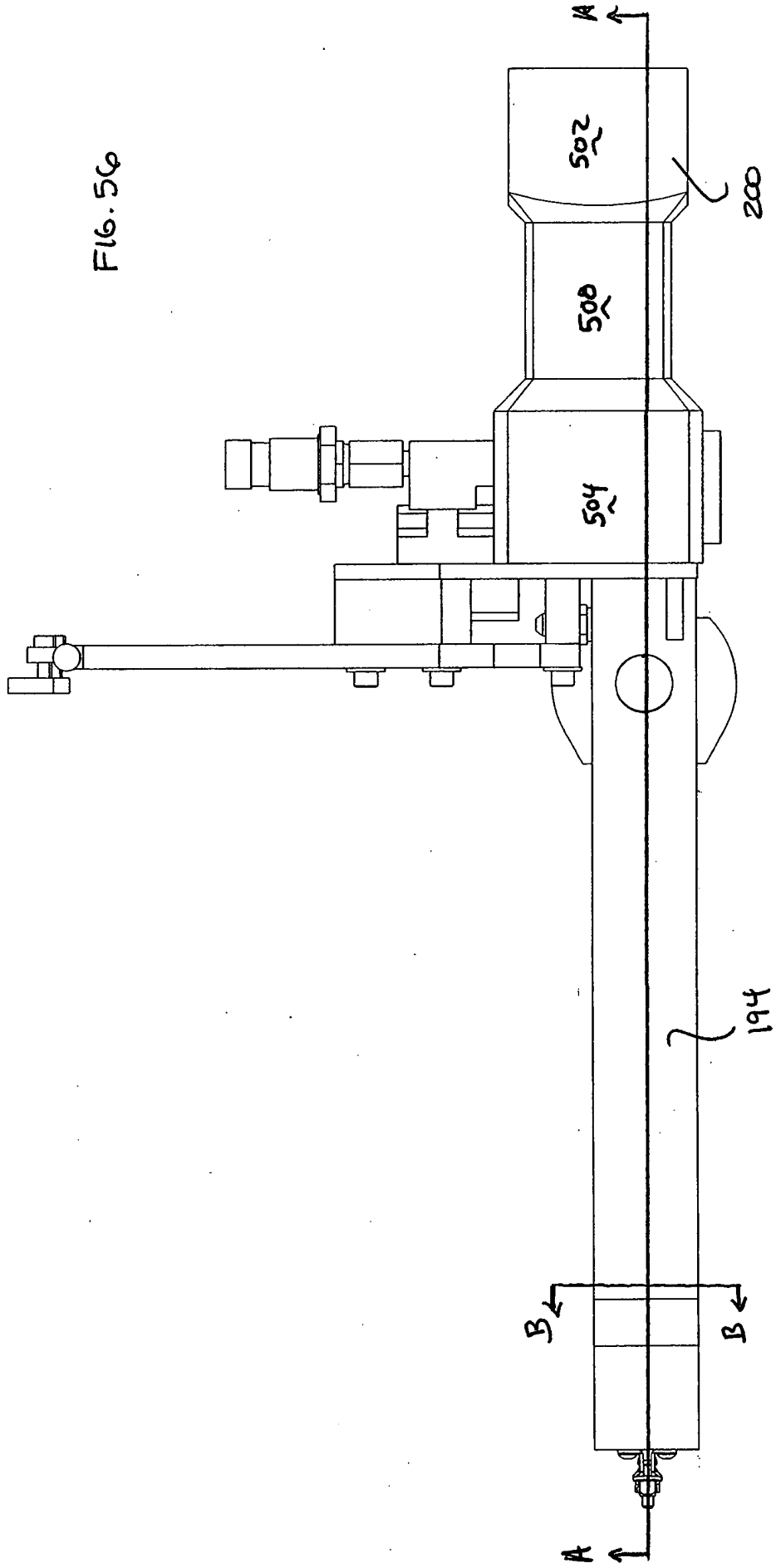


FIG. 55A

FIG. 56



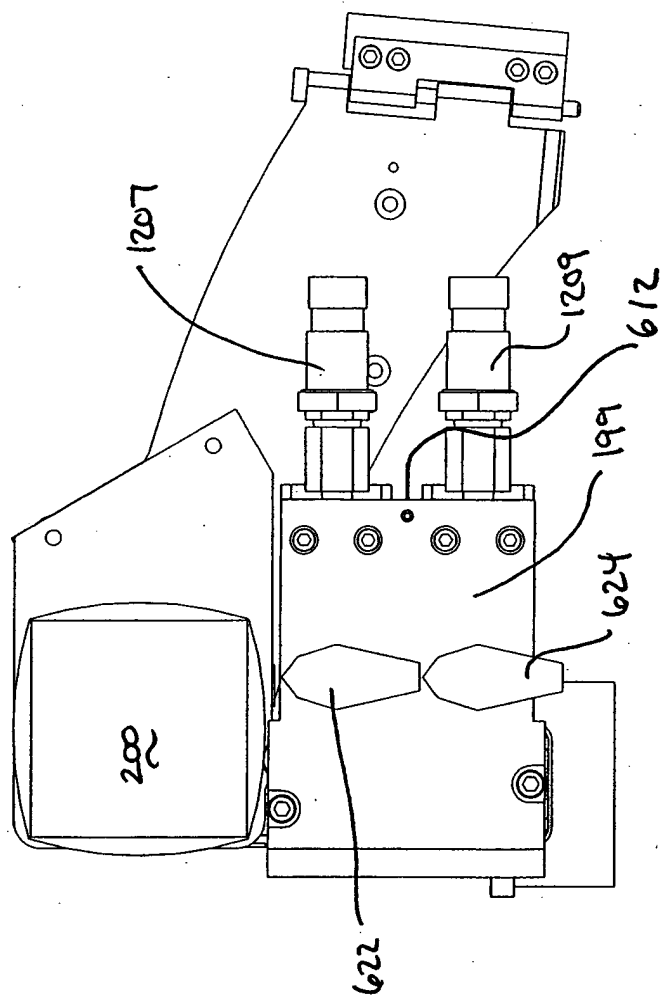


FIG. 57

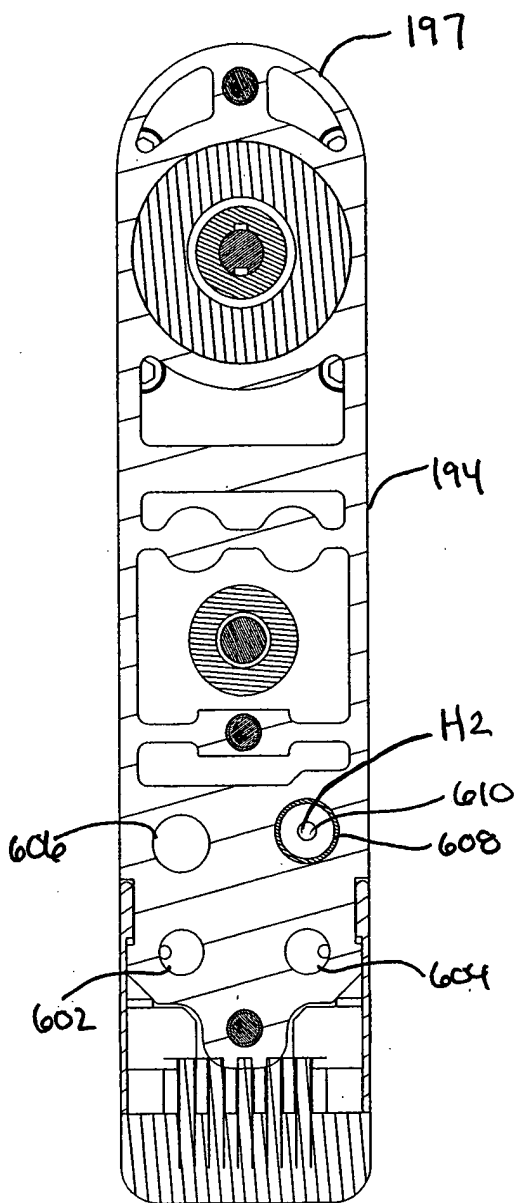
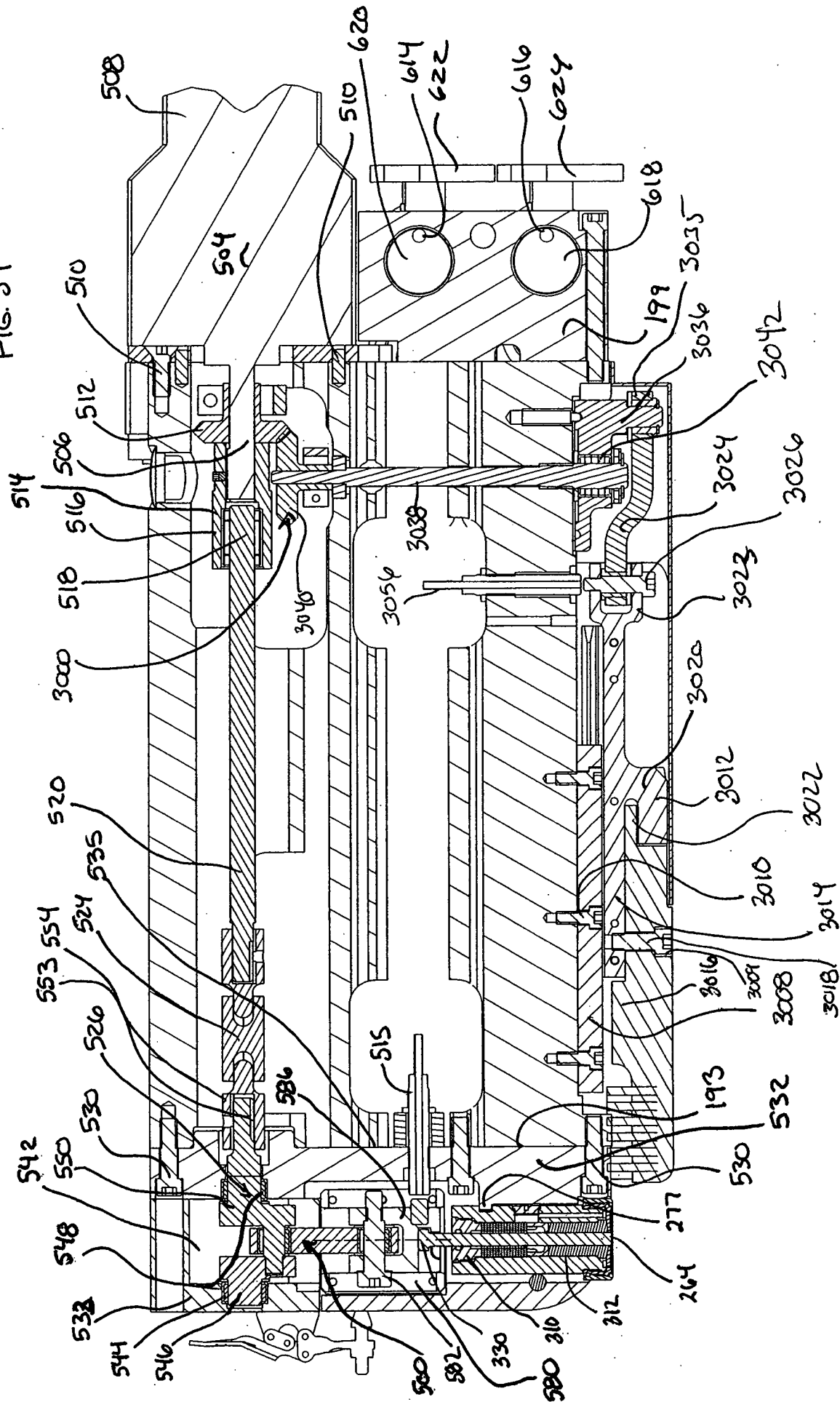


FIG. 58

[illegible]

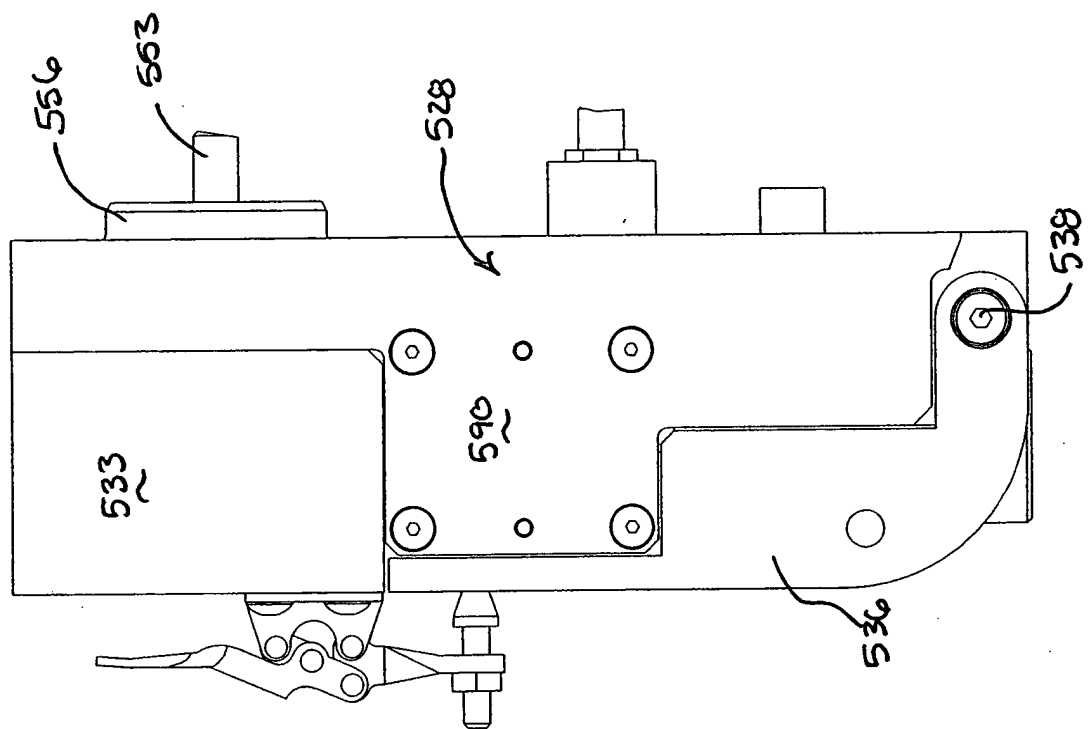


FIG. 60

FIG. 61

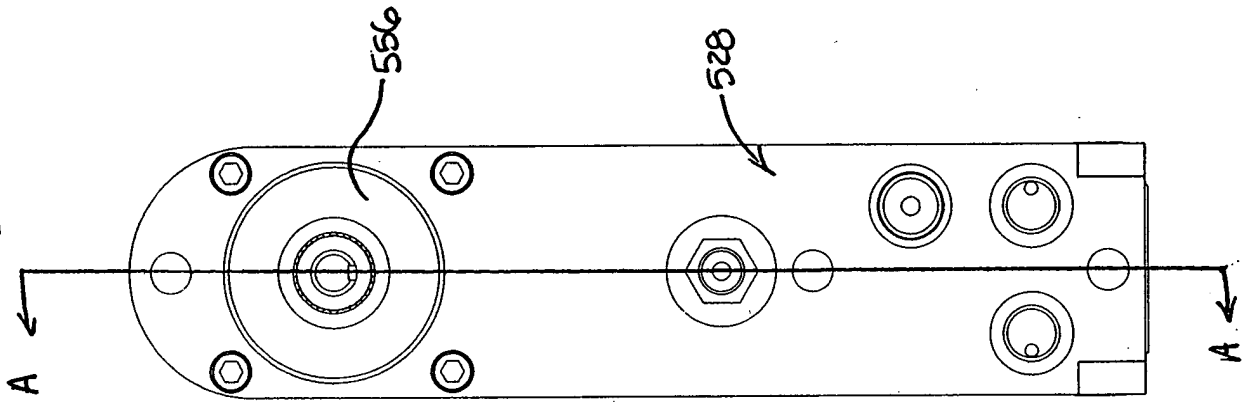


FIG. 62

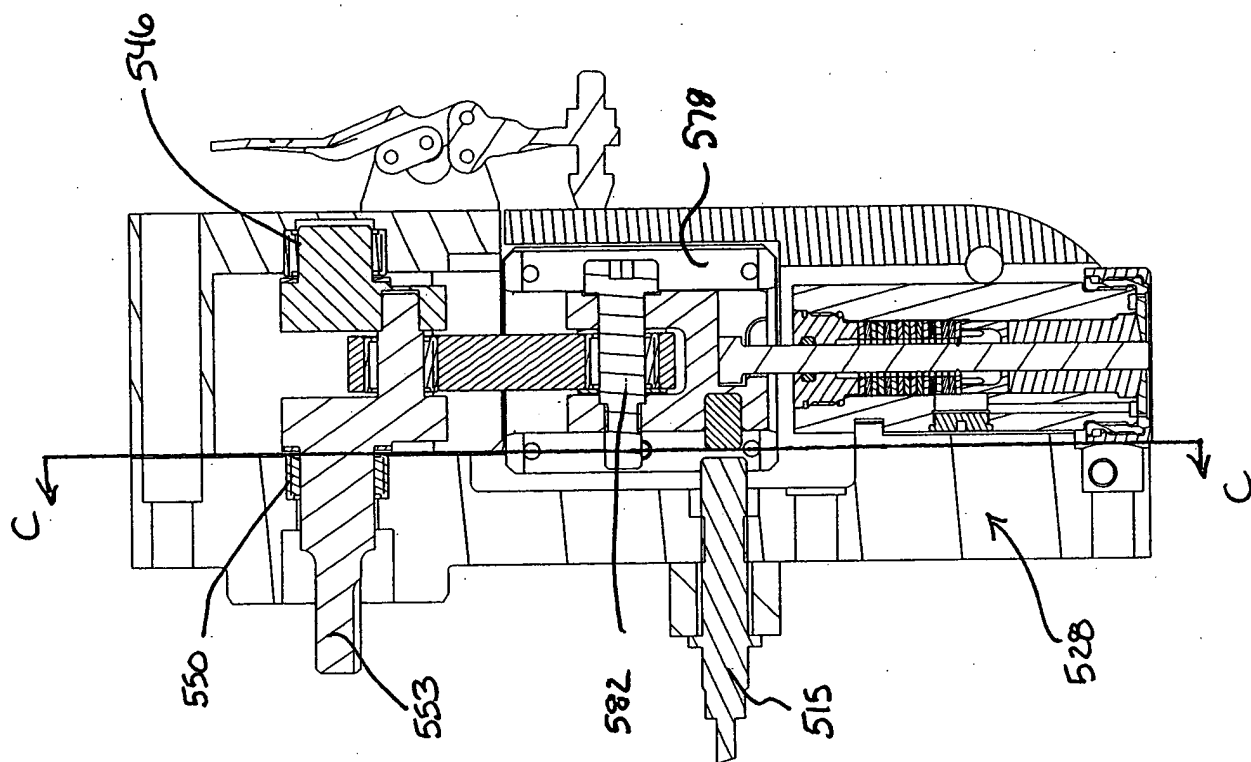
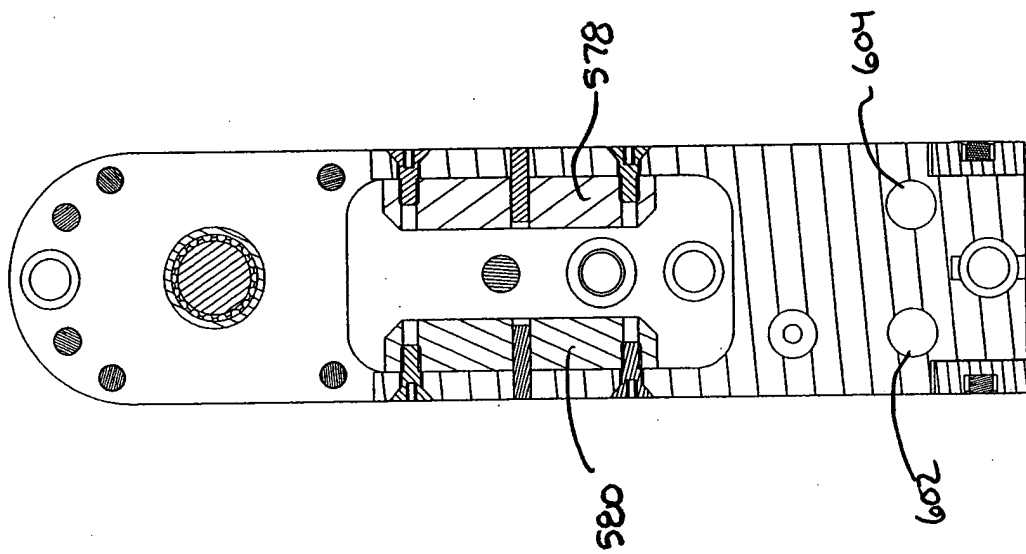


FIG. 63



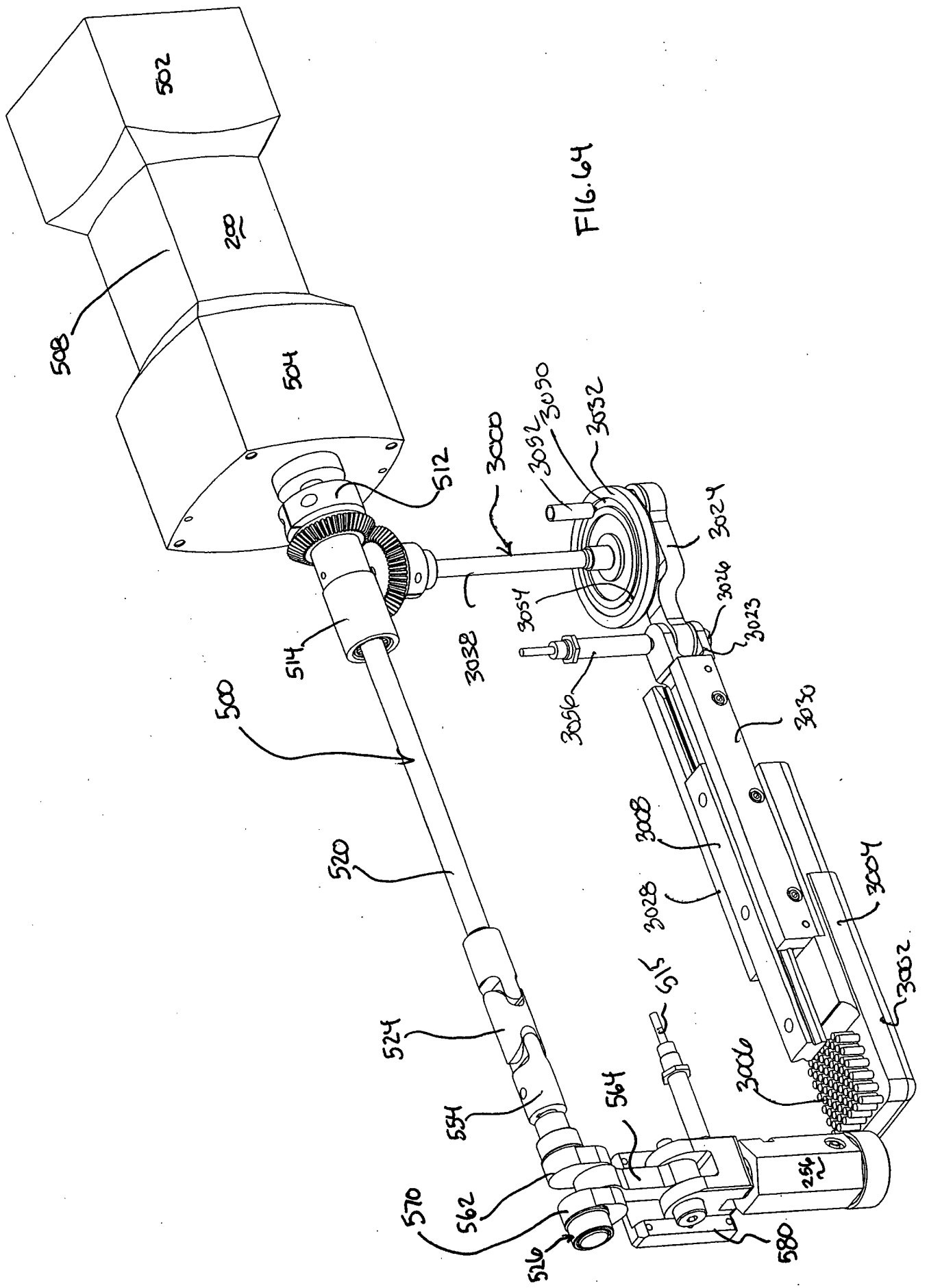
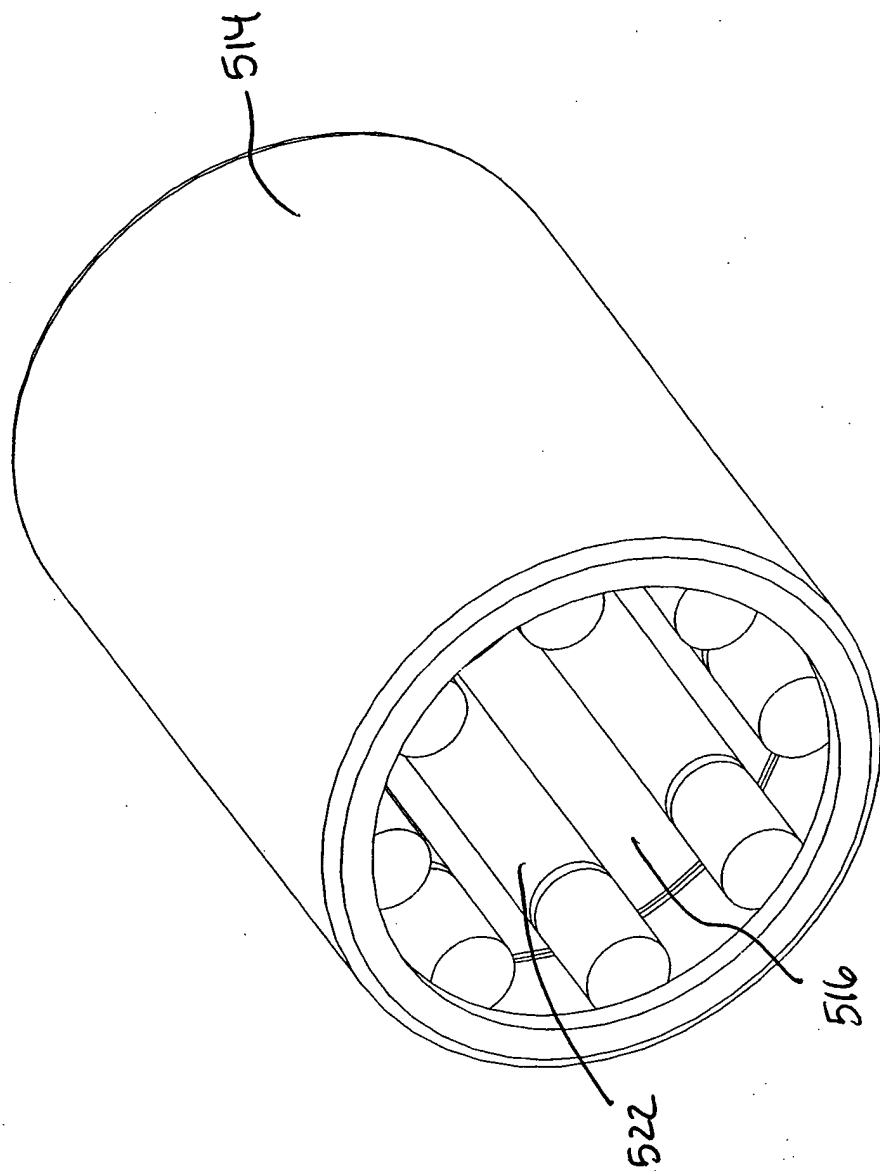


FIG. 64

FIG. 65



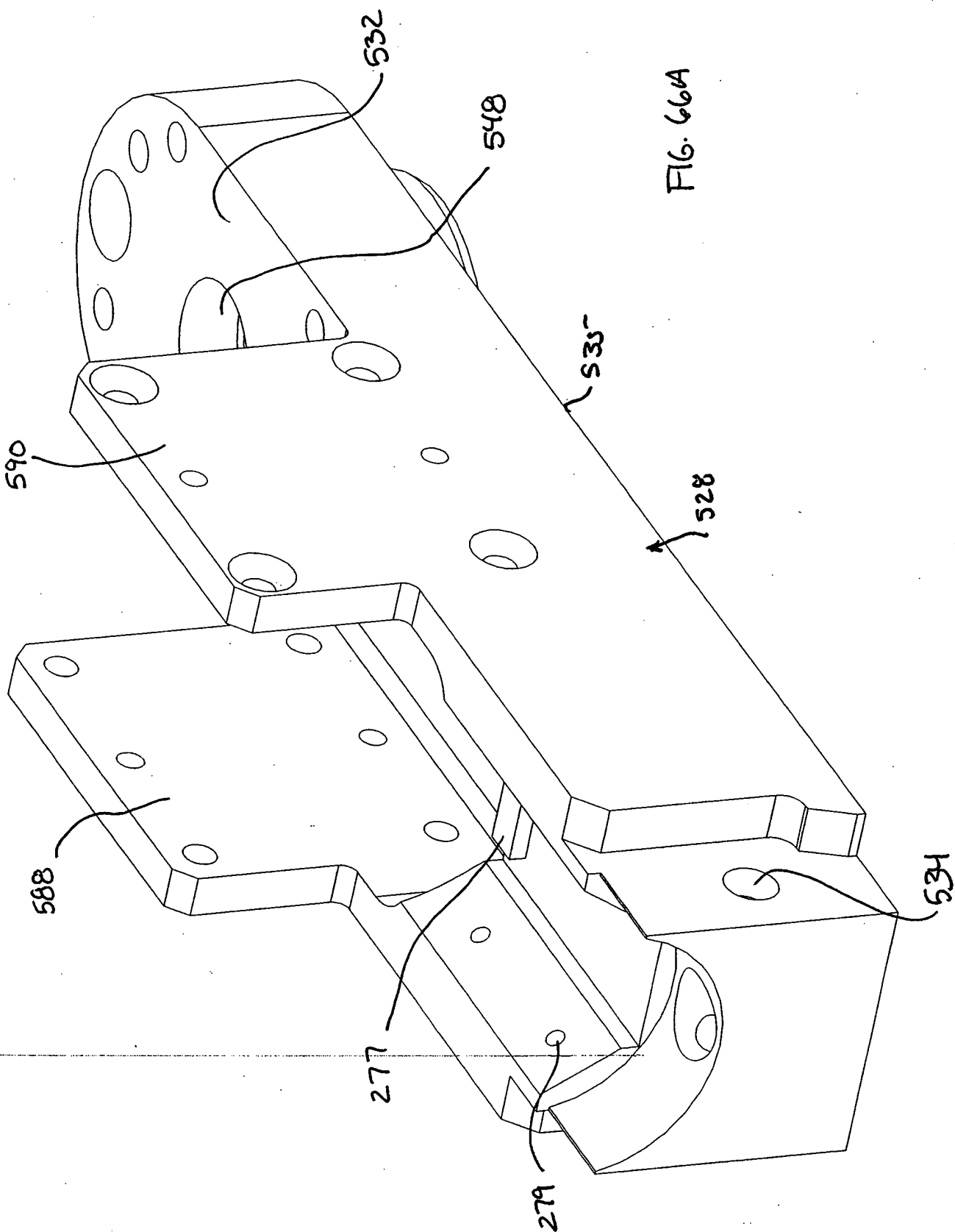
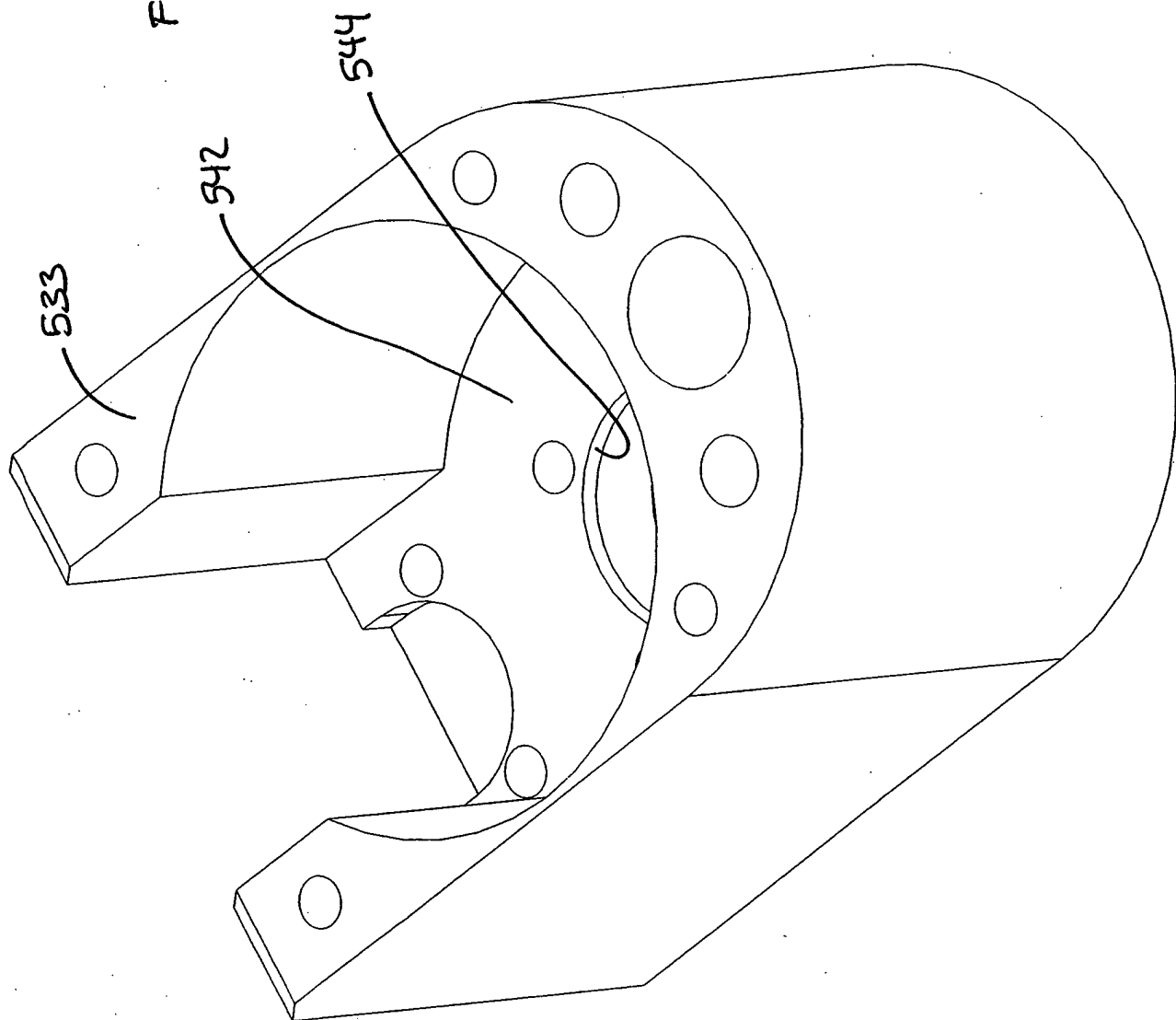


FIG. 66A

FIG. 66B



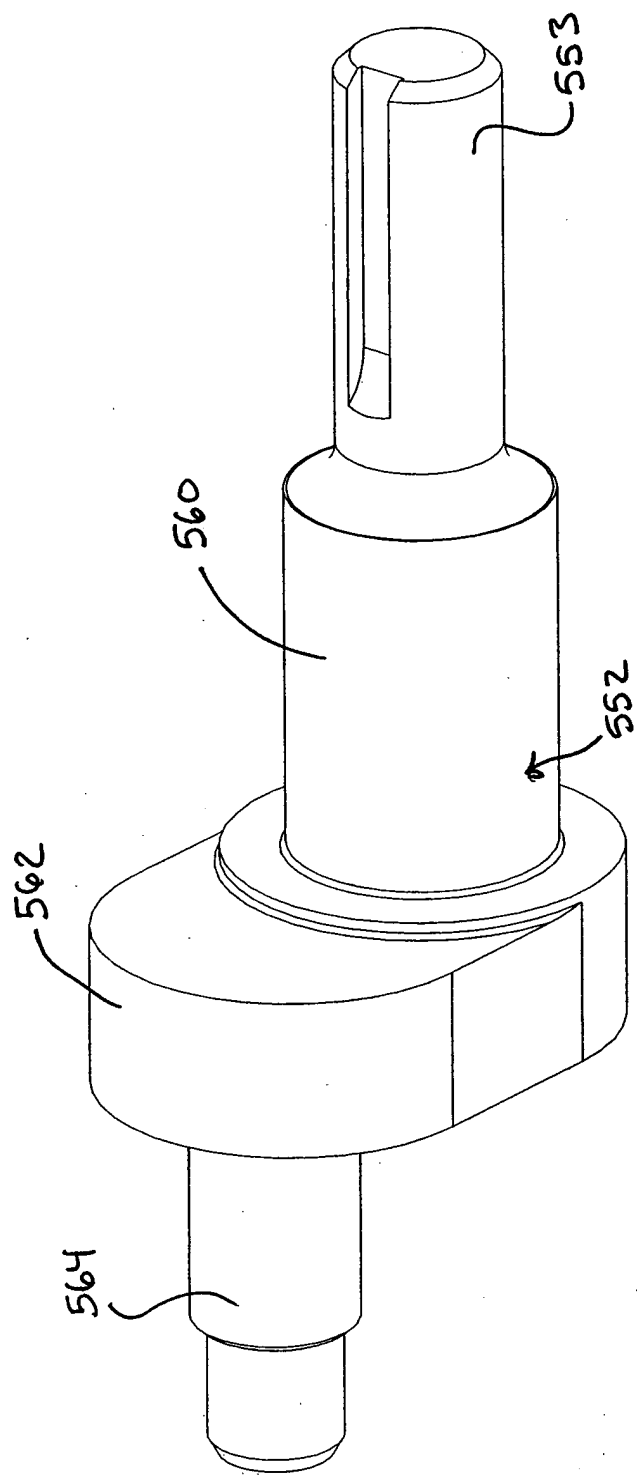


FIG. 67

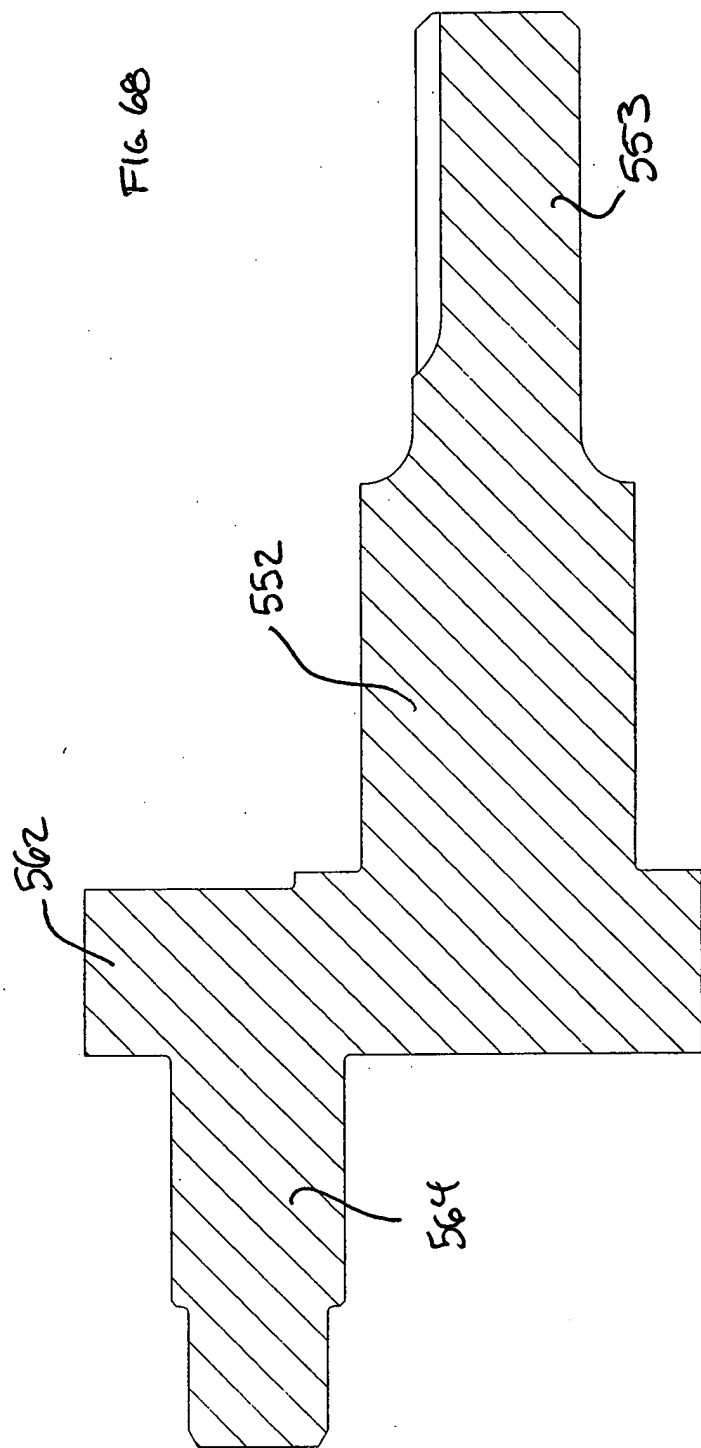


FIG. 68

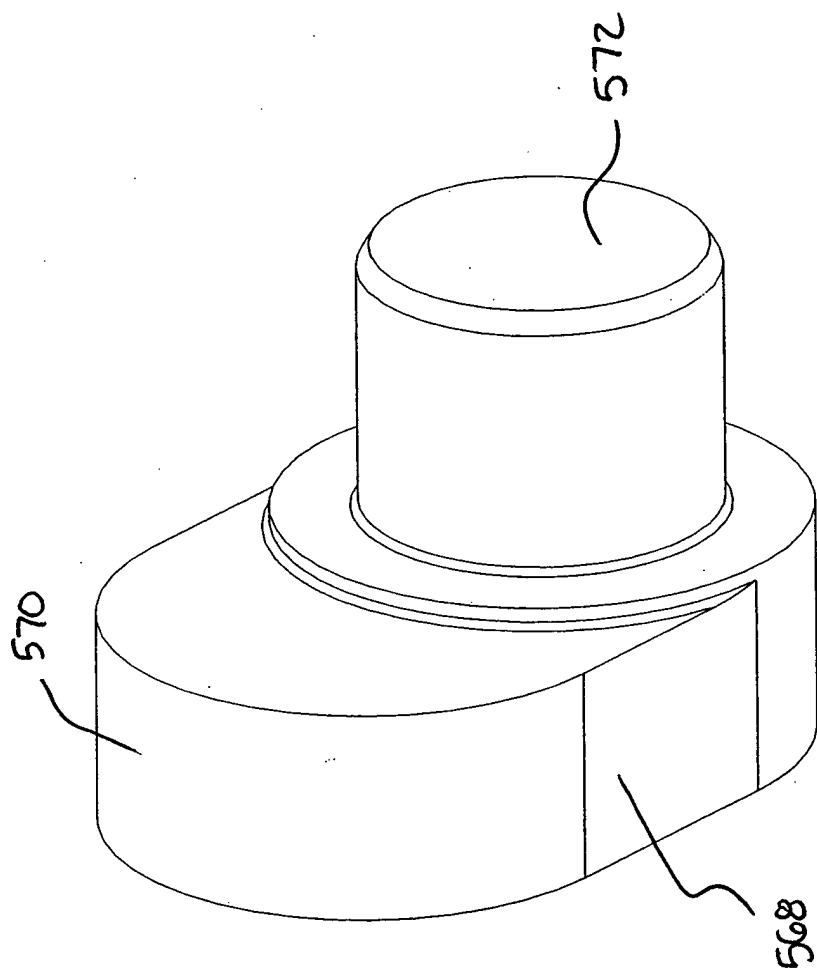


FIG. 69

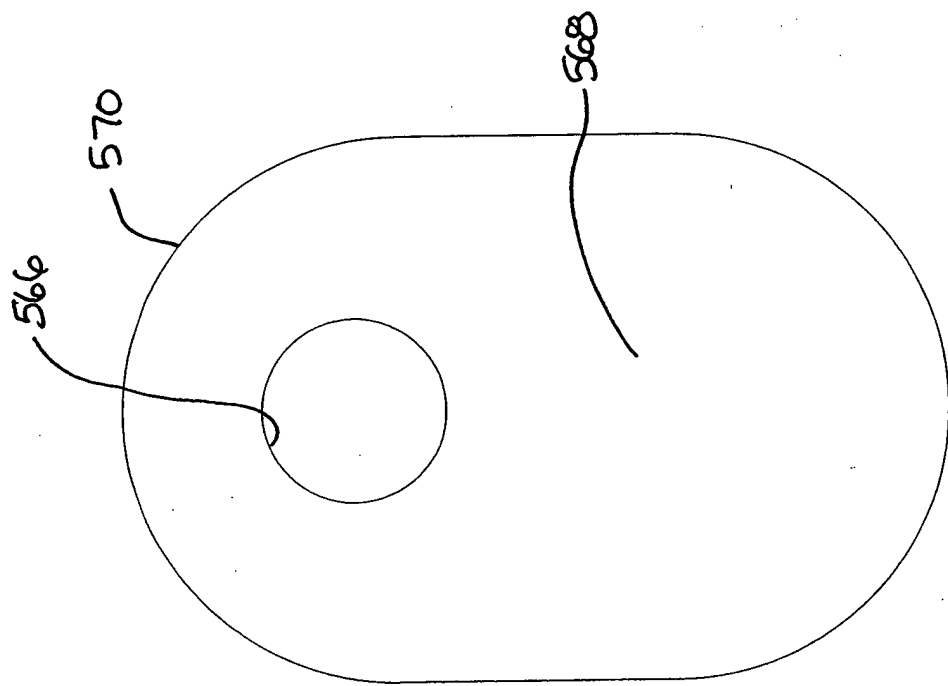


FIG. 70

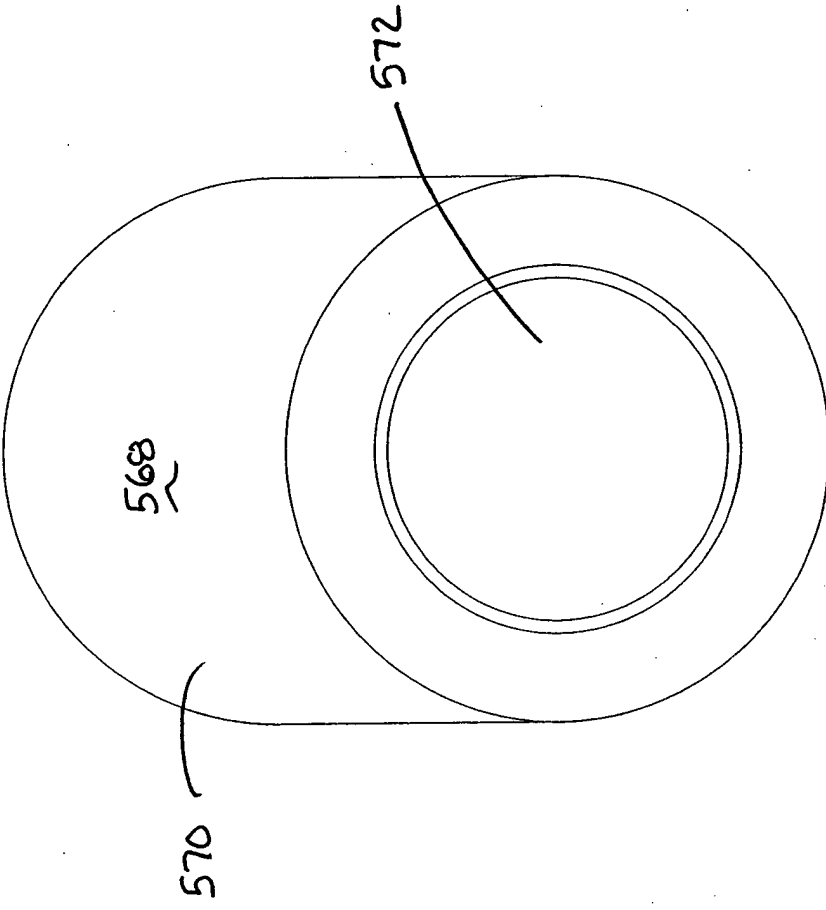


FIG. 71

FIG. 72

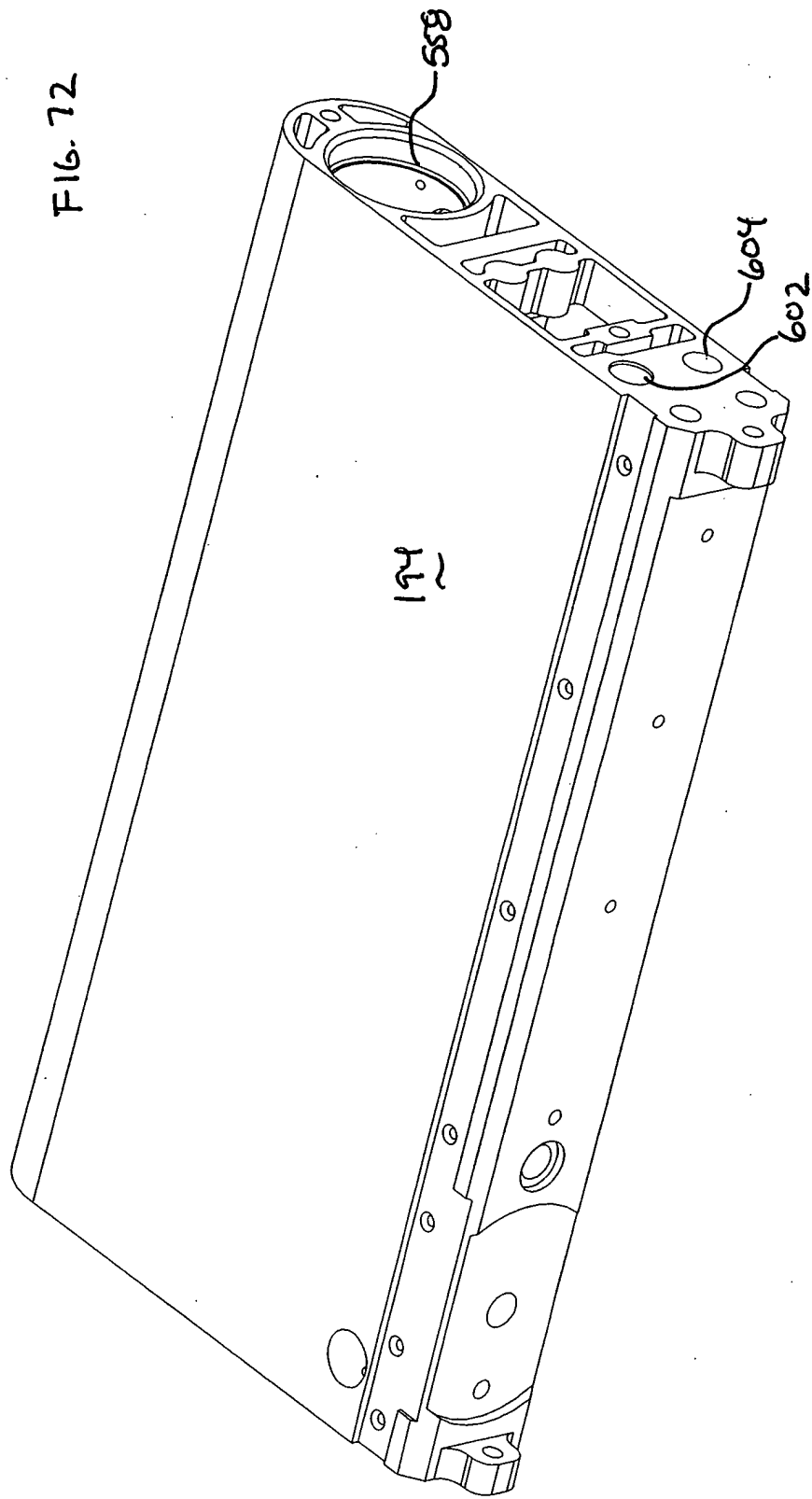
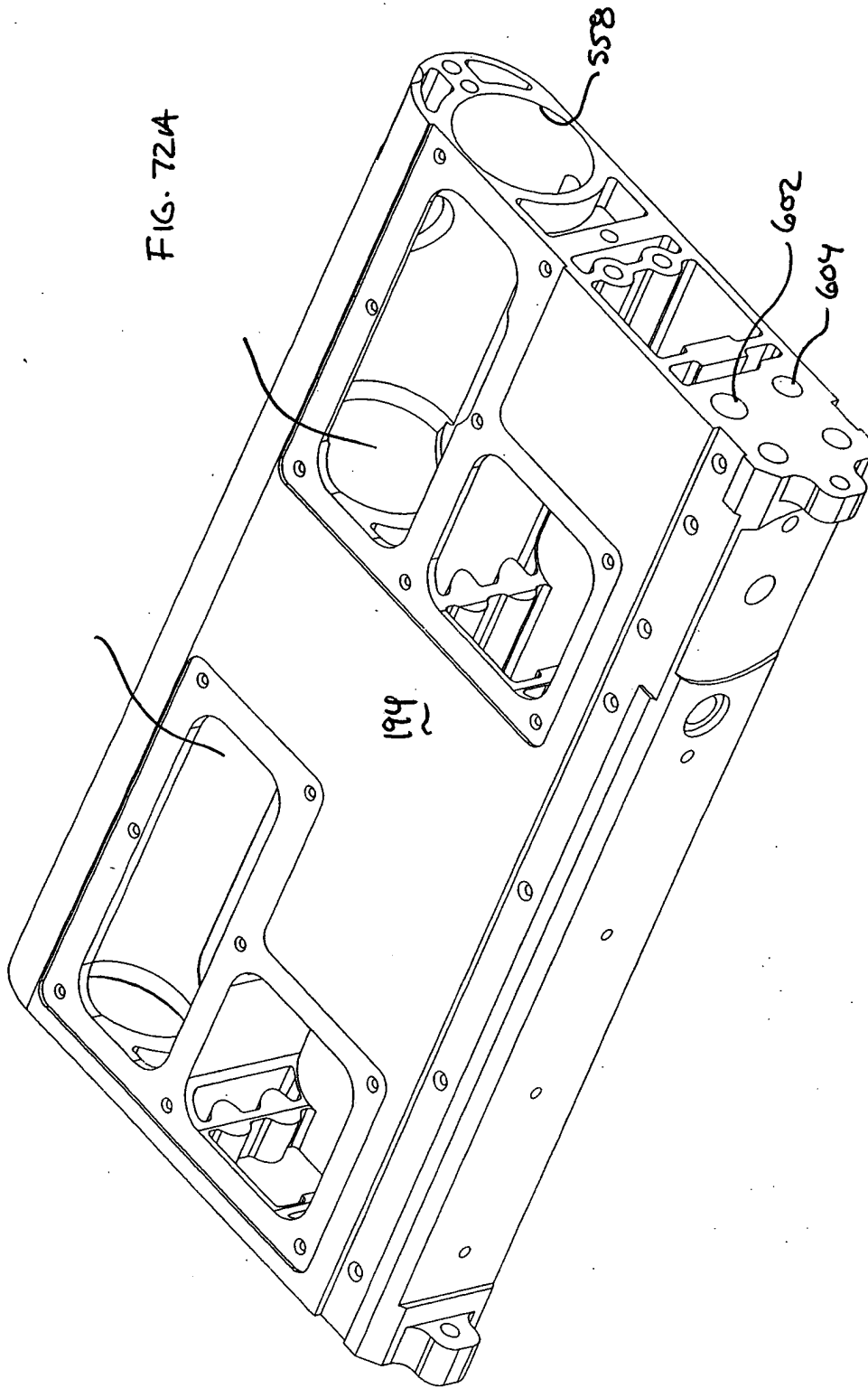


FIG. 72A



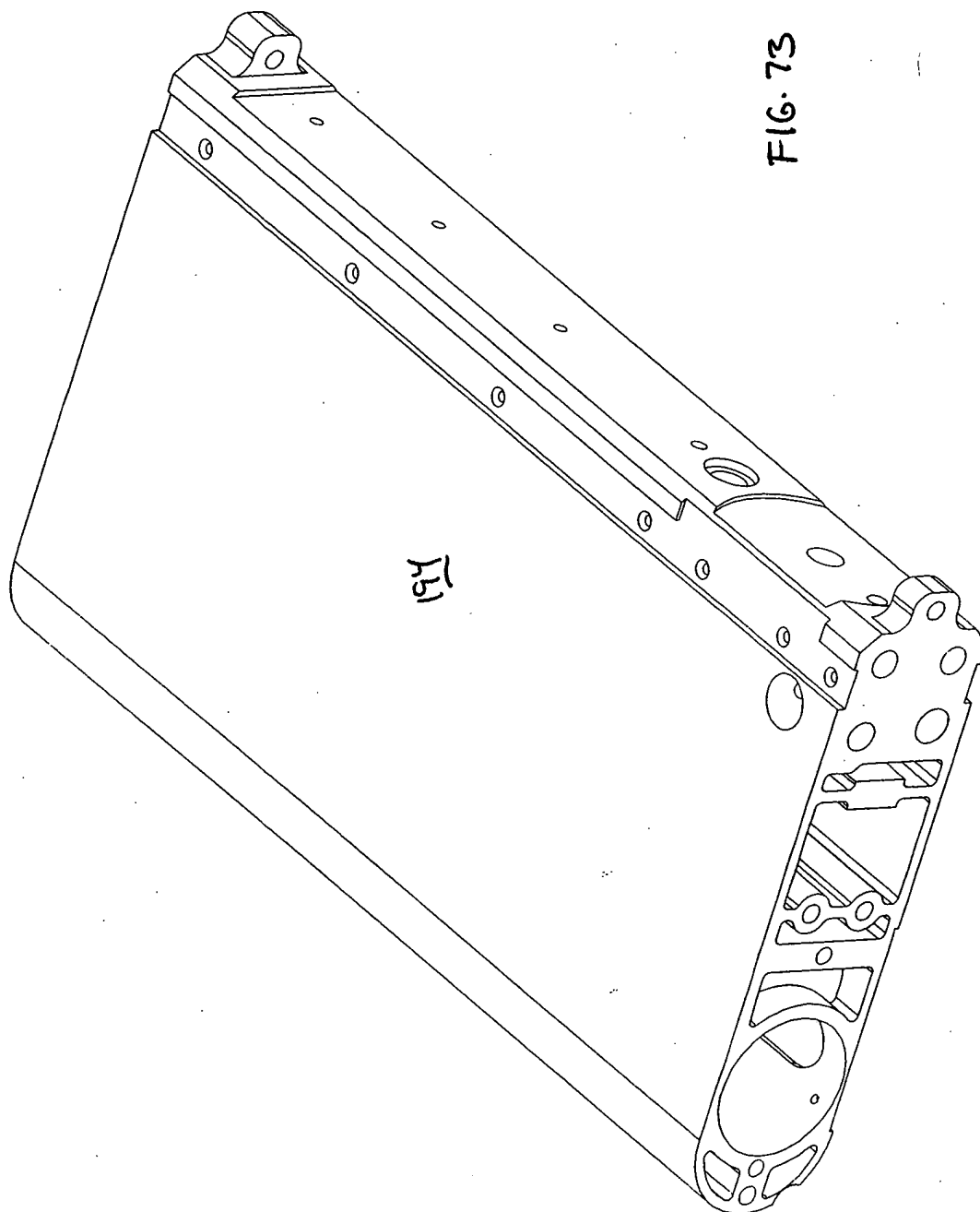


FIG. 73

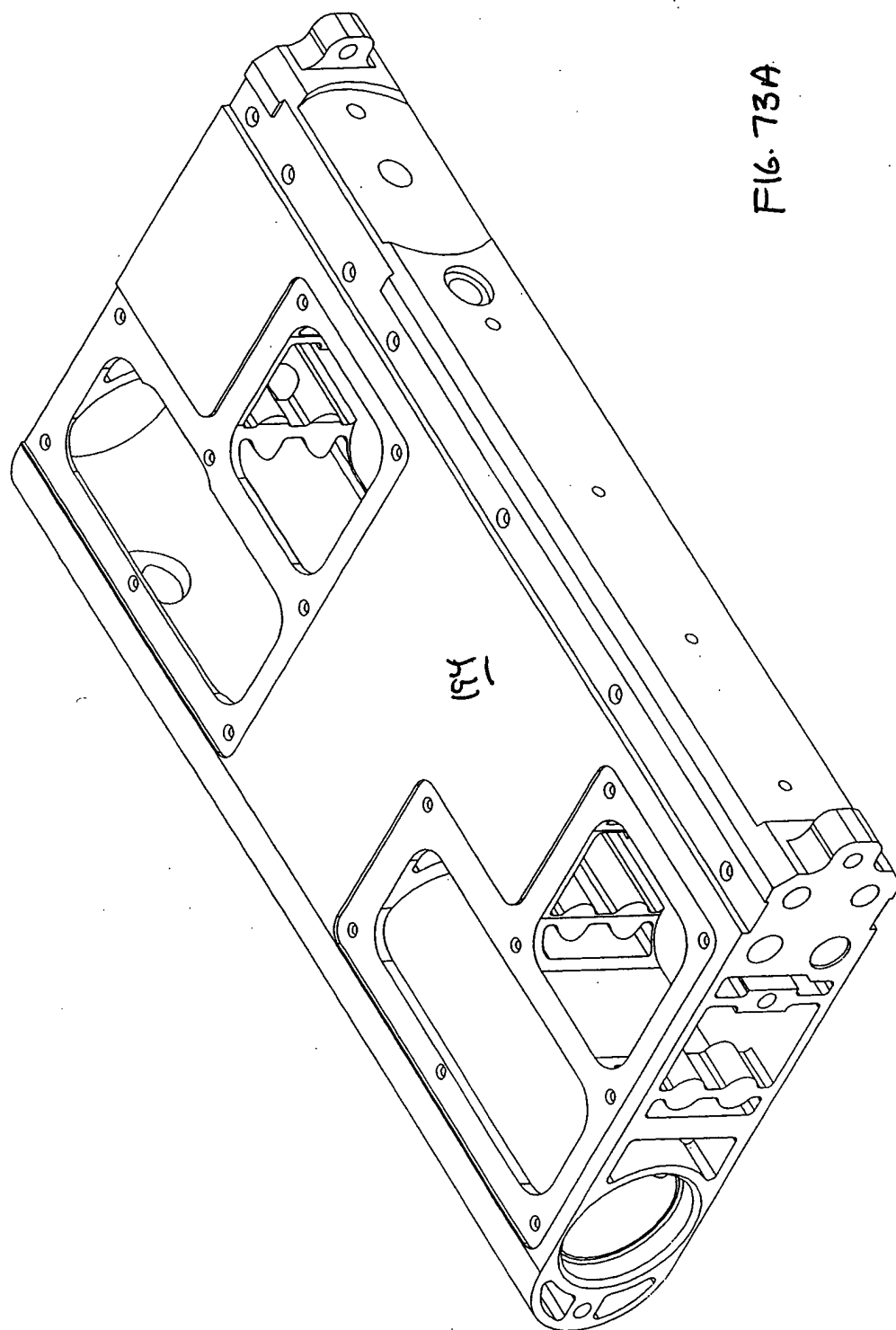


FIG. 73A

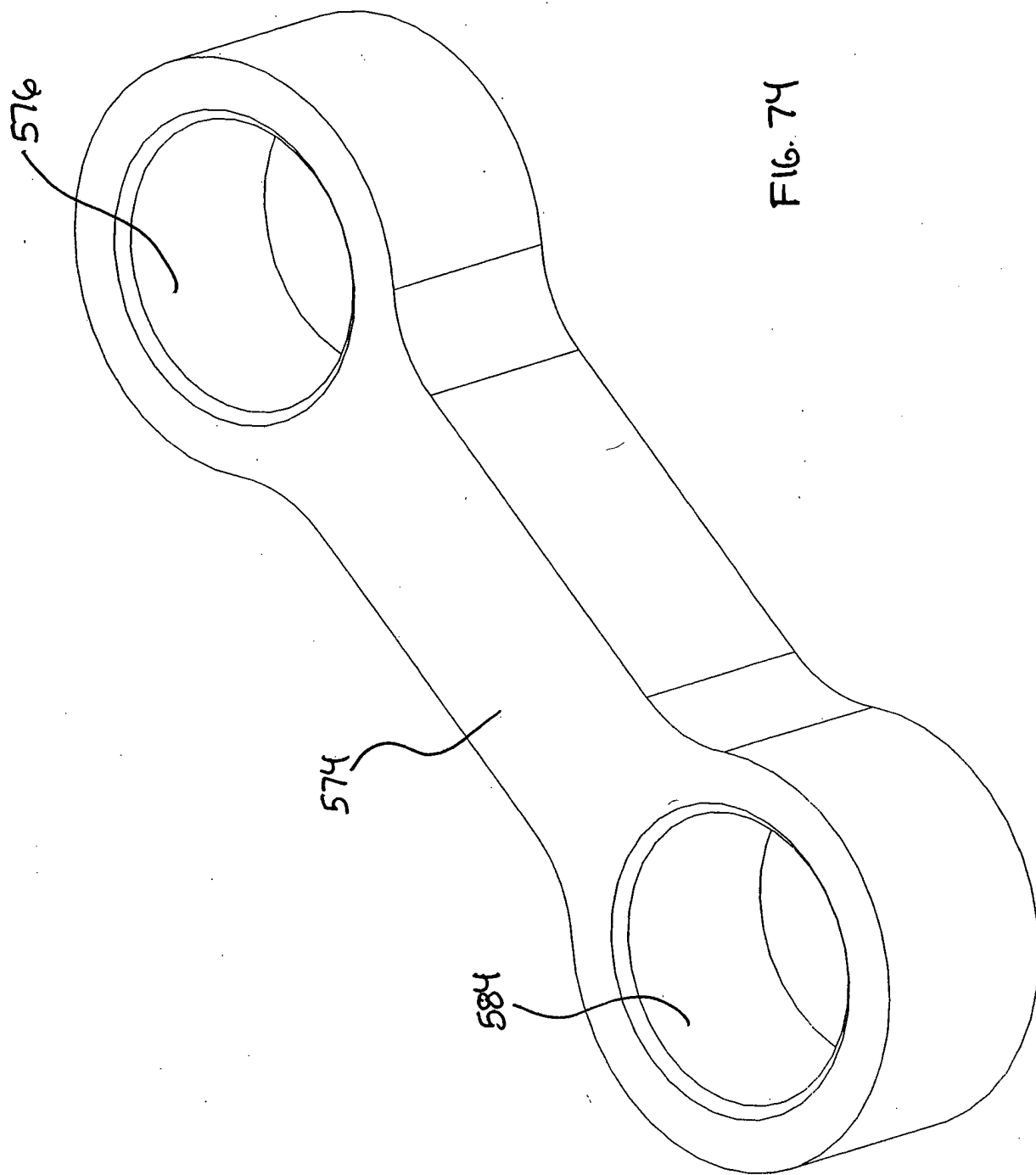
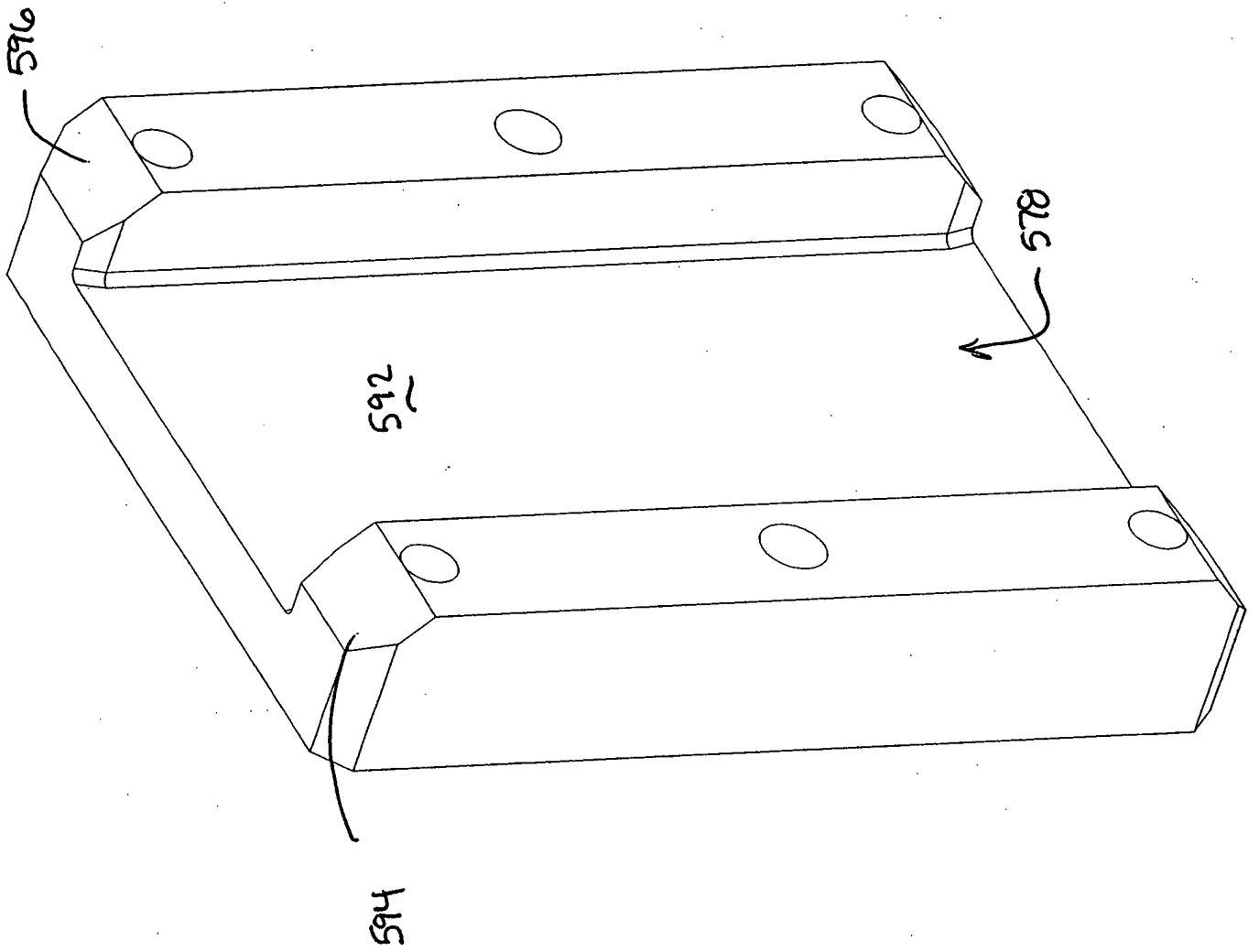


FIG. 74

FIG 75



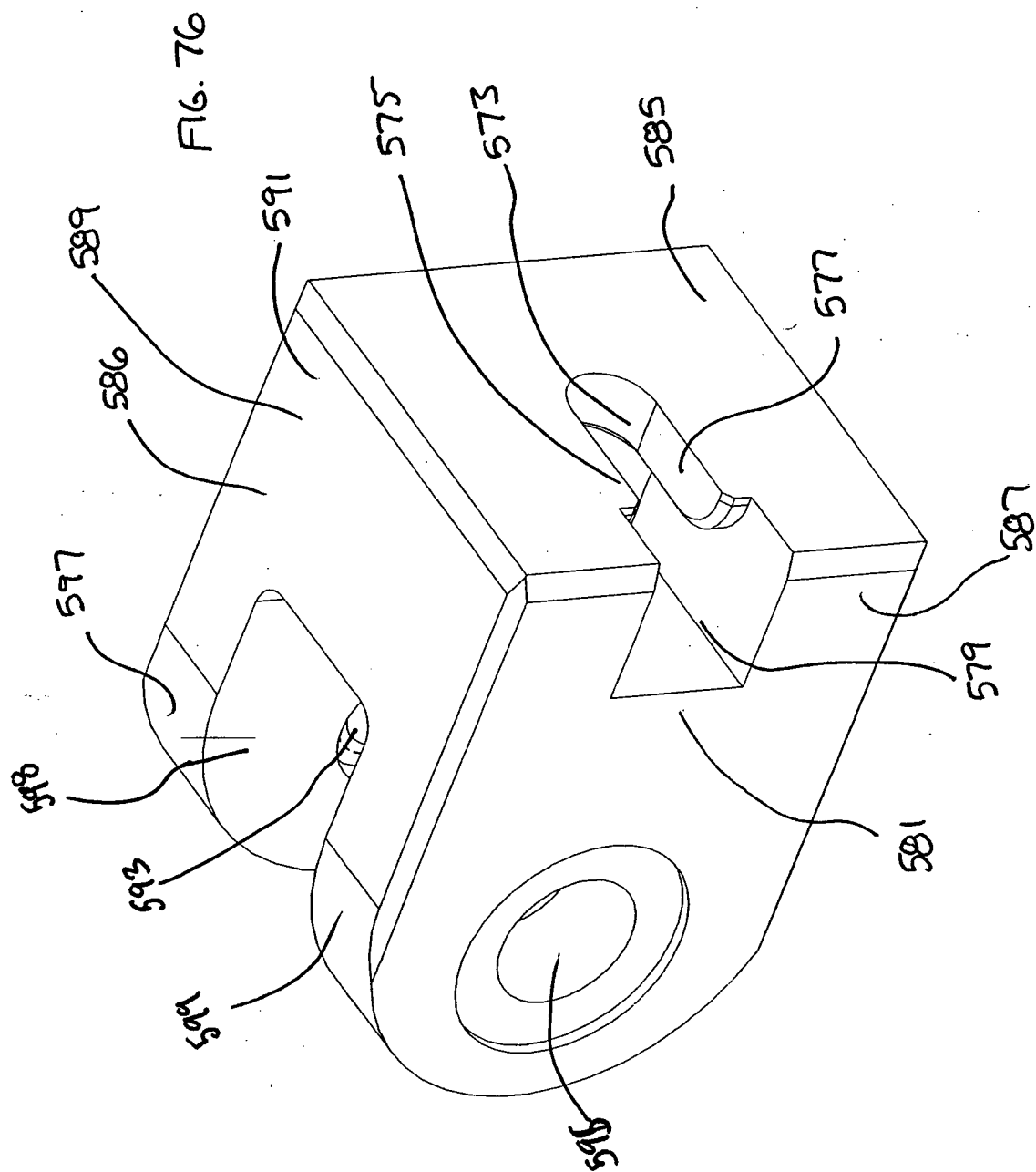


FIG. 77

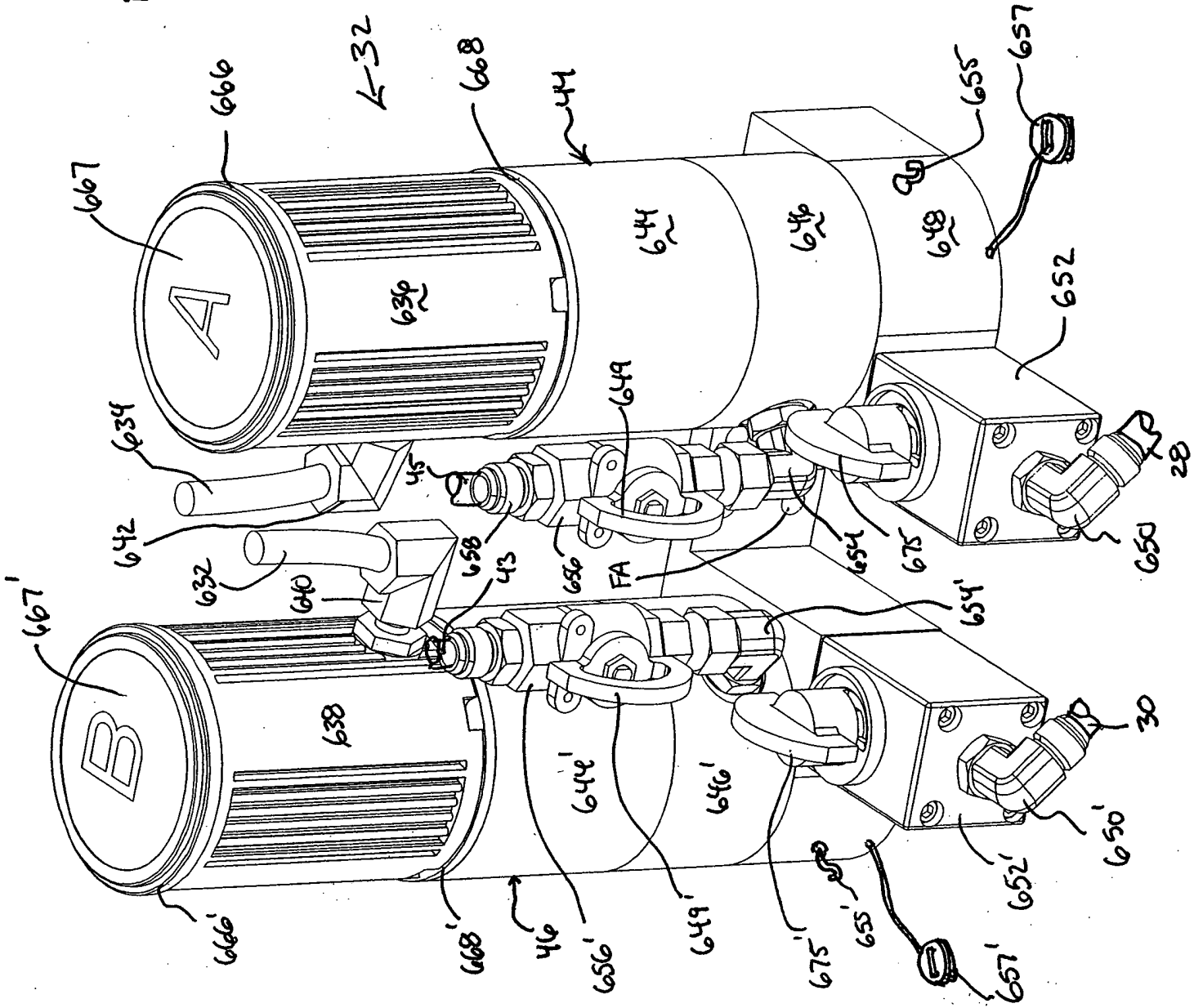
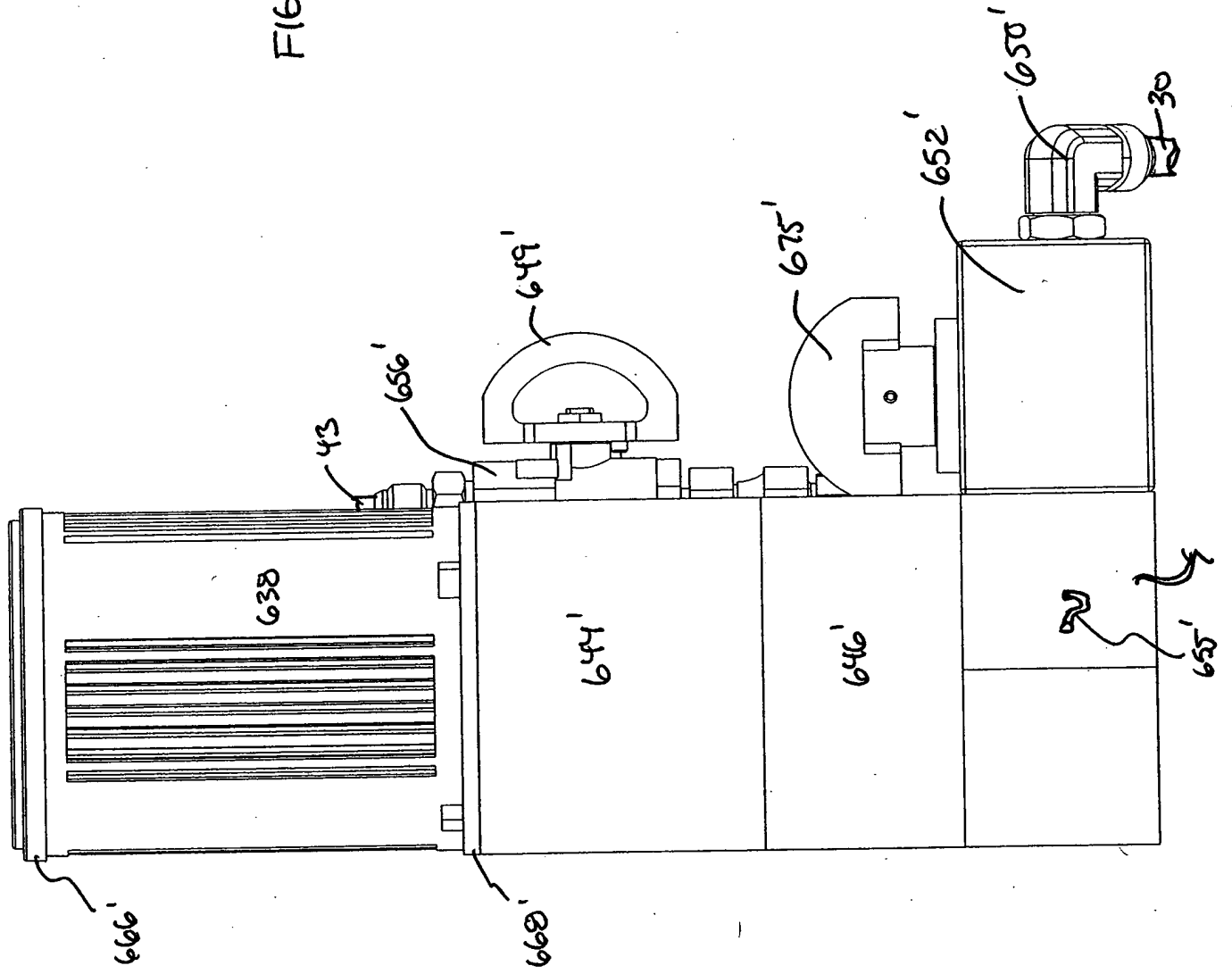


FIG. 77A



82.91F

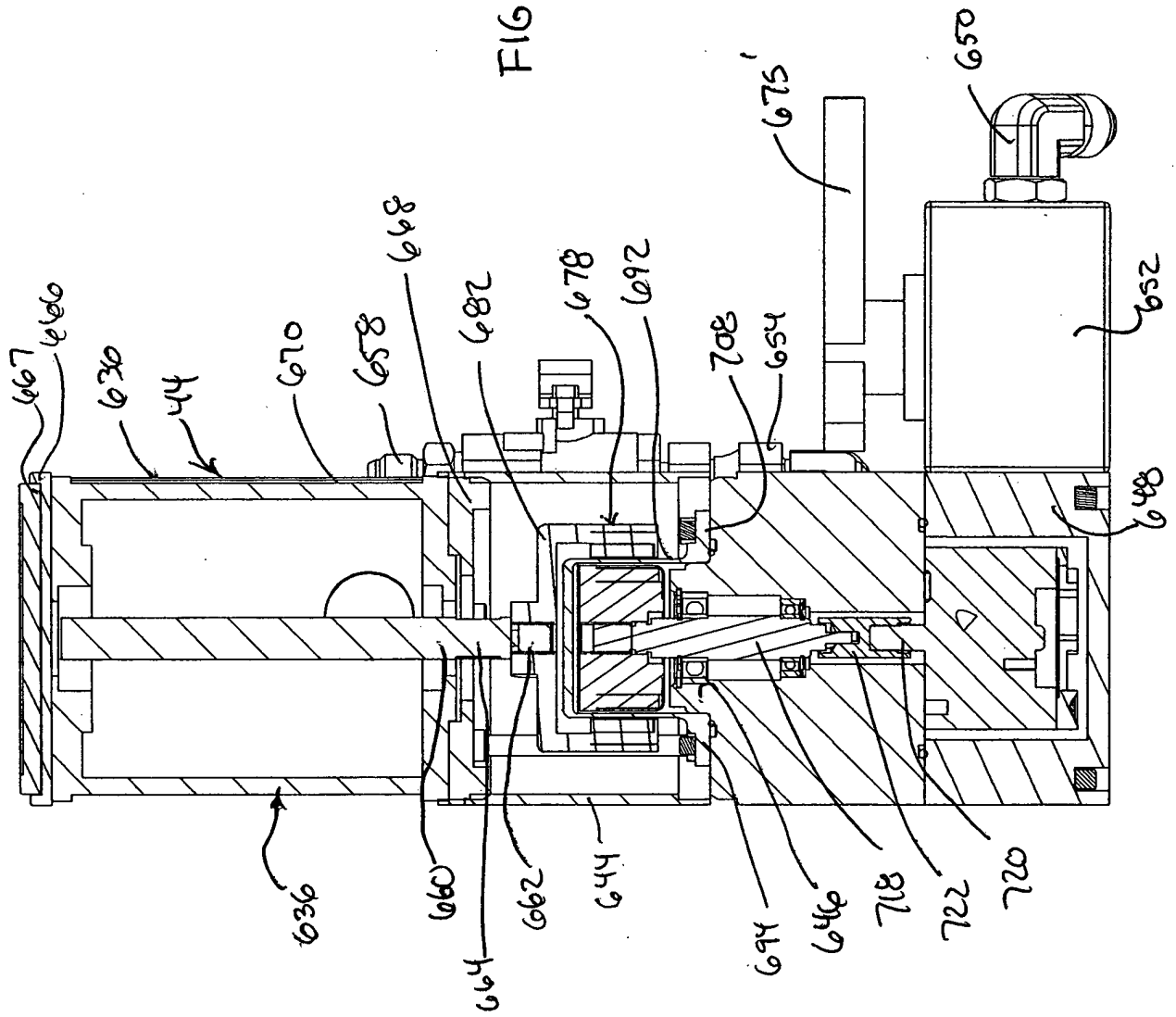


FIG. 79

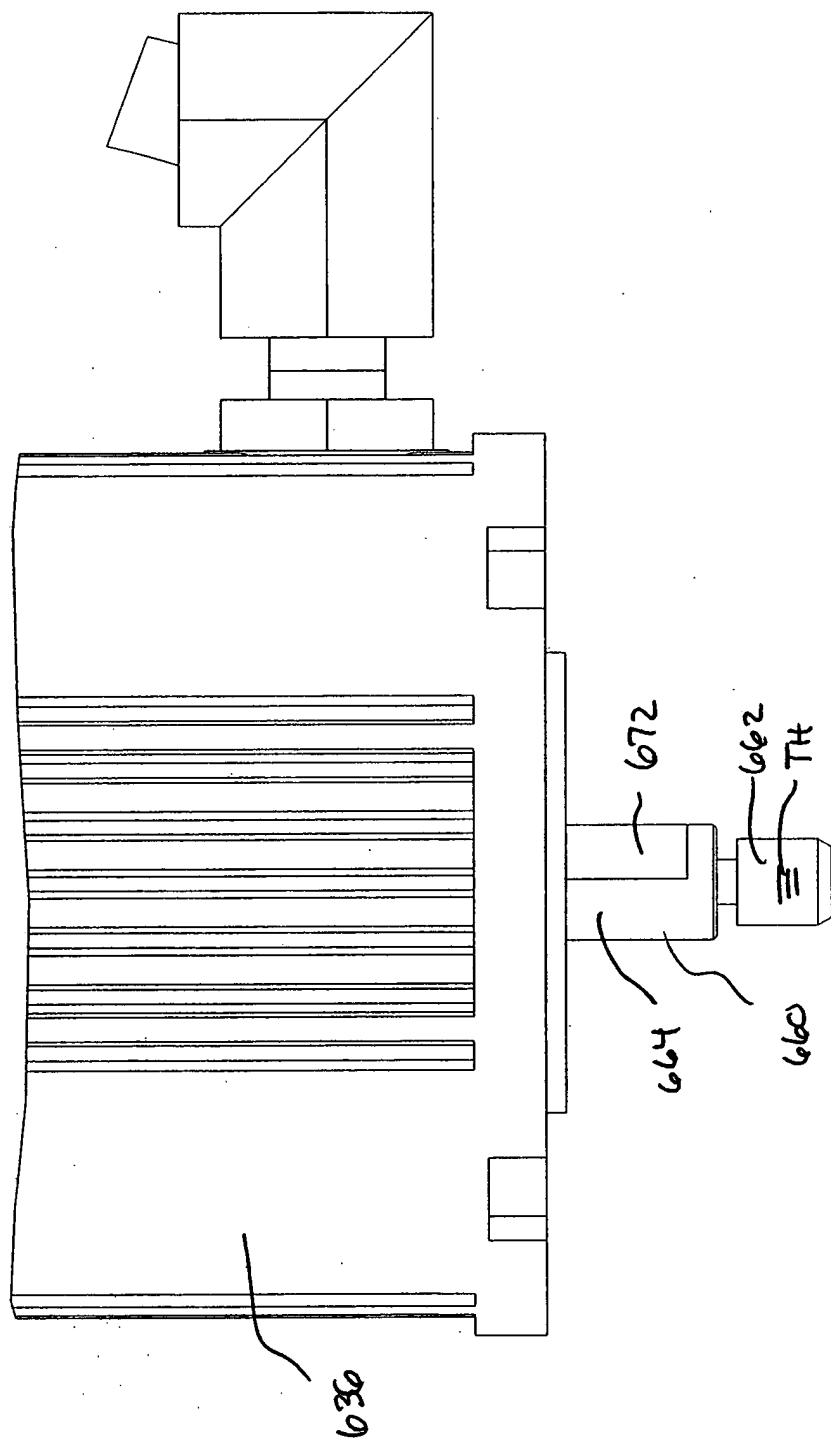
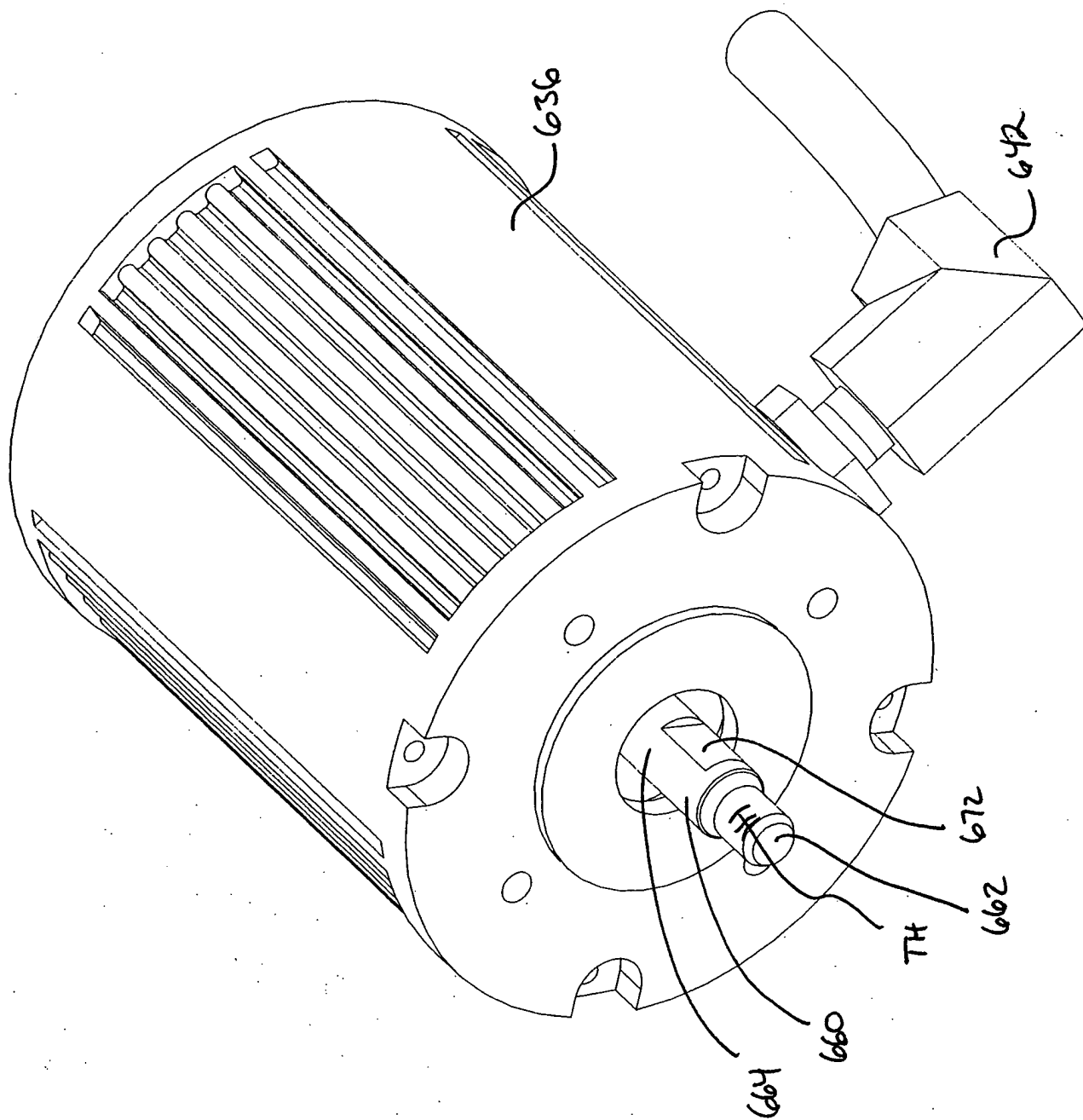


FIG. 80



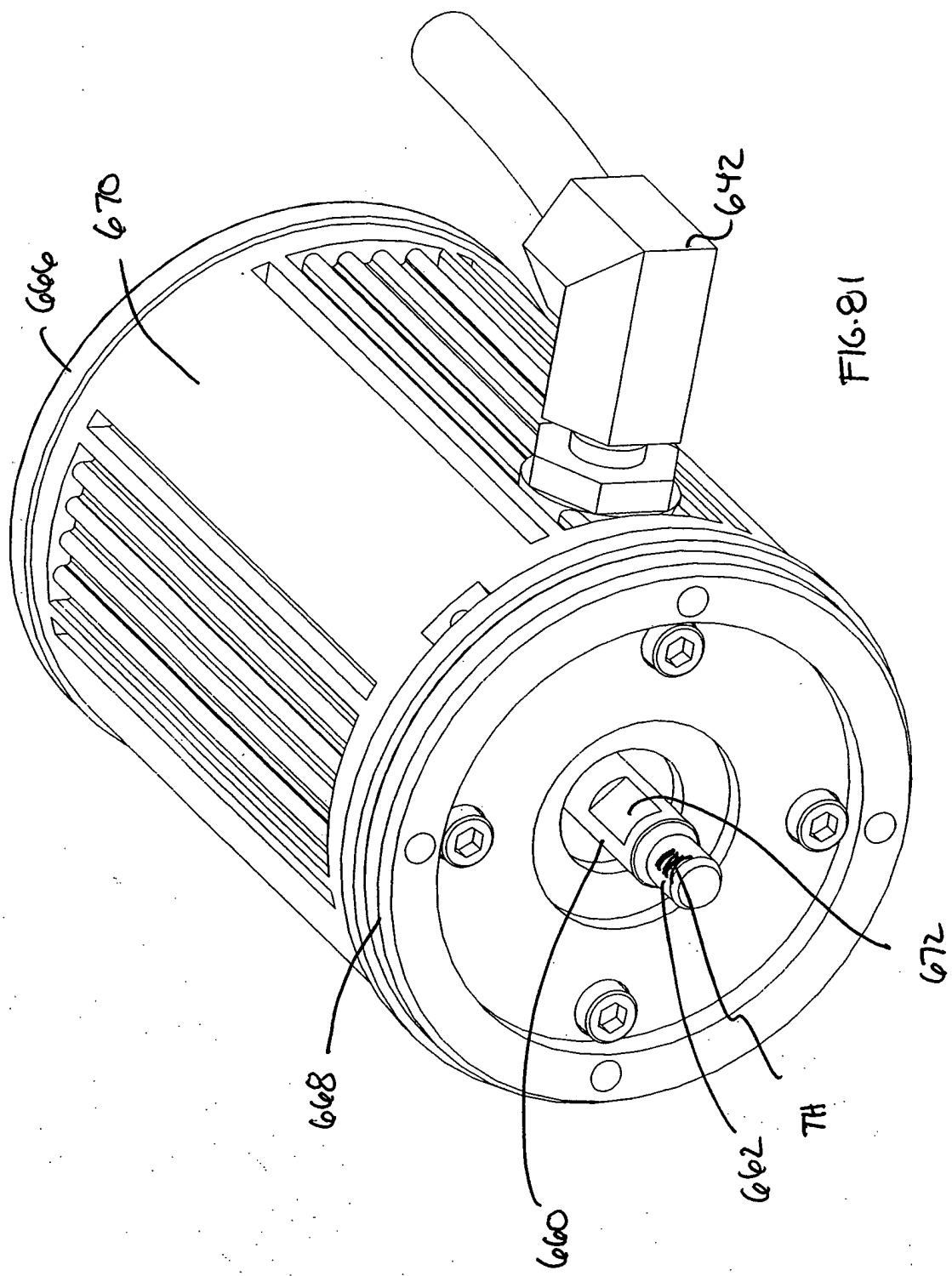


FIG. 81

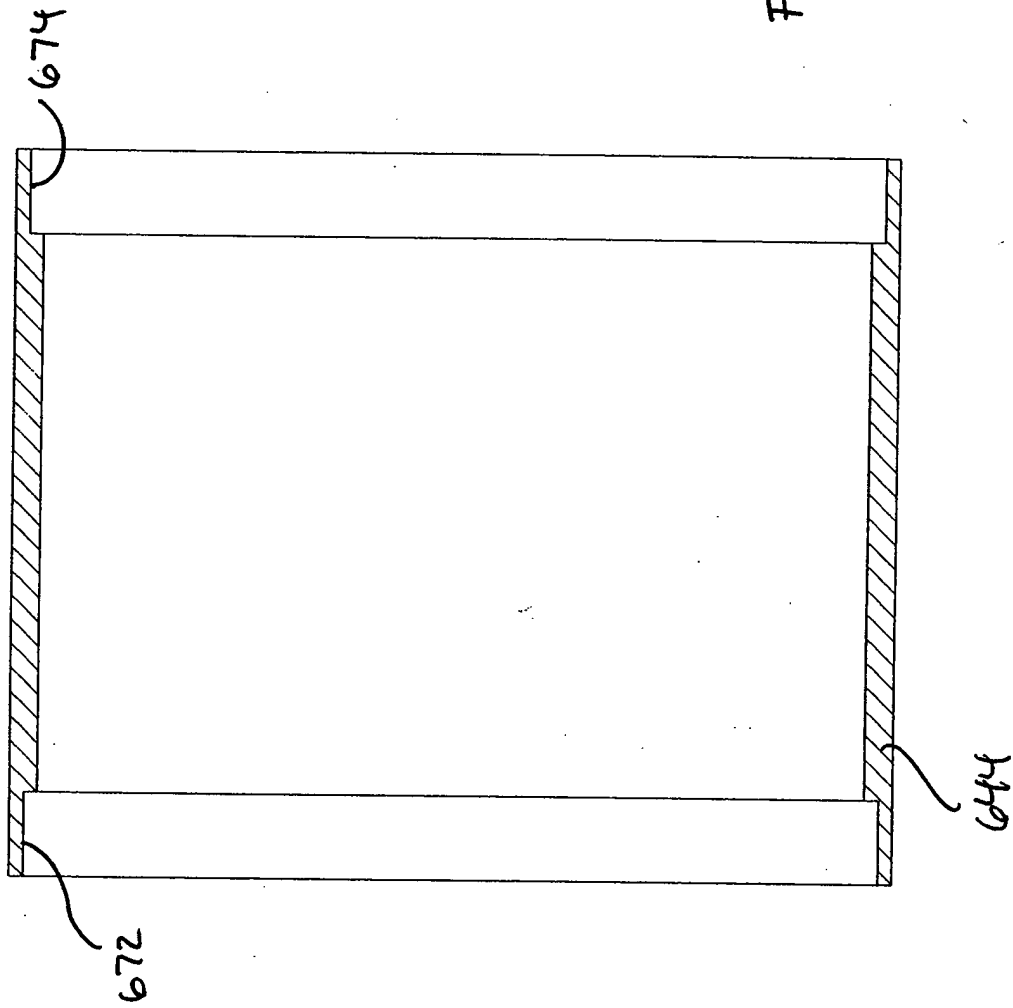
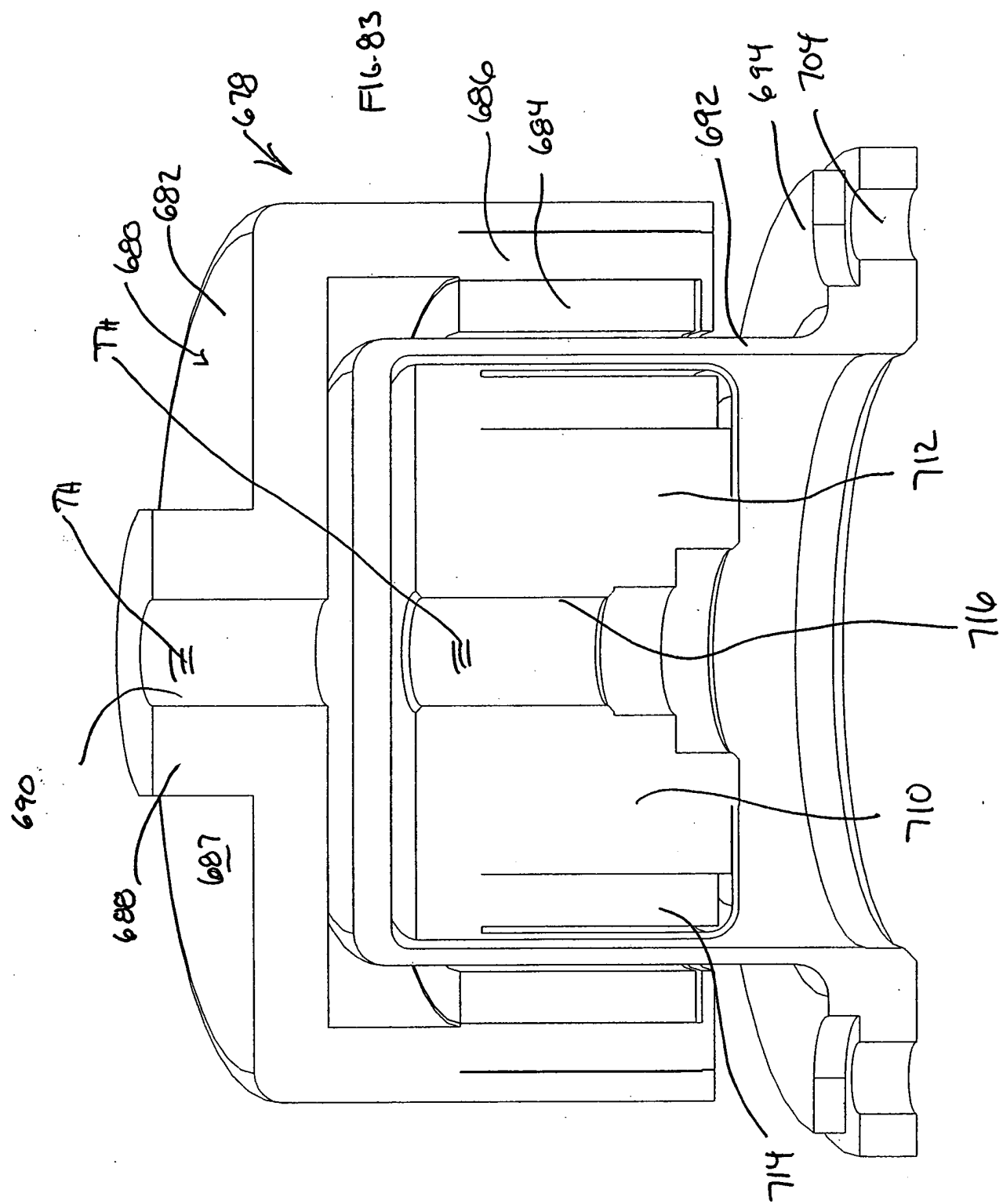


FIG. 82



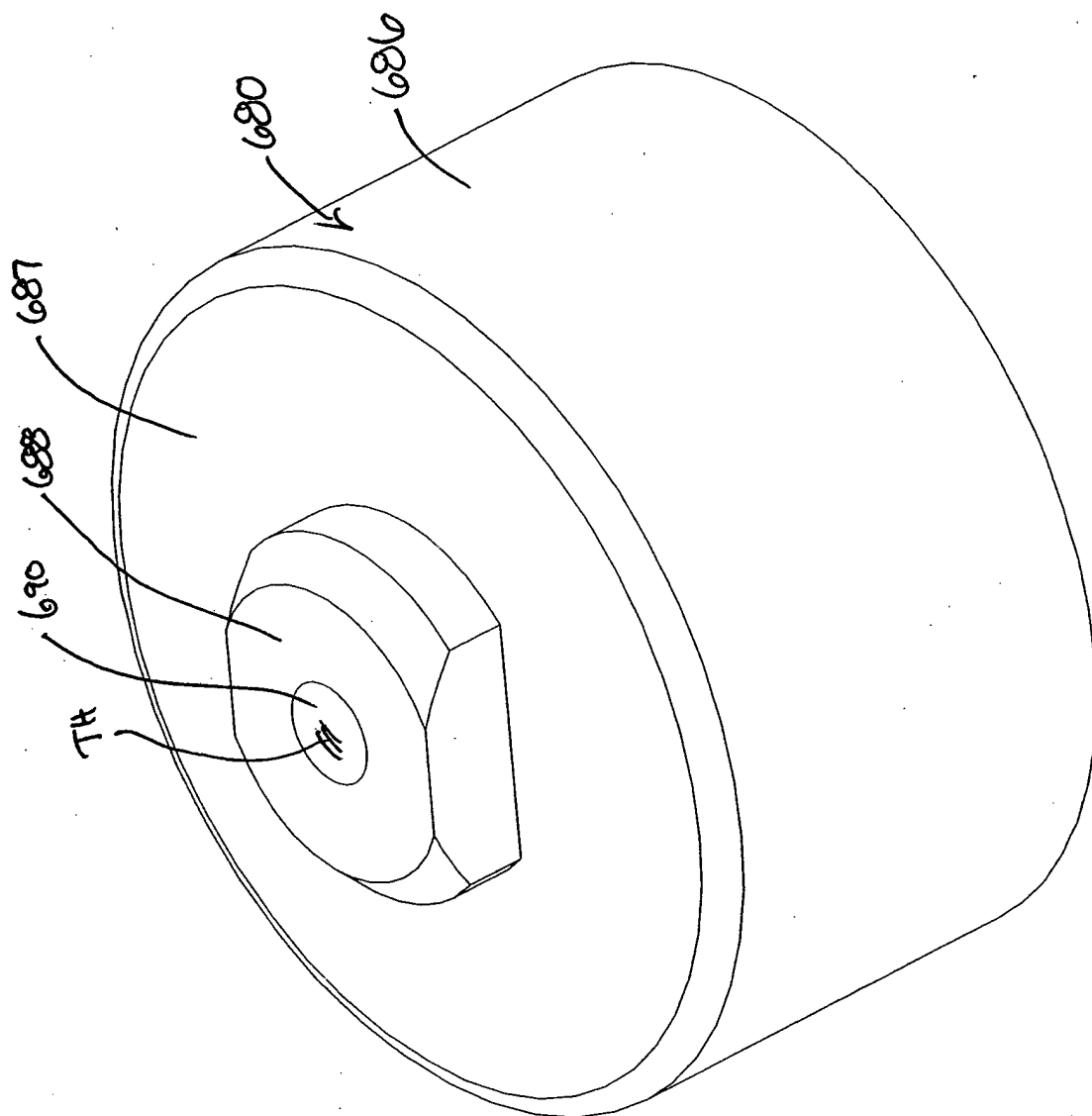


FIG. 84

FIG. 85

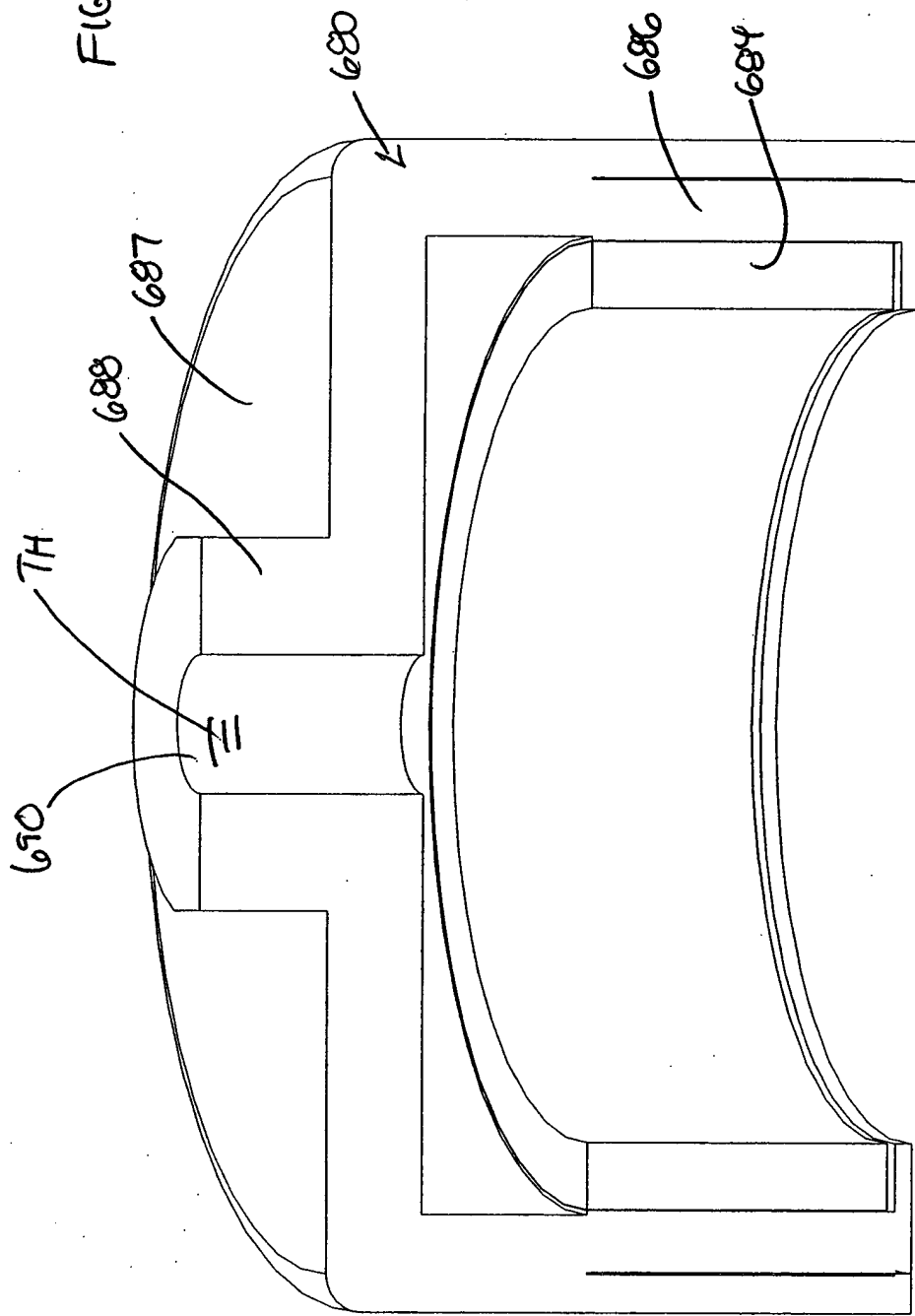


FIG. 86

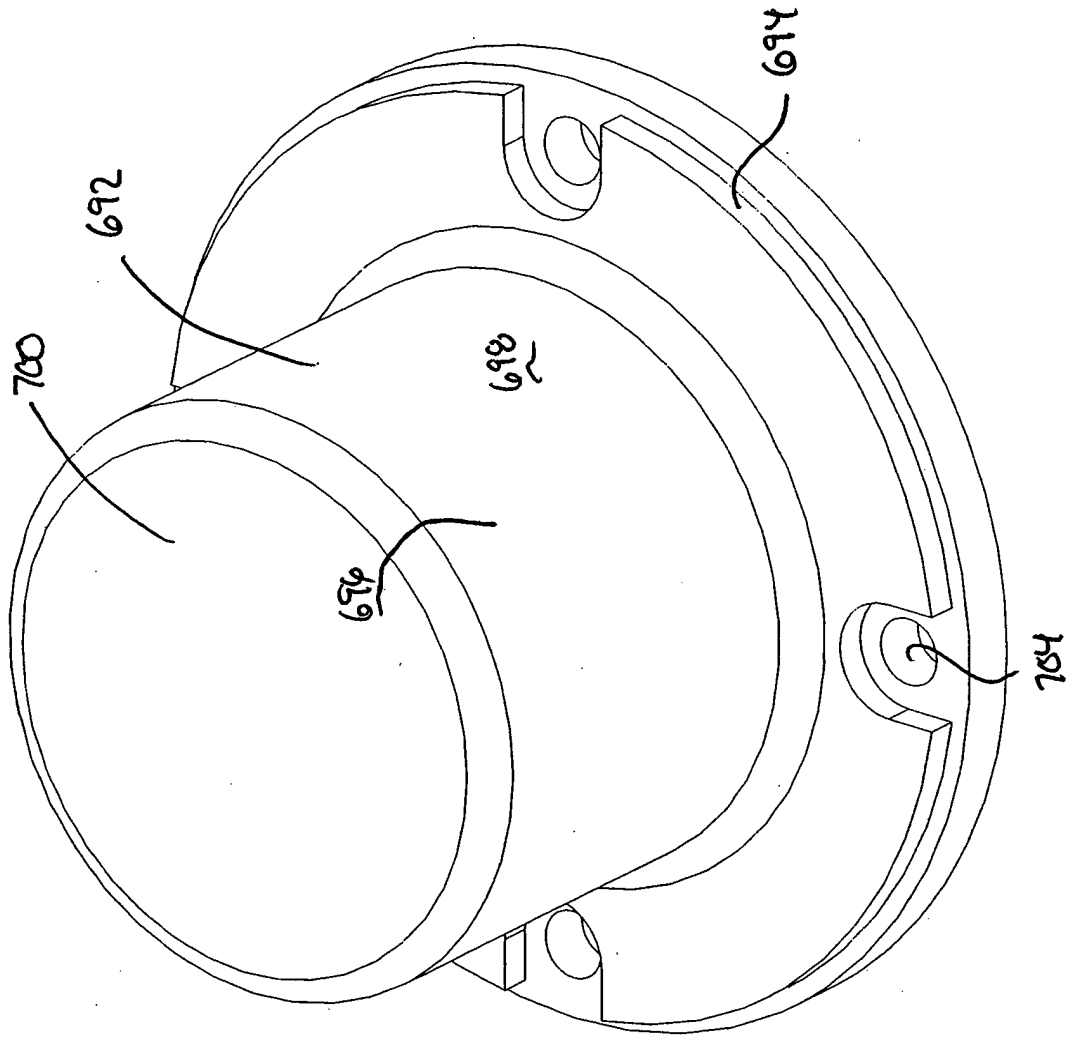
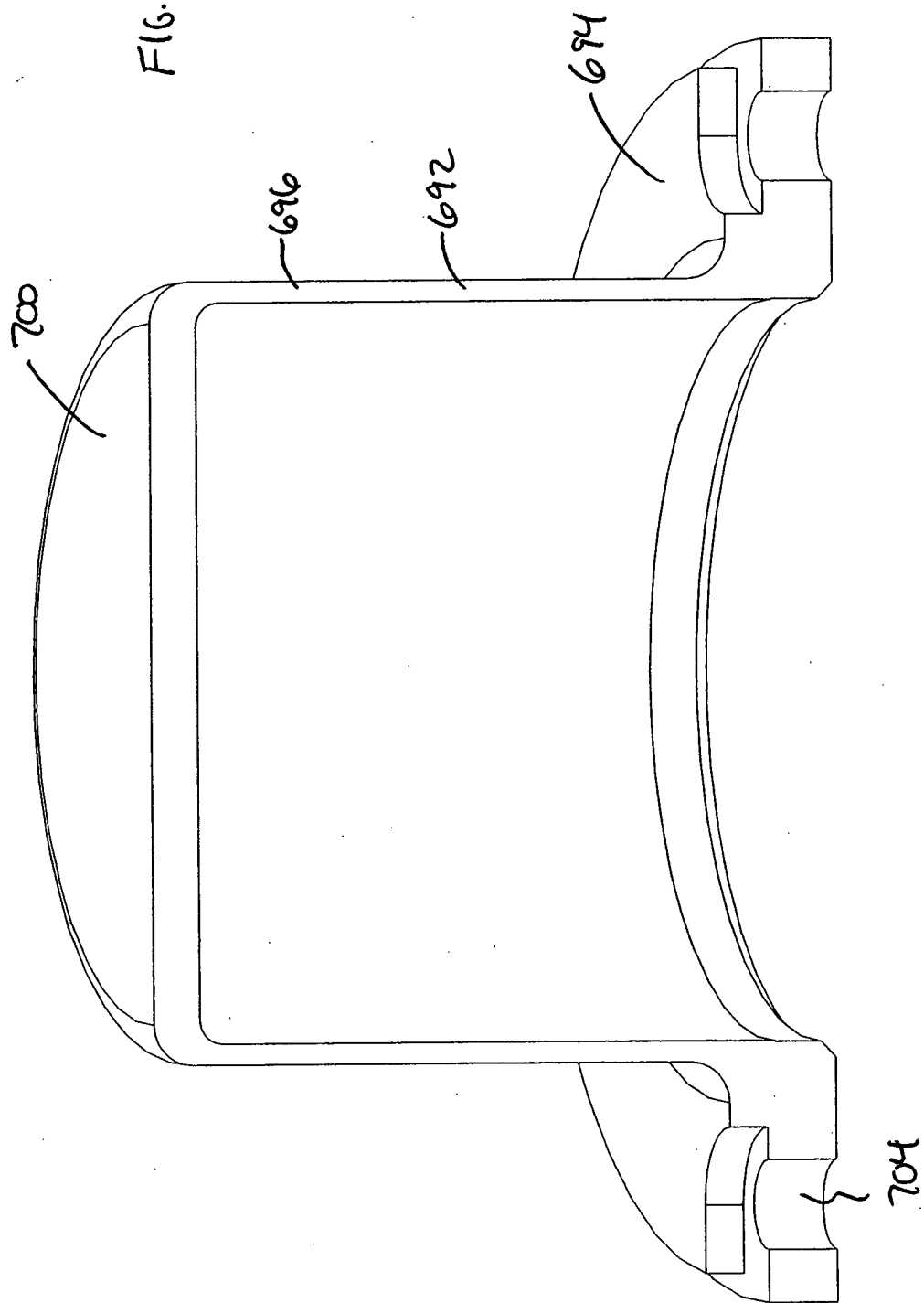


FIG. 87



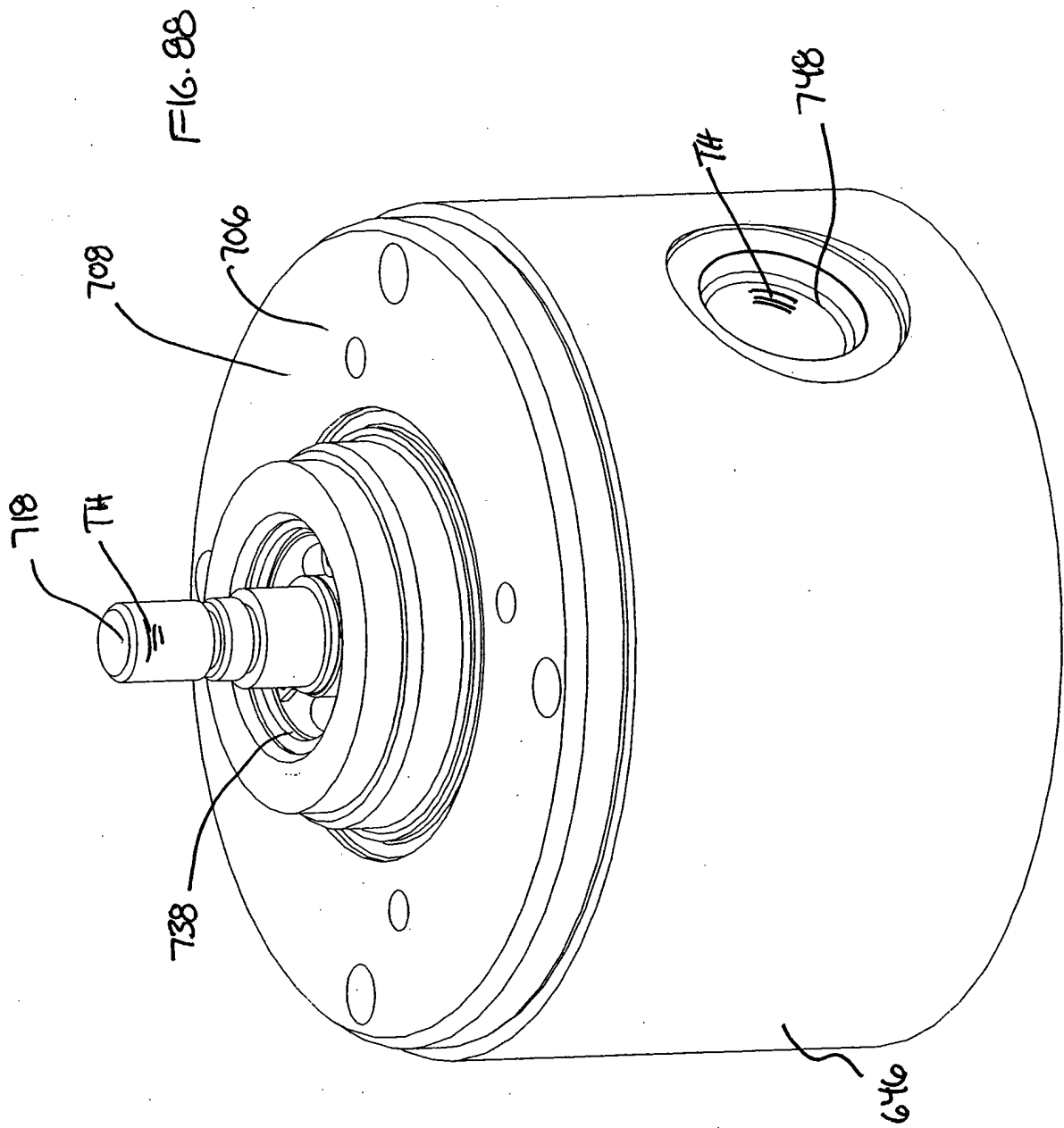
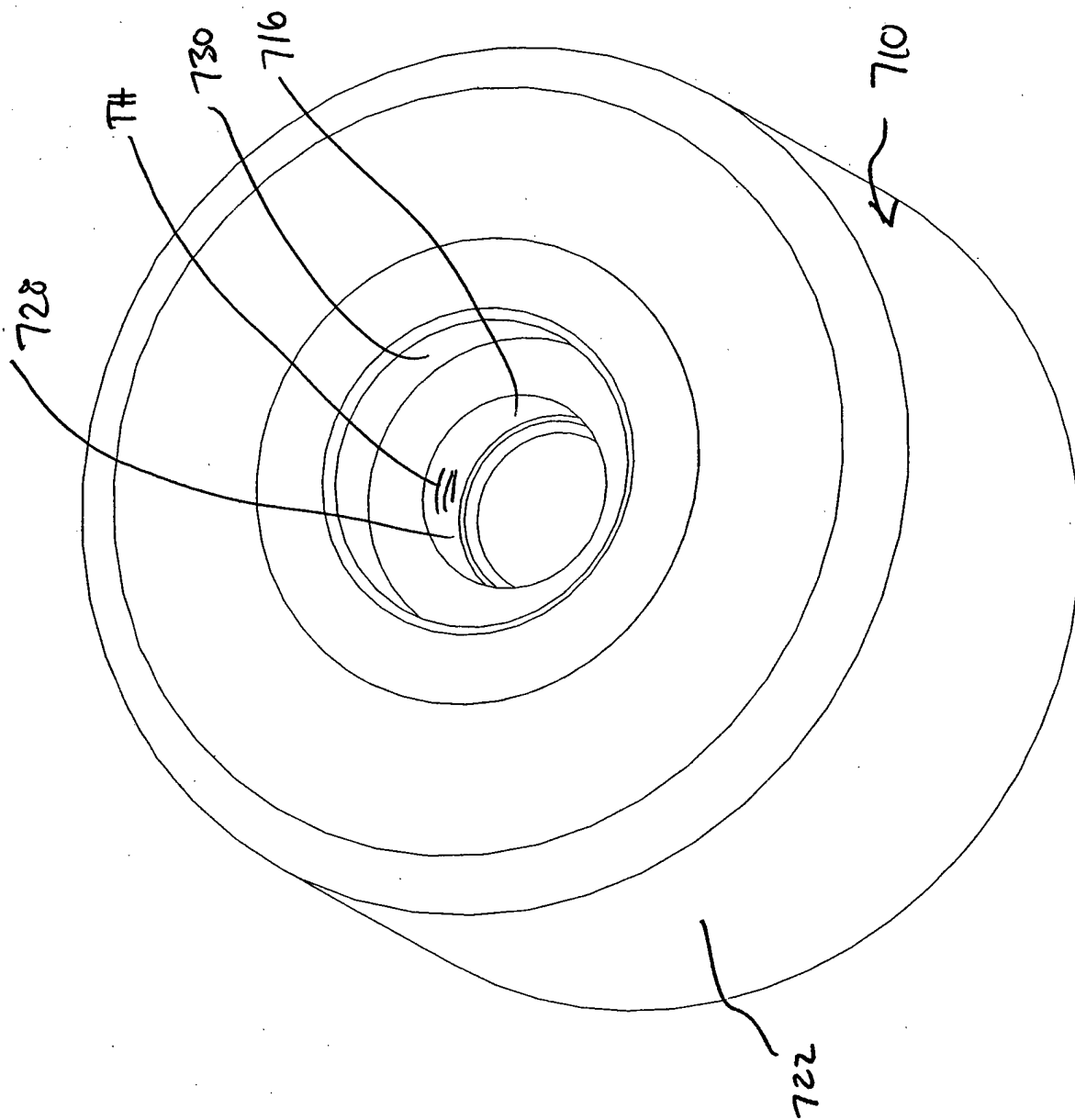


FIG. 89A



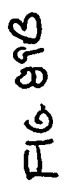
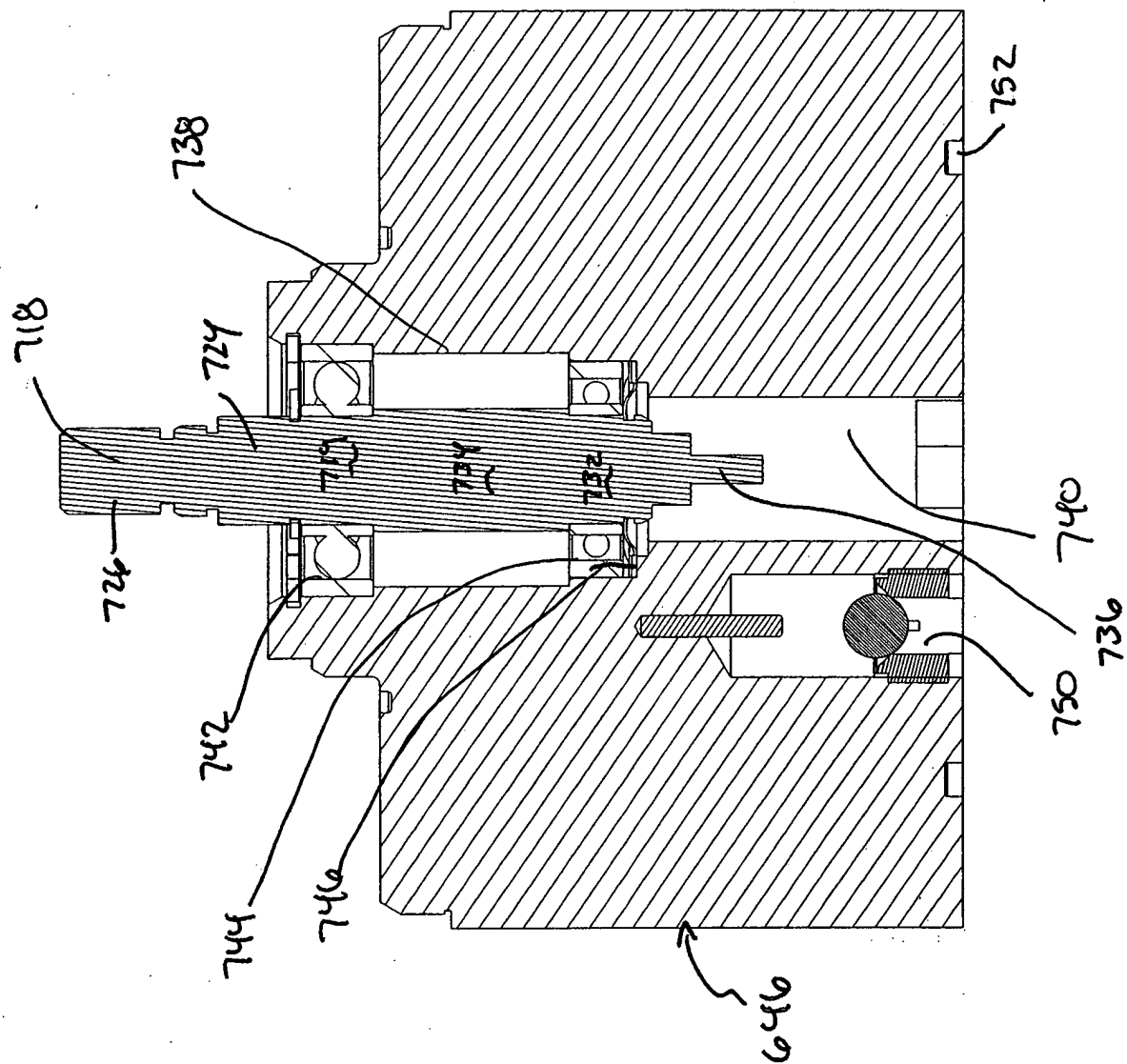


FIG. 90



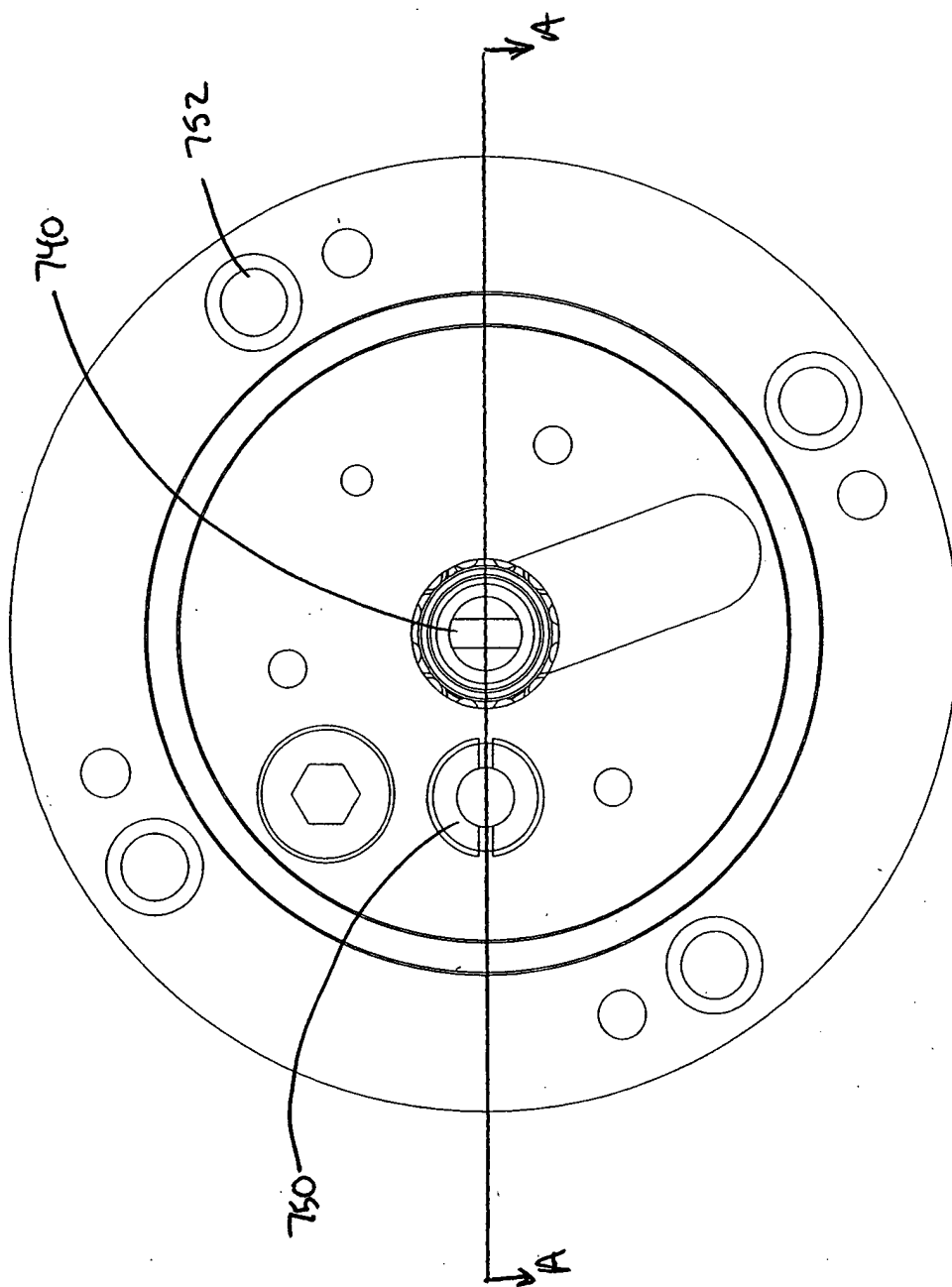
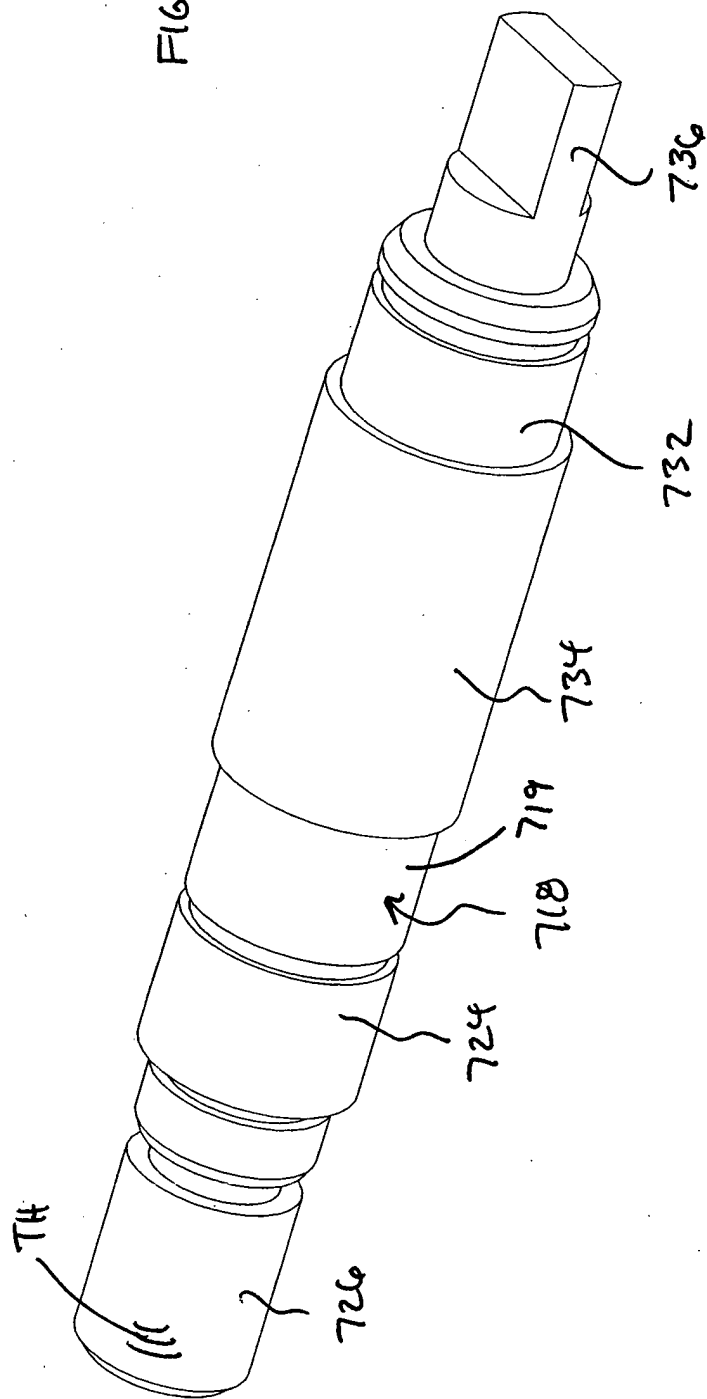


FIG. 91

FIG. 92



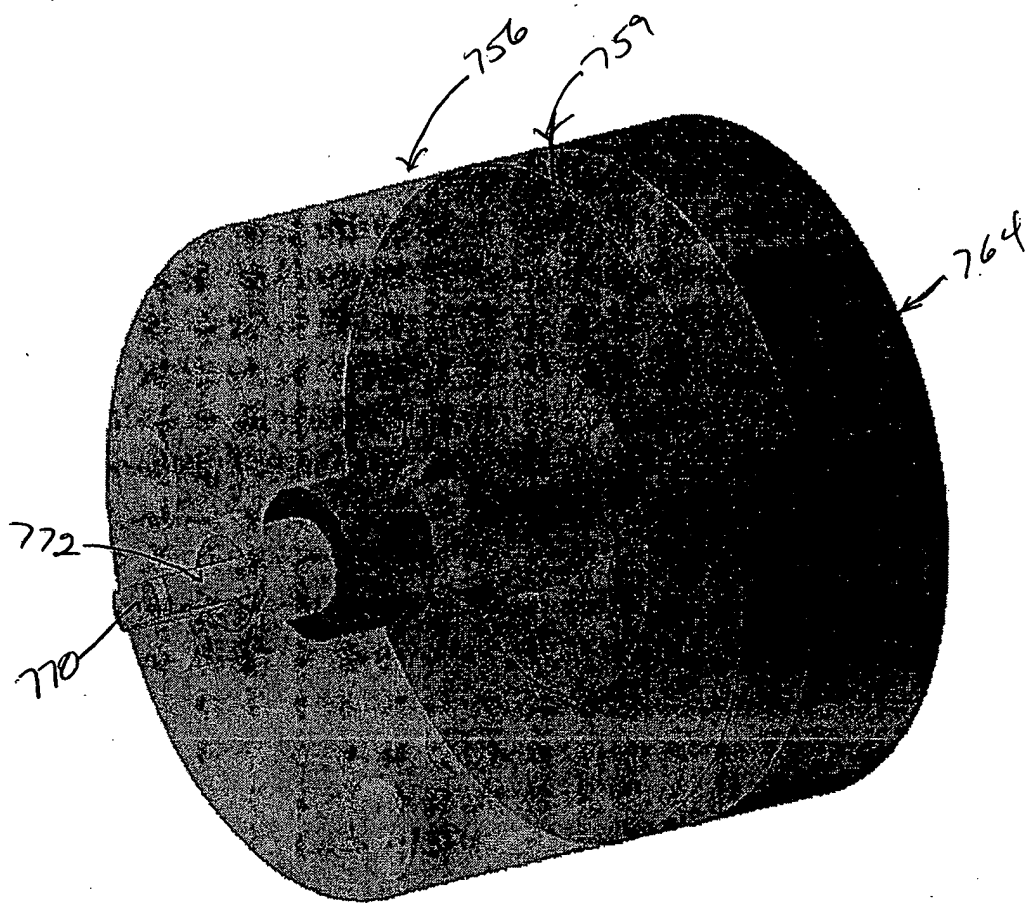


FIG. 93

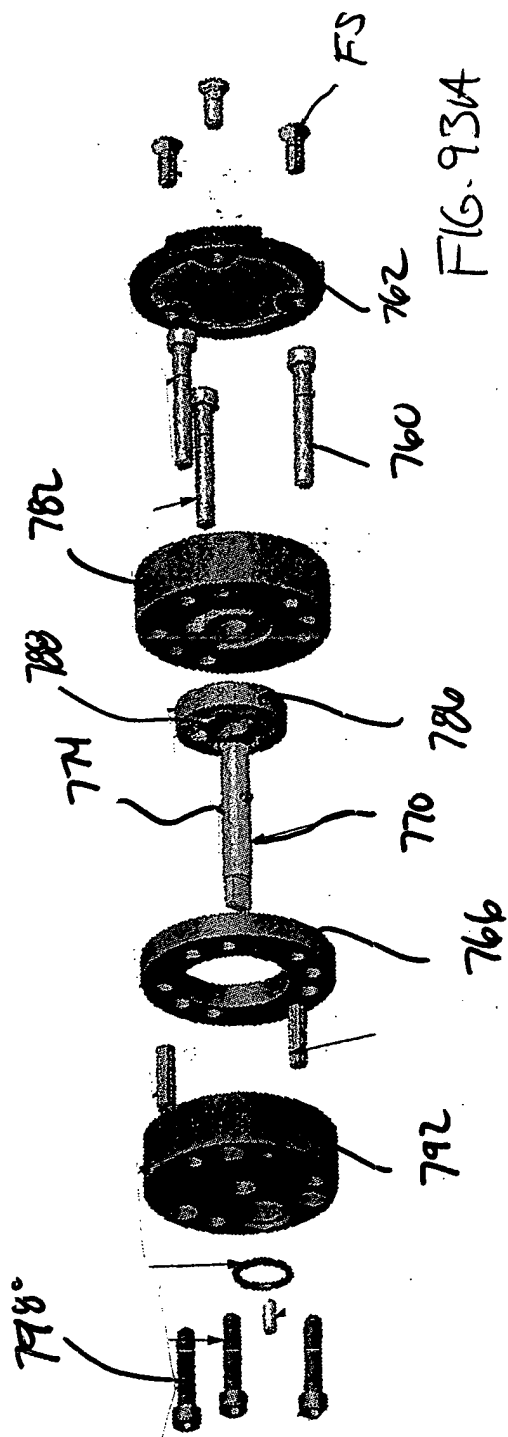
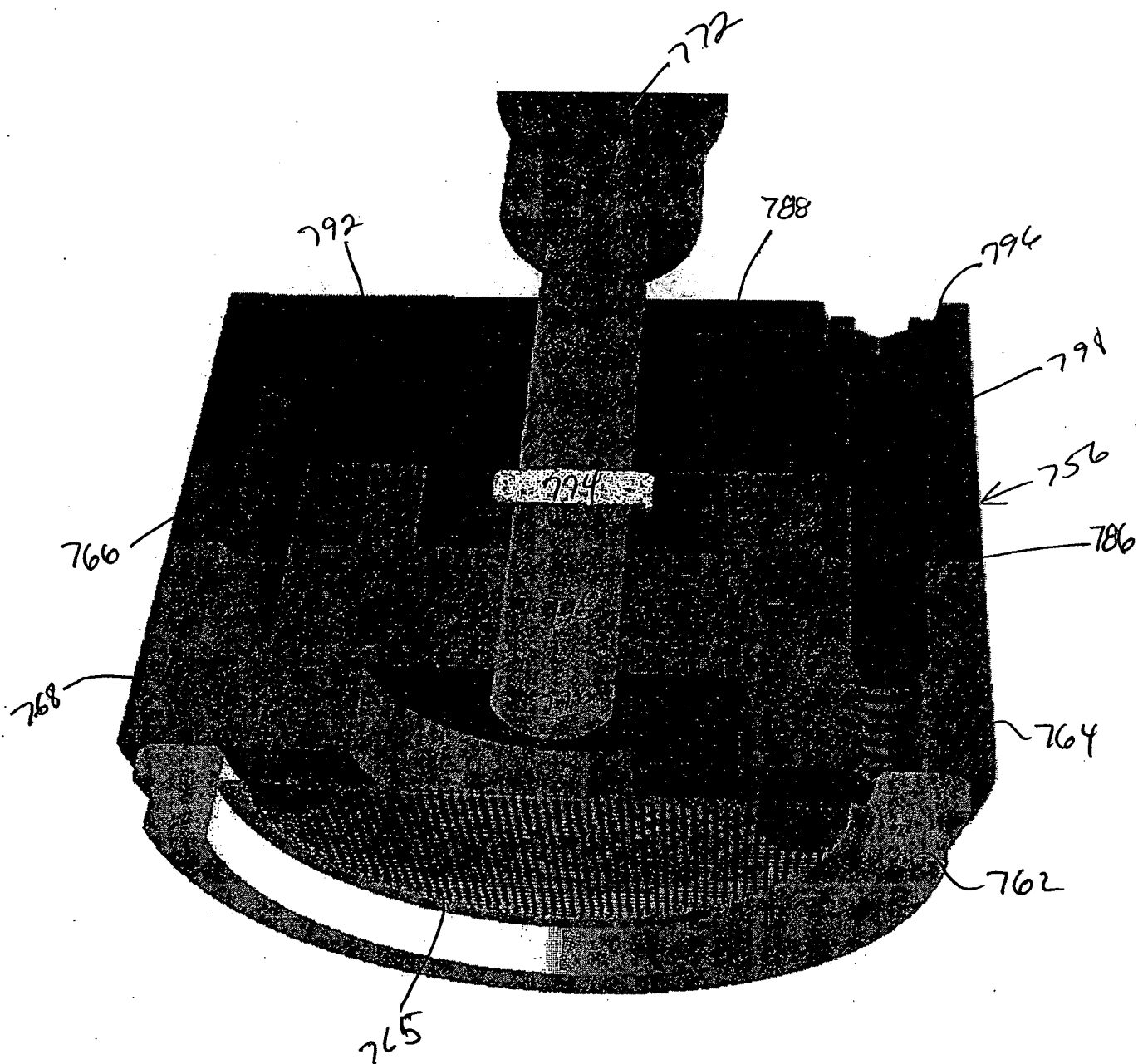


FIG. 93A



F16.94

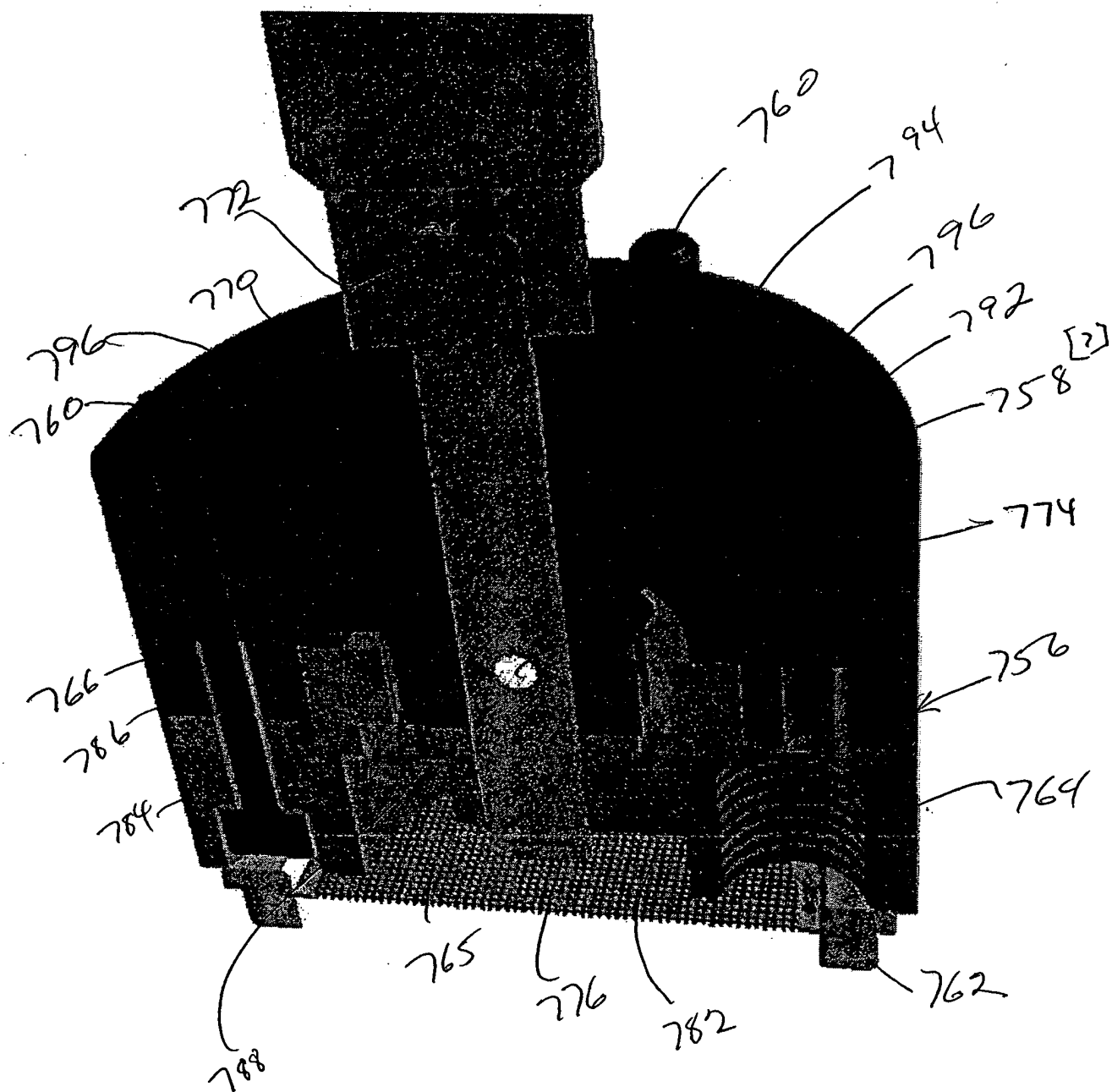
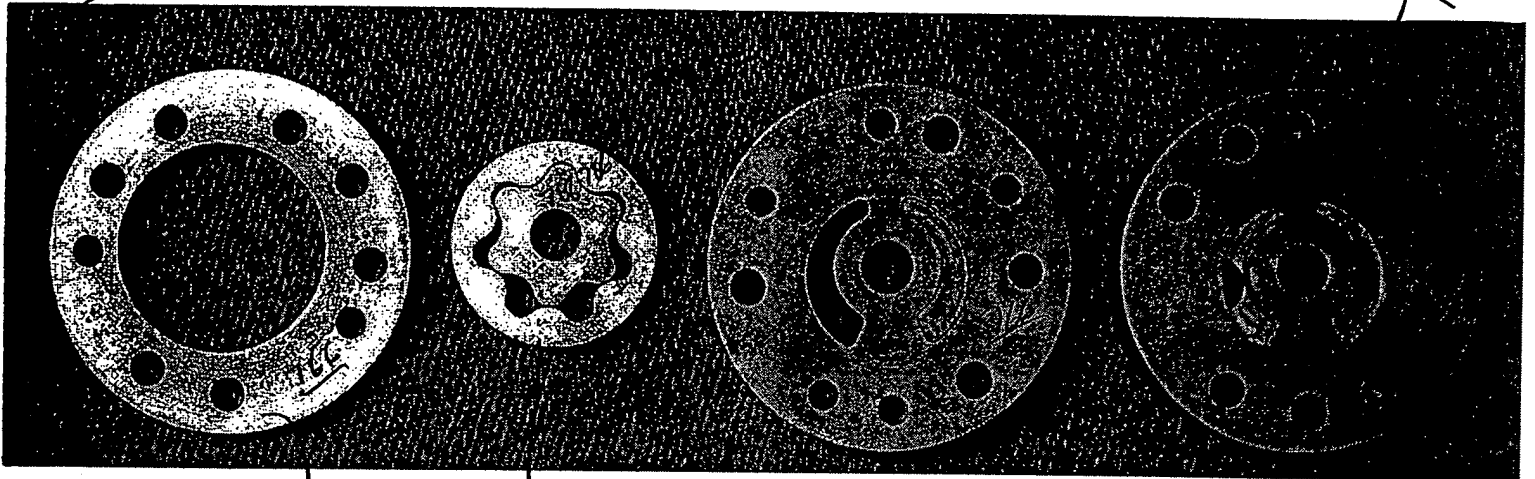


FIG. 95

FIG. 96

294



766

768

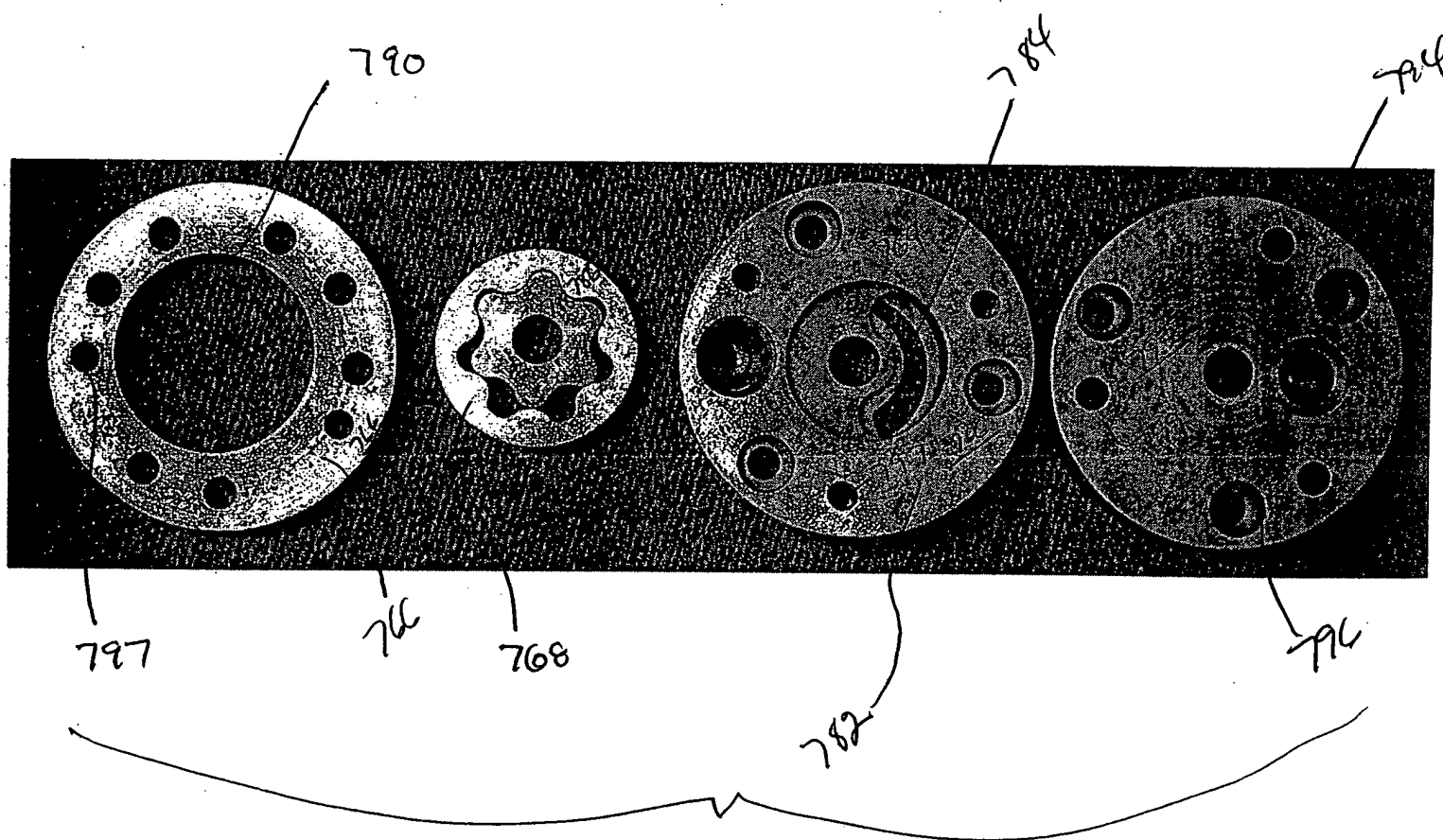


FIG. 97

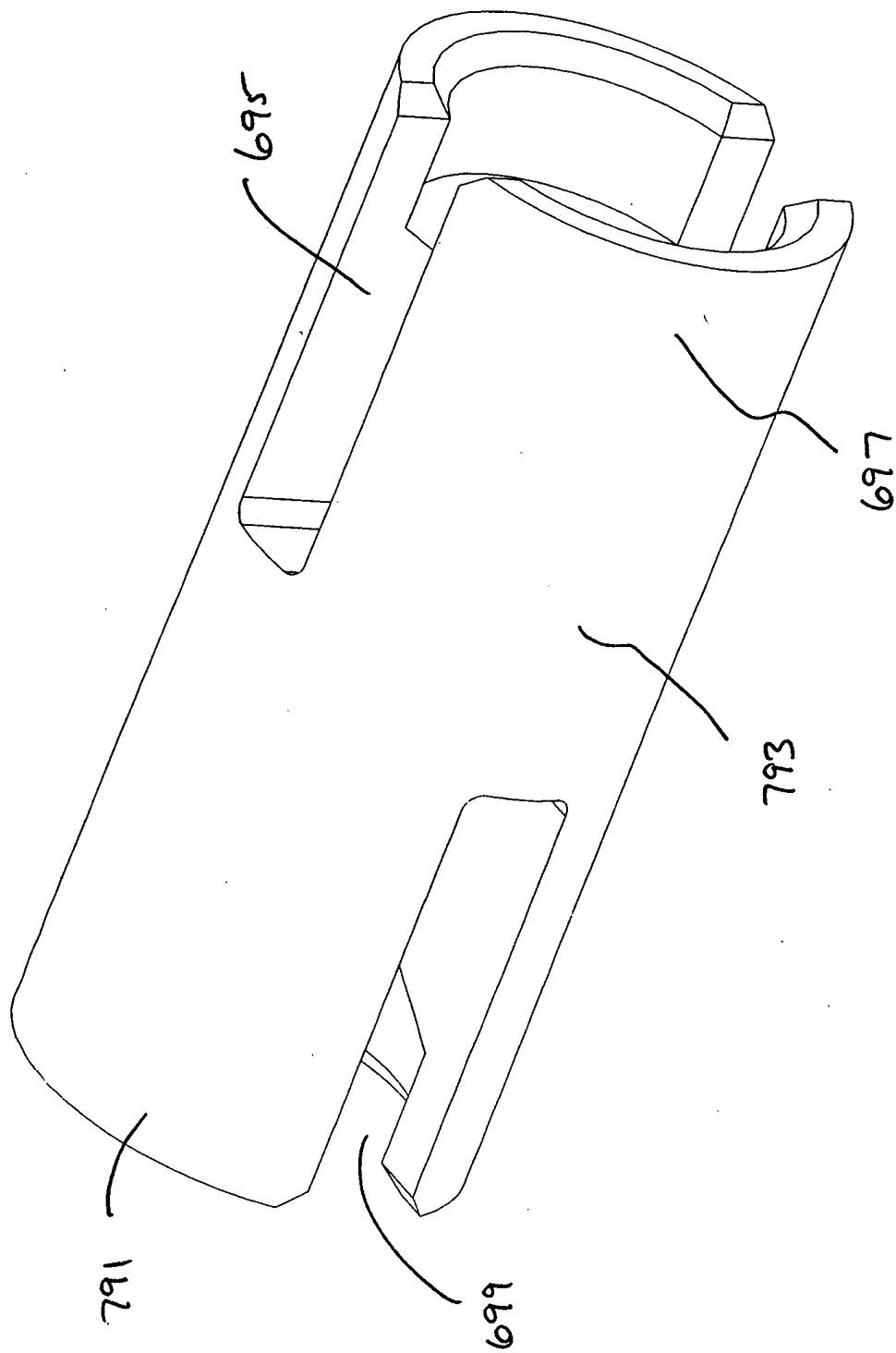
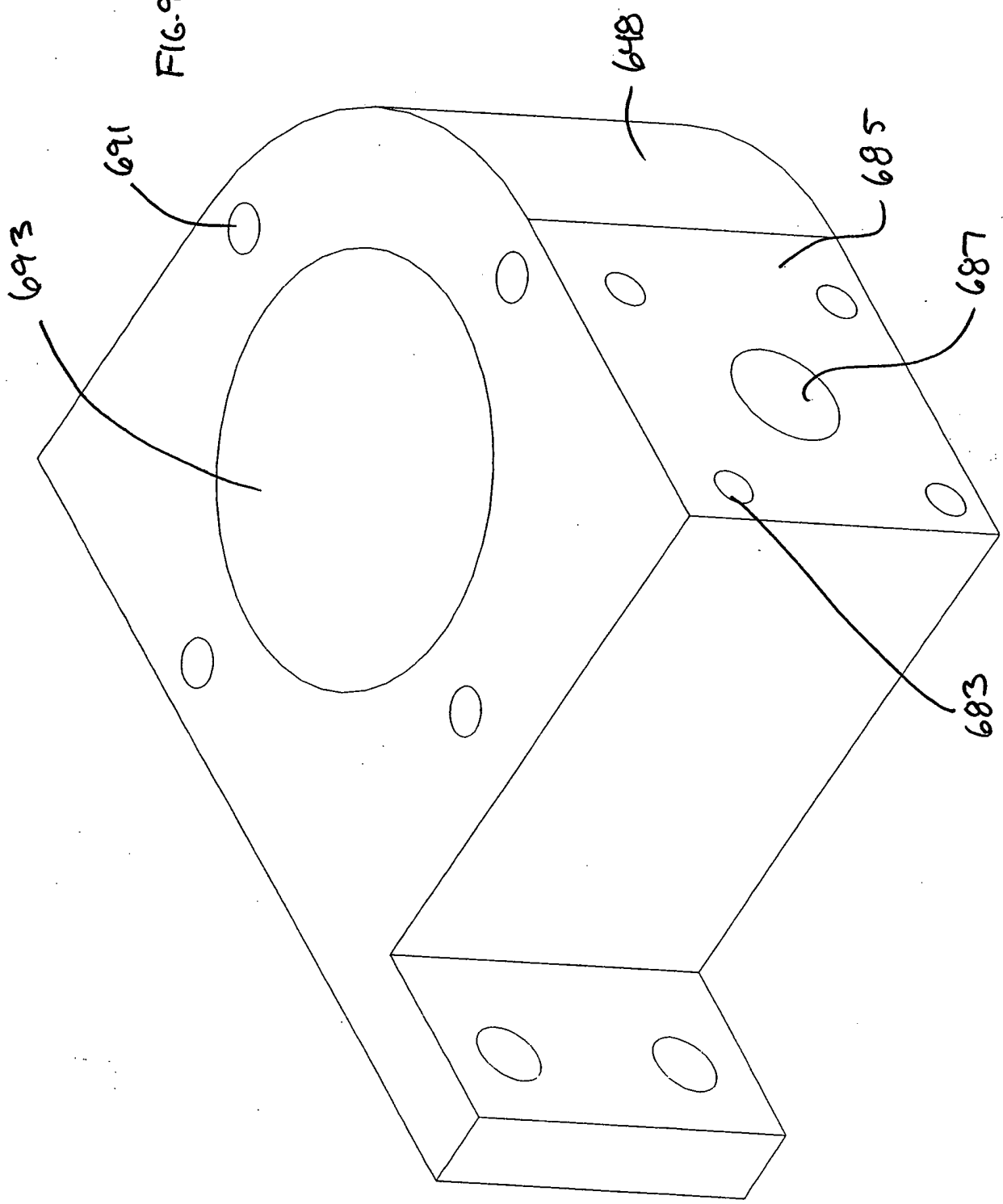


FIG. 98

FIG. 99



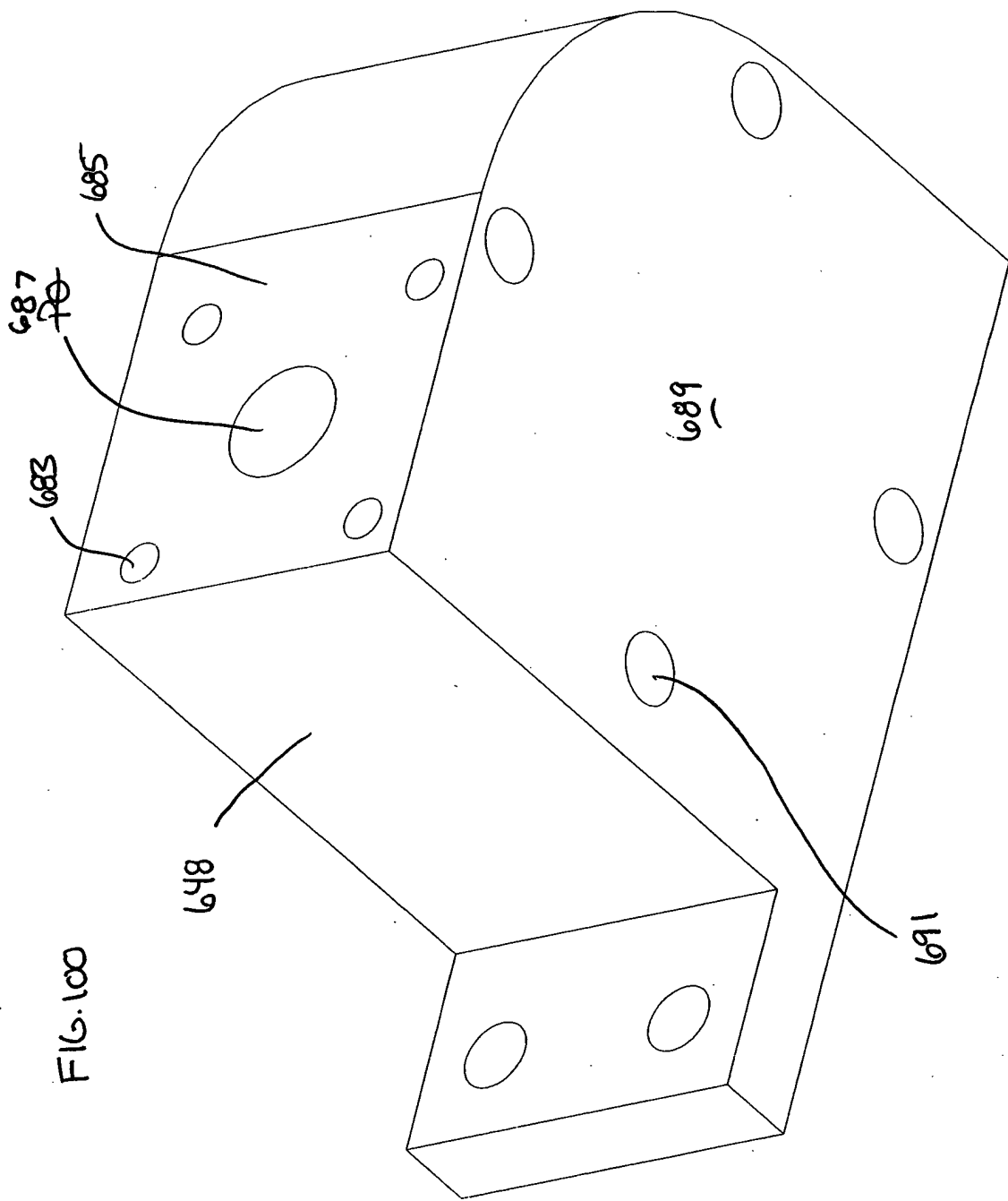
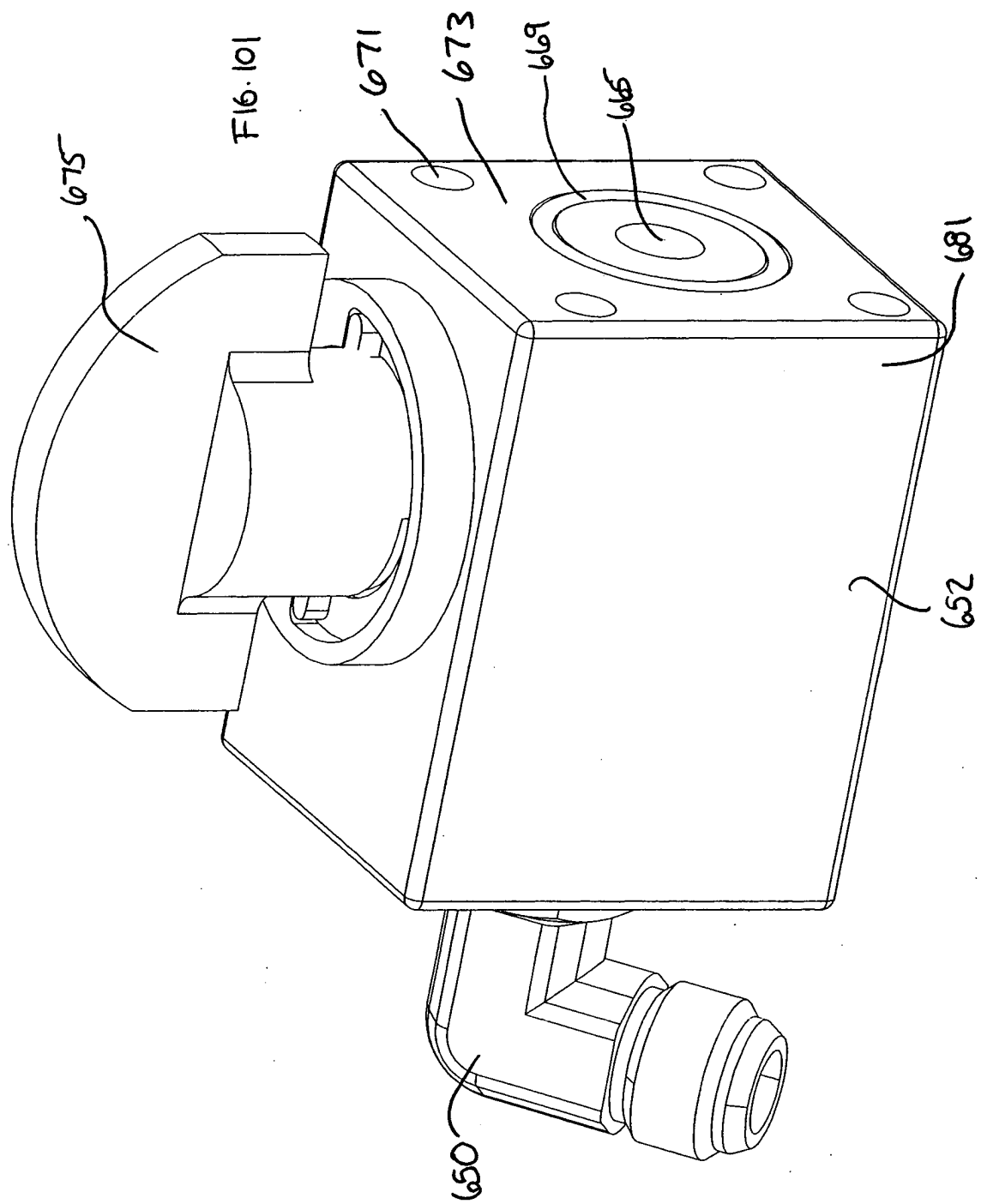
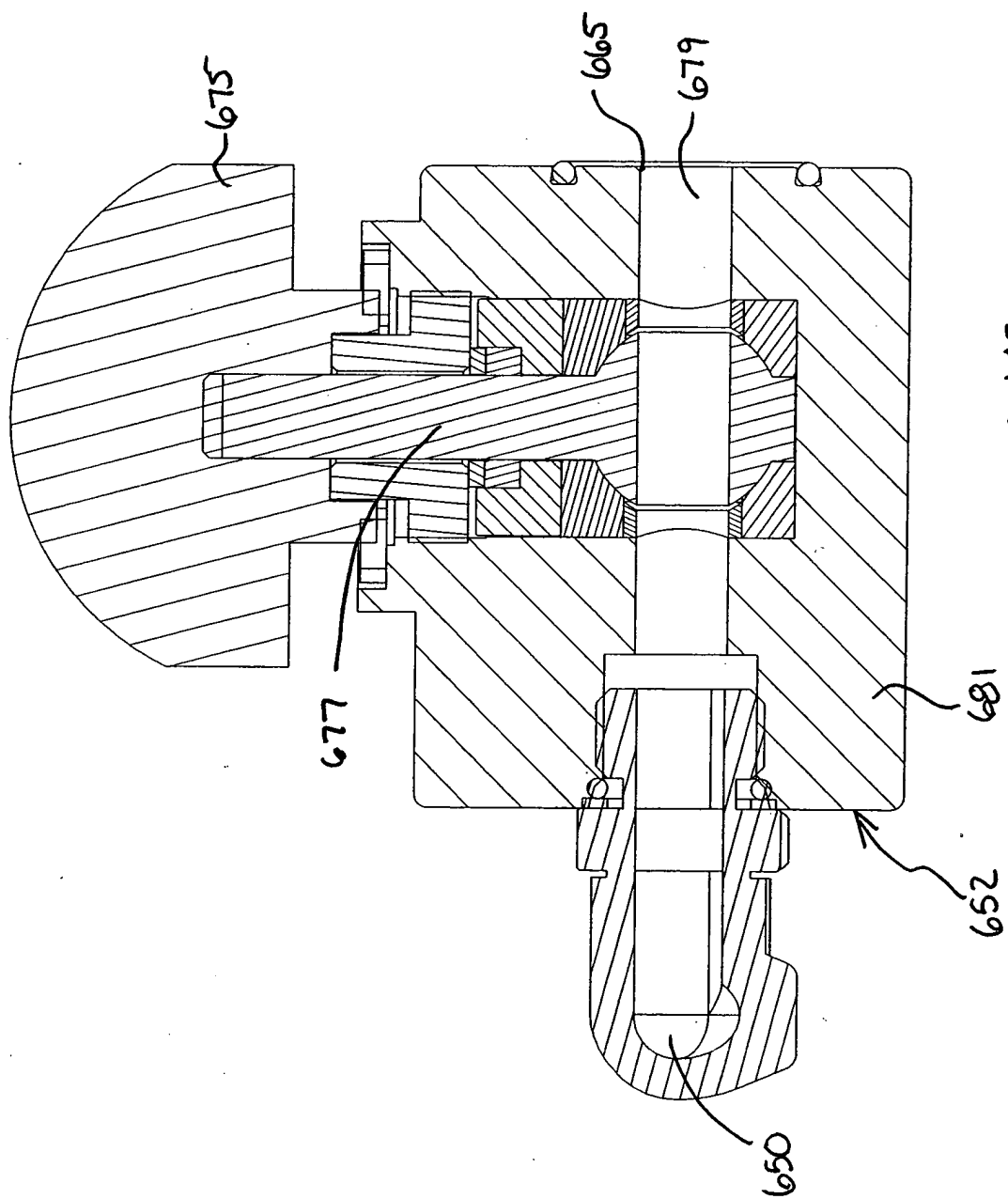
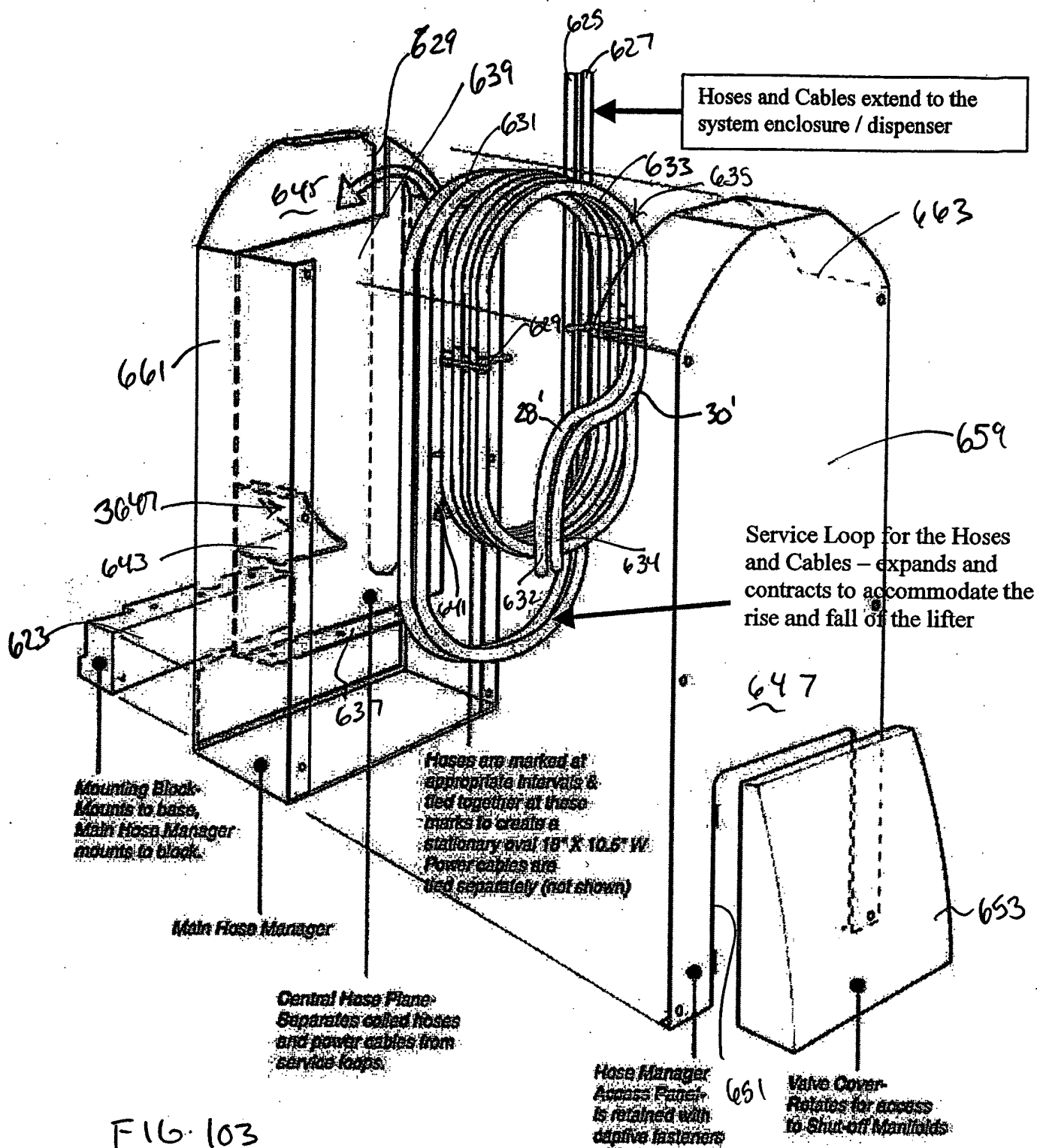


FIG. 100







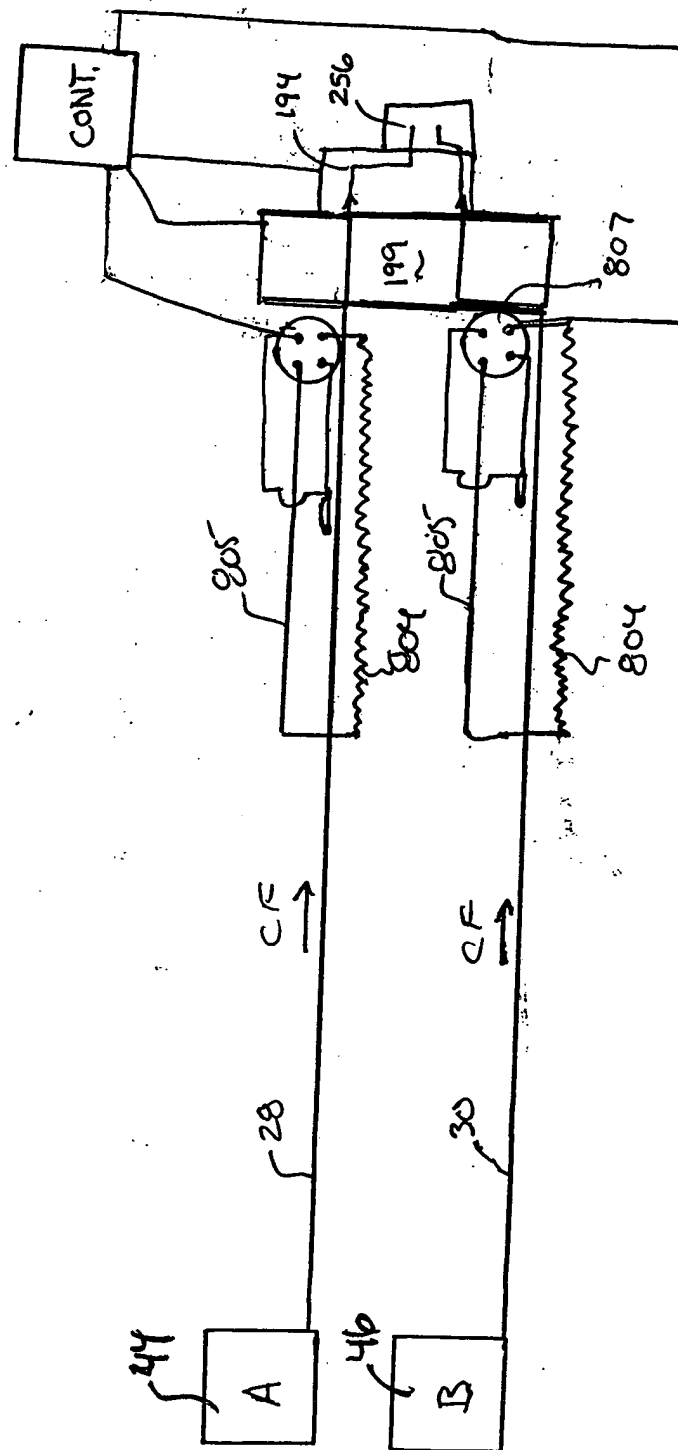


FIG. 104

FIG. 105

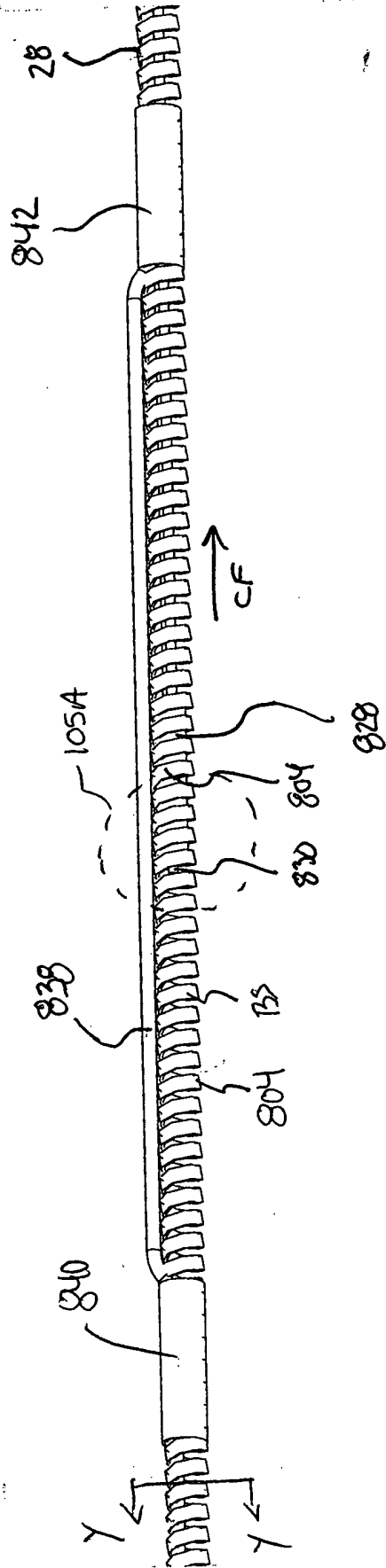


FIG. 105A

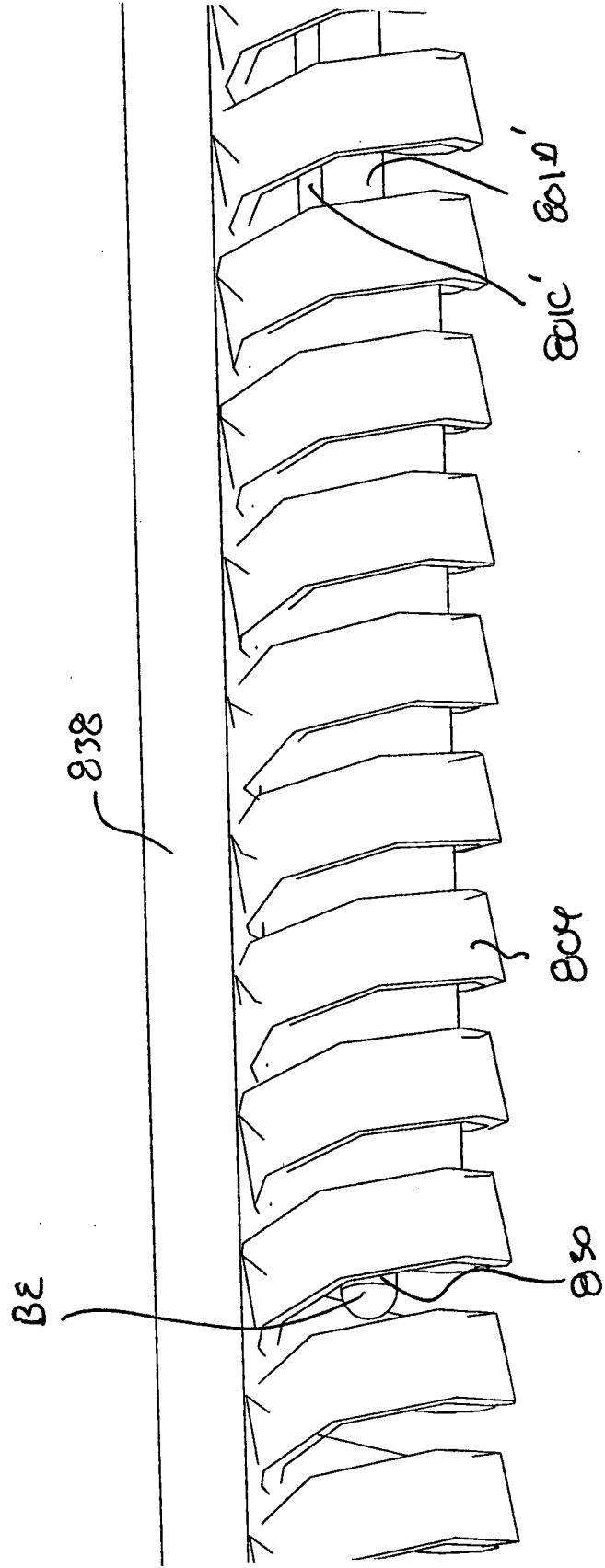


FIG. 106

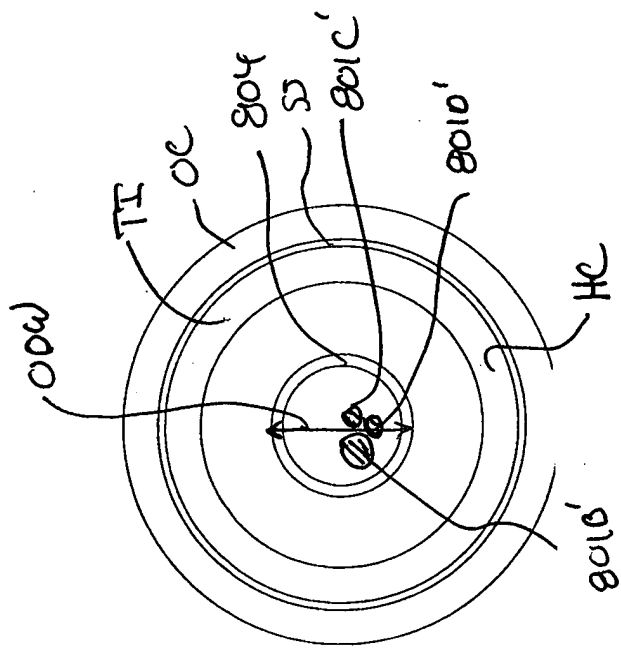
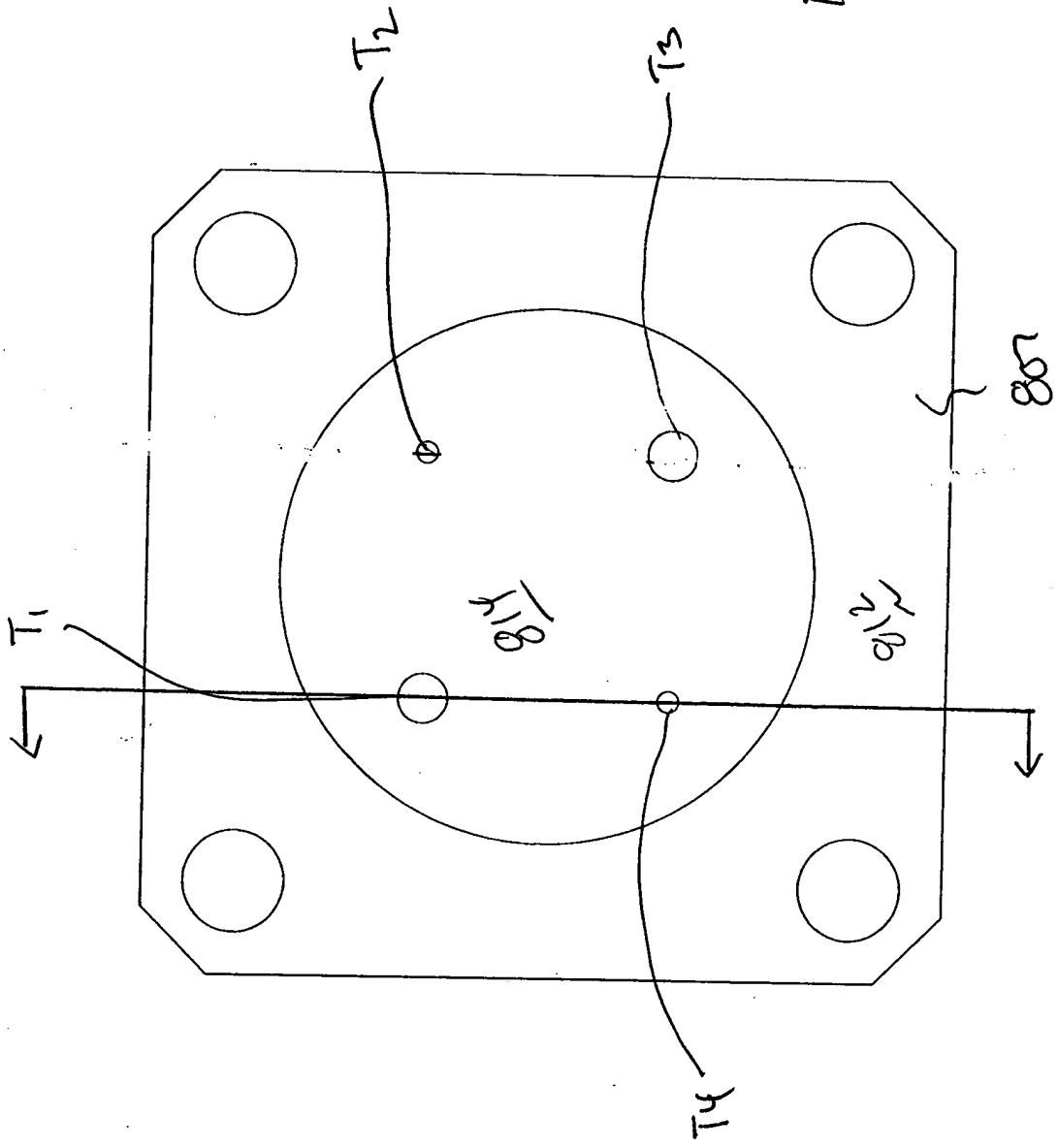


FIG. 107



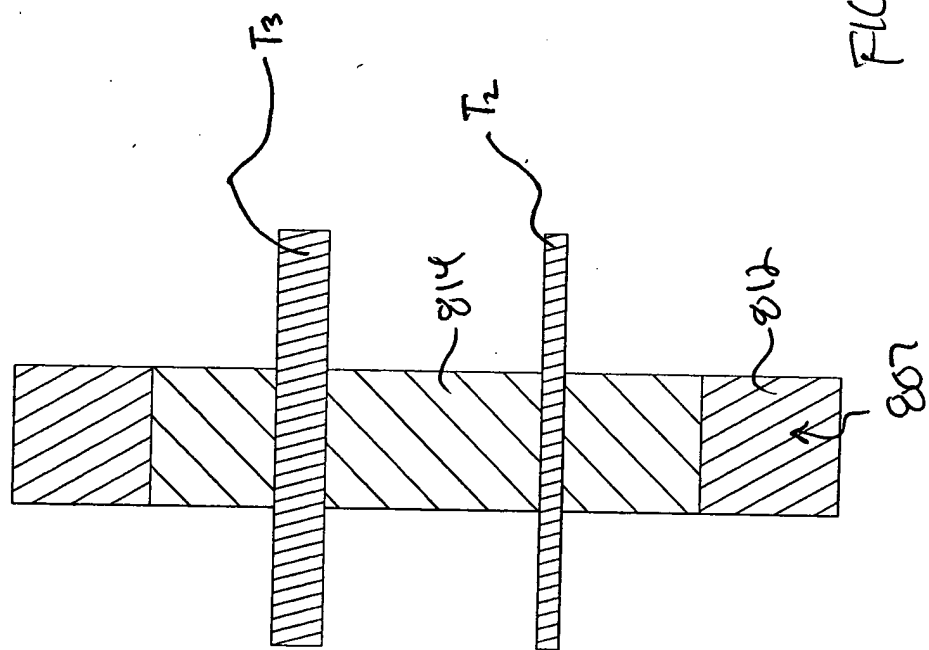
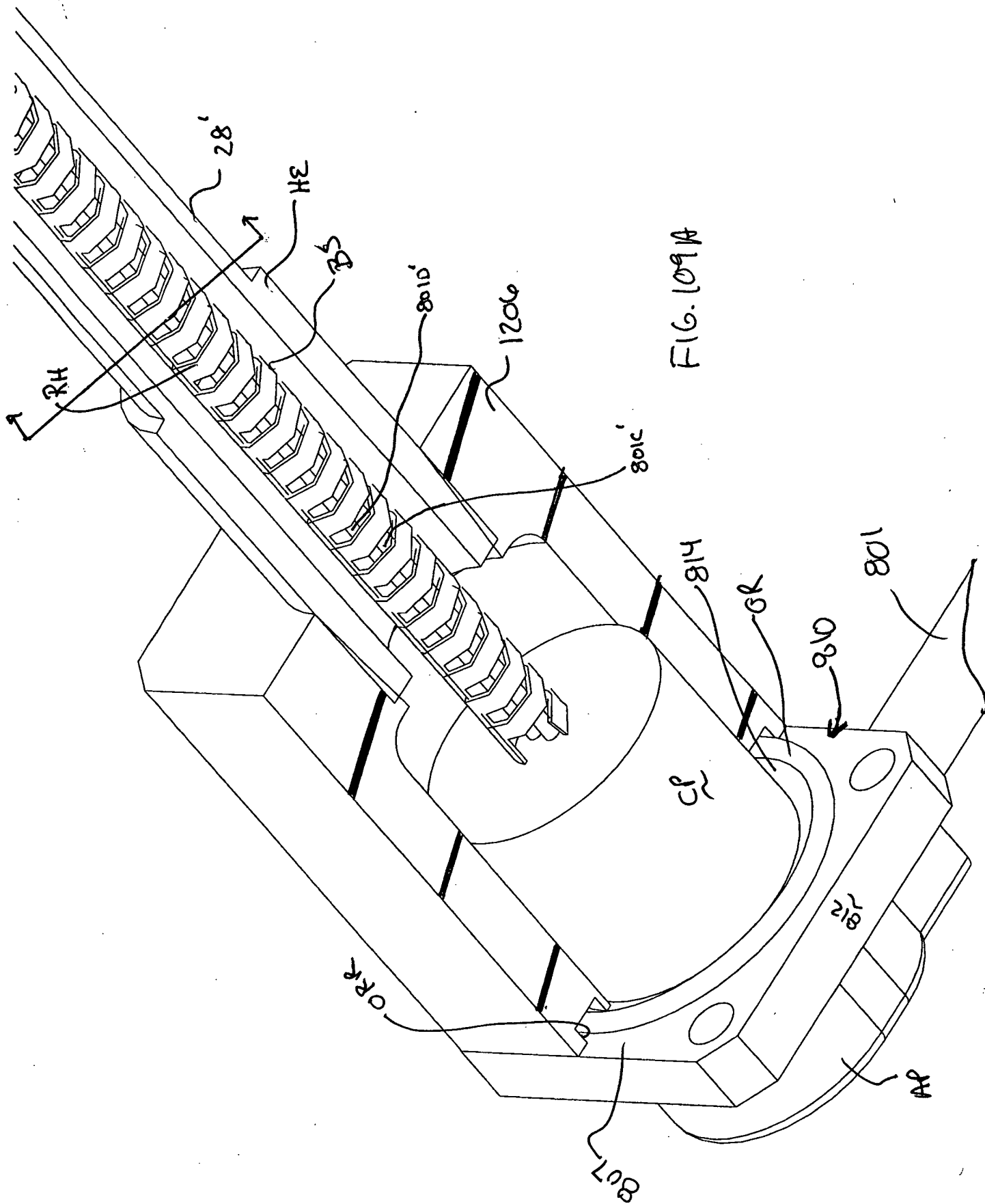
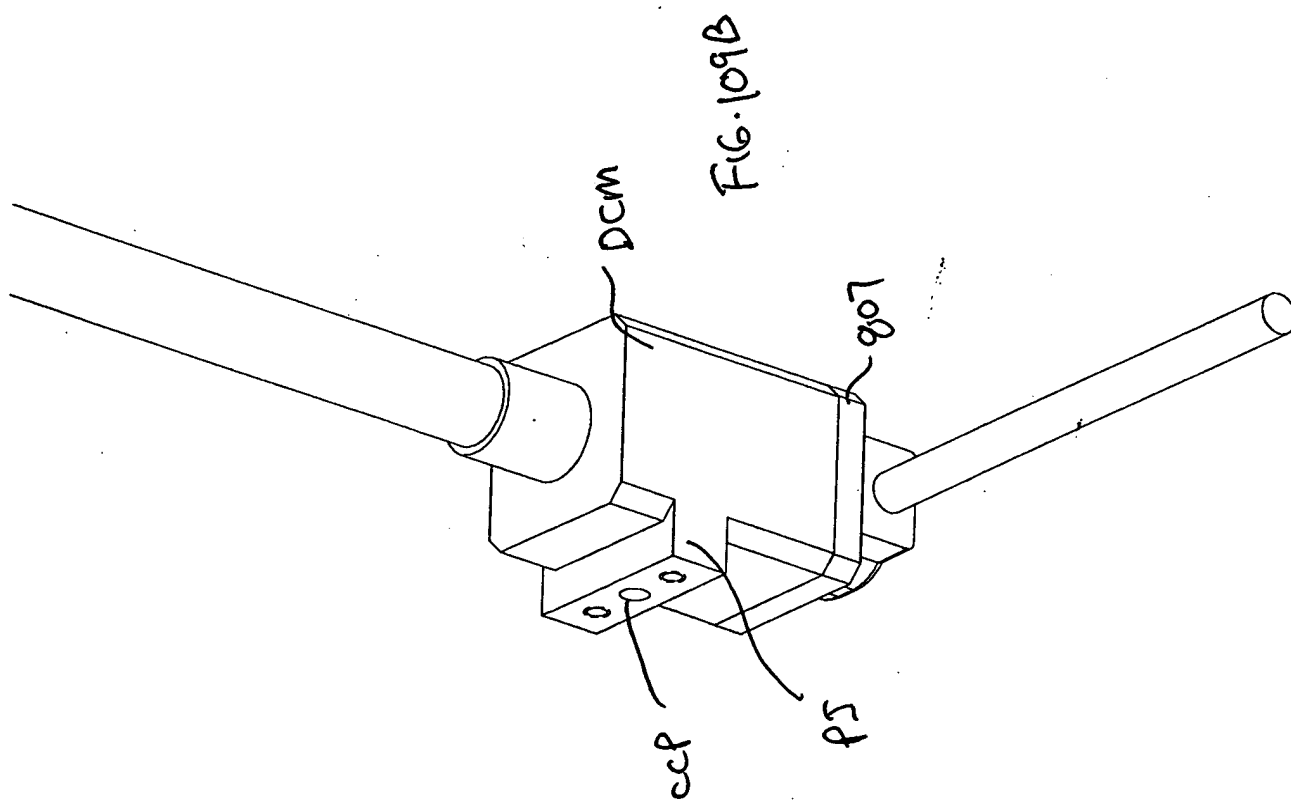
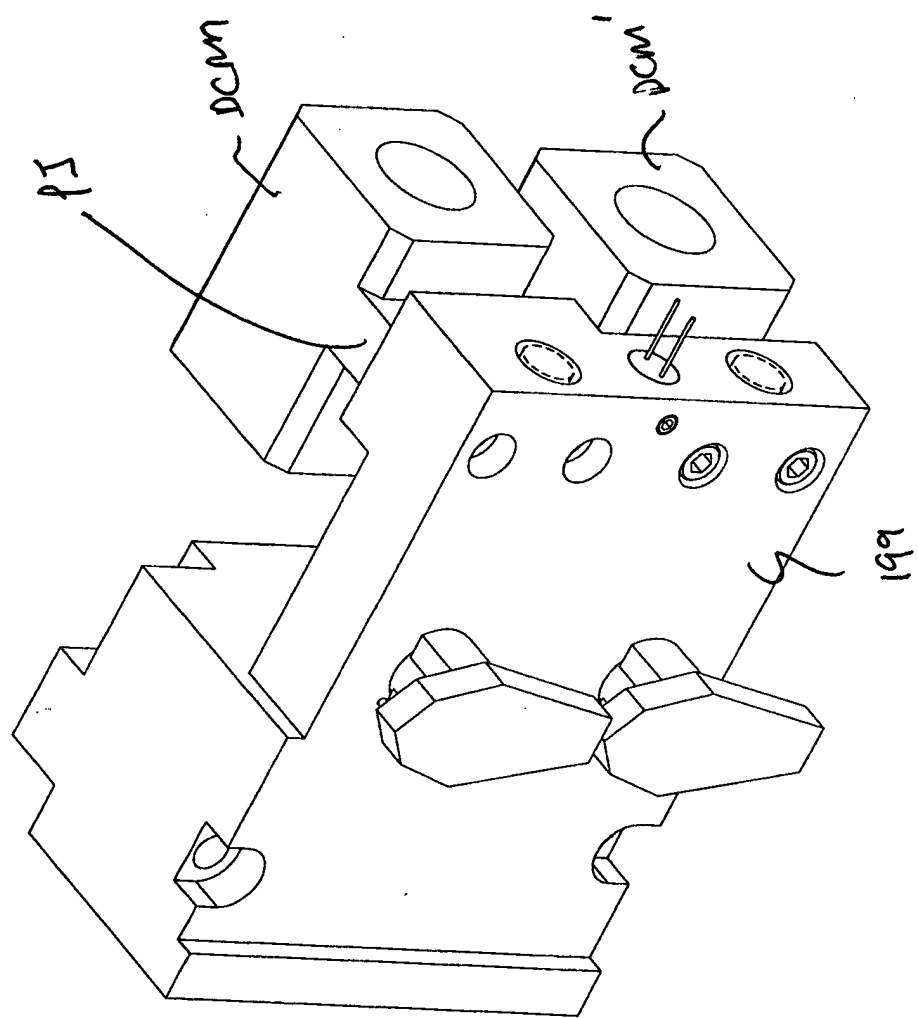


FIG. 108







109C

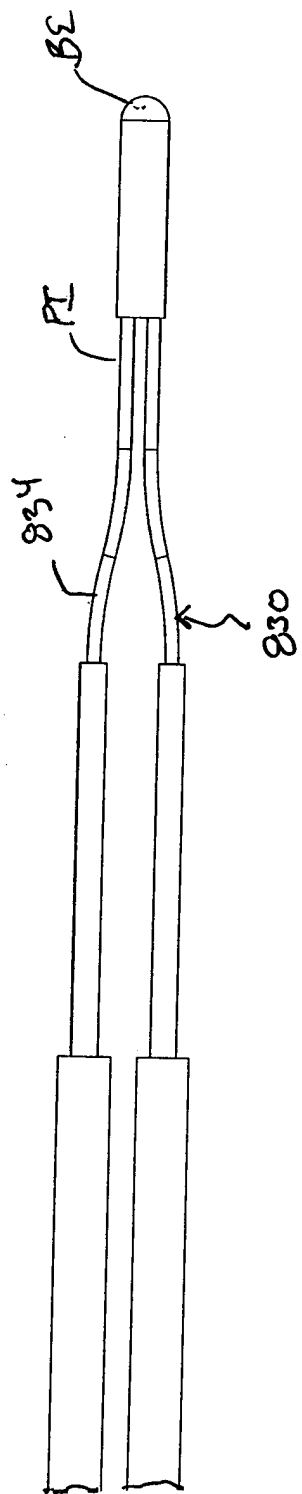


FIG. 10

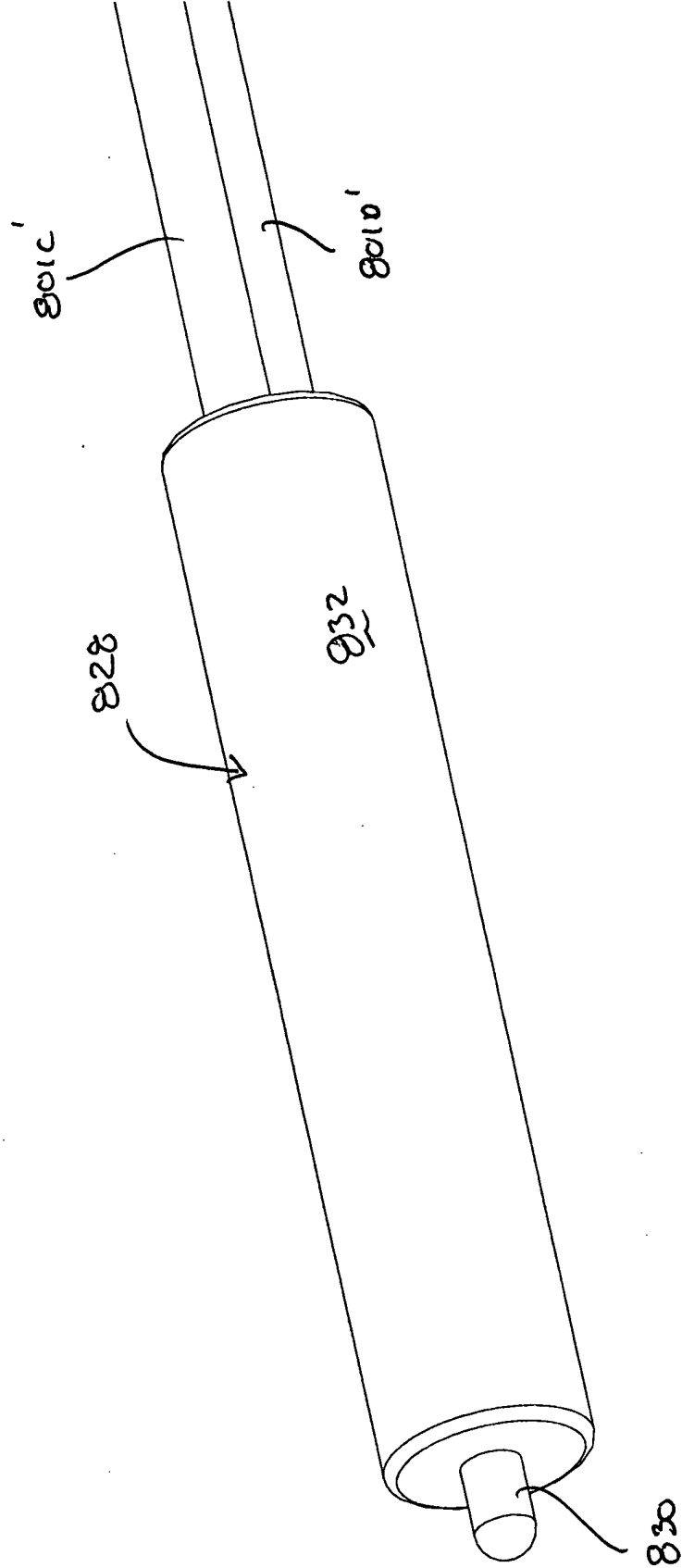


FIG. 110A

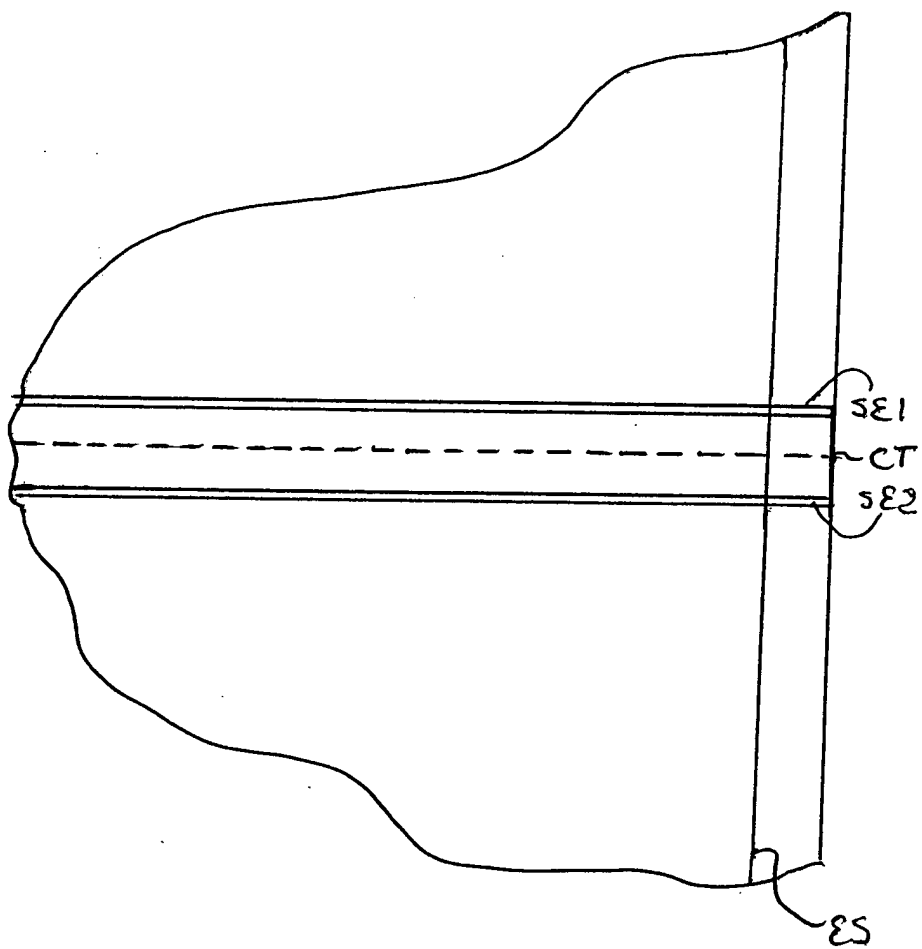


FIG. 111

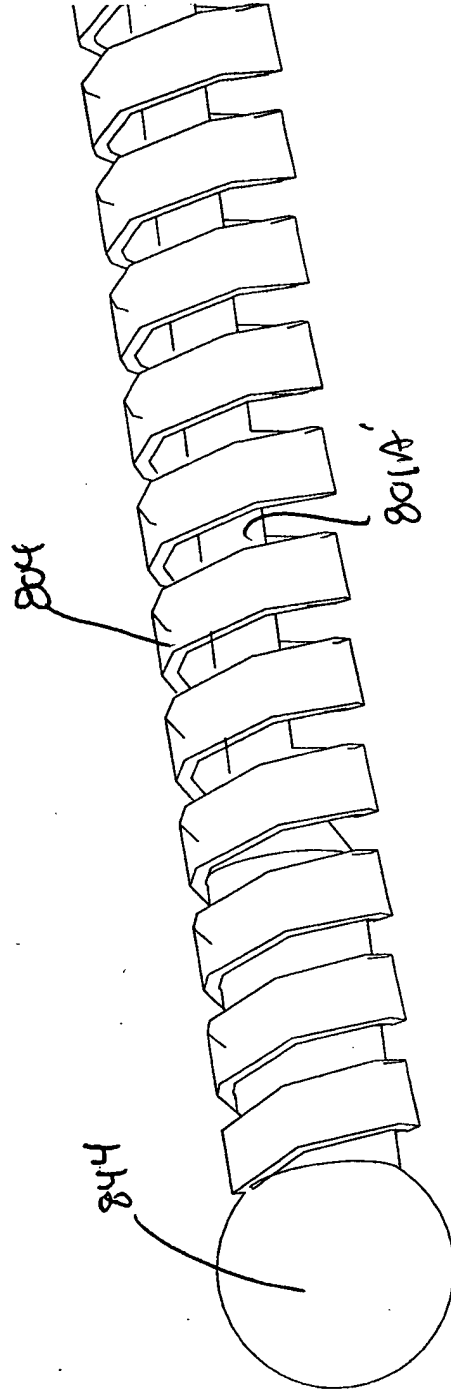


FIG. 112

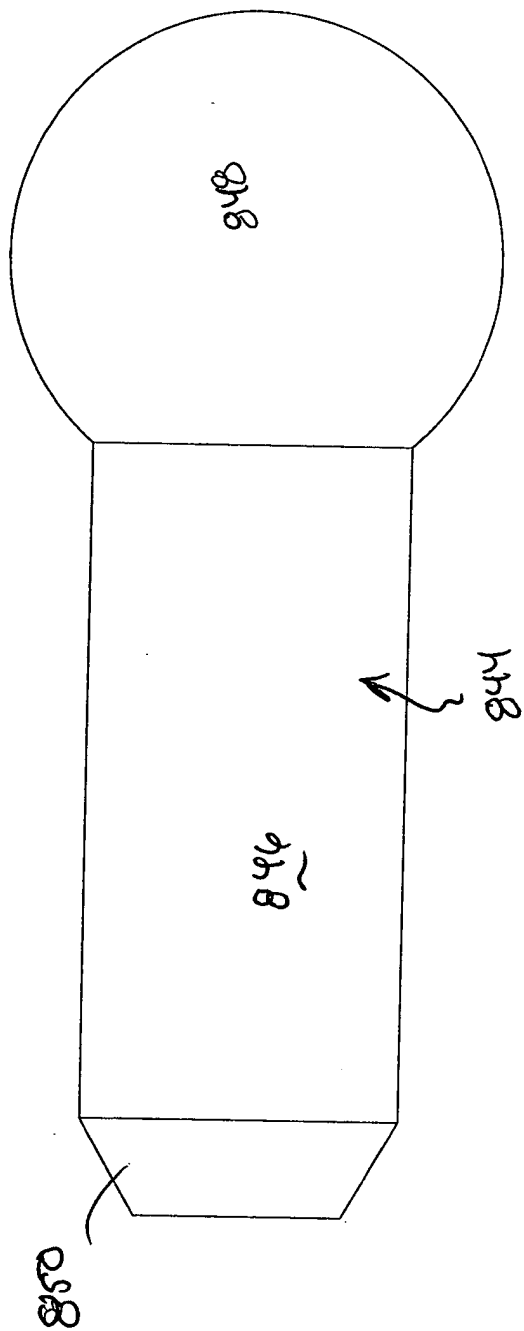


FIG. 113

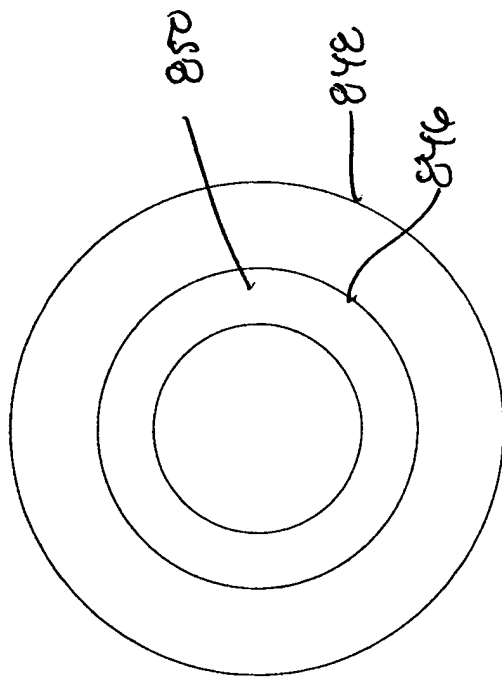


FIG. 113A

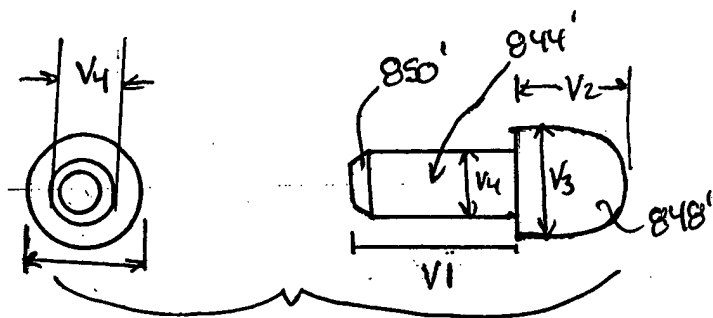
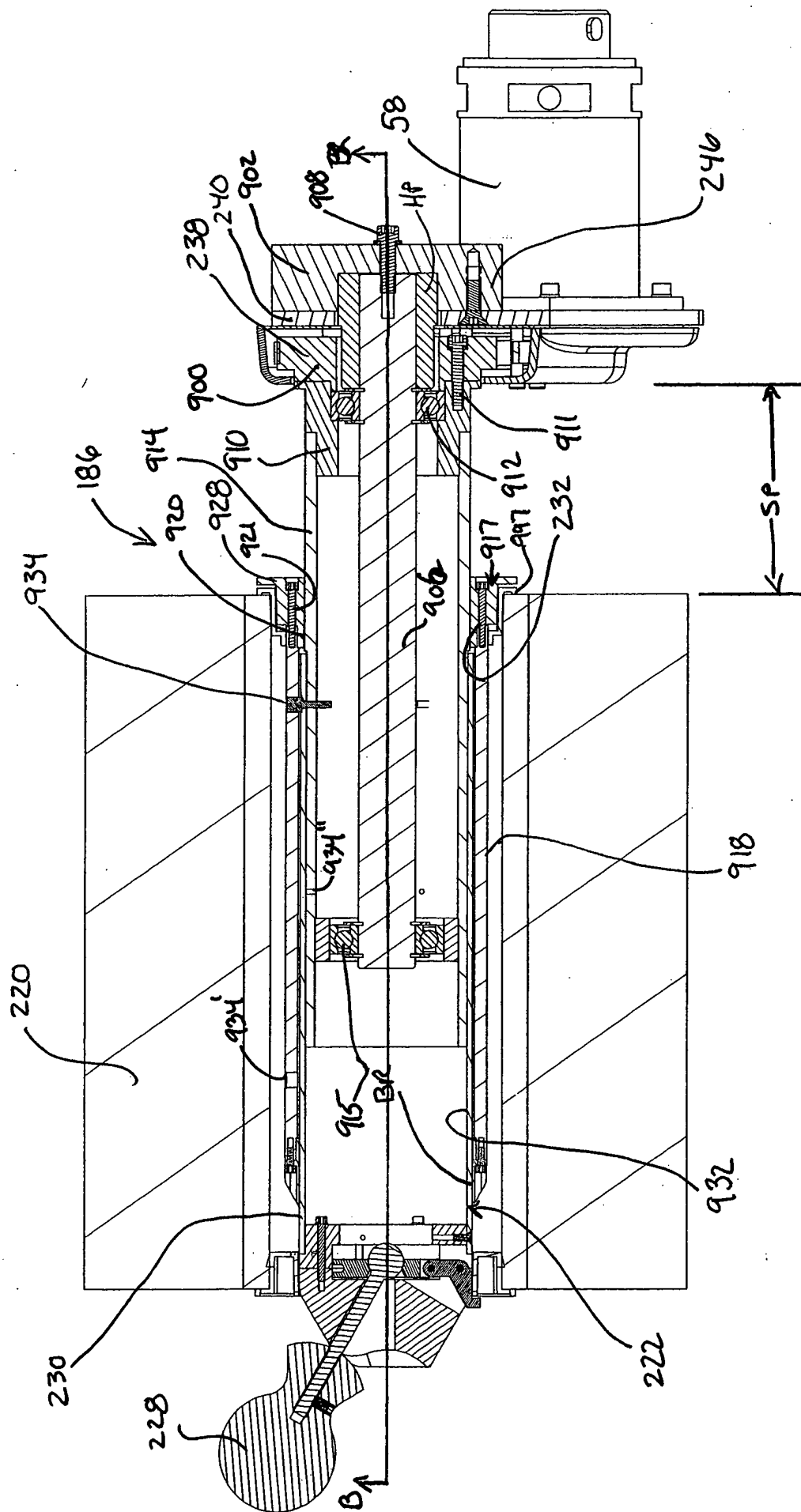
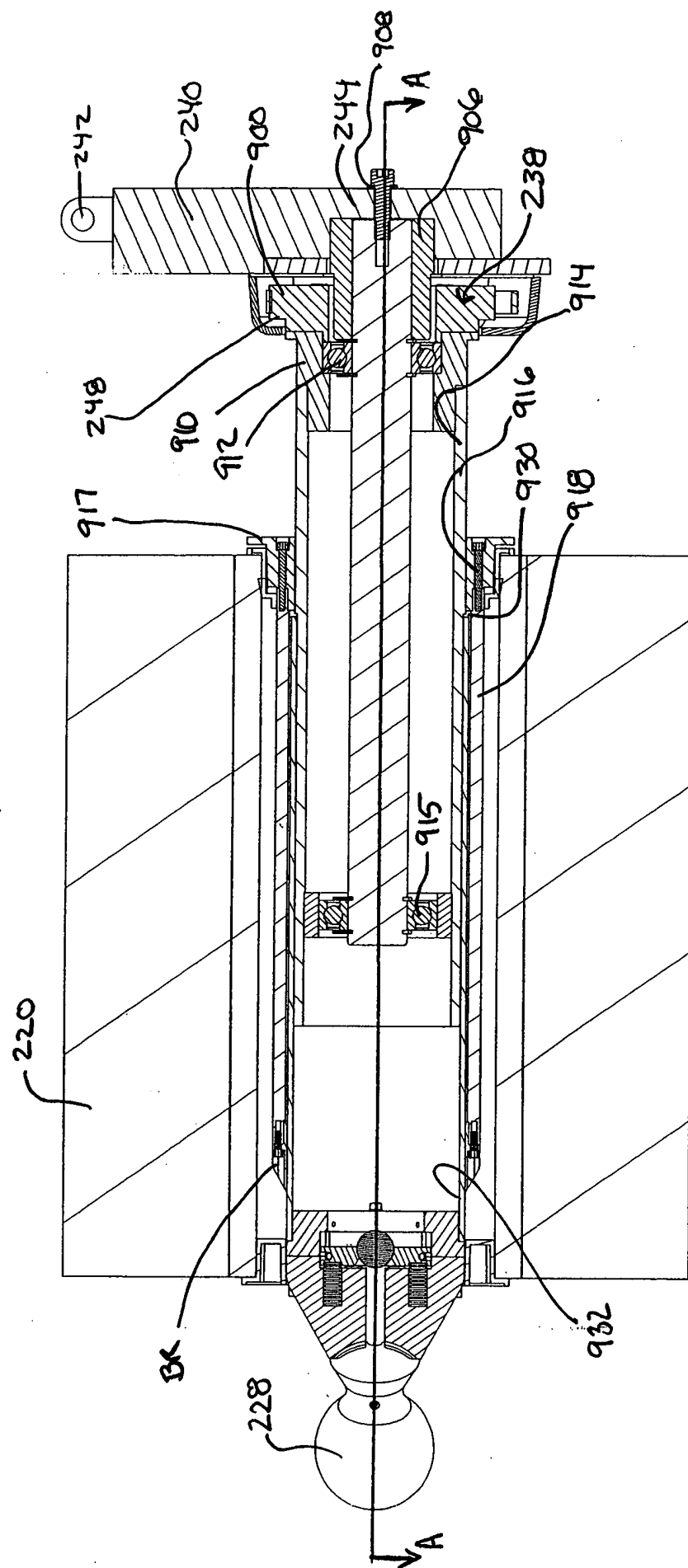


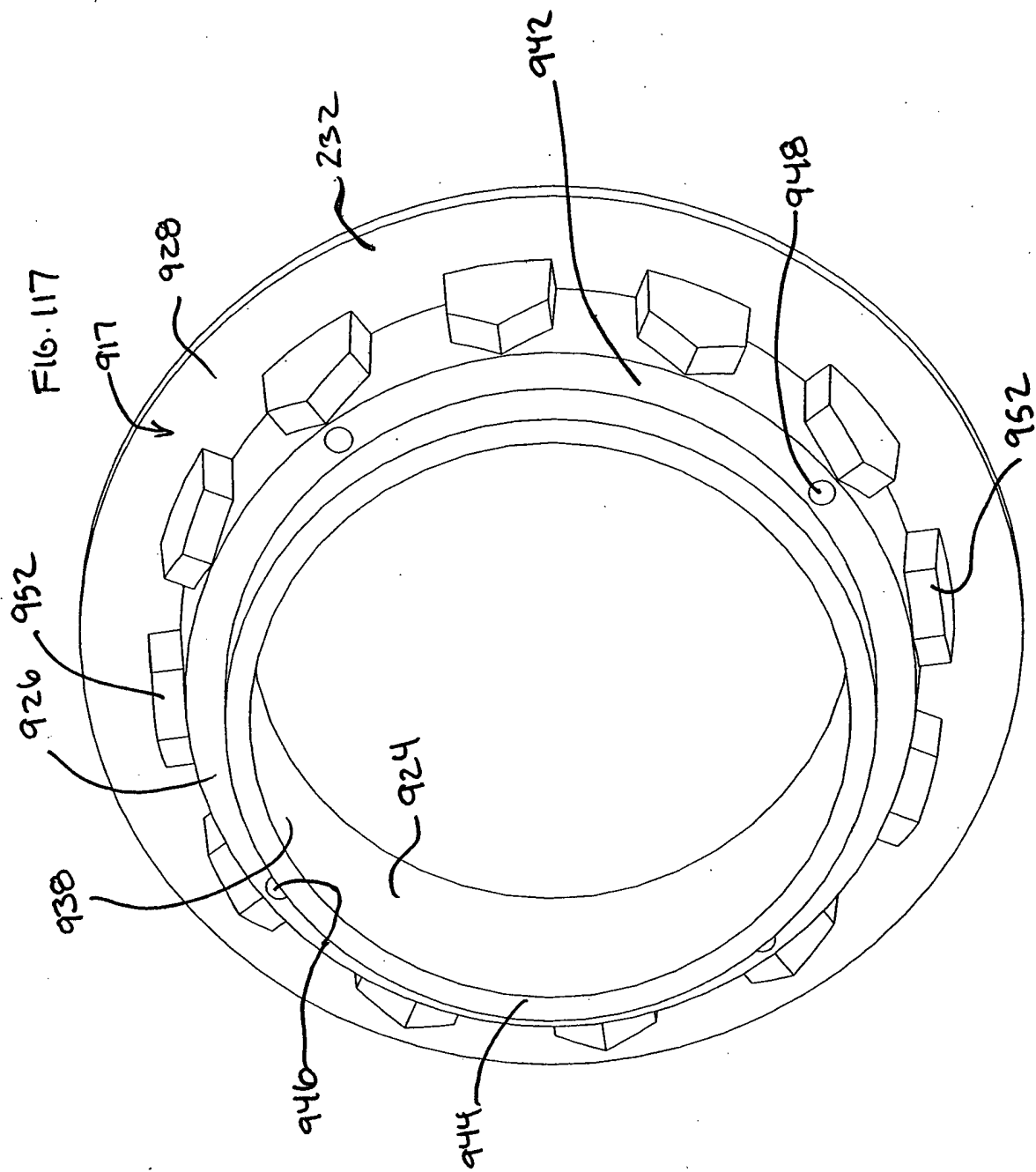
FIG. 114

FIG. 115



F16. 116





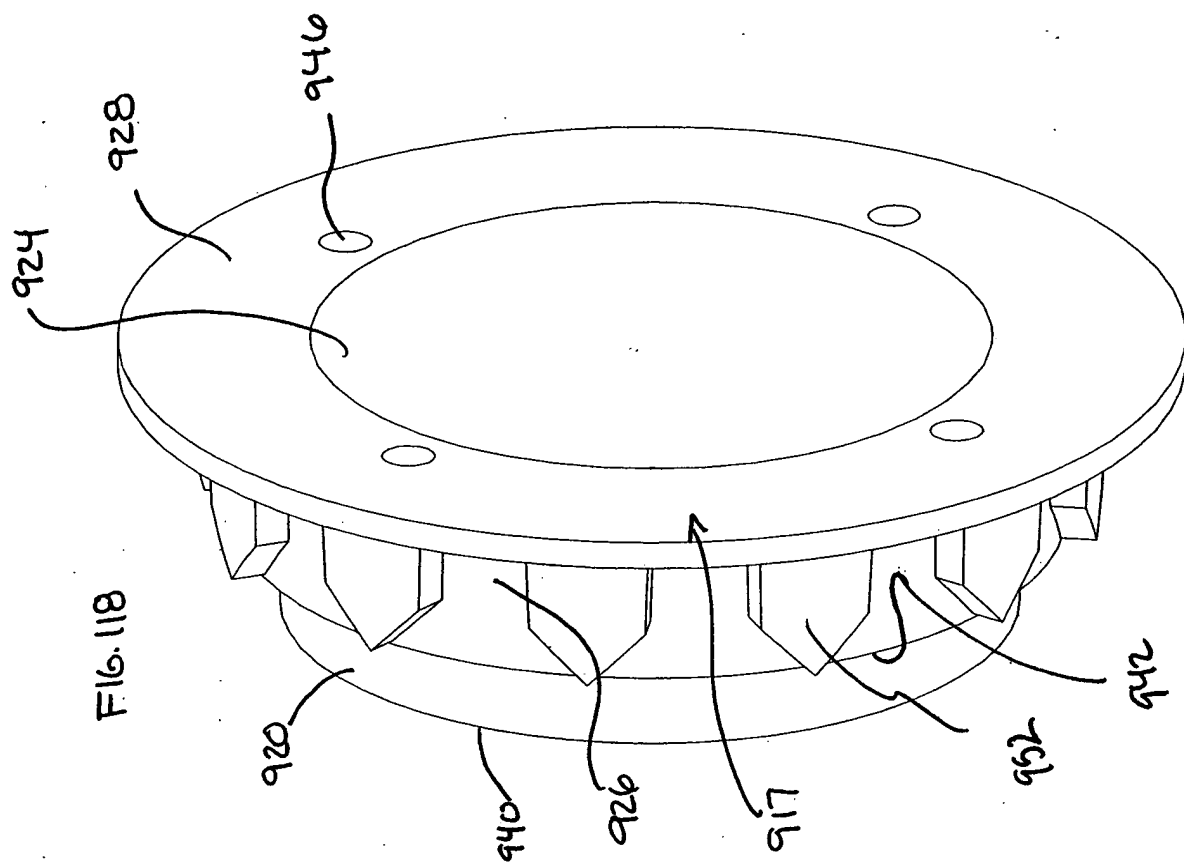
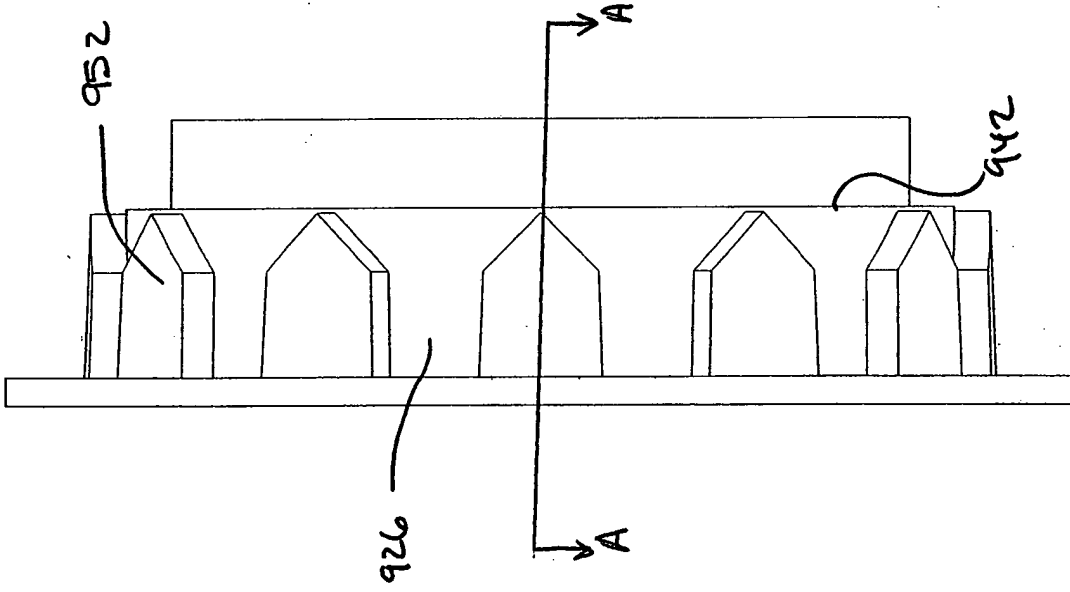
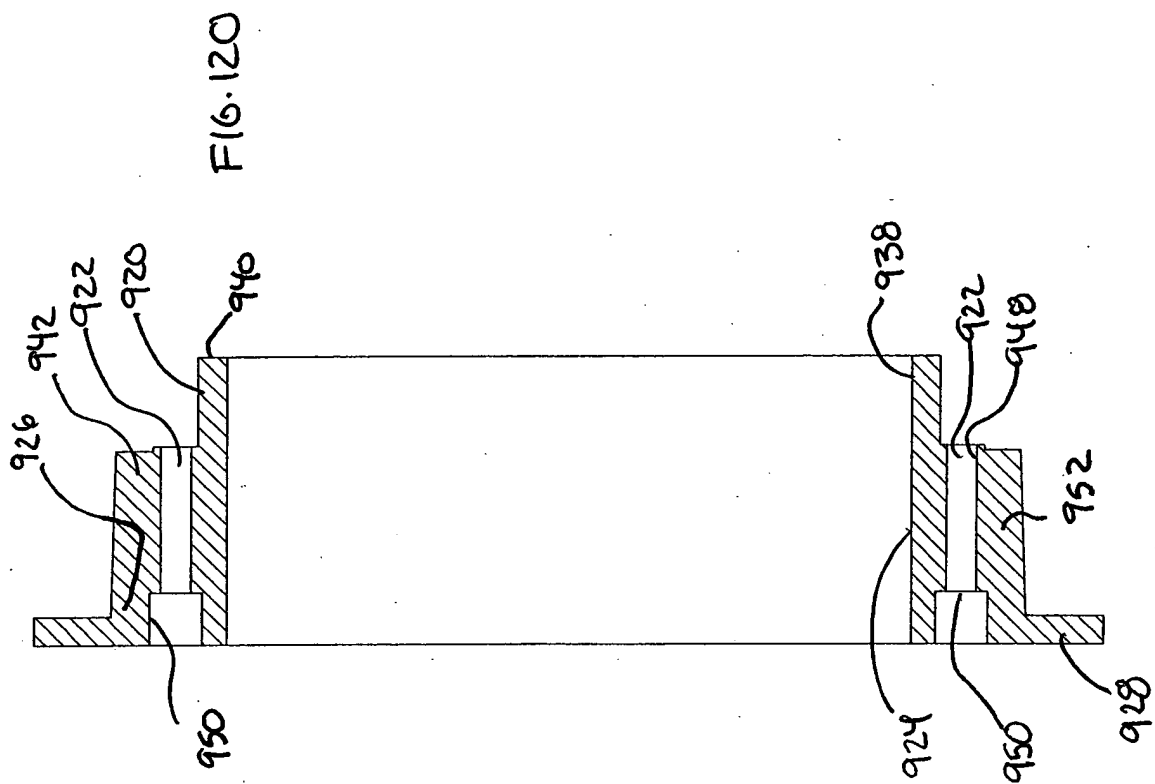


FIG. 119





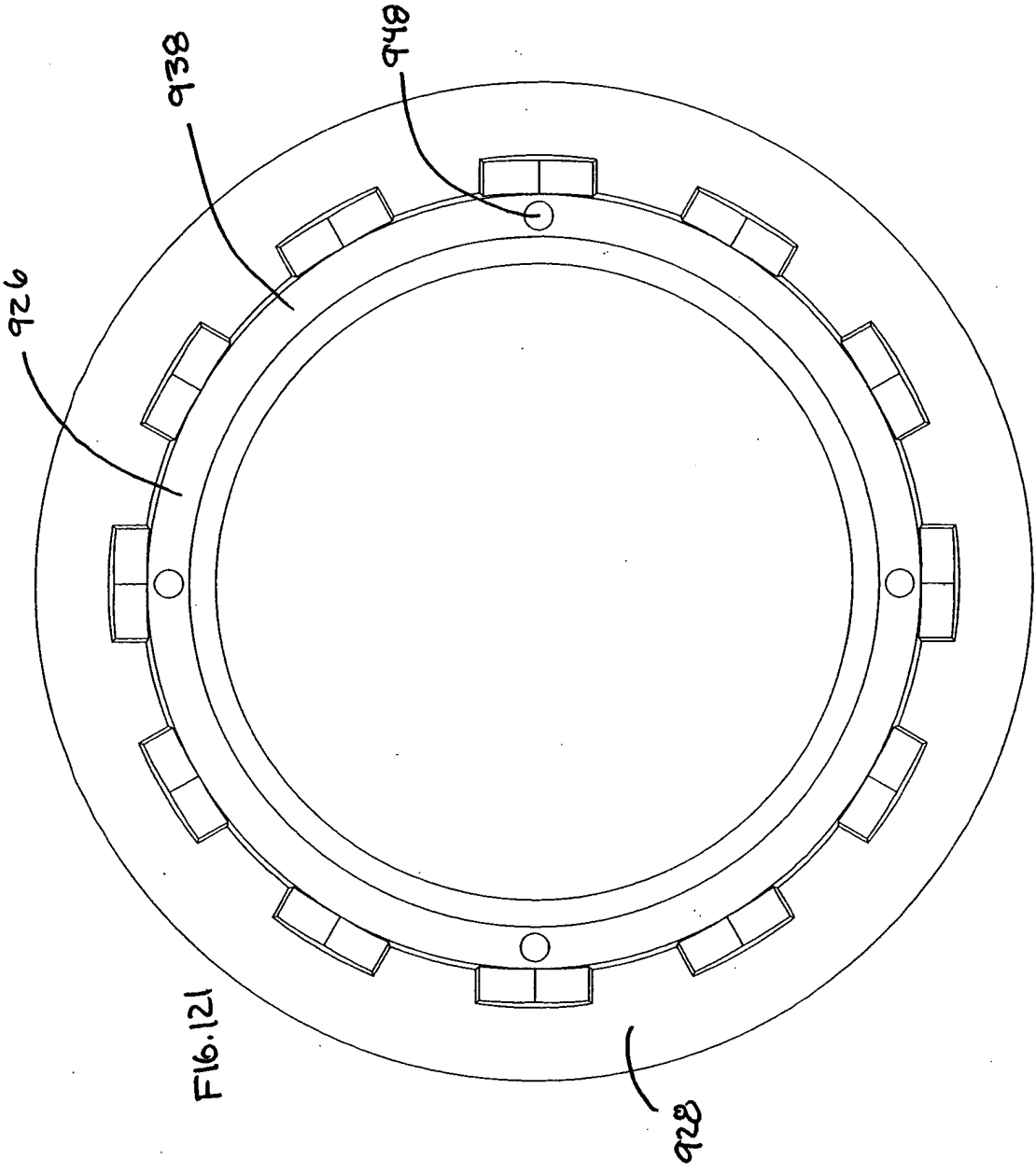


FIG. 121

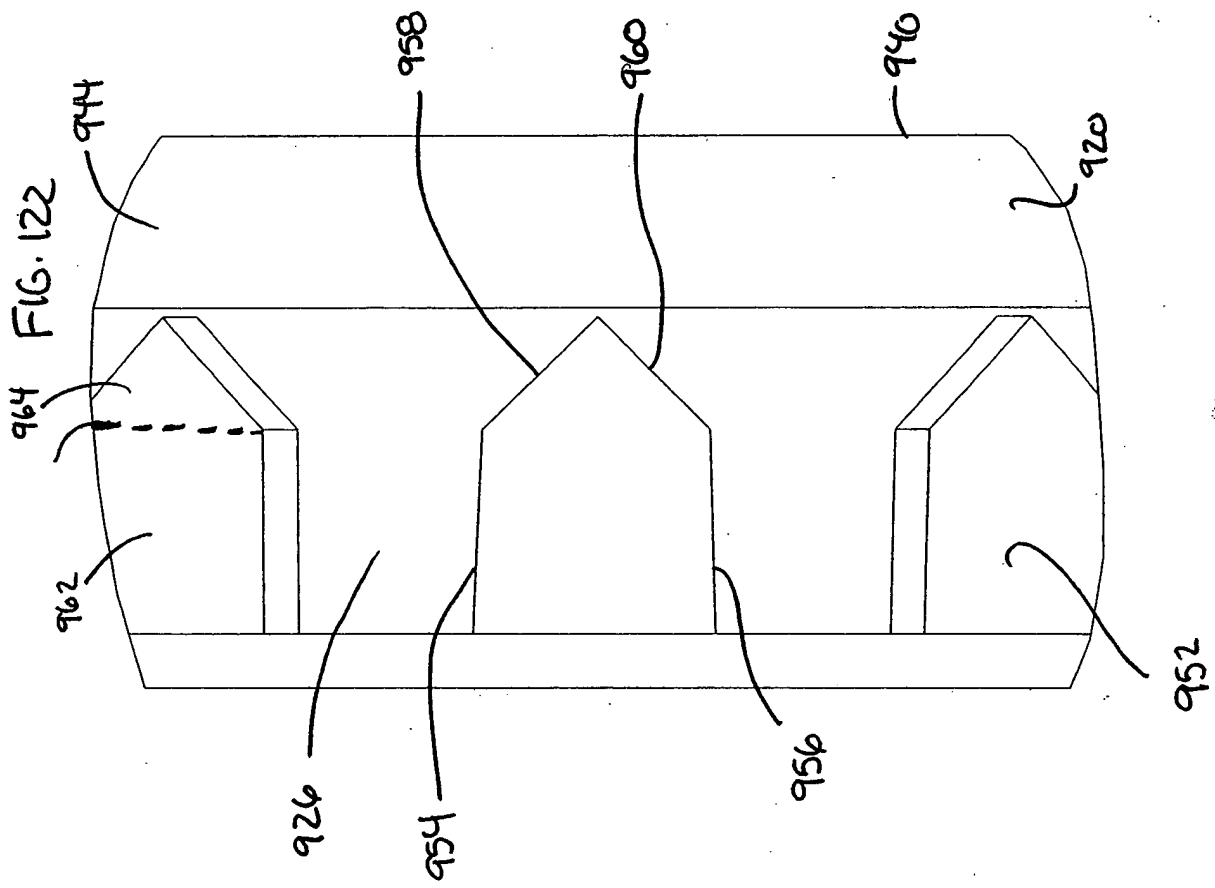
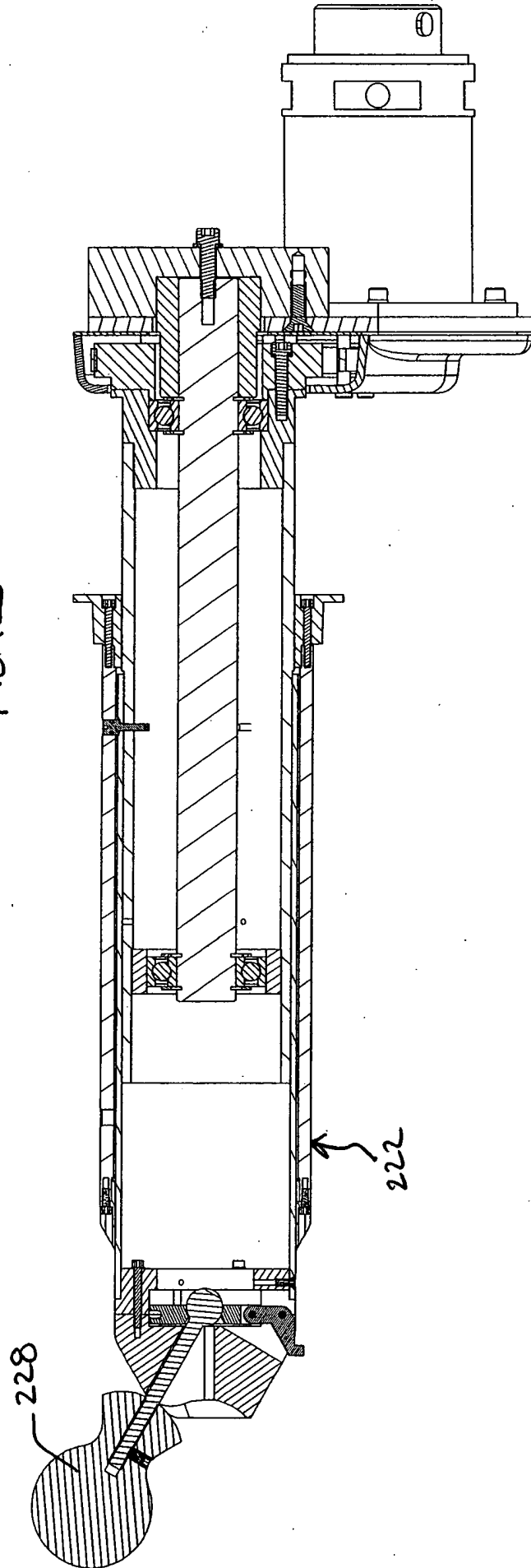


FIG. 123



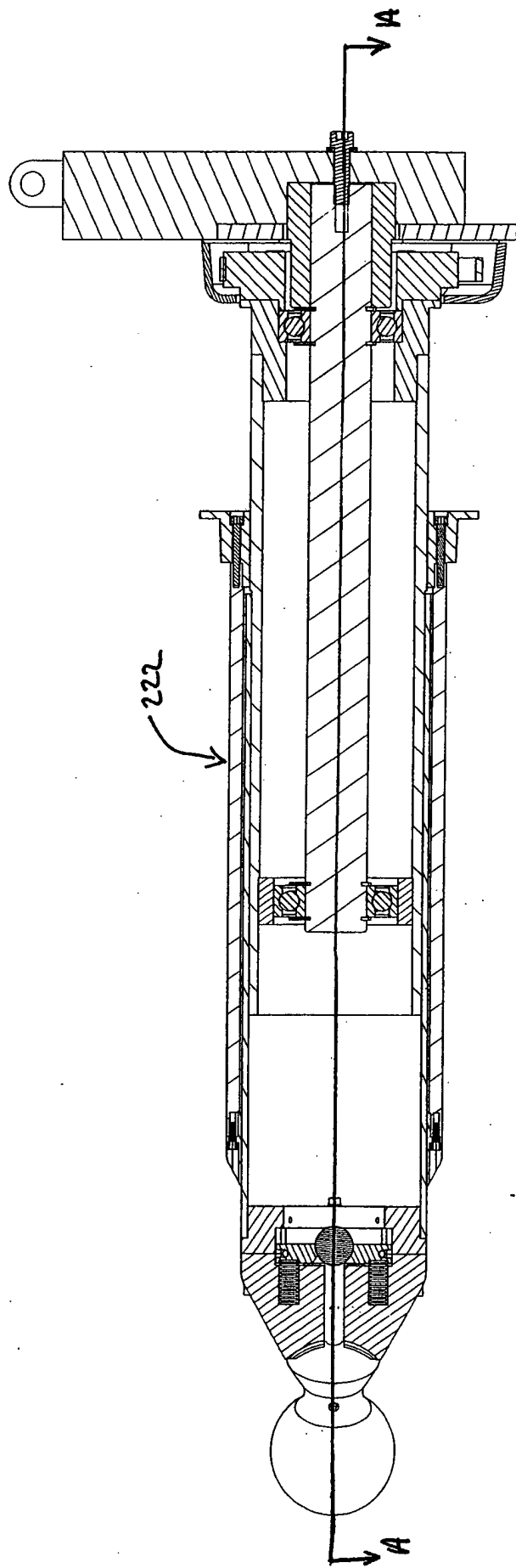


FIG. 124

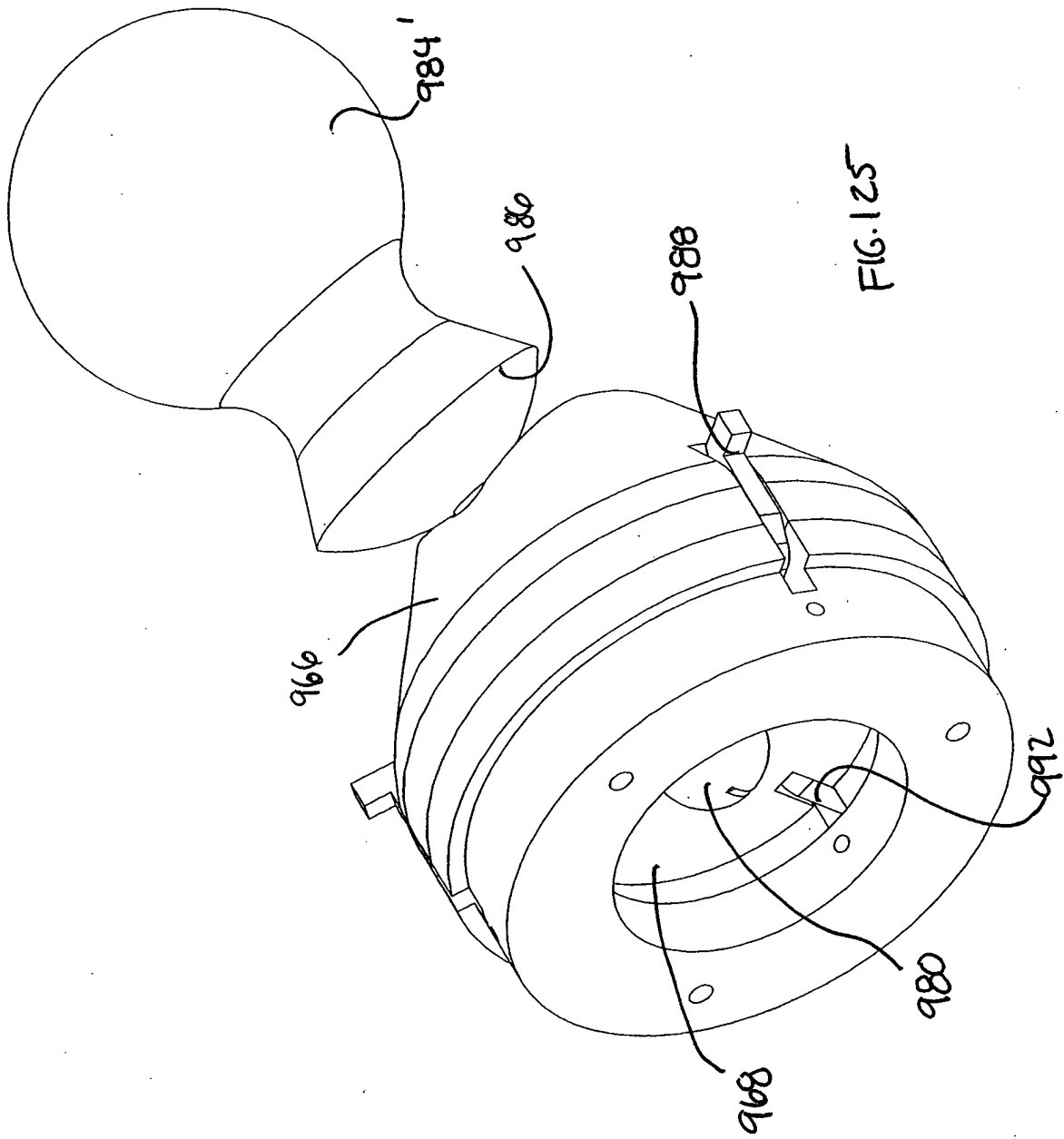
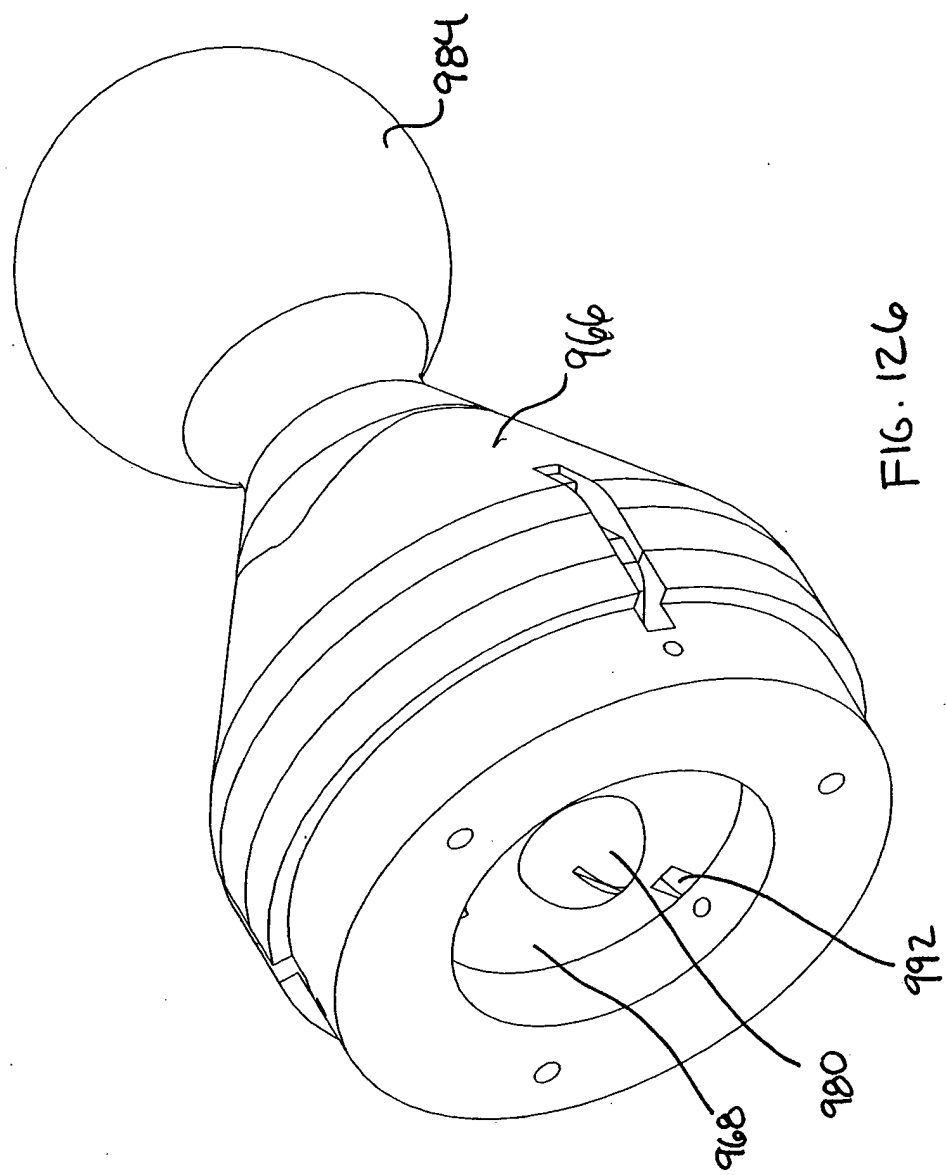


FIG. 125



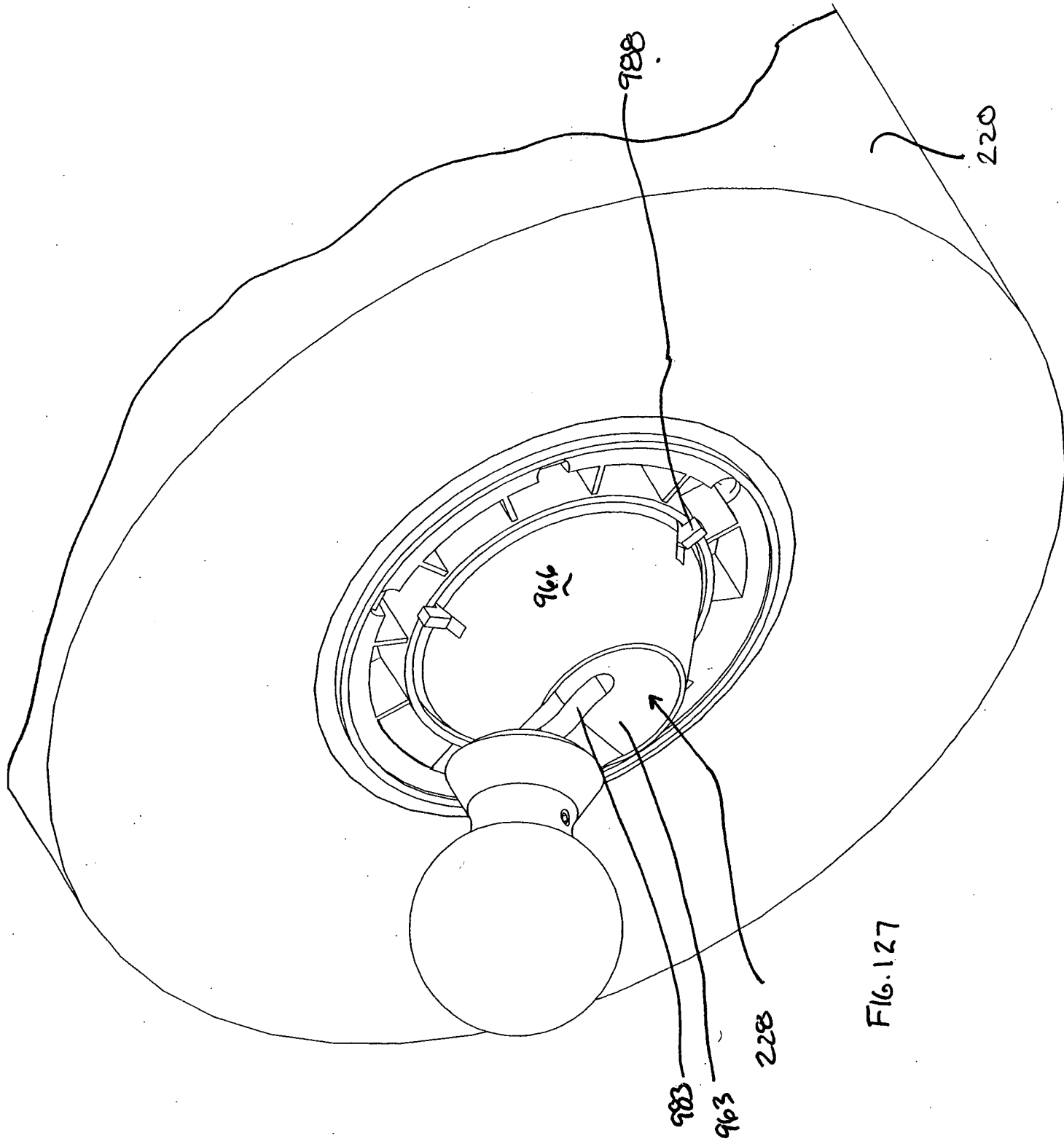
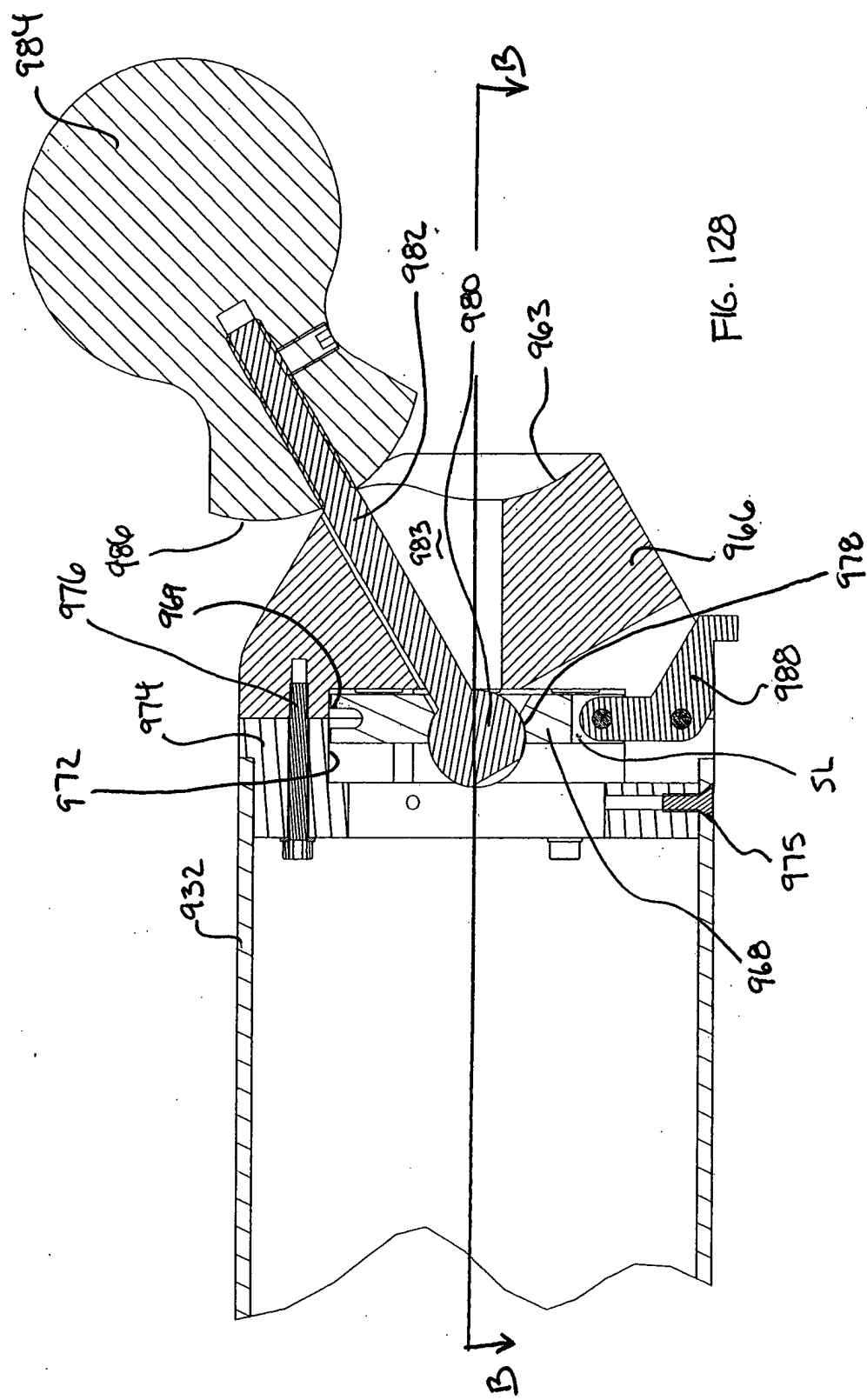
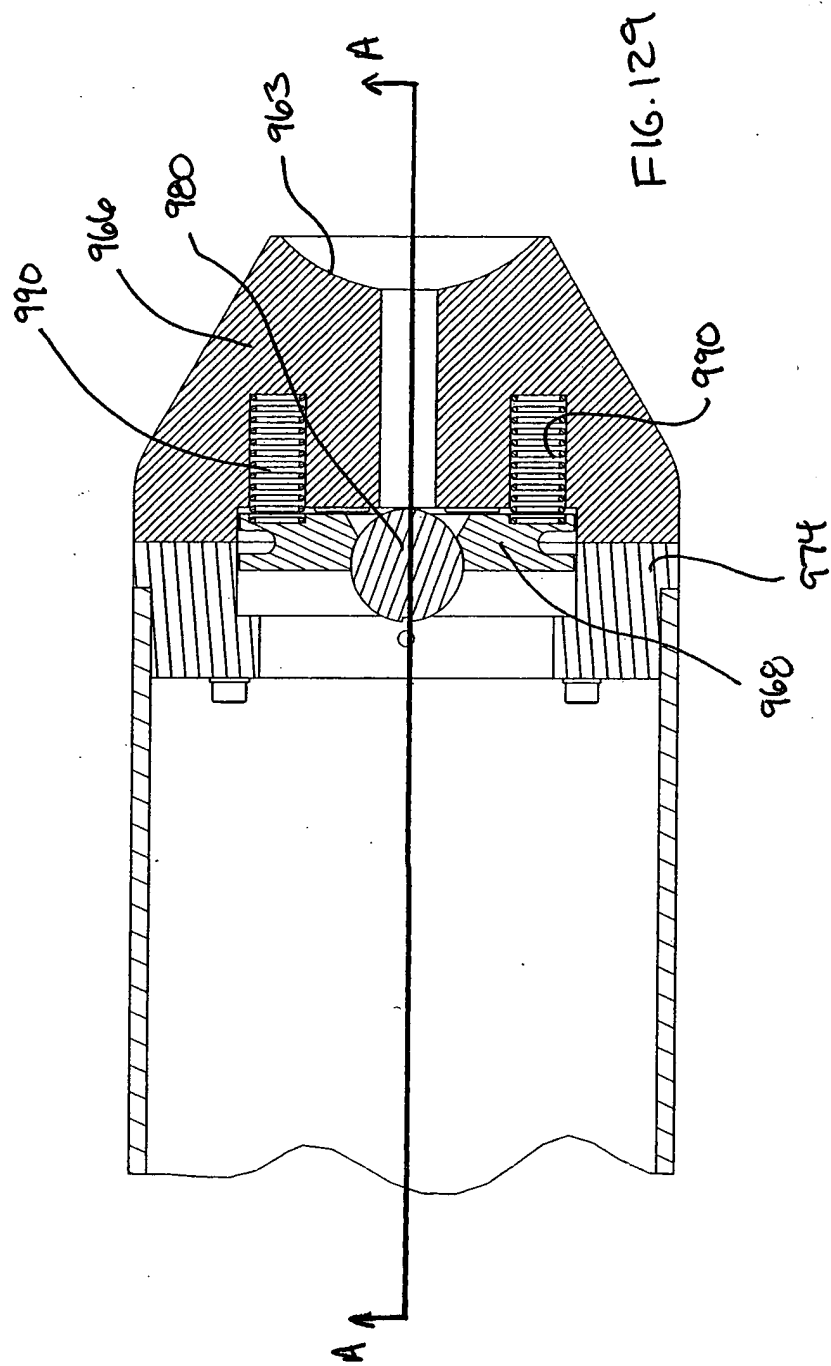


FIG. 127





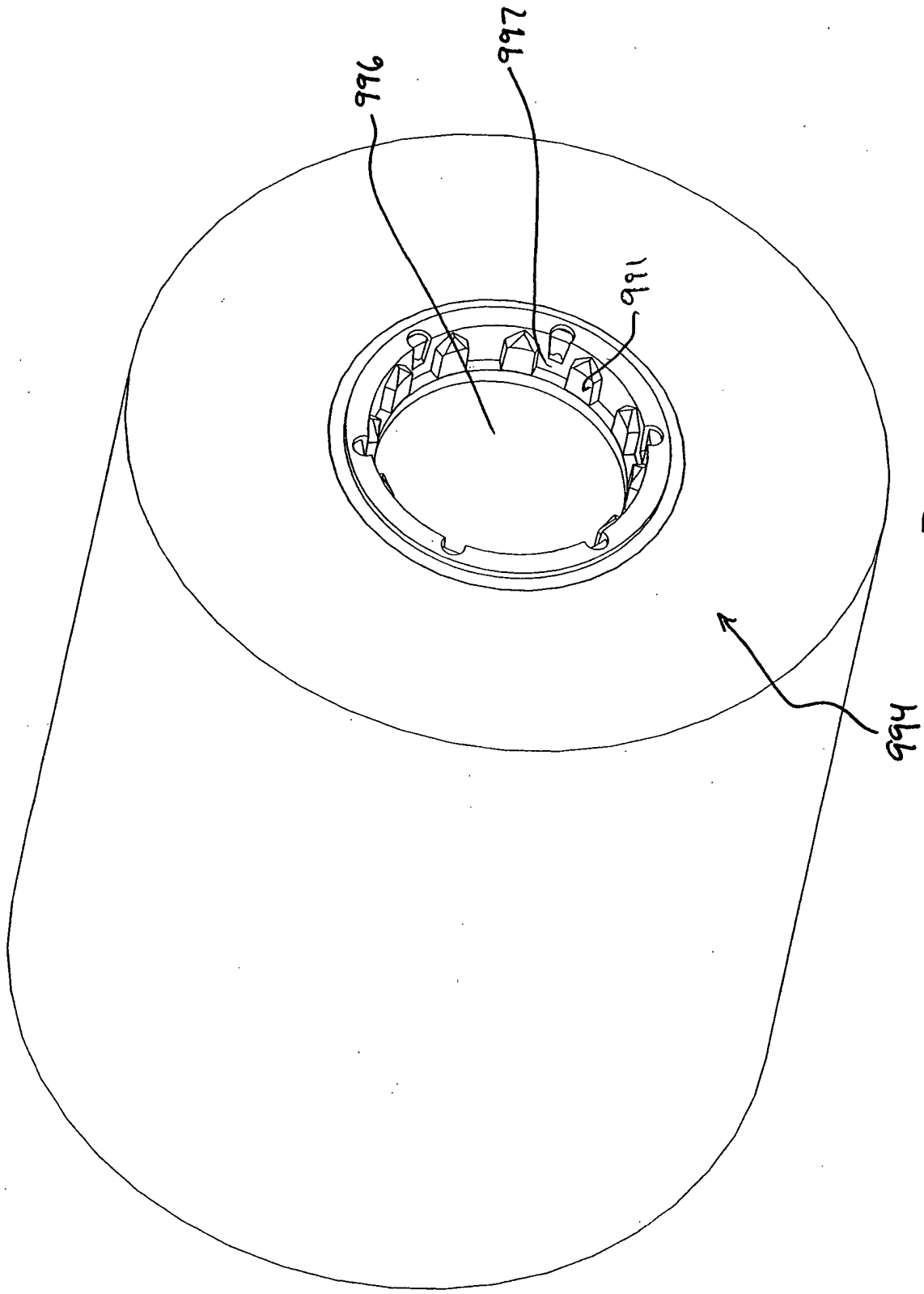
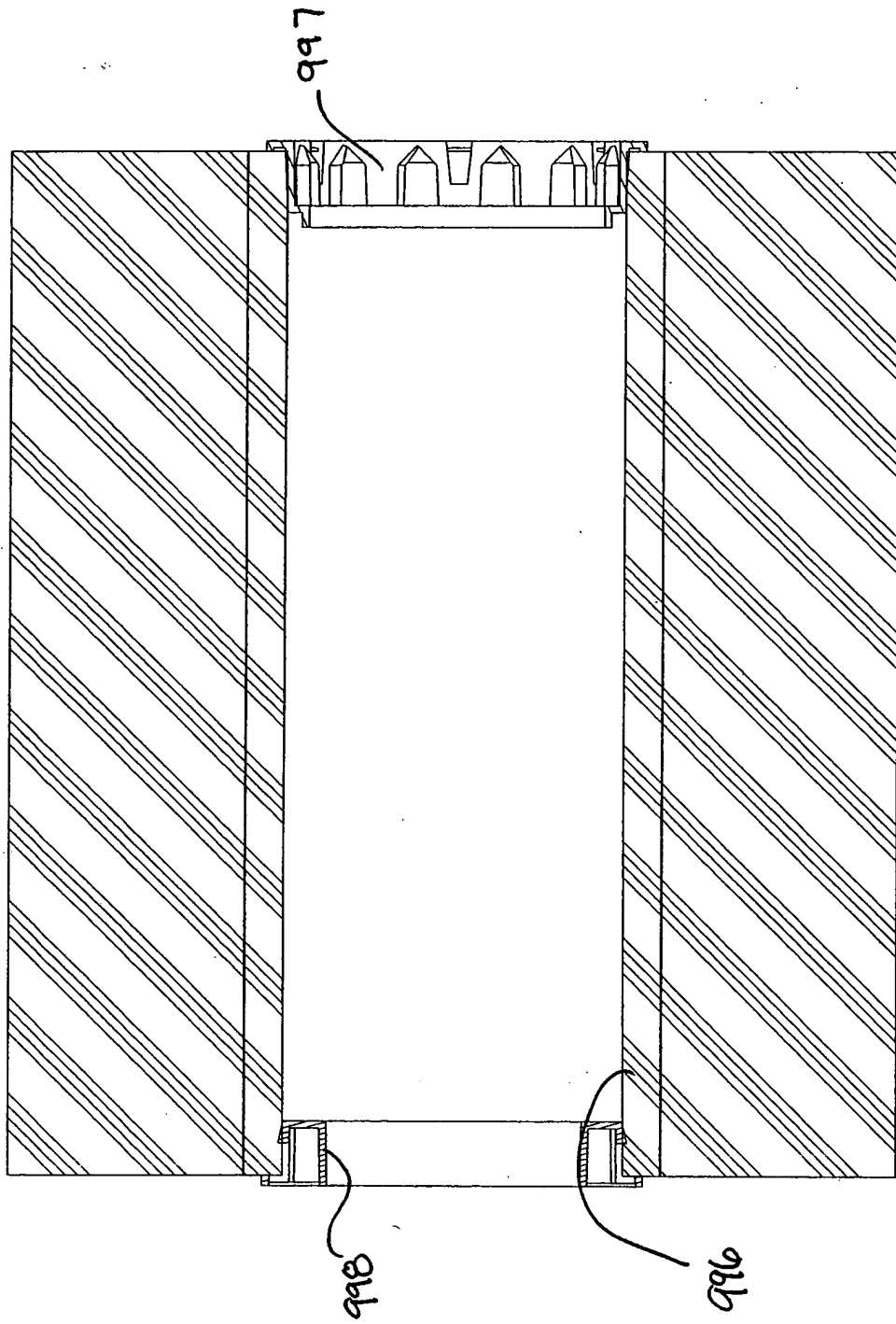
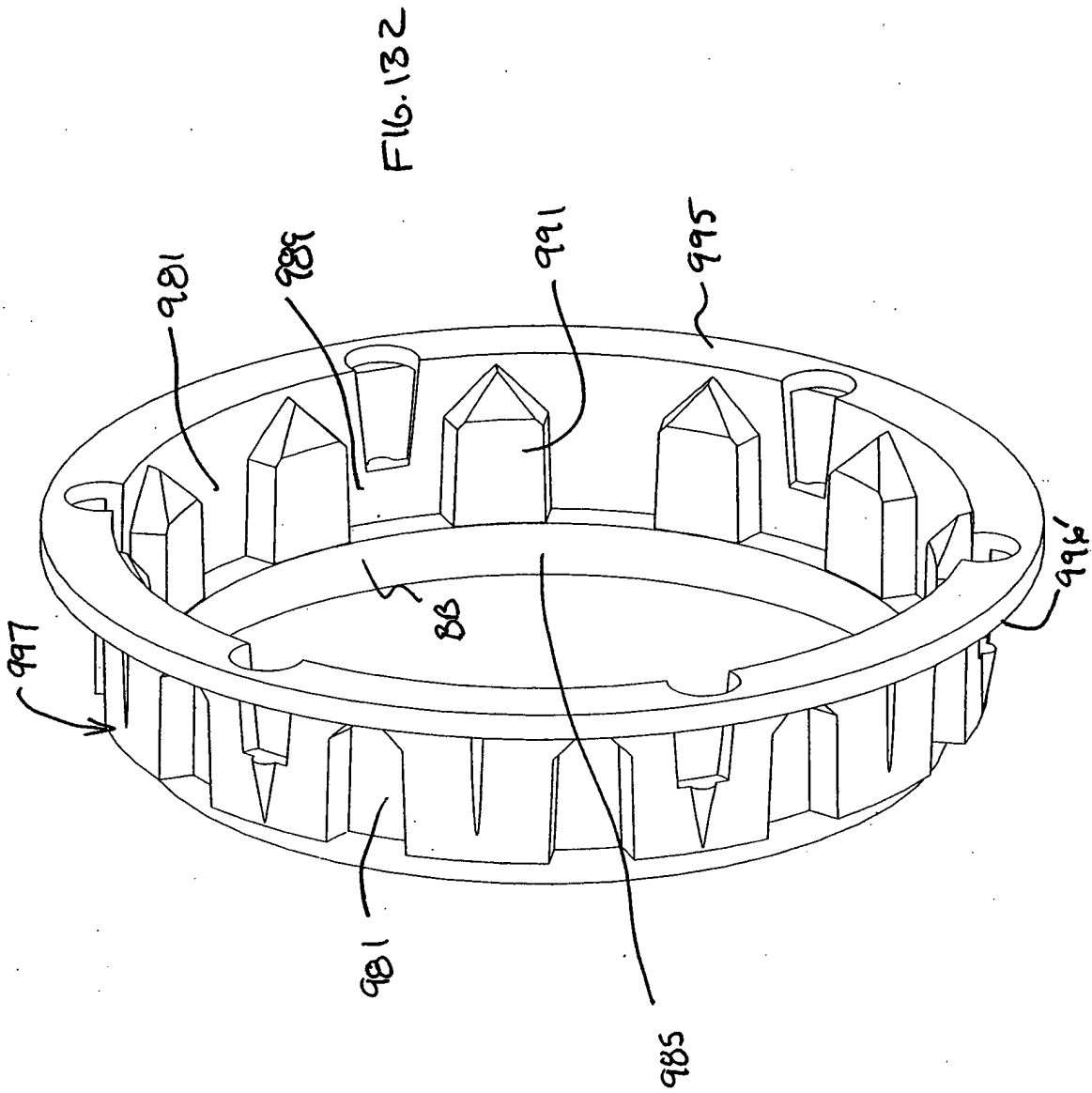


FIG. 130

FIG. 13





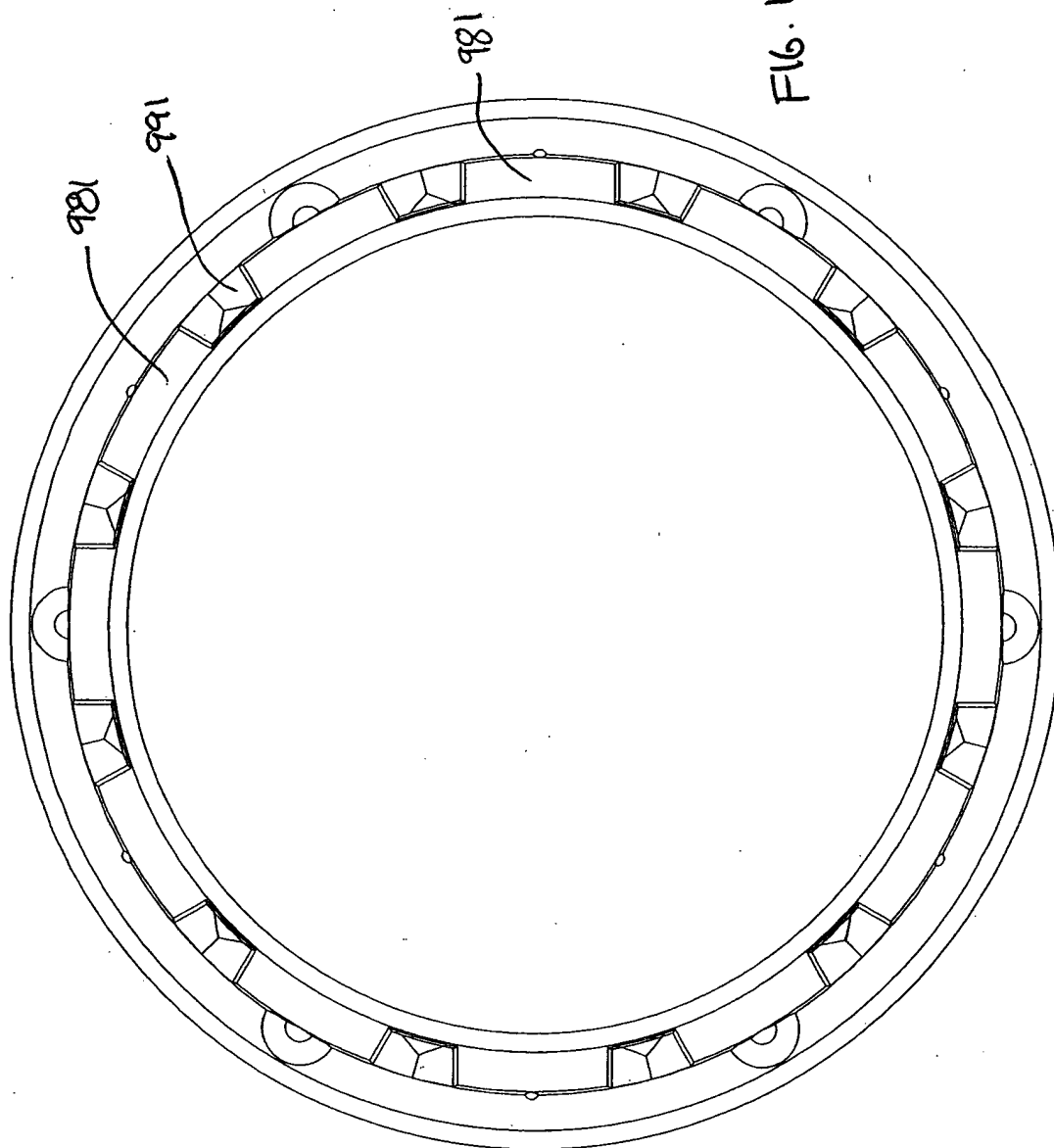
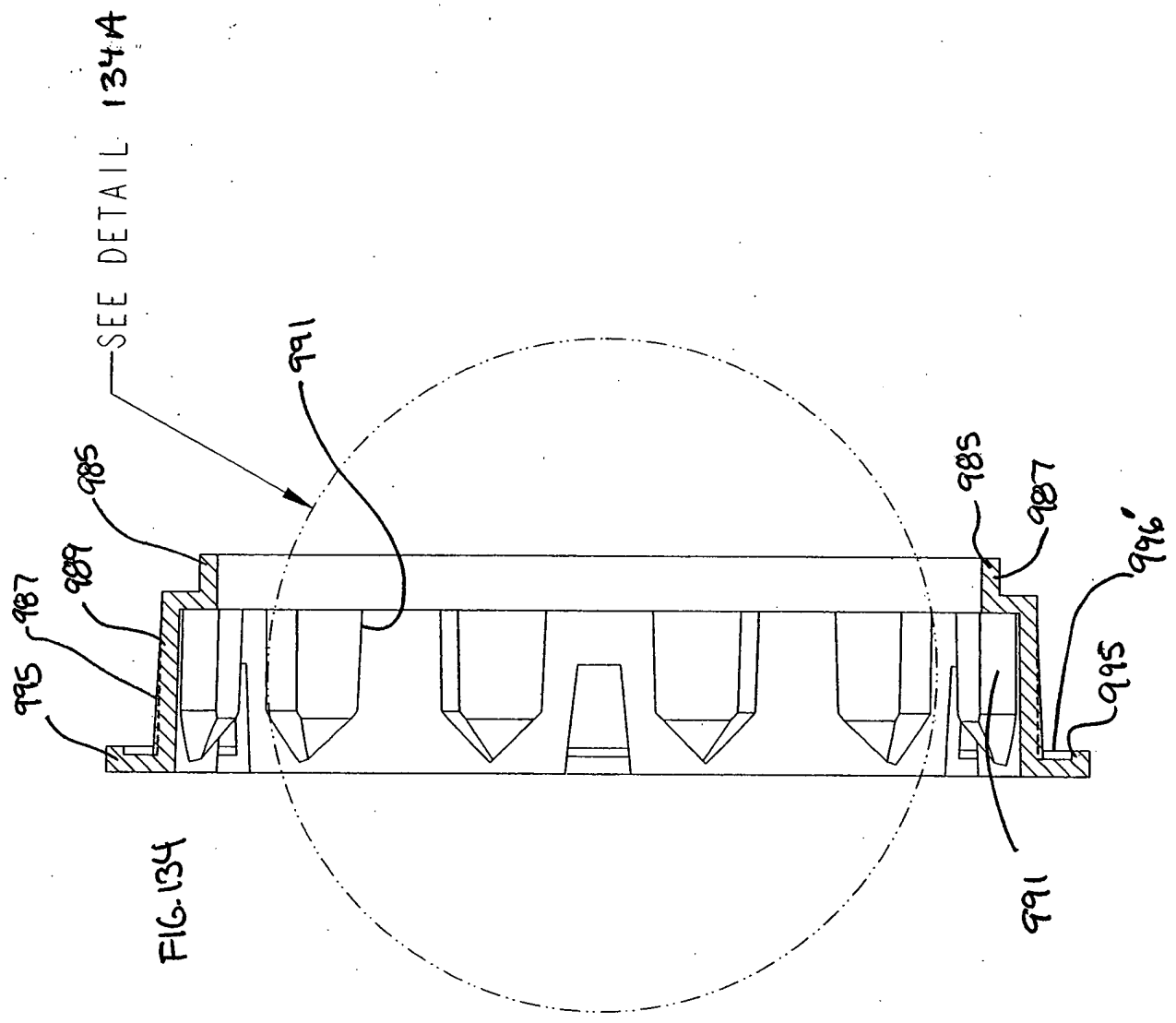


FIG. 133



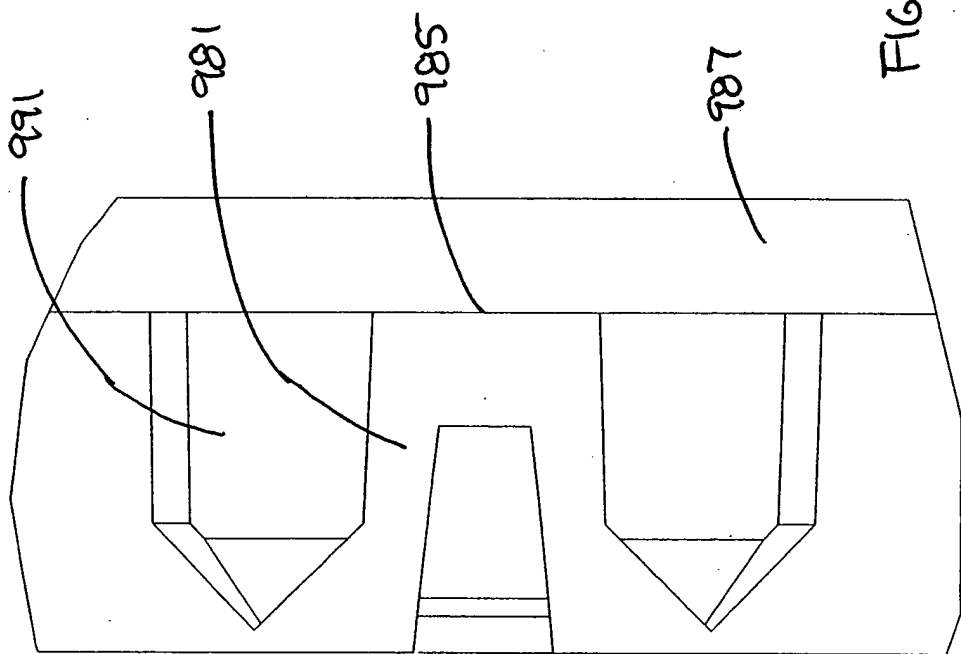
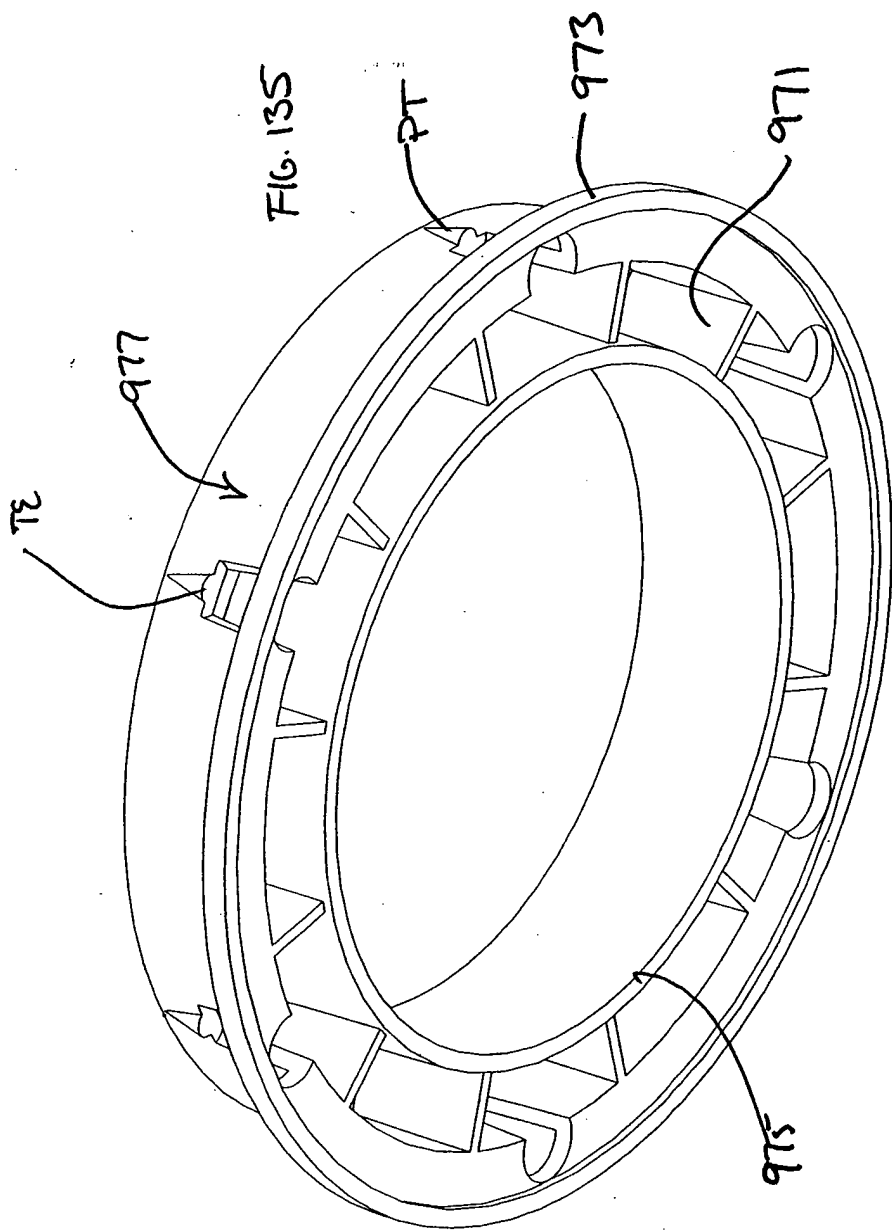


FIG. 134A



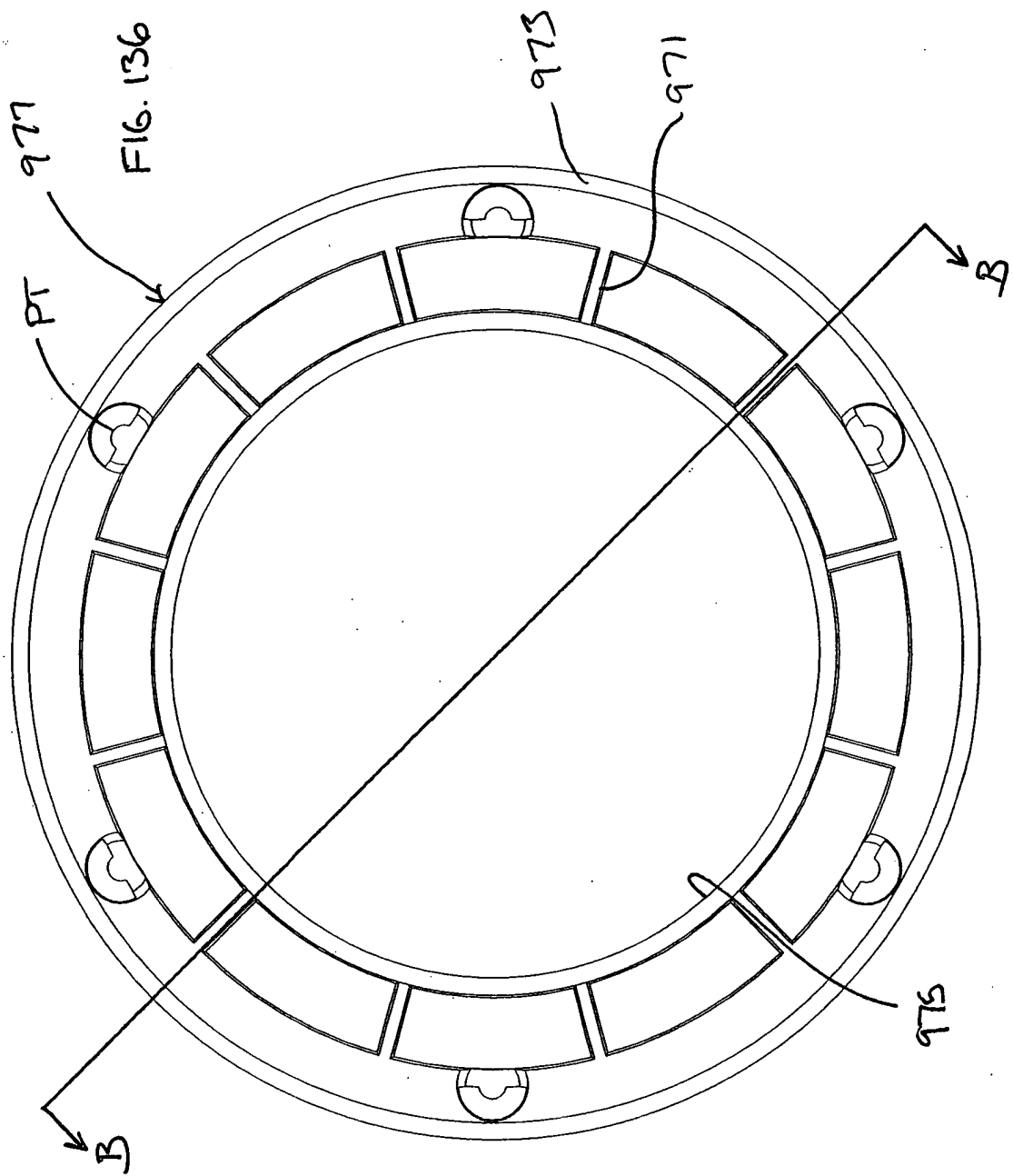


FIG. 137

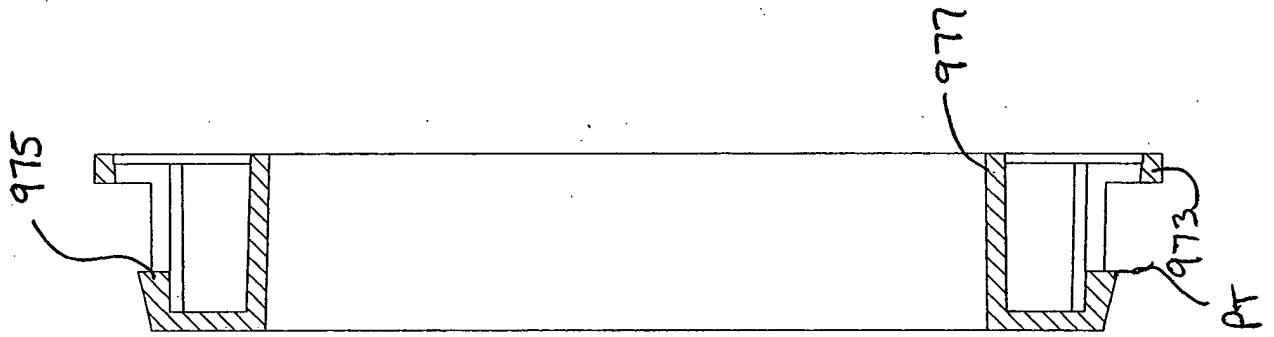
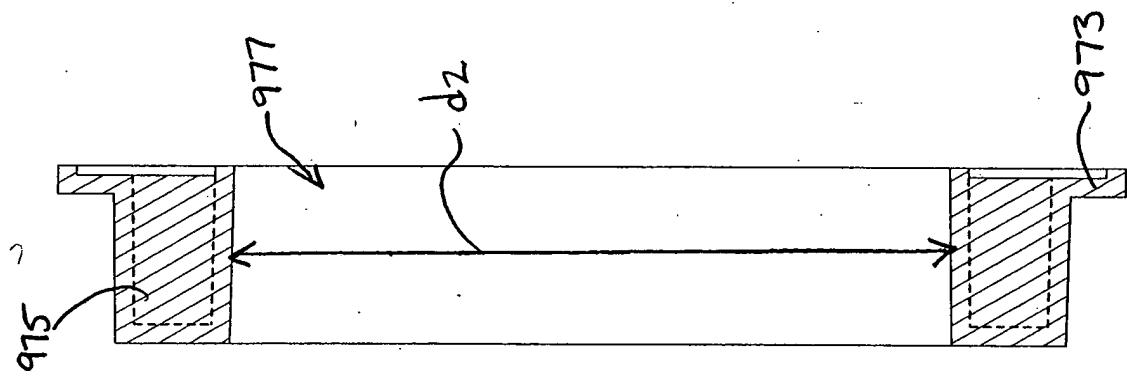
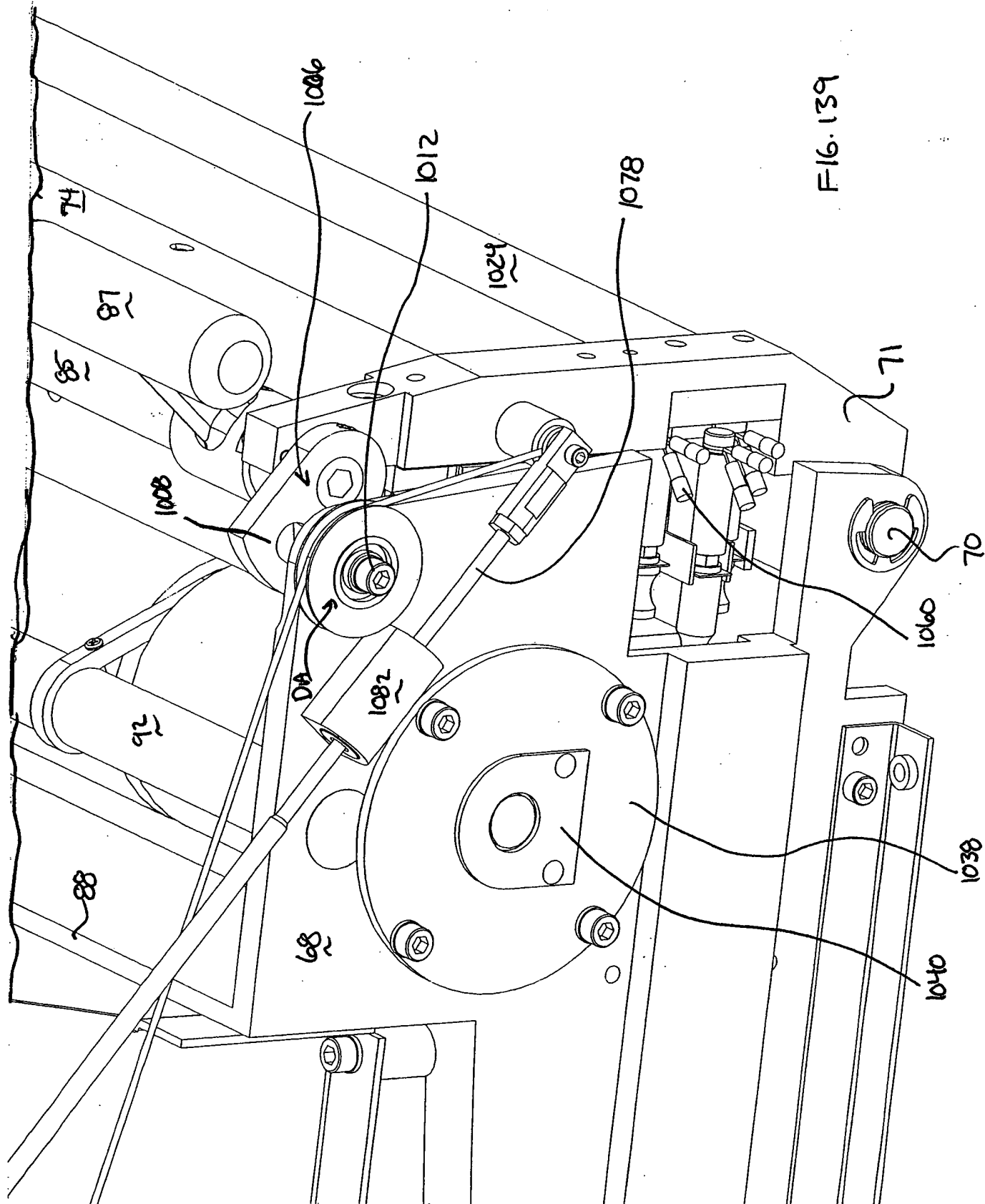
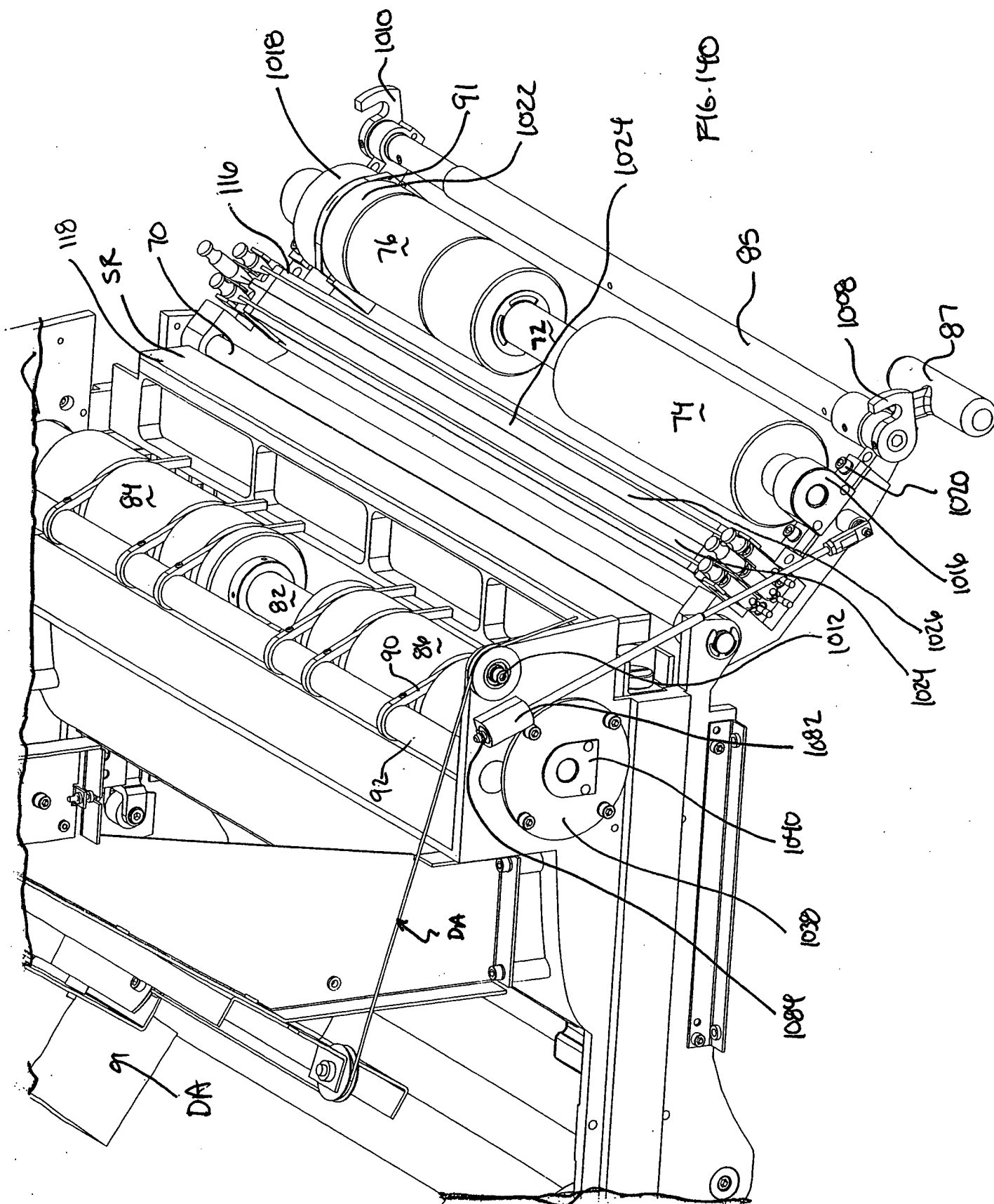


FIG. 138





F-16.139



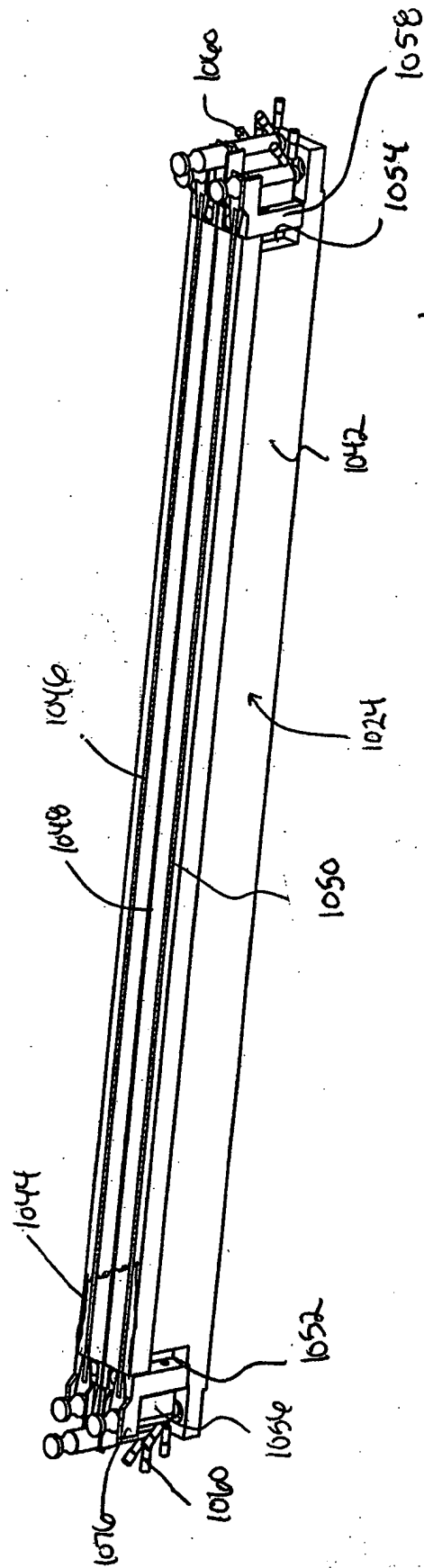


Fig. 141

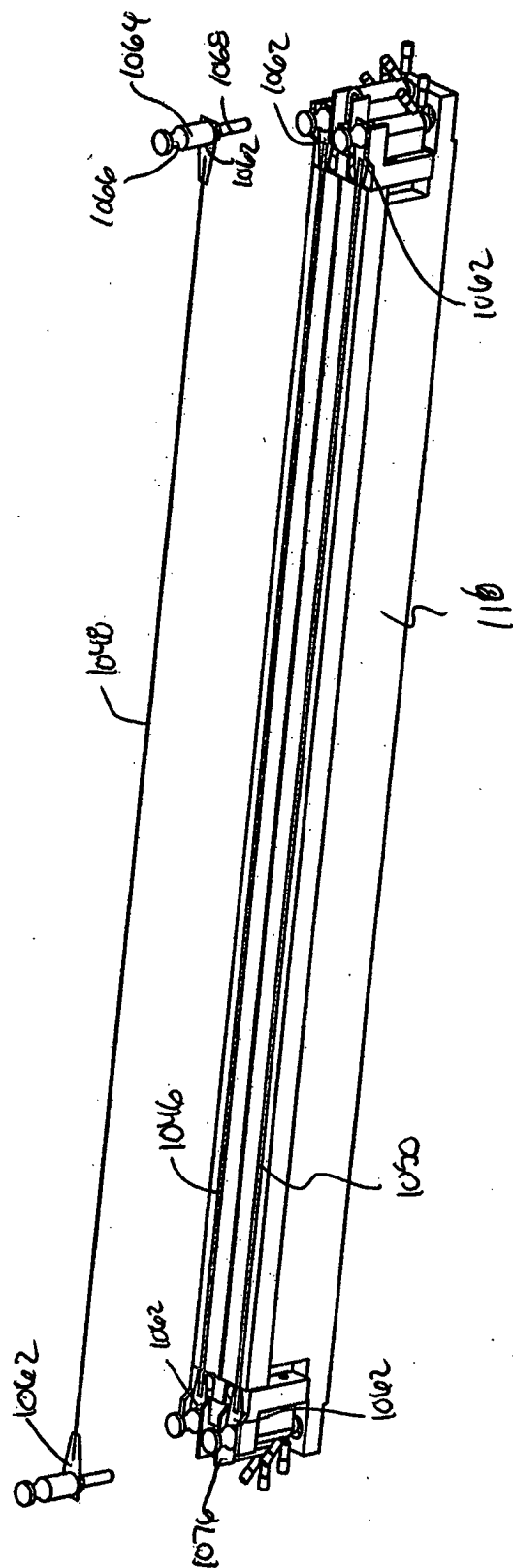
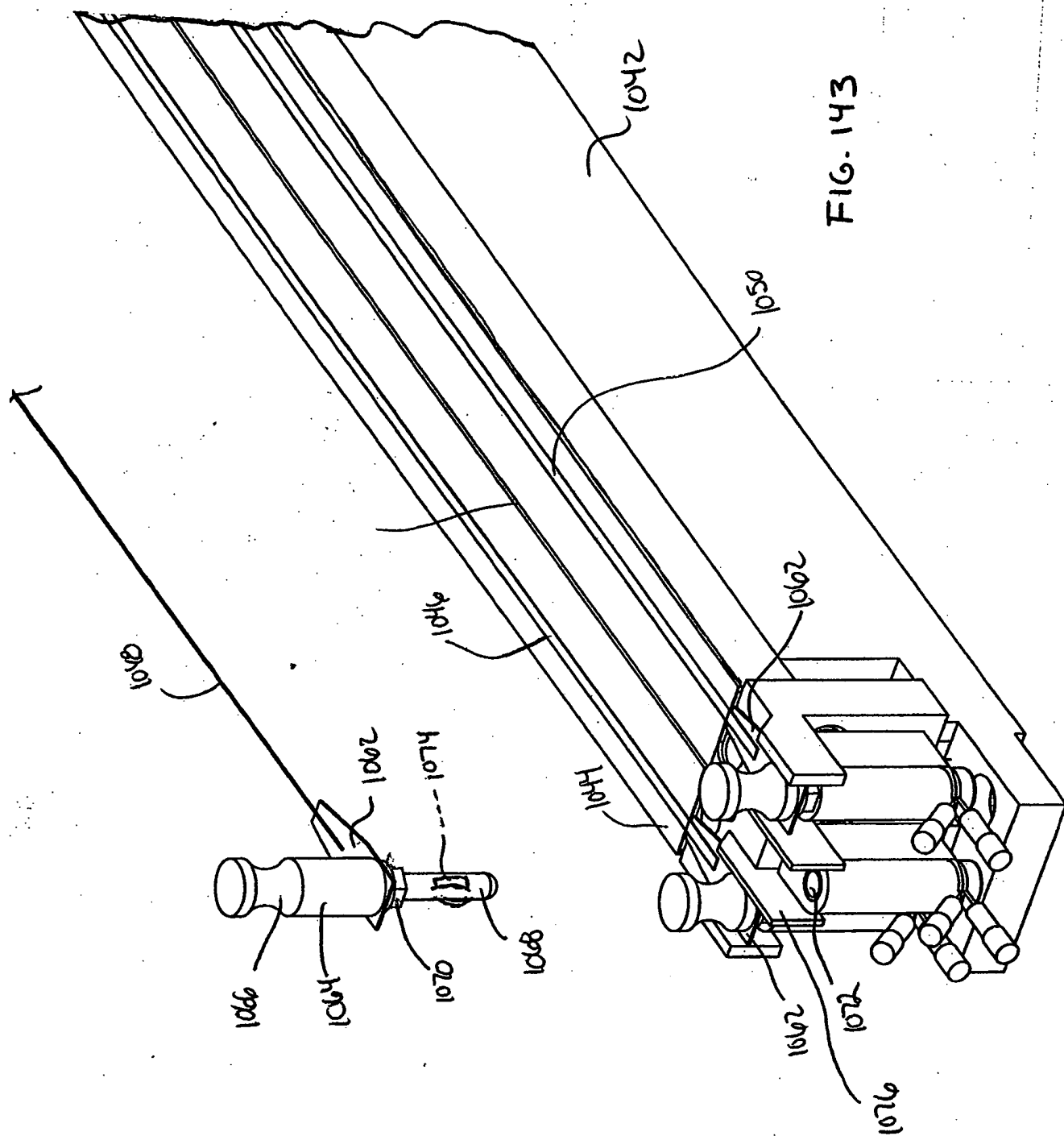


FIG 142



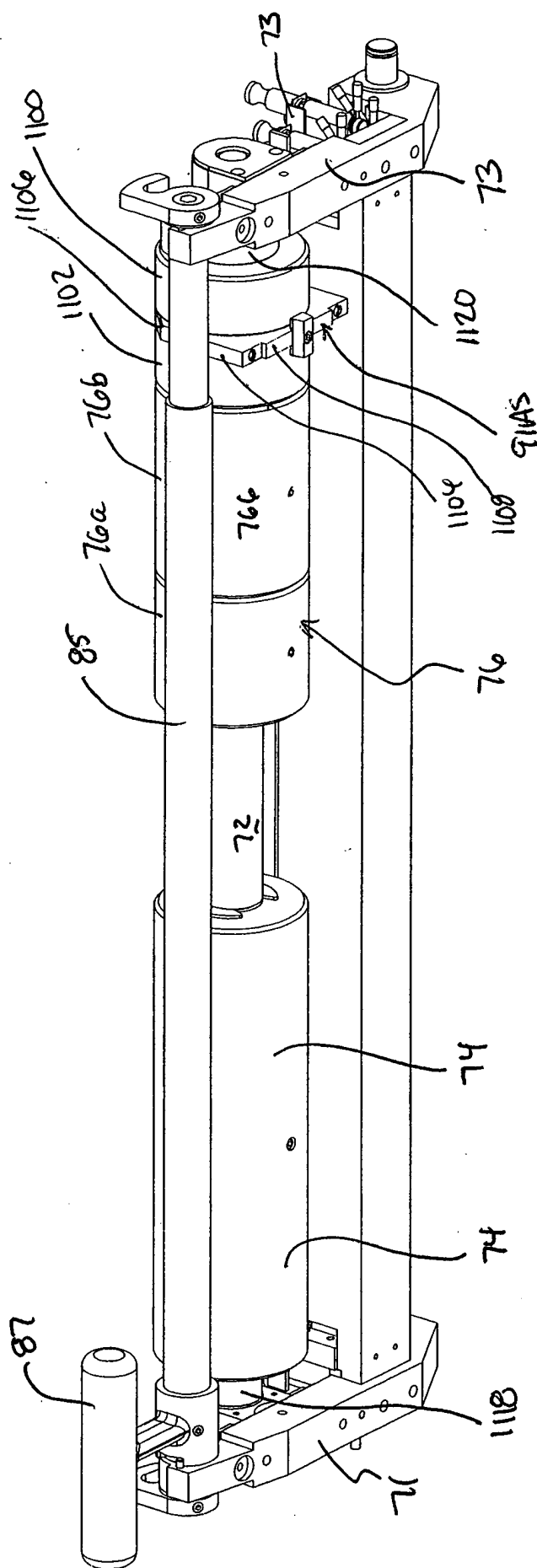


FIG. 144

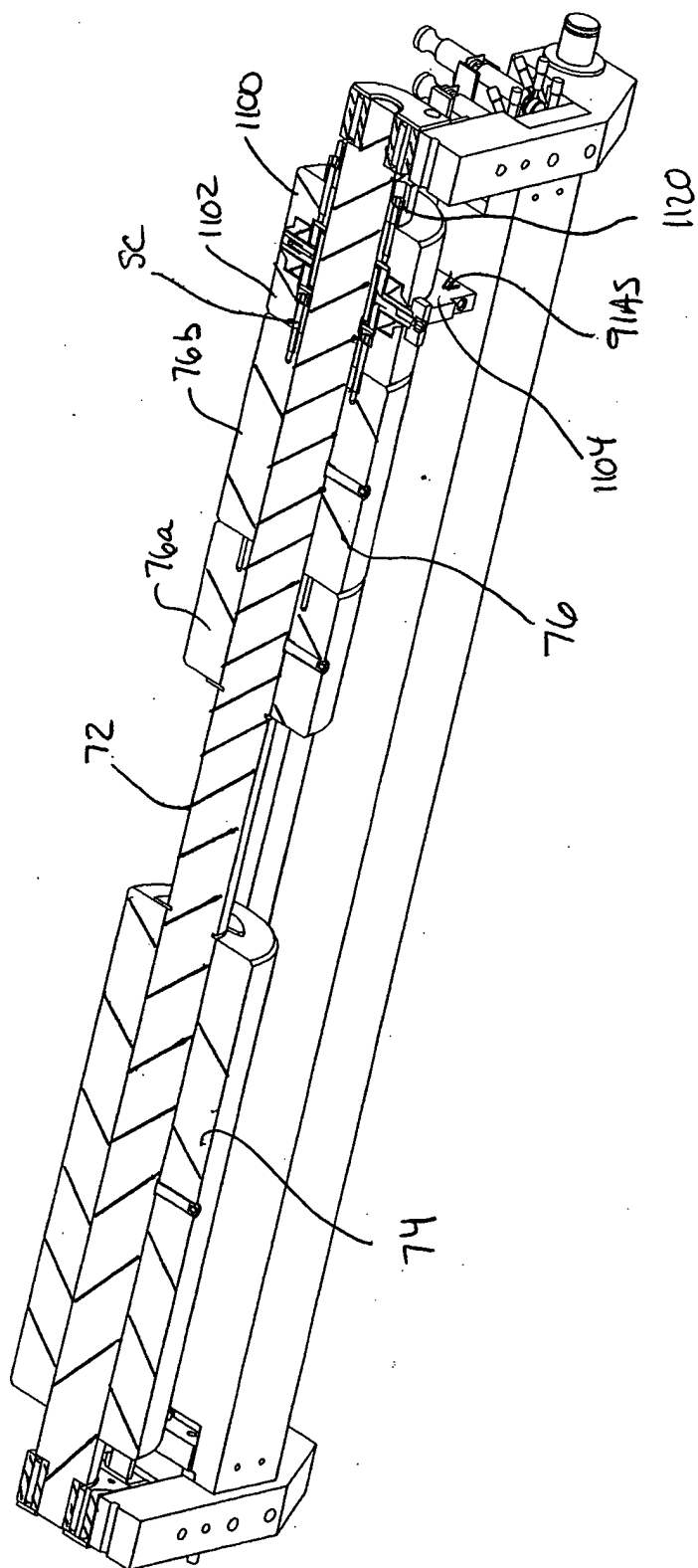


FIG. 145

FIG. 14C

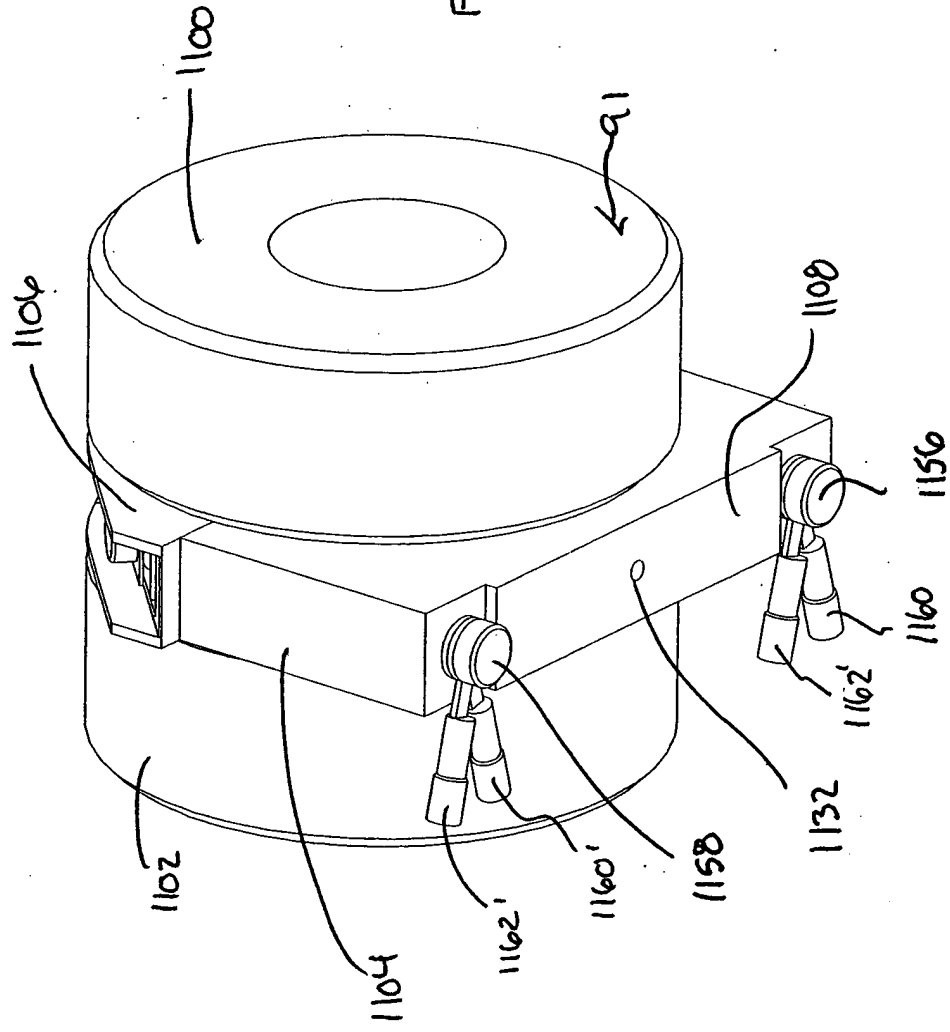


FIG. 146A

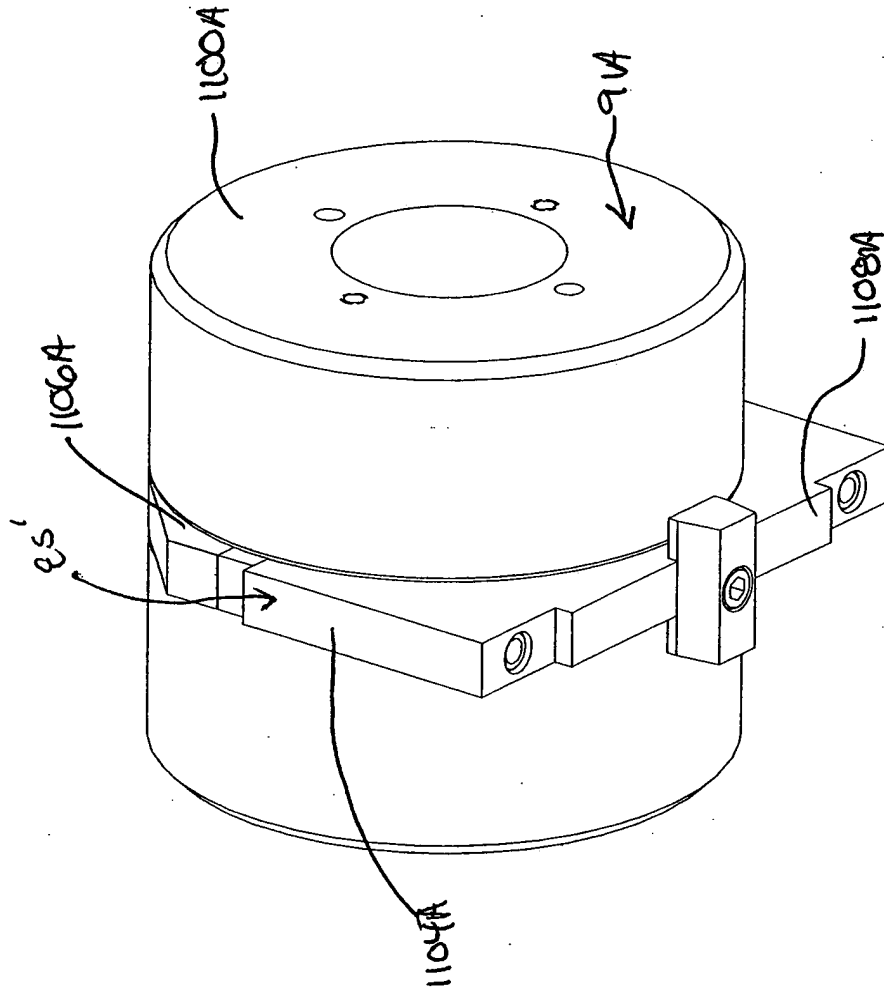


FIG. 147

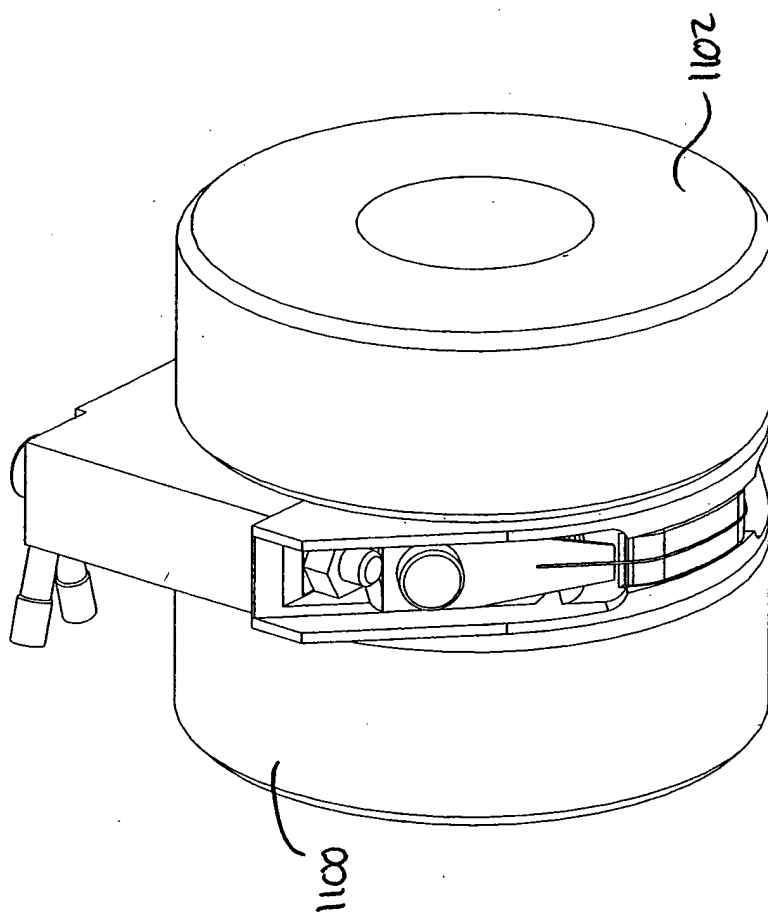
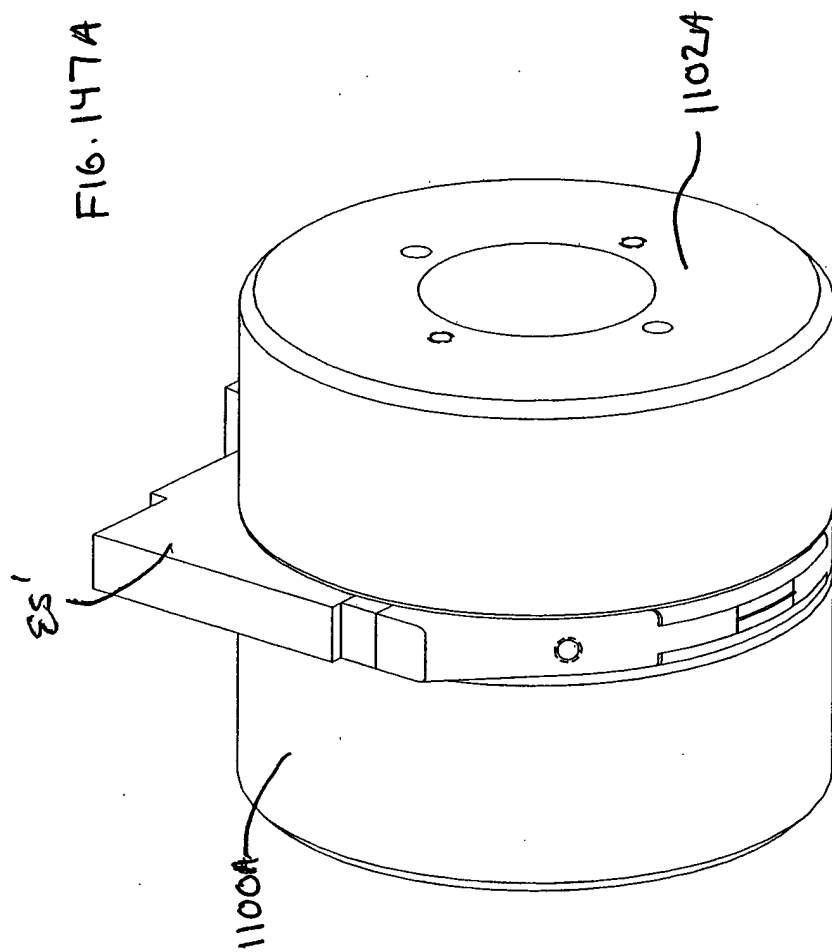


FIG. 147A



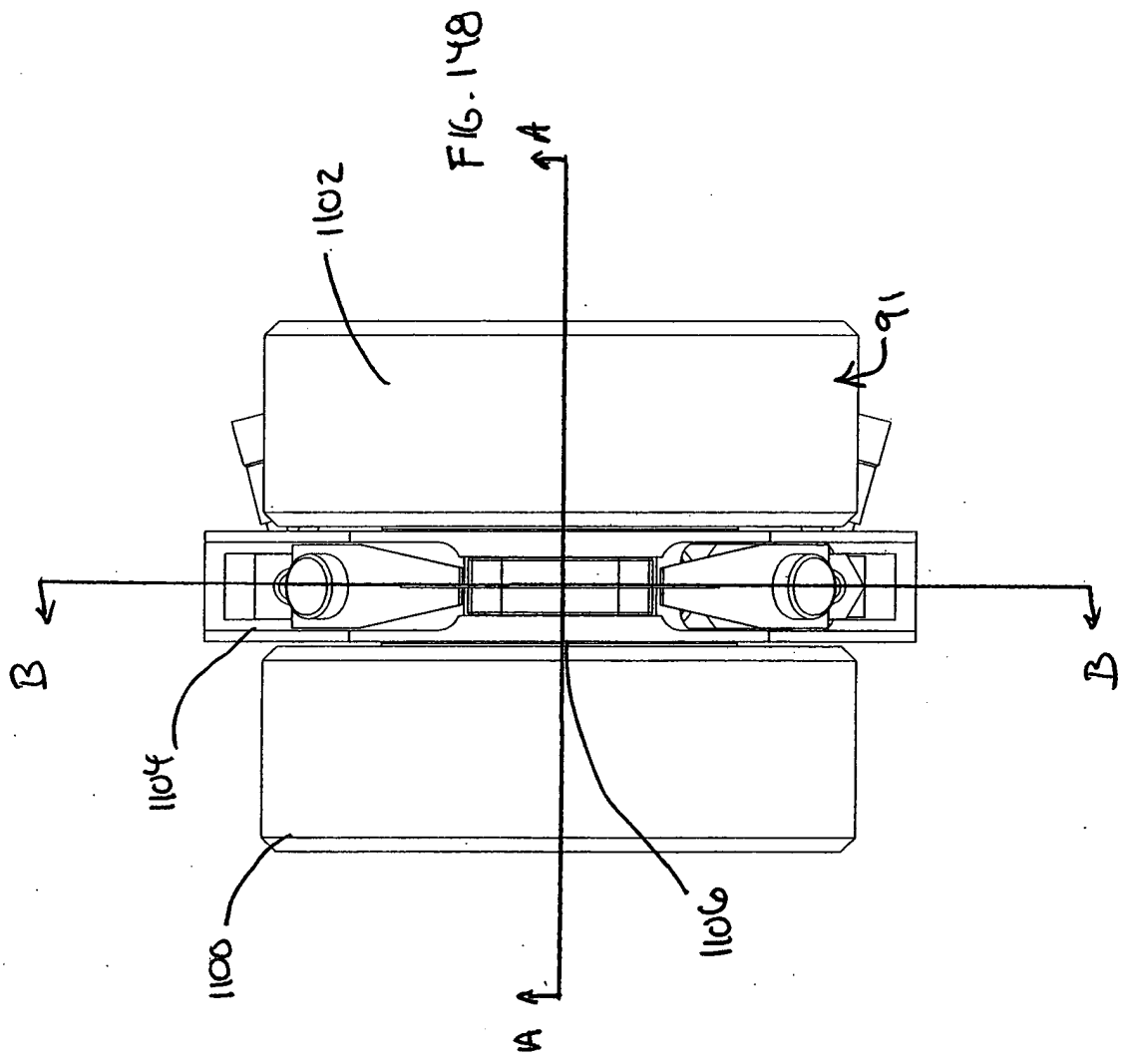
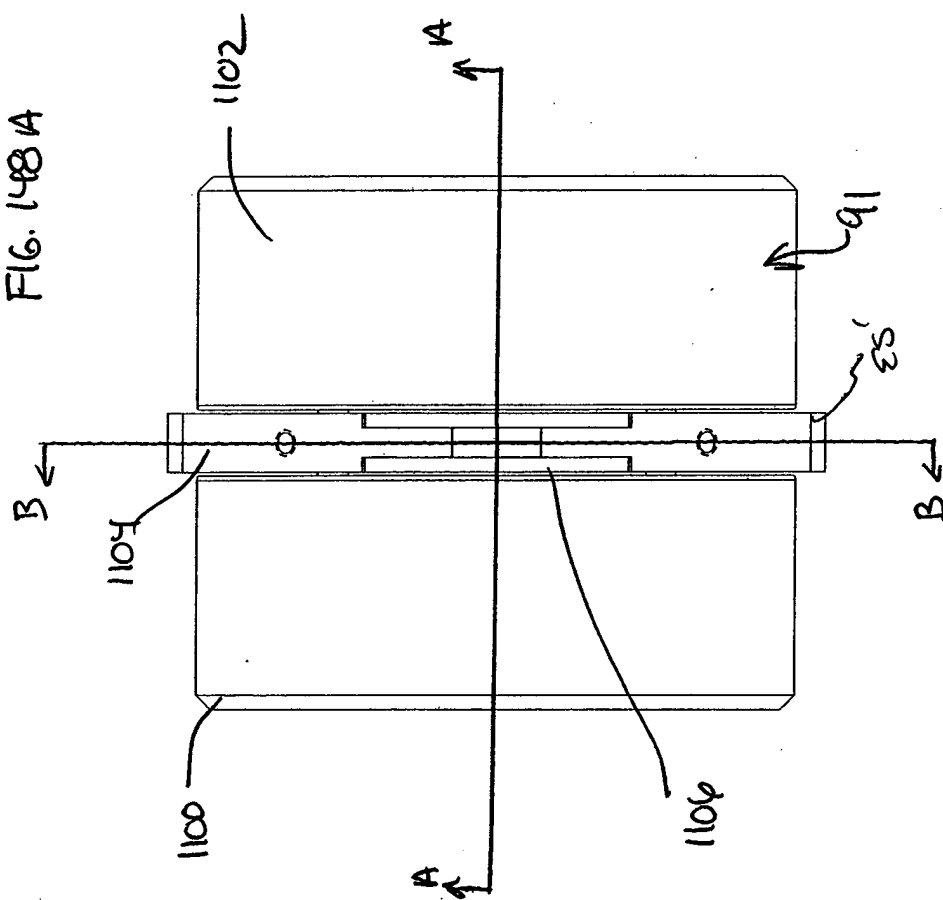


FIG. 148A



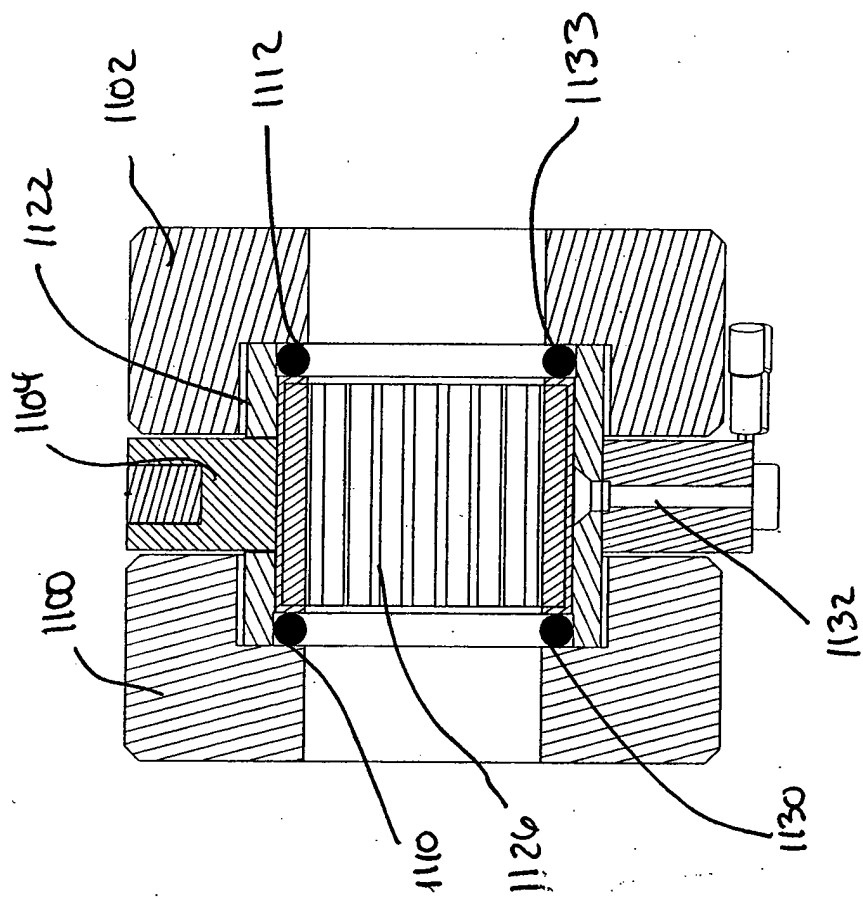


FIG. 149

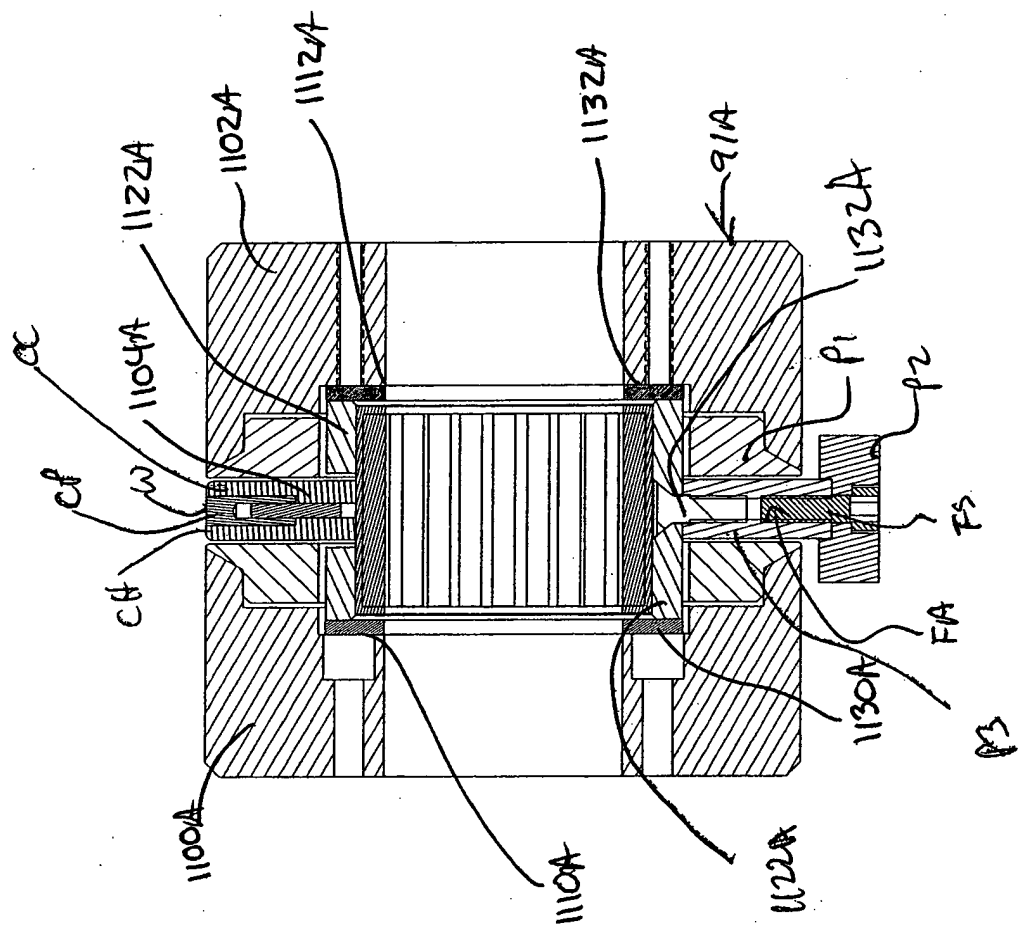


FIG. 149A

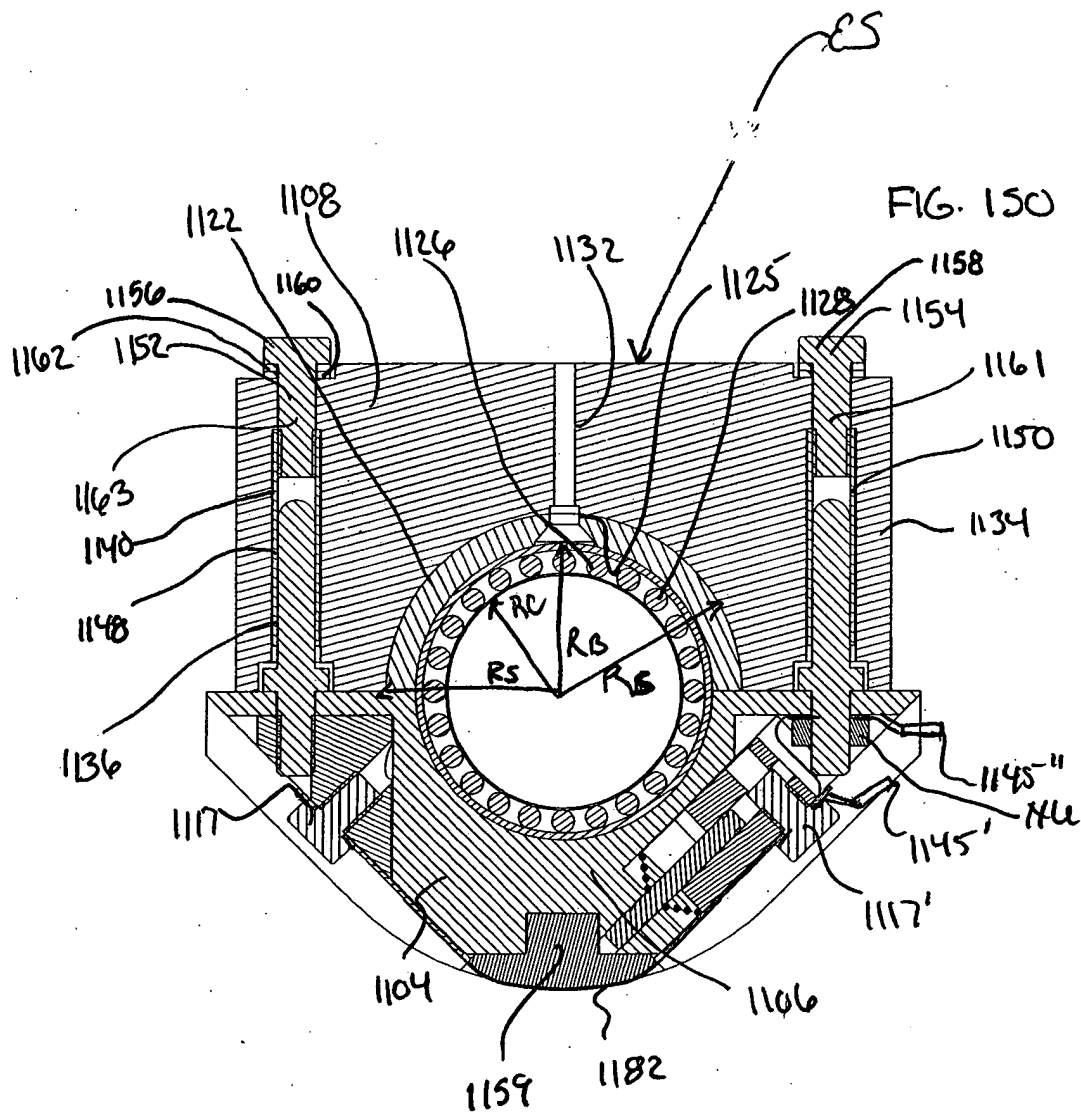


FIG. 1504

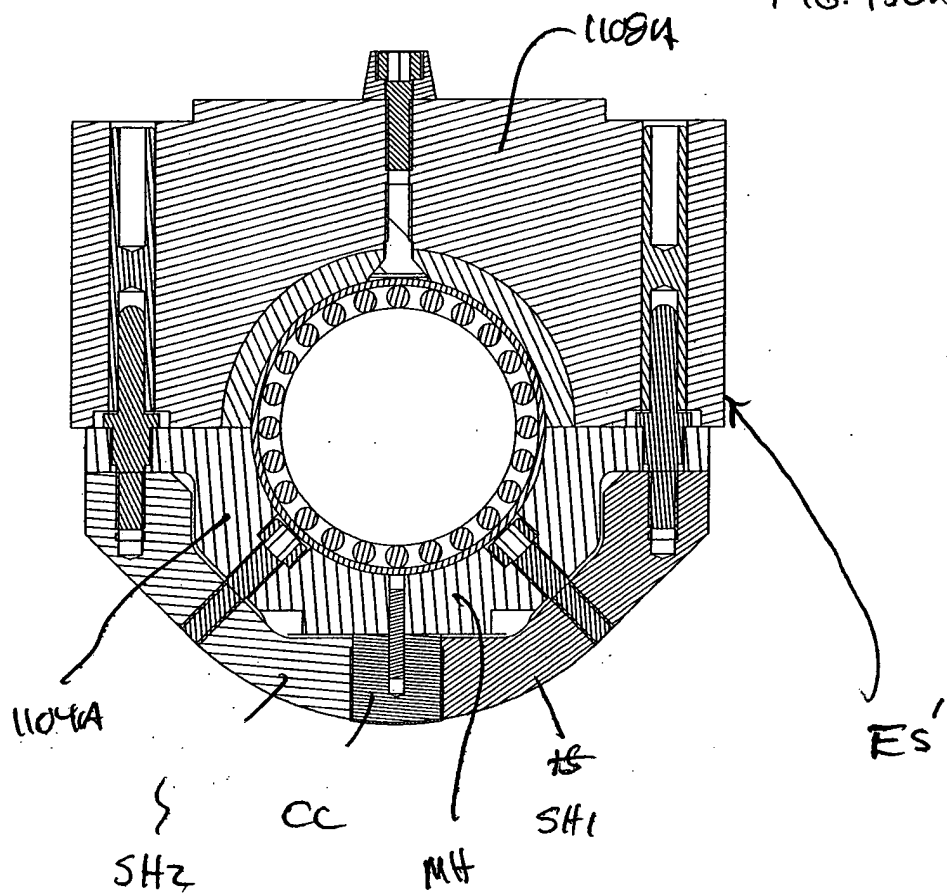


FIG. 151

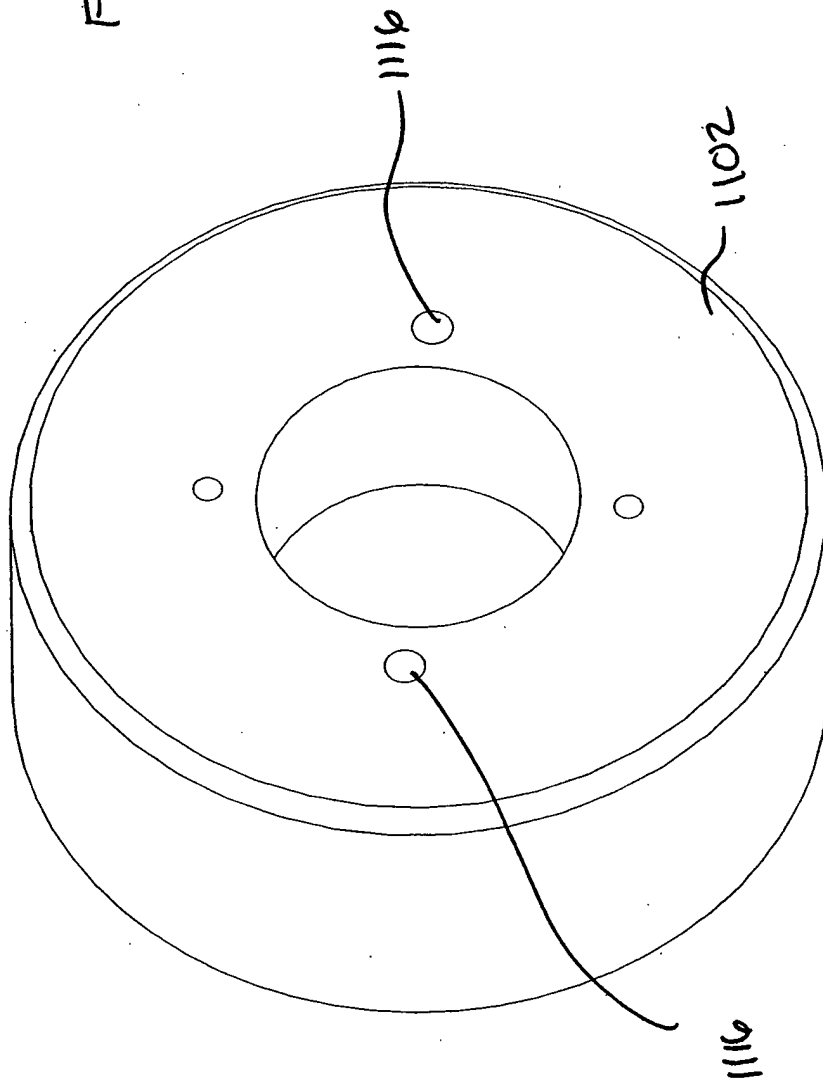


FIG. 151A

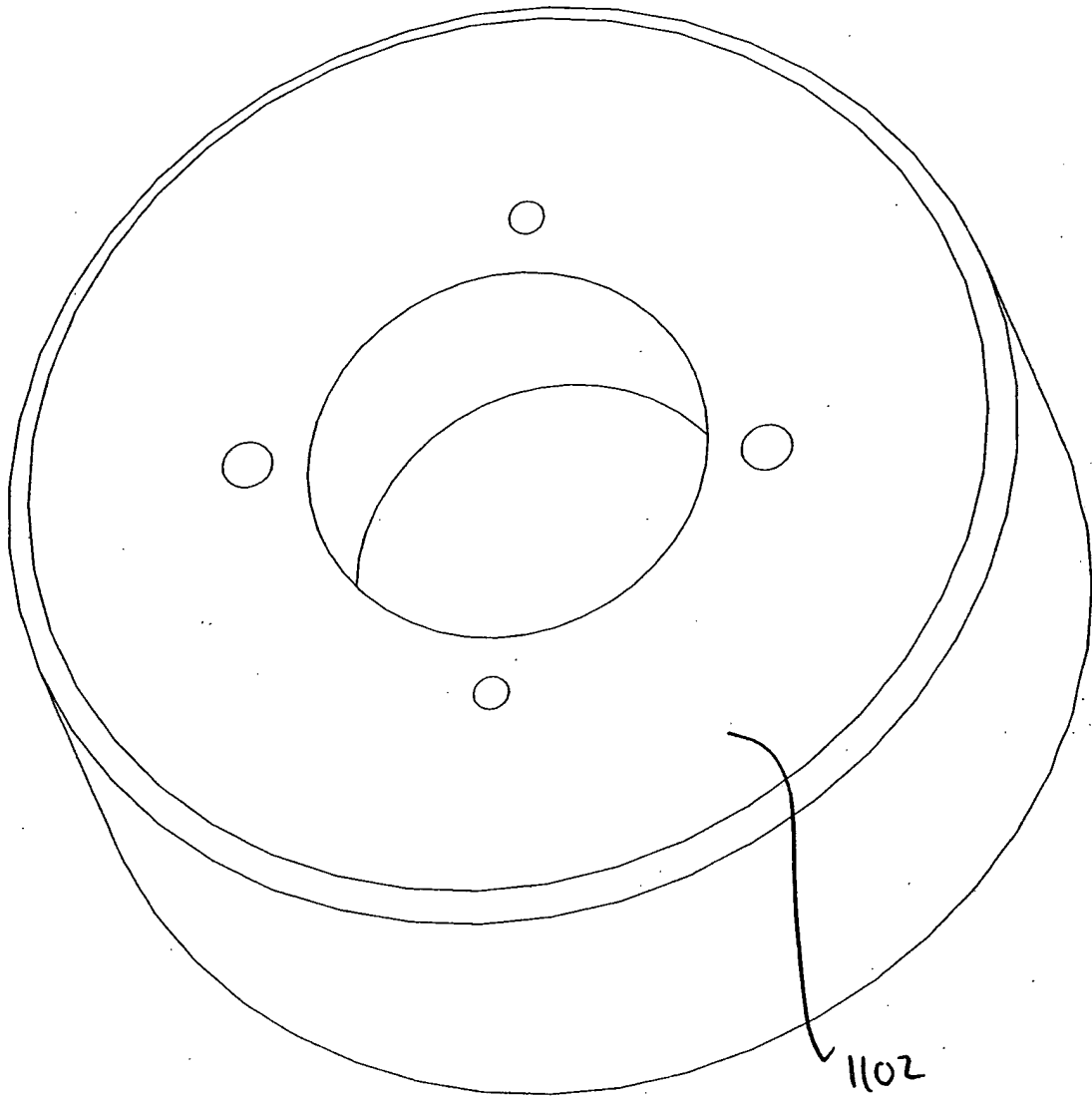


FIG. 152

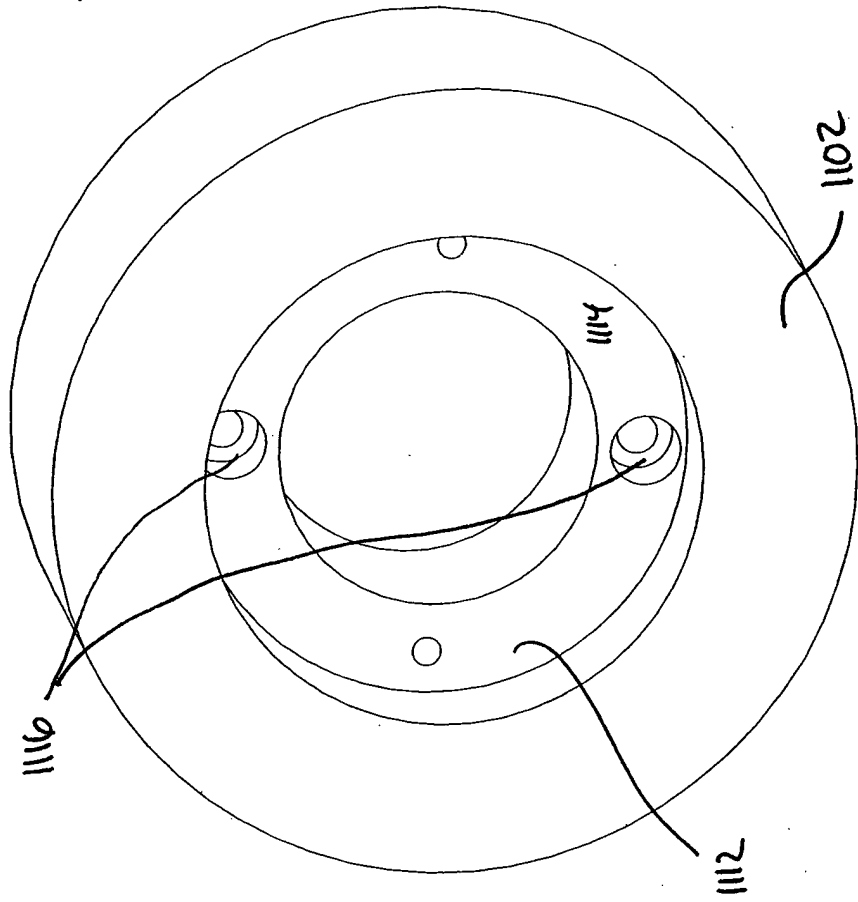
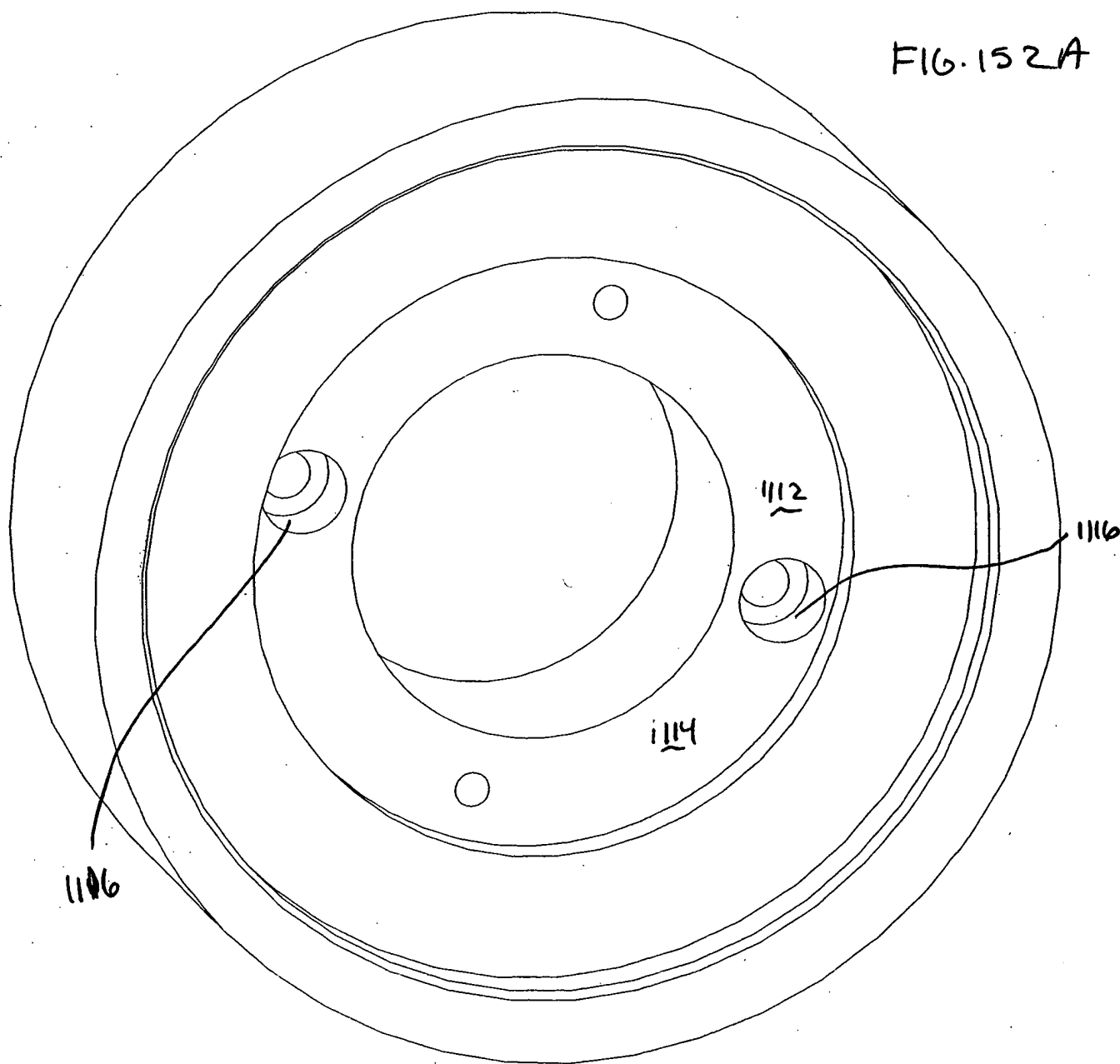


FIG. 152A



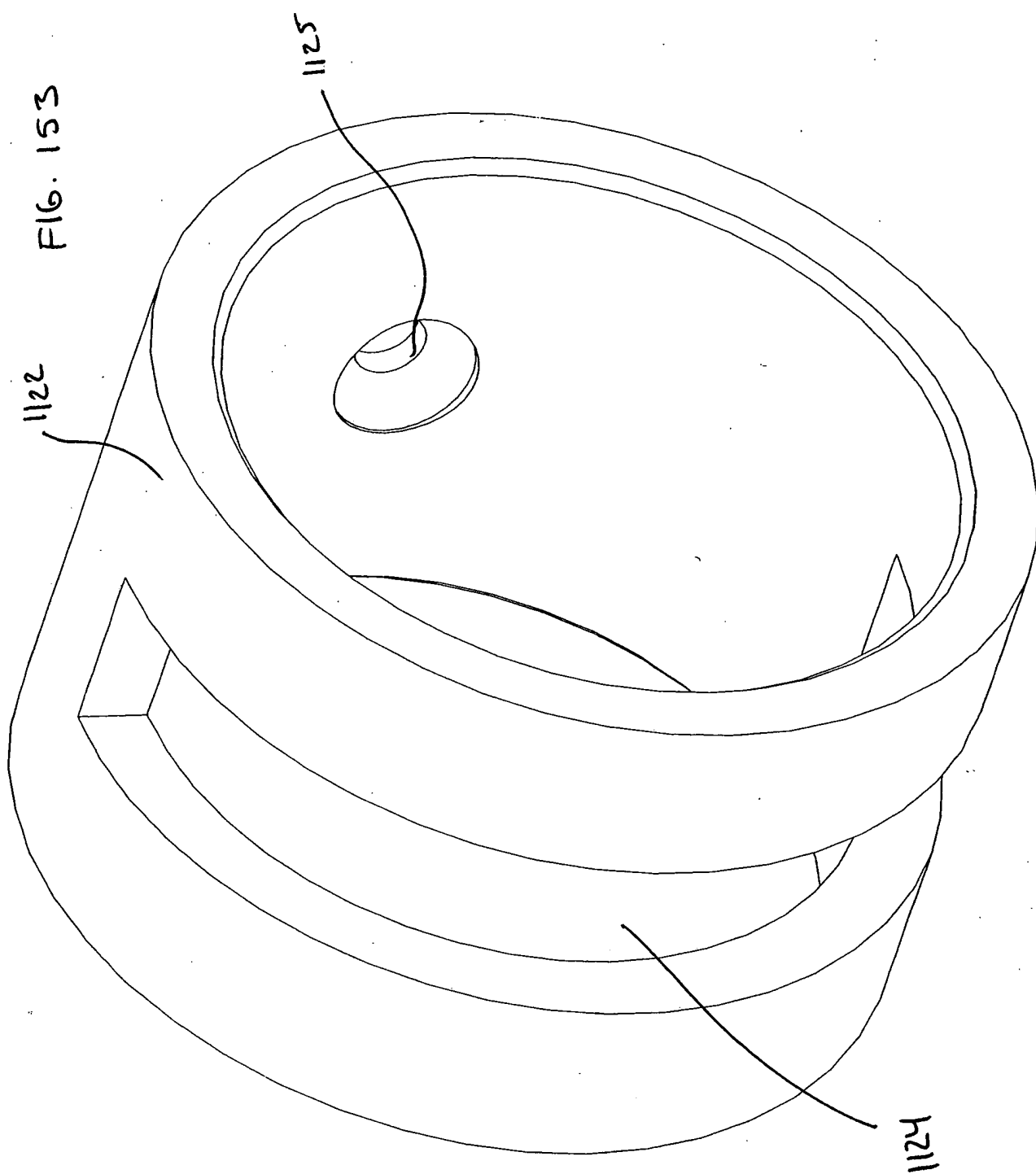
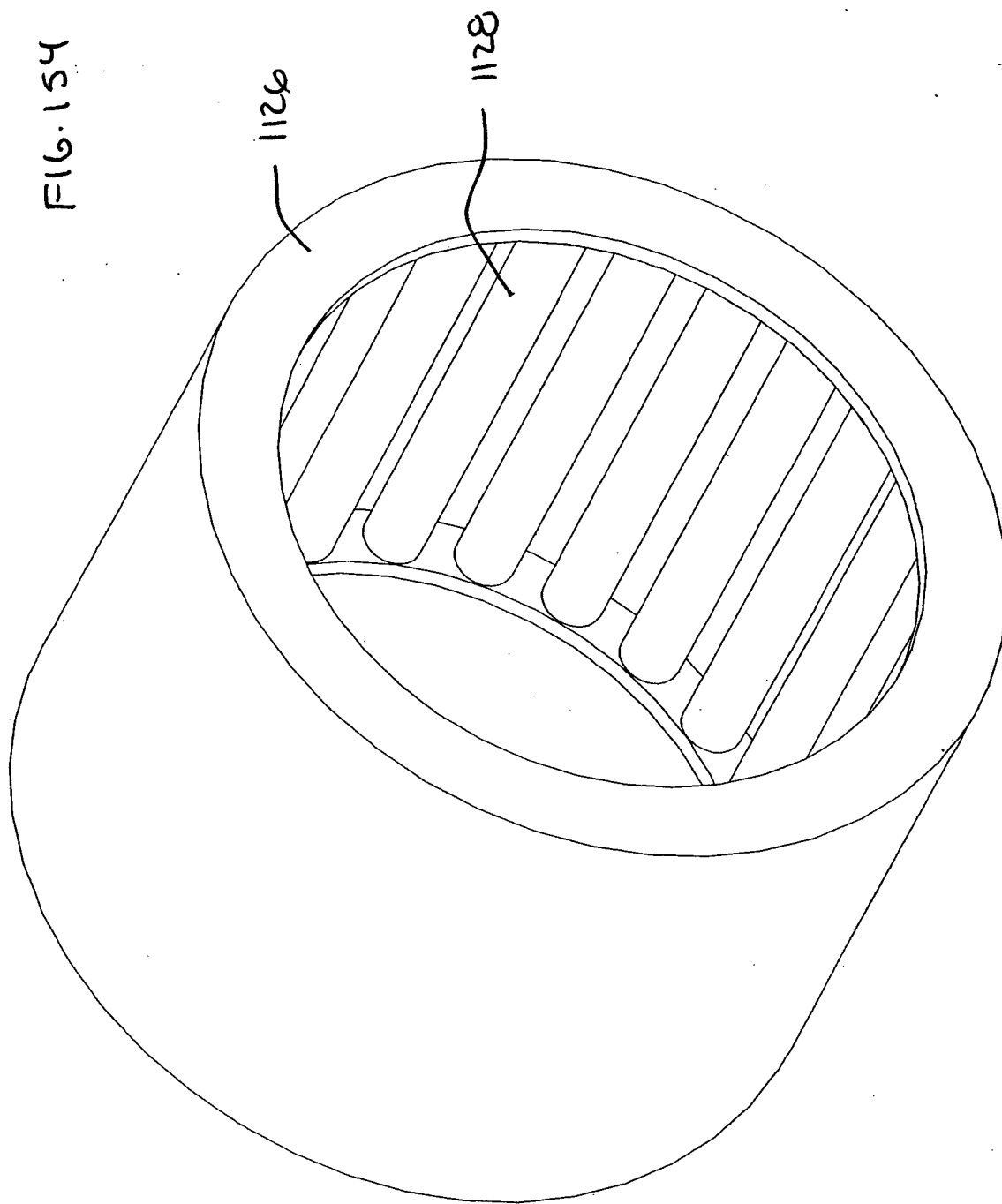


FIG. 154



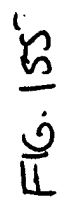


FIG. 155.

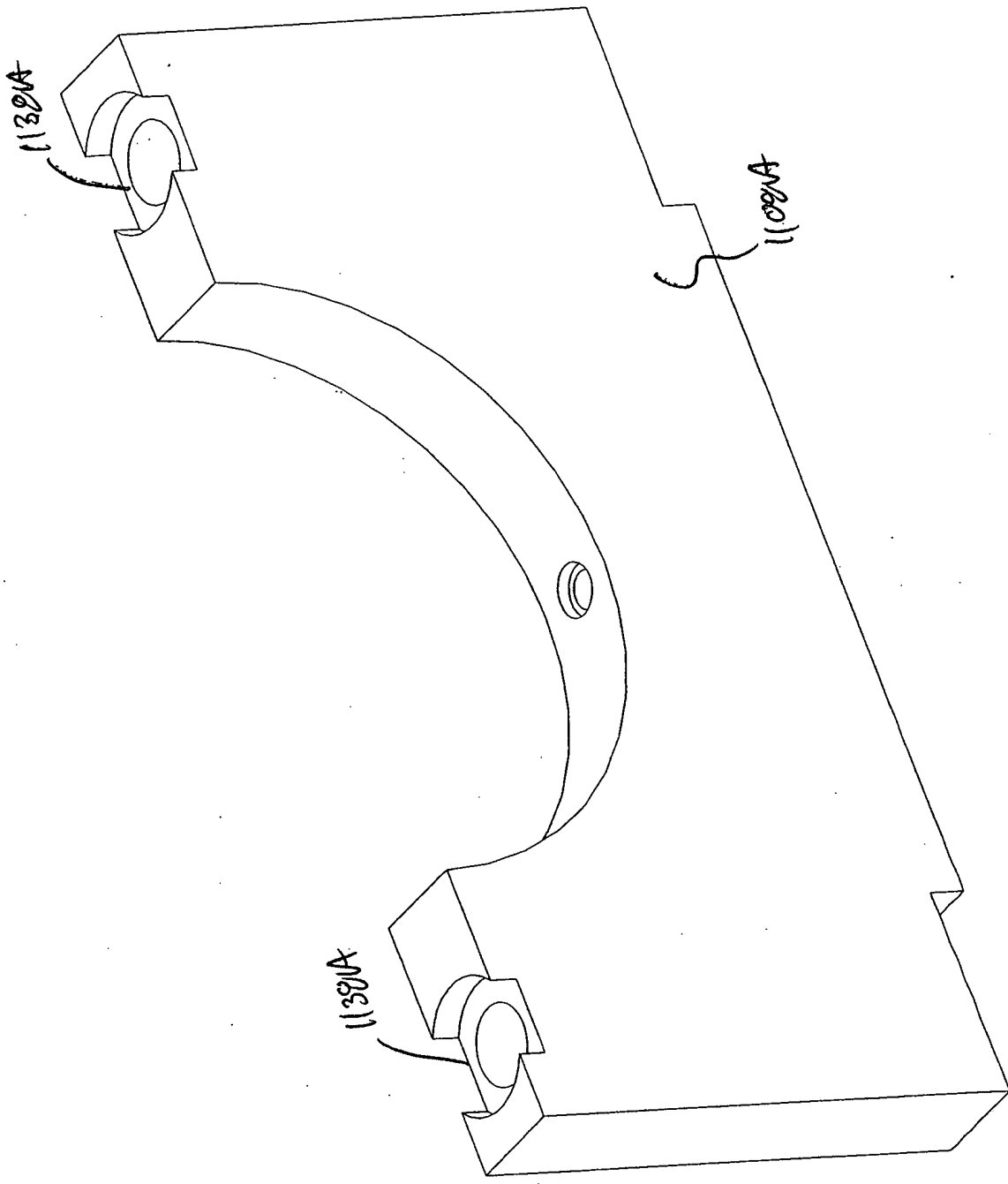


FIG. 155A

Fig. 15c

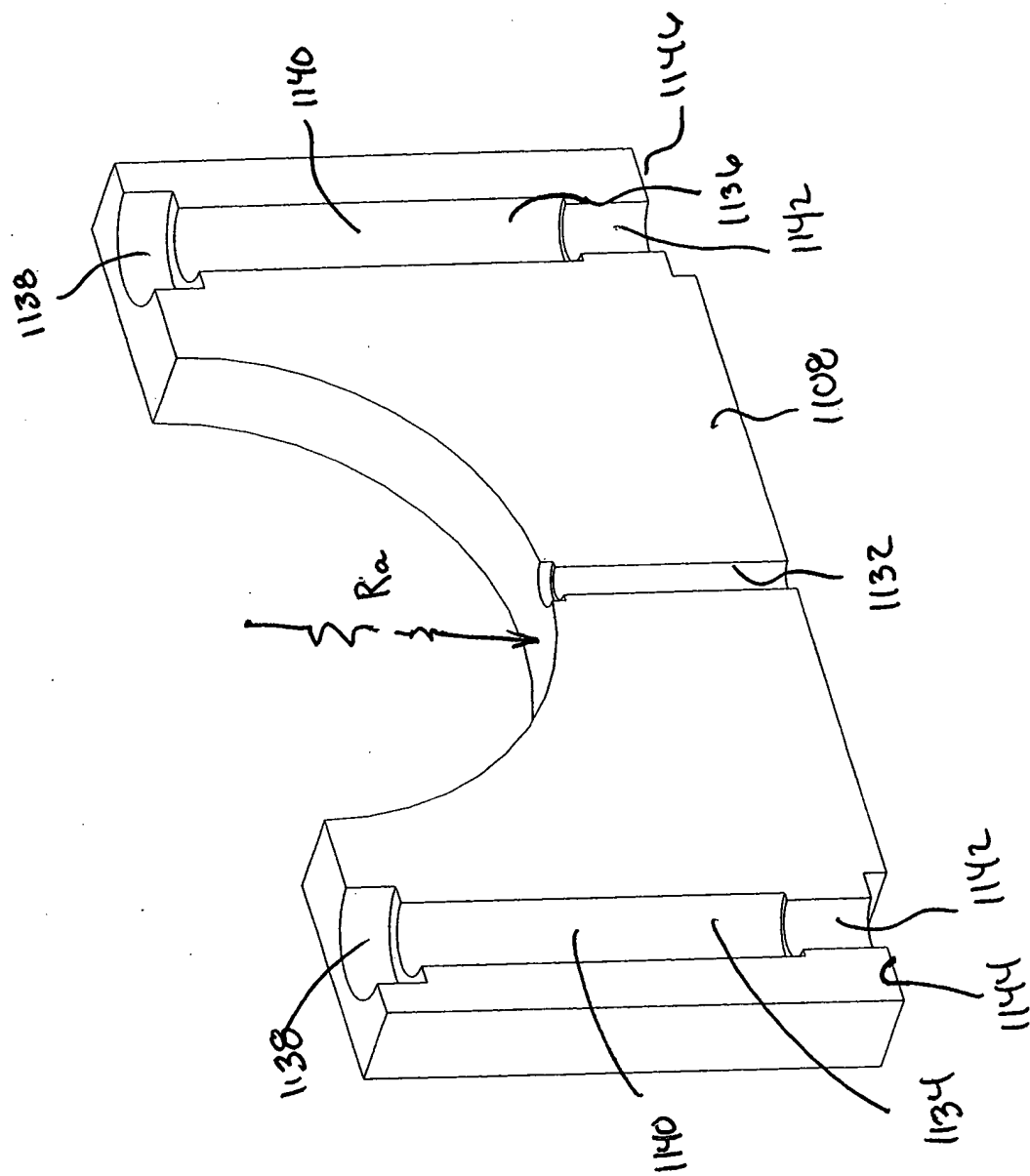
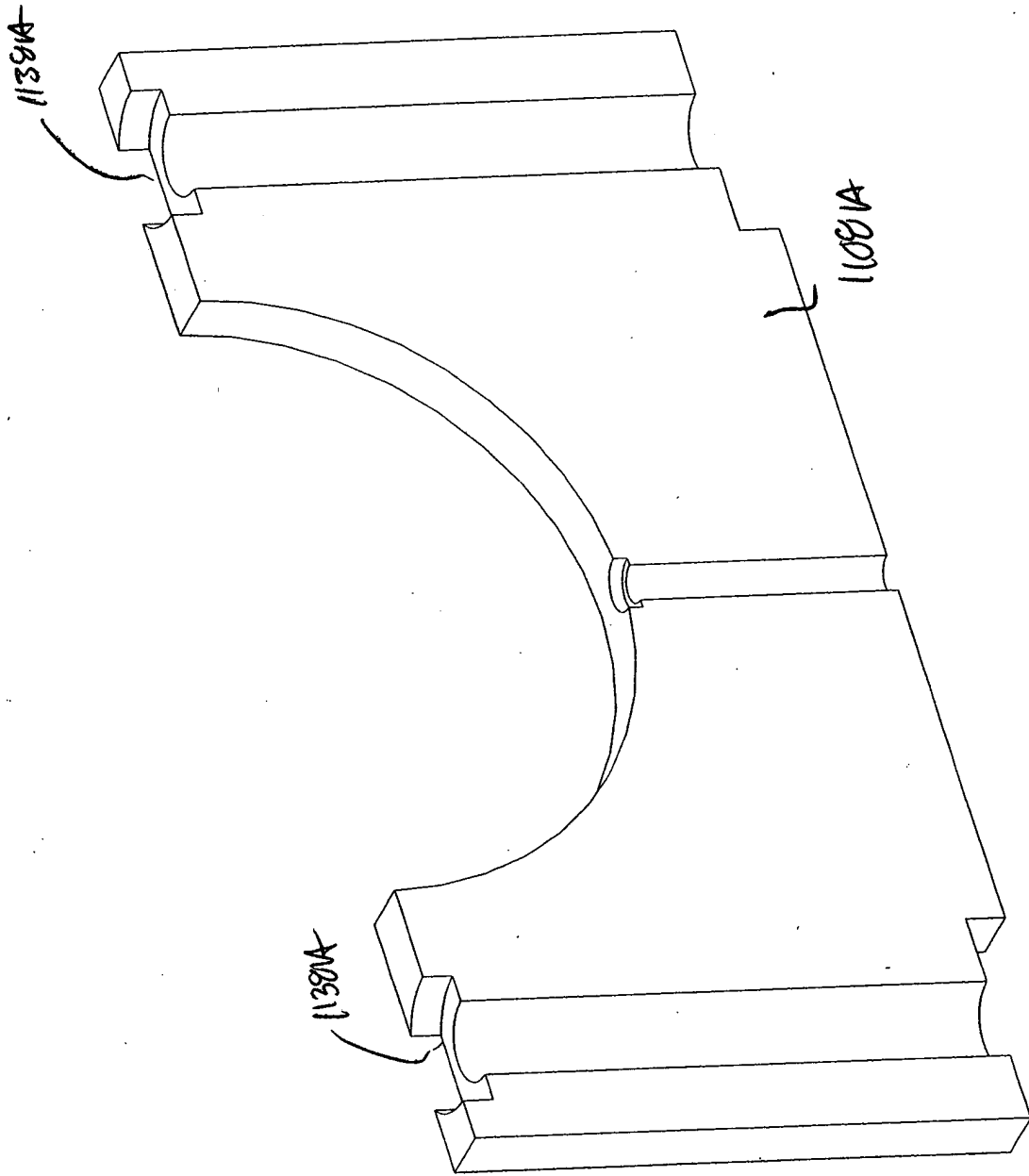


FIG. 156A



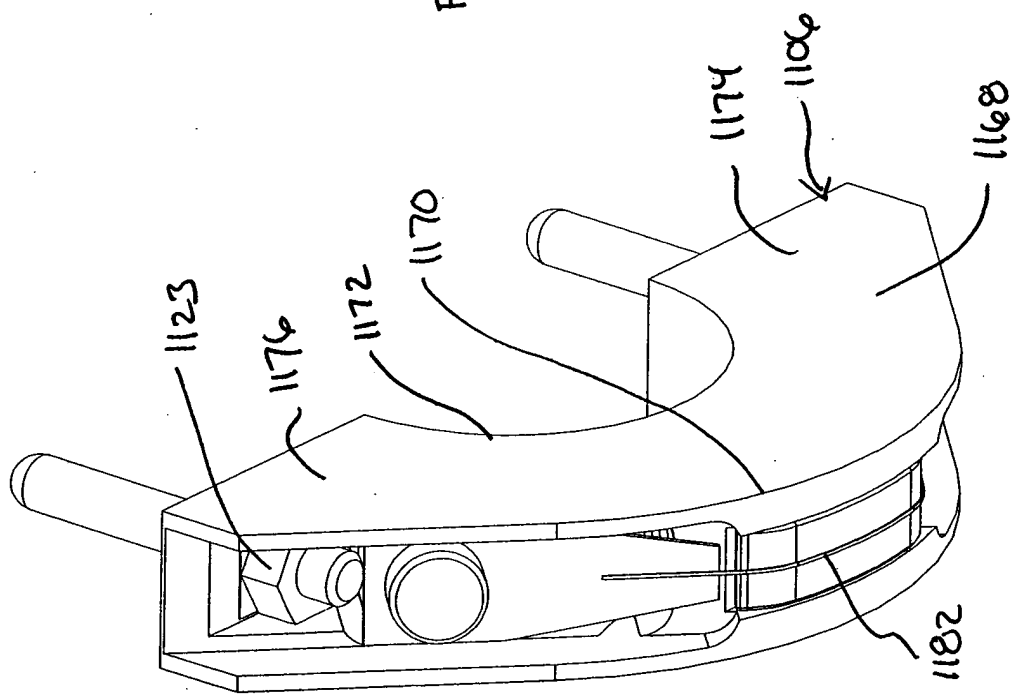


FIG. 157

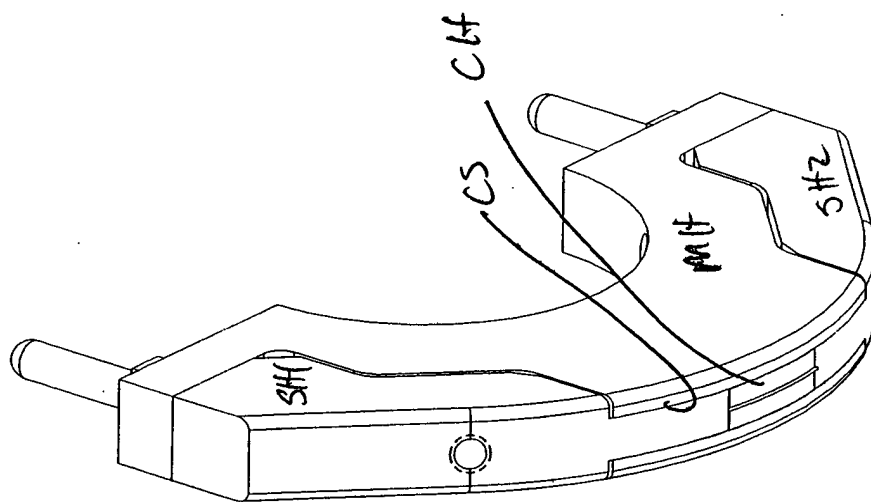
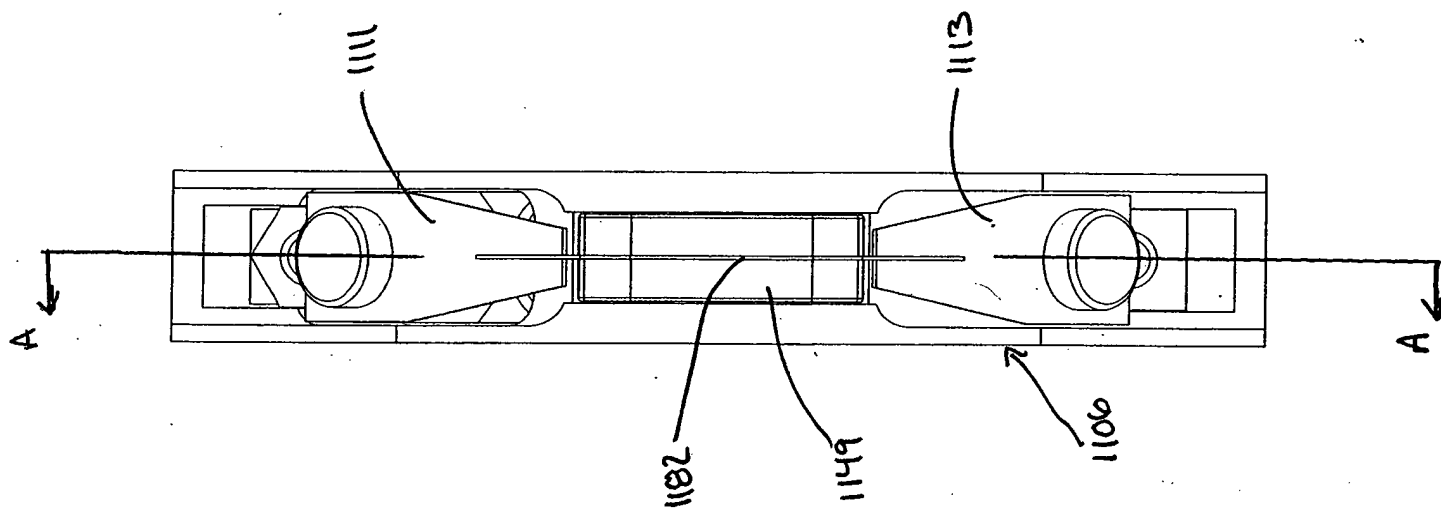


FIG. 157A

FIG. 158



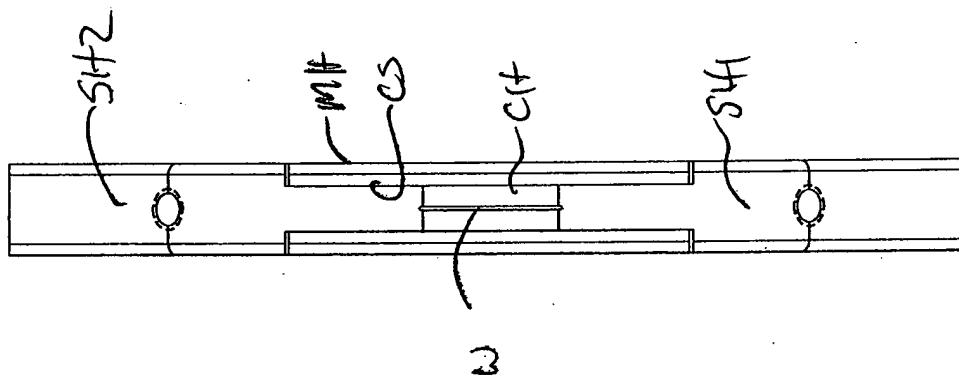


FIG. 158A

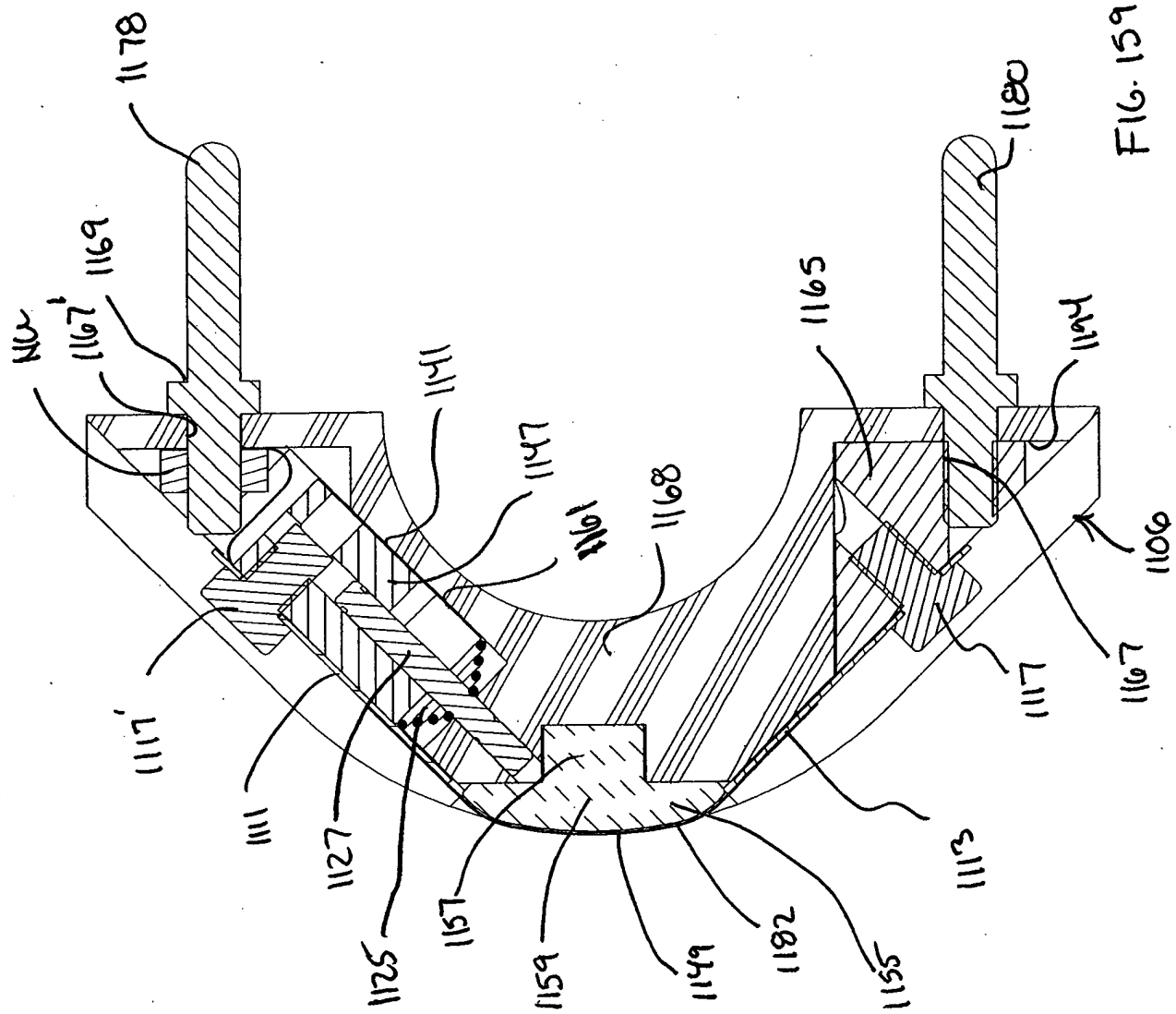


Fig. 159

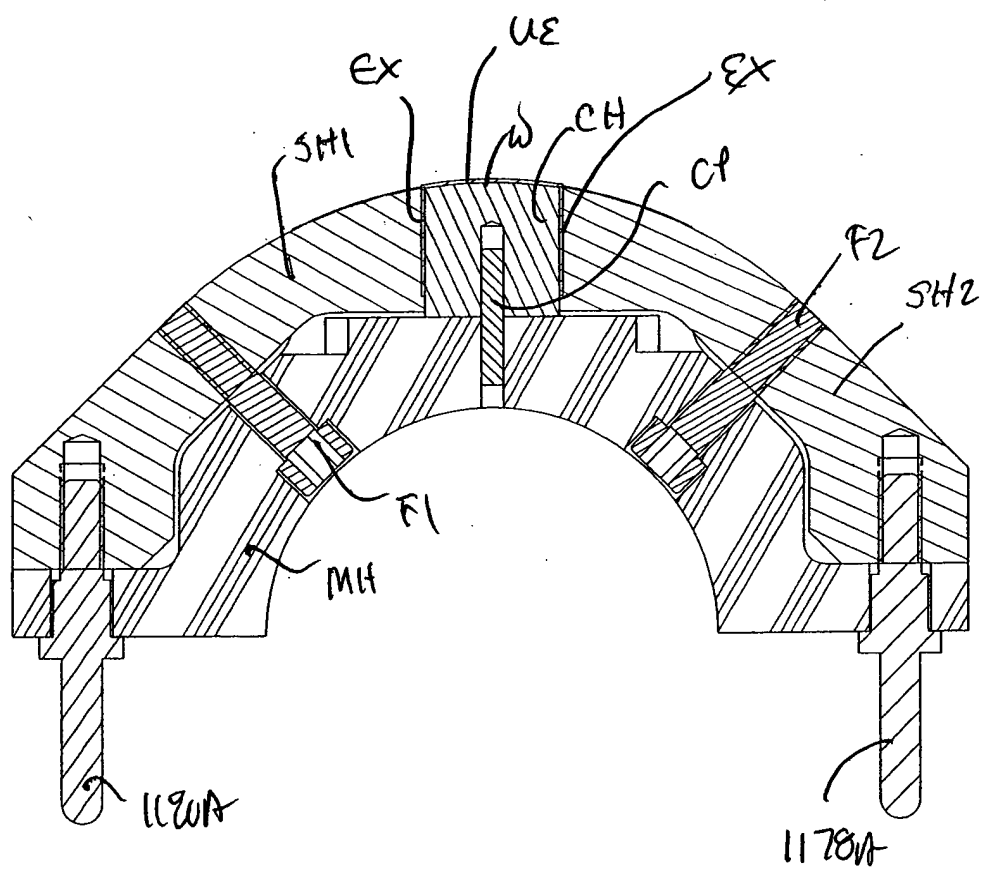


FIG-159A

FIG. 160

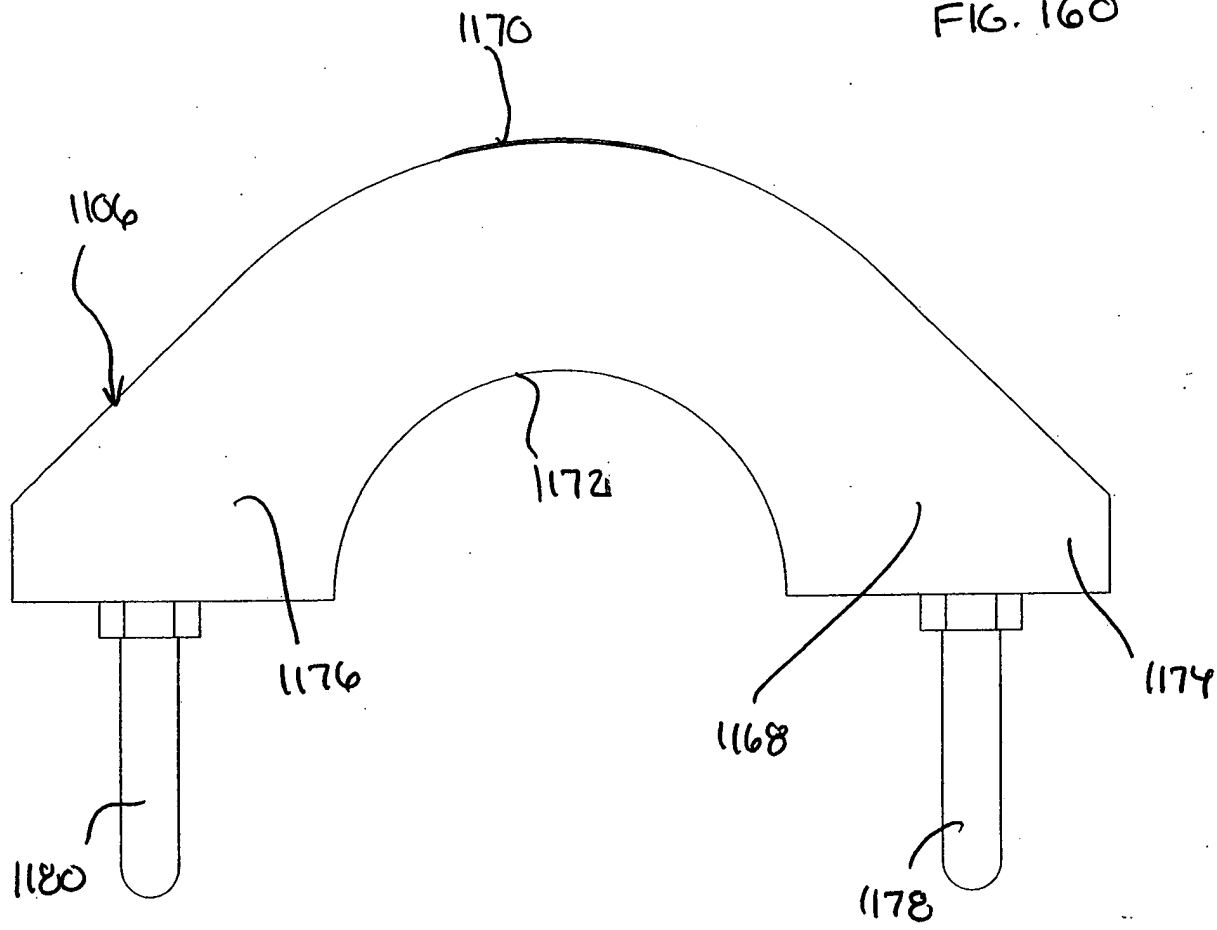
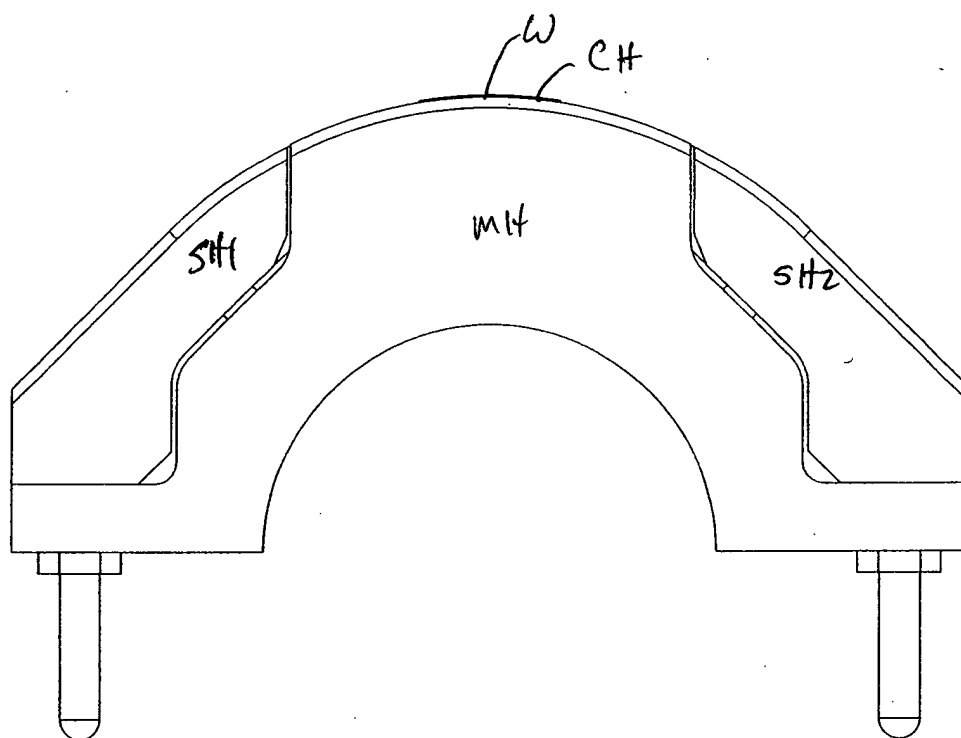


FIG. 1601A



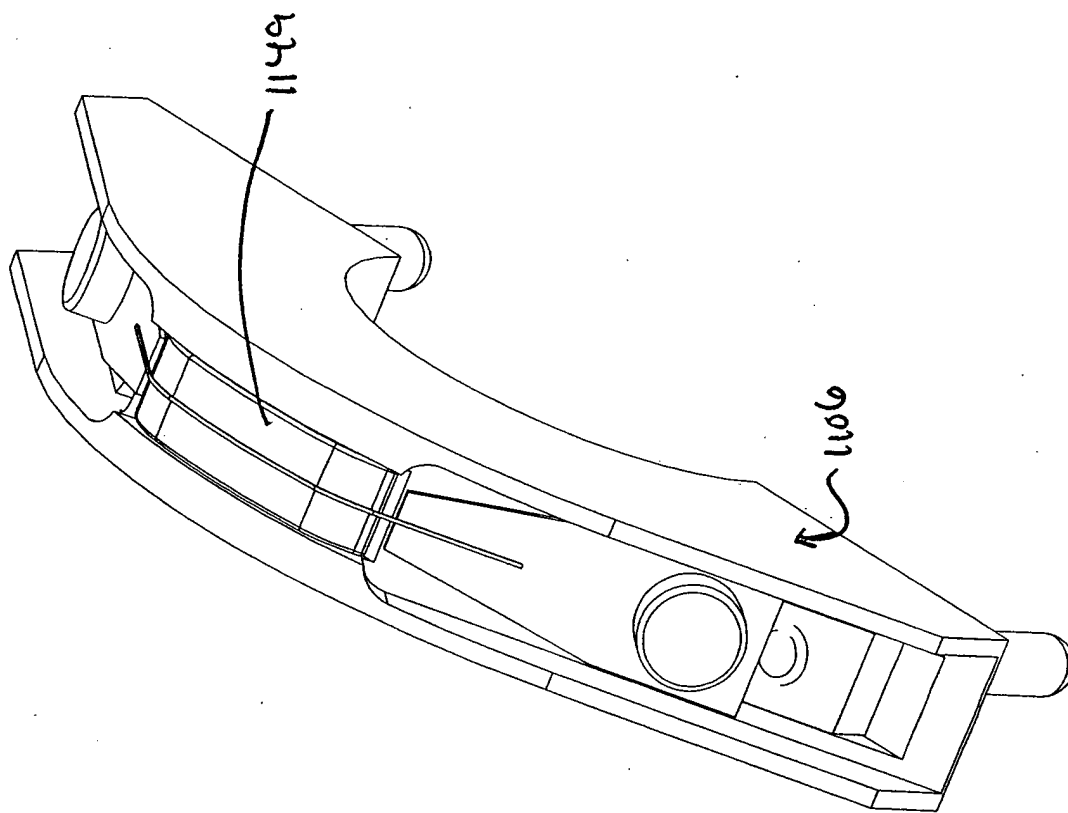


FIG. 161

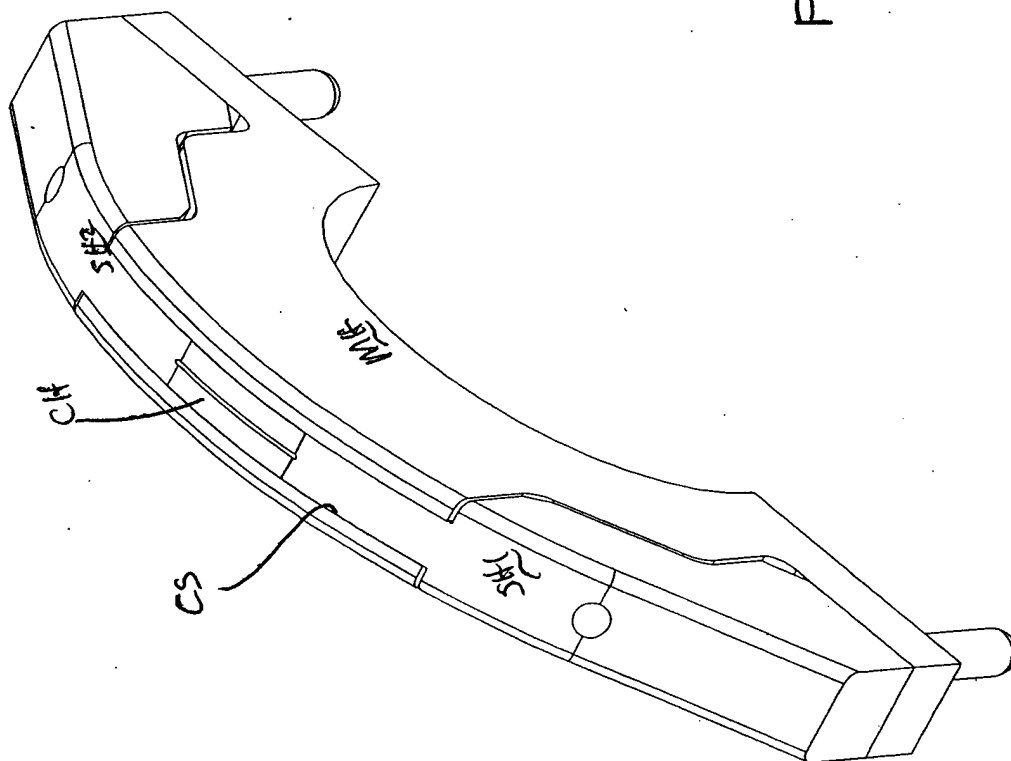


FIG. 161A

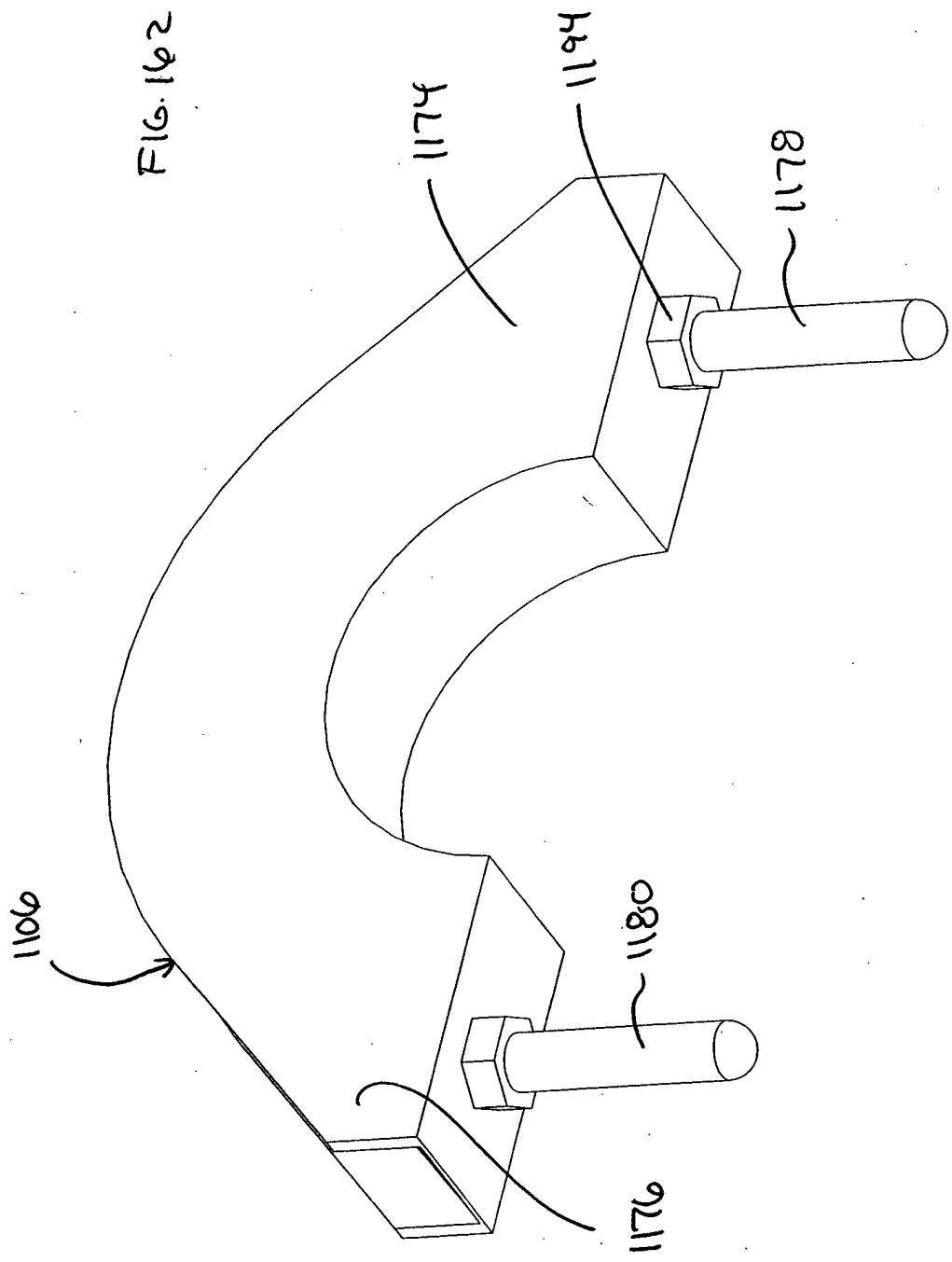
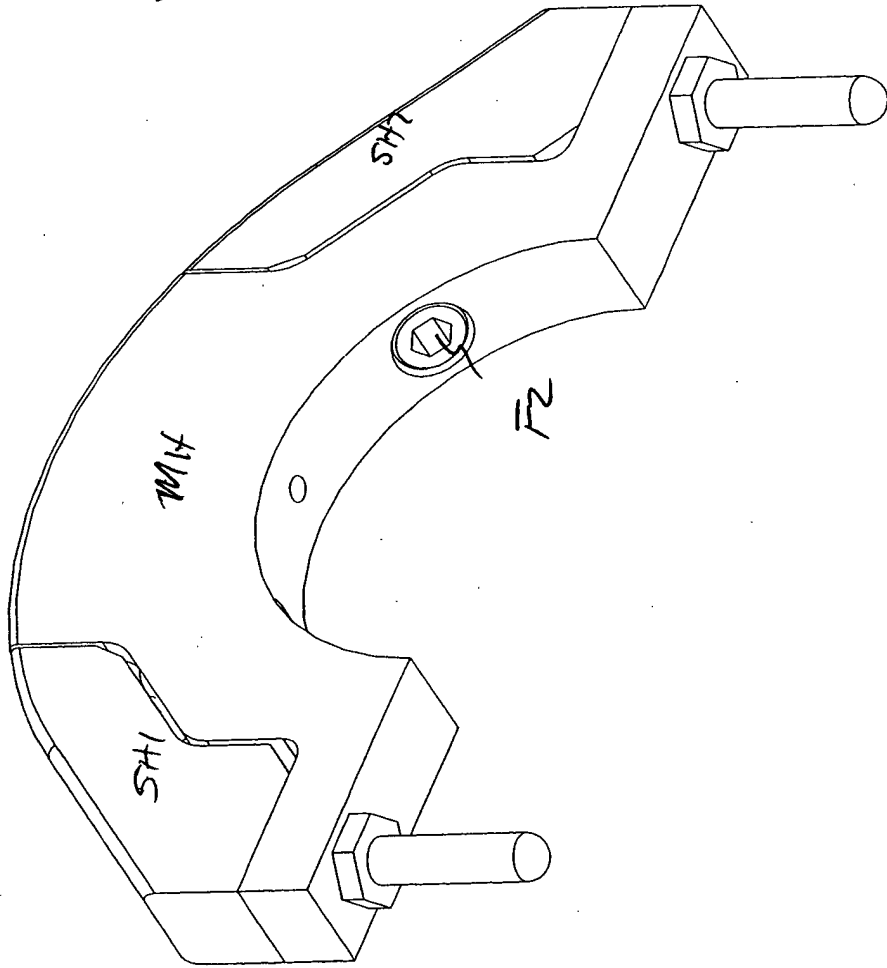


FIG. 162A



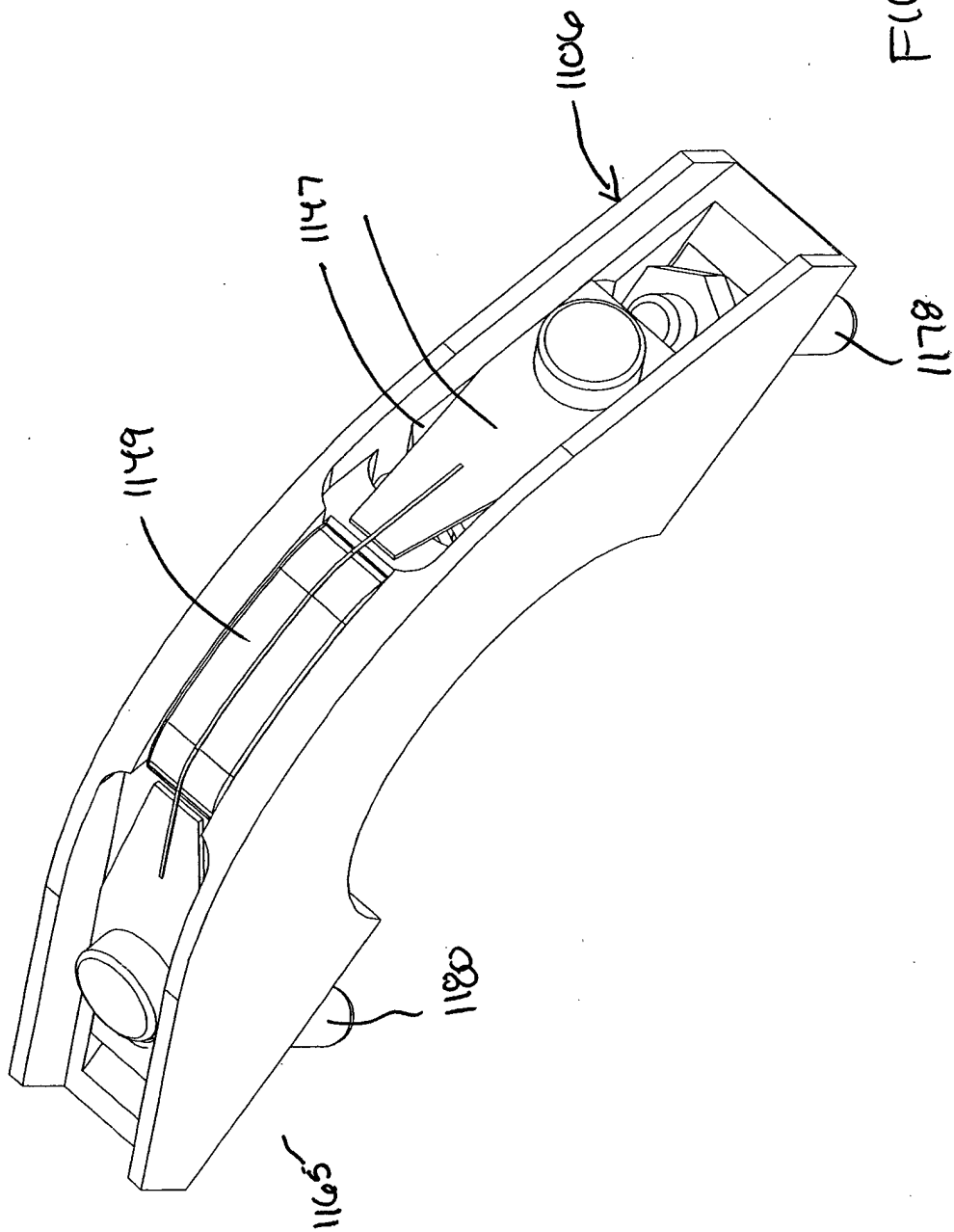


FIG. 163

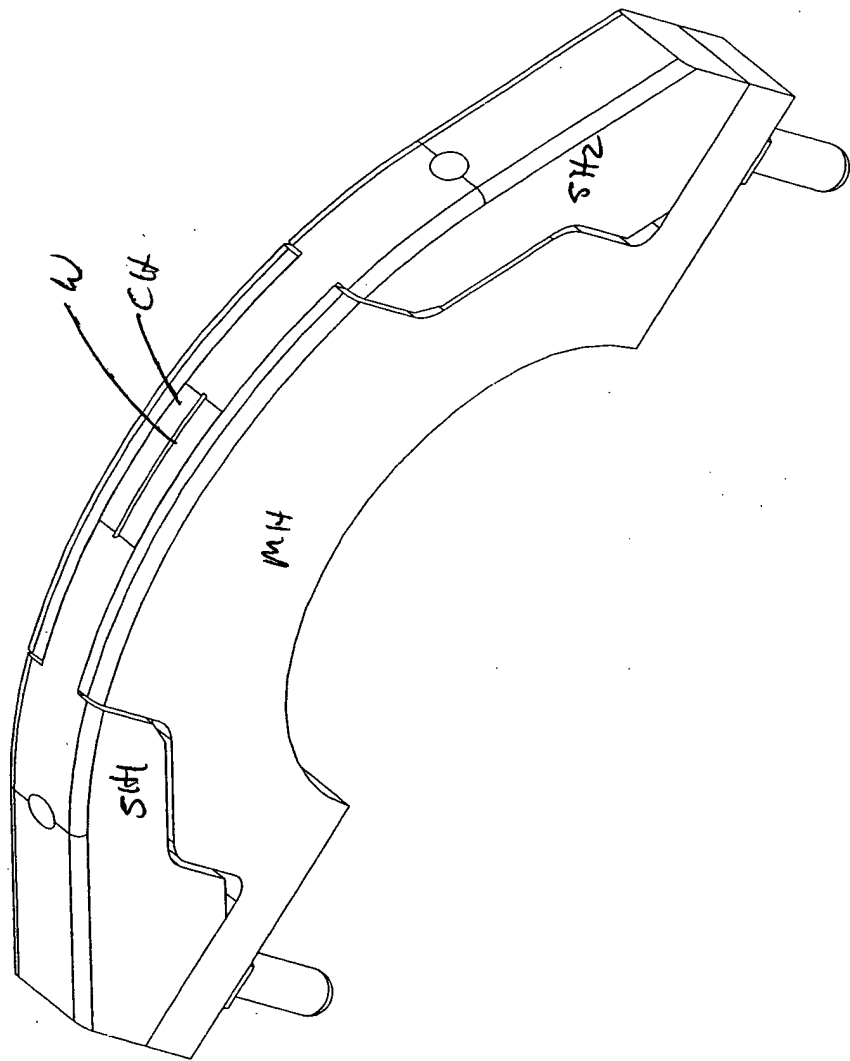


FIG. 163A

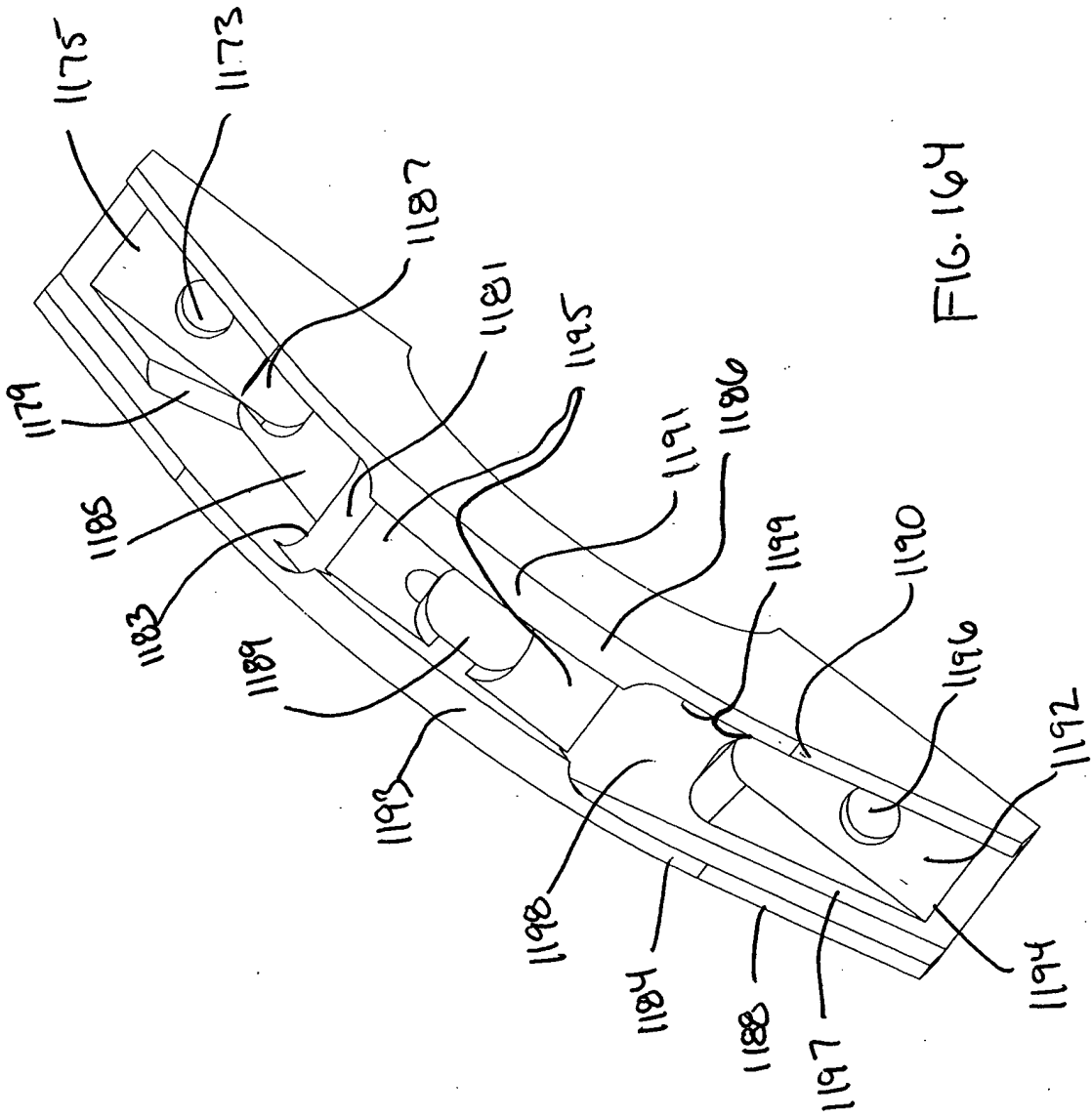


FIG. 164

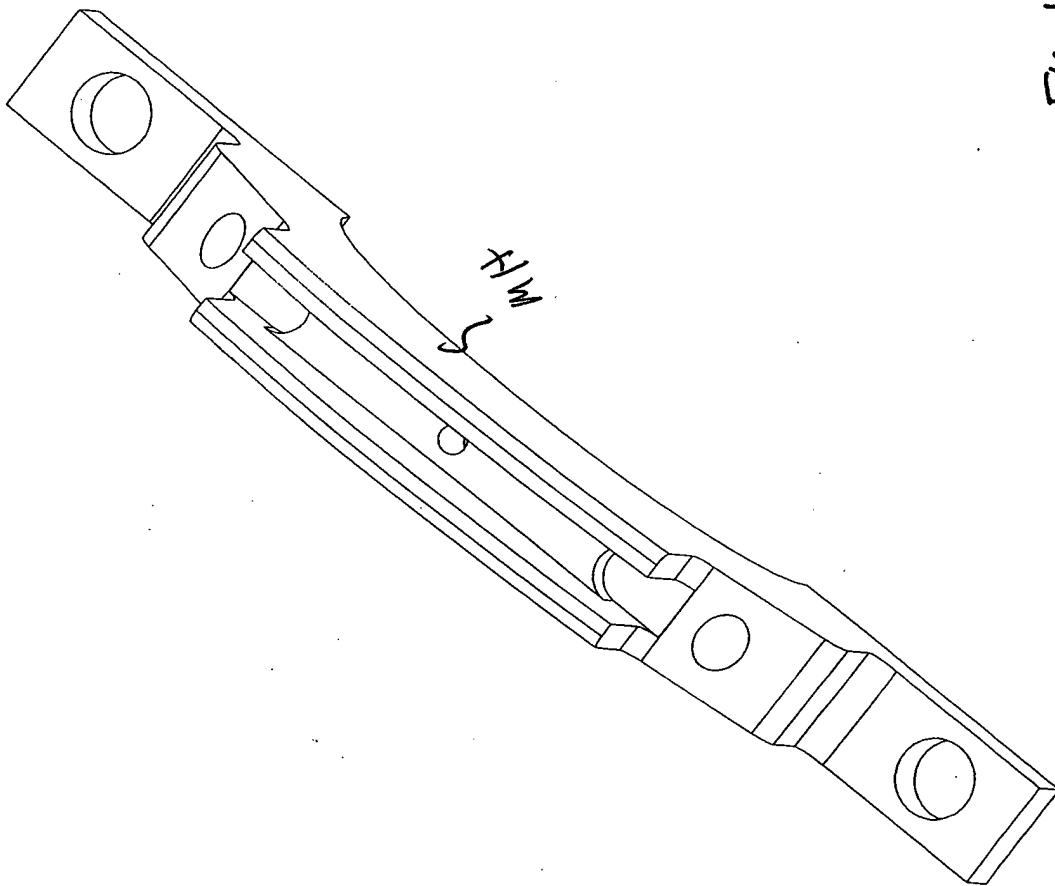


FIG. 164A

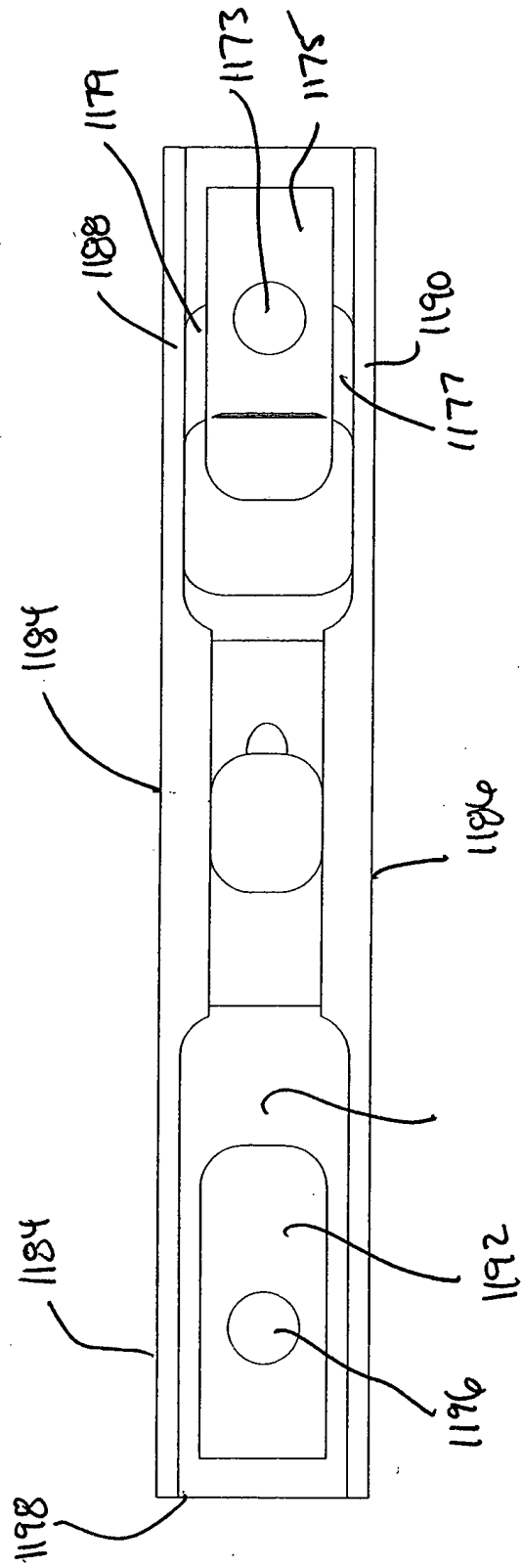


FIG. 165

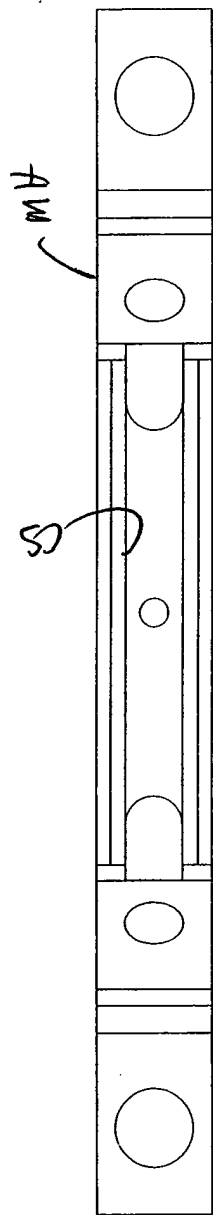


FIG. 165A

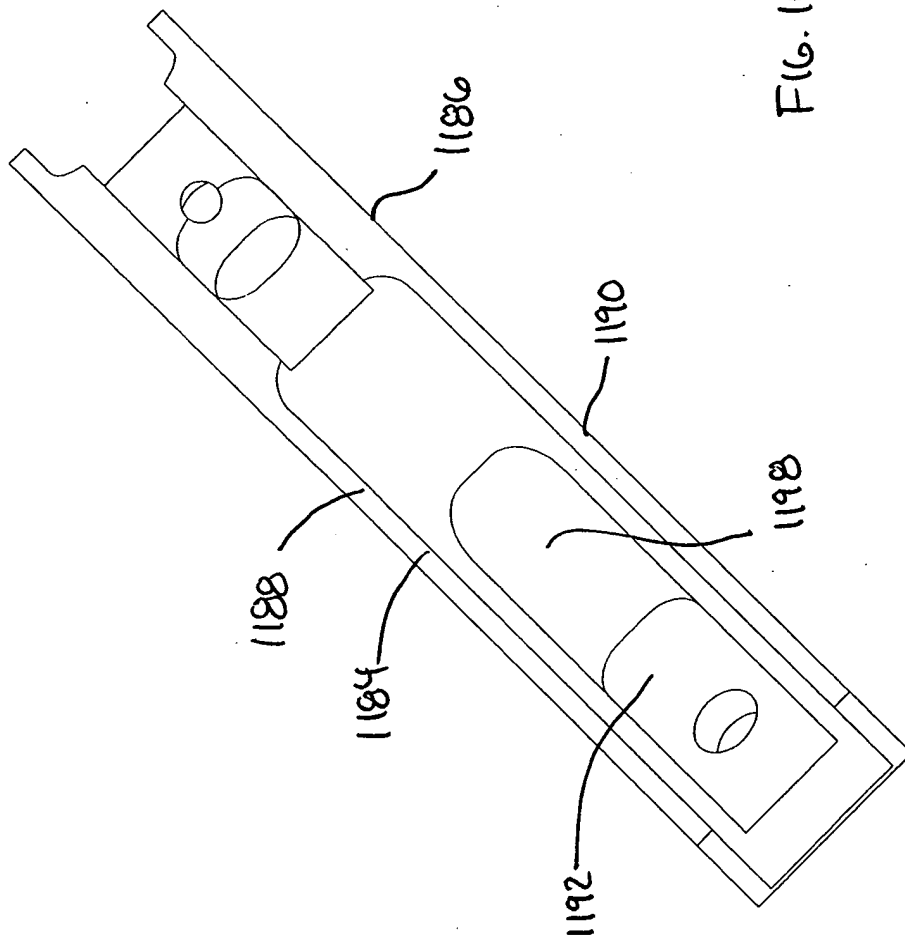


FIG. 166

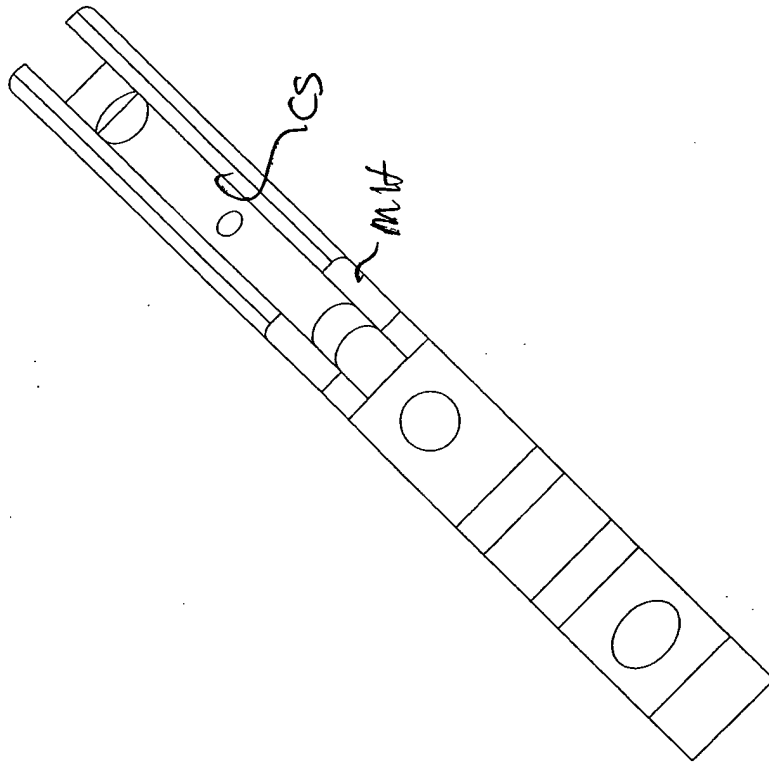


FIG. 166A

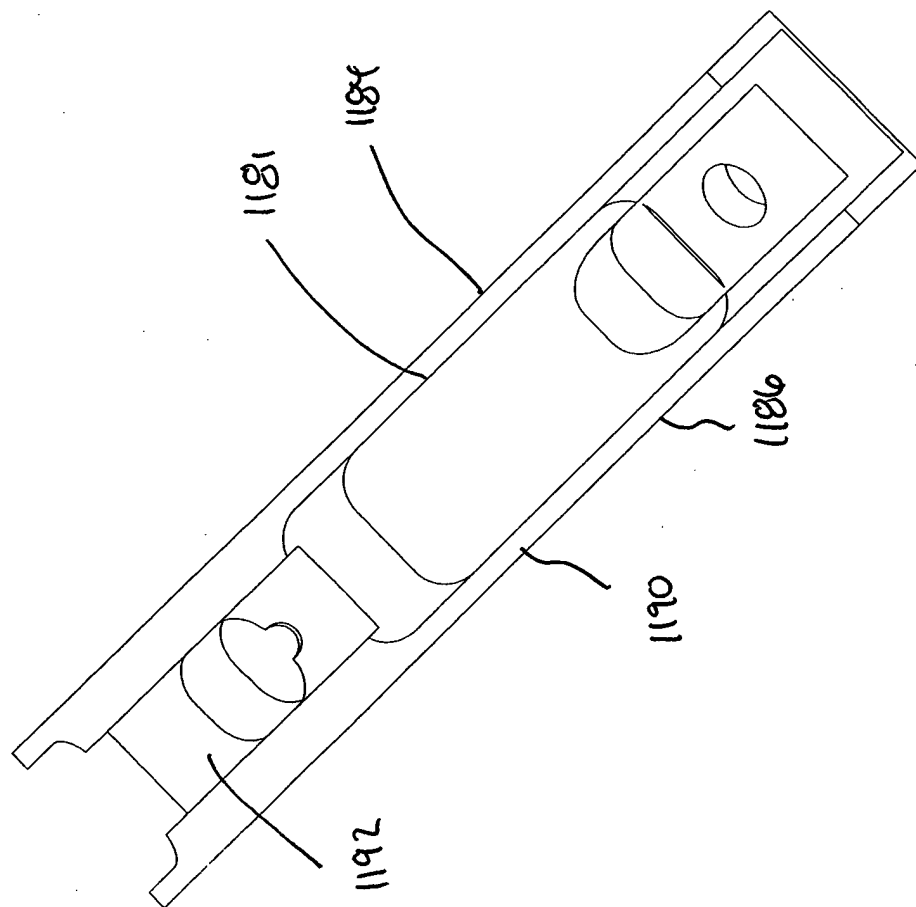


FIG. 167

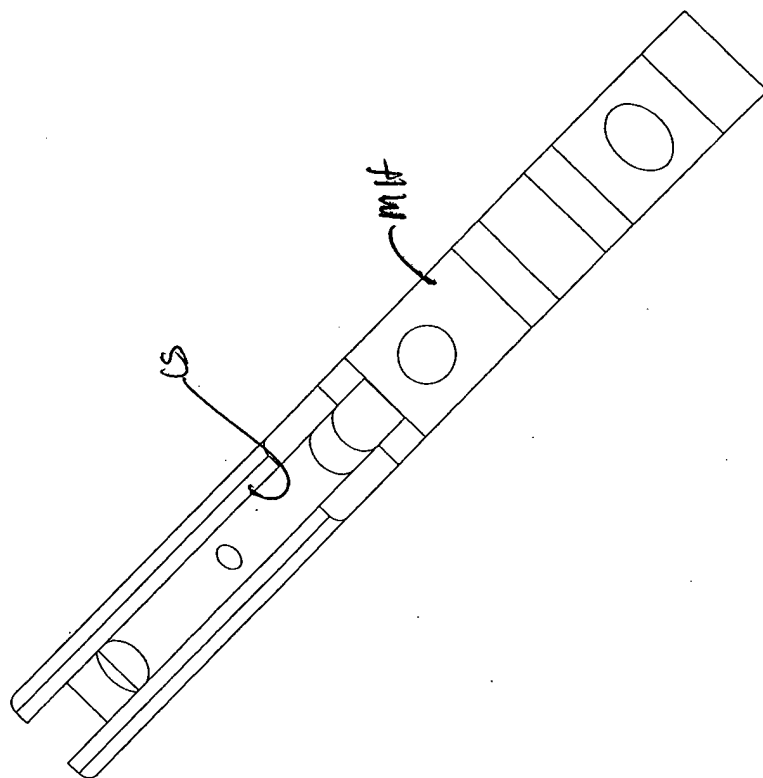


FIG. 16ZV

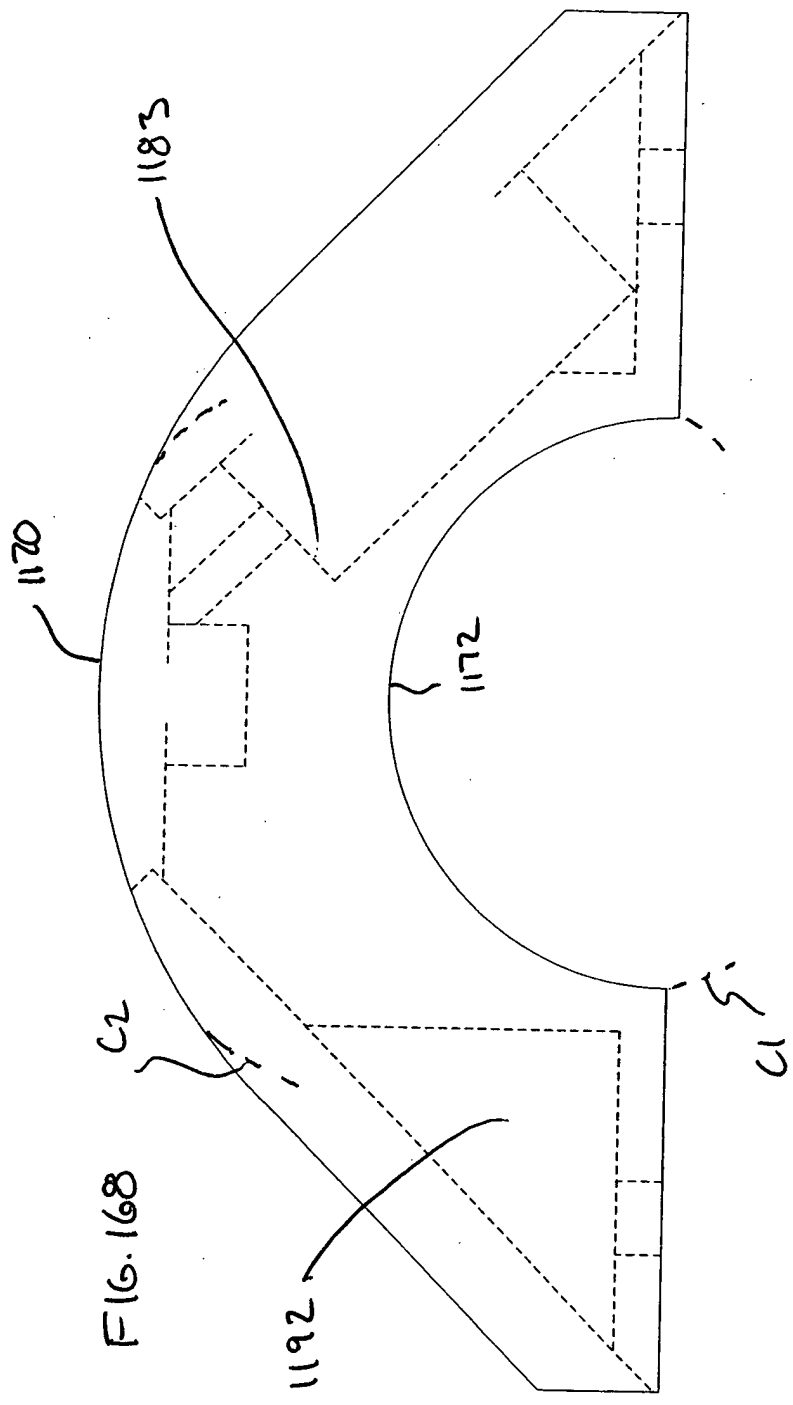


FIG. 168

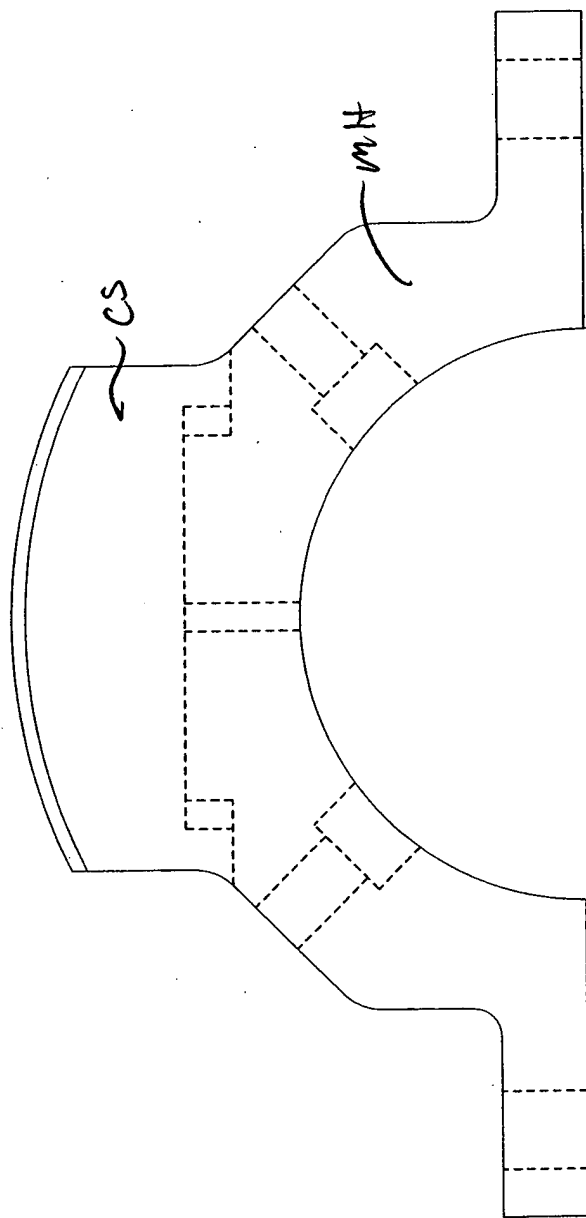


FIG. 1681A

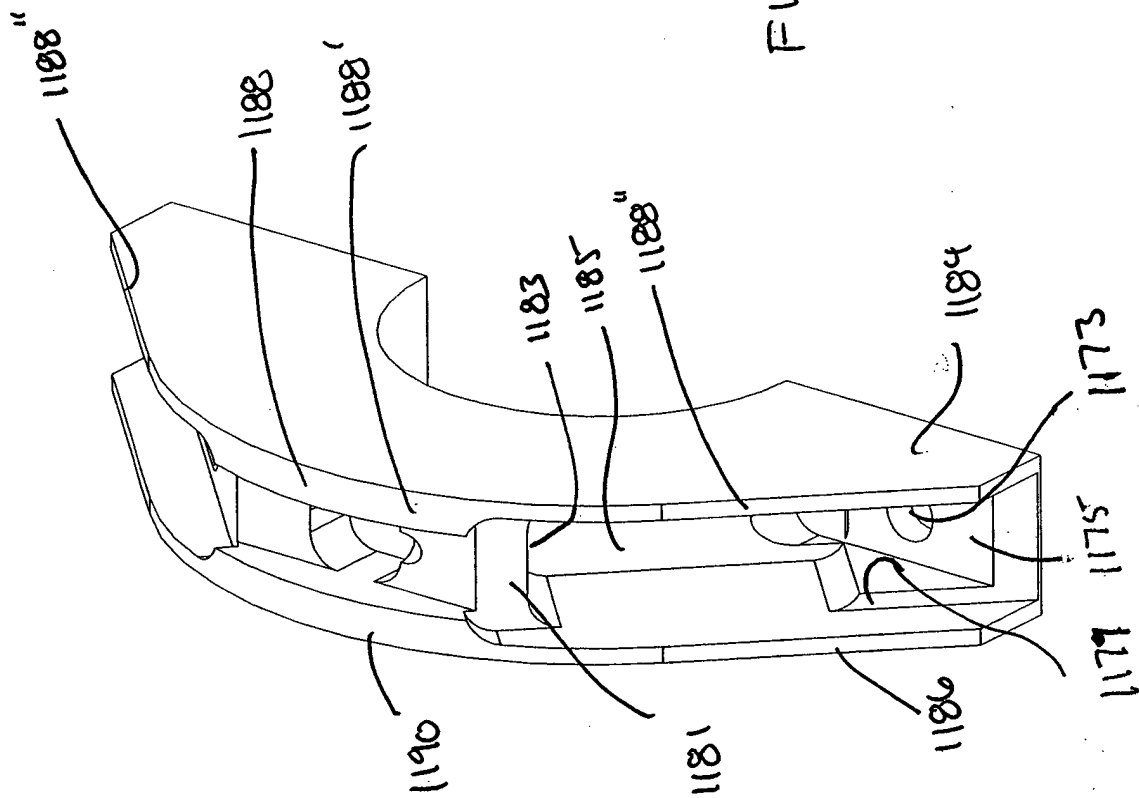


FIG. 169

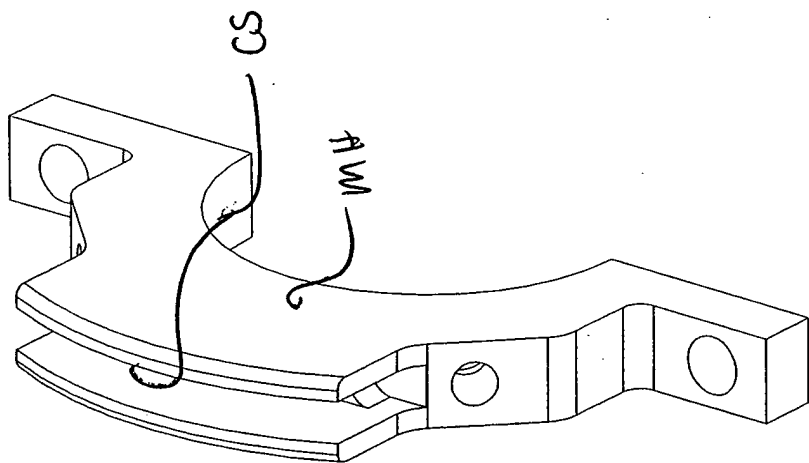
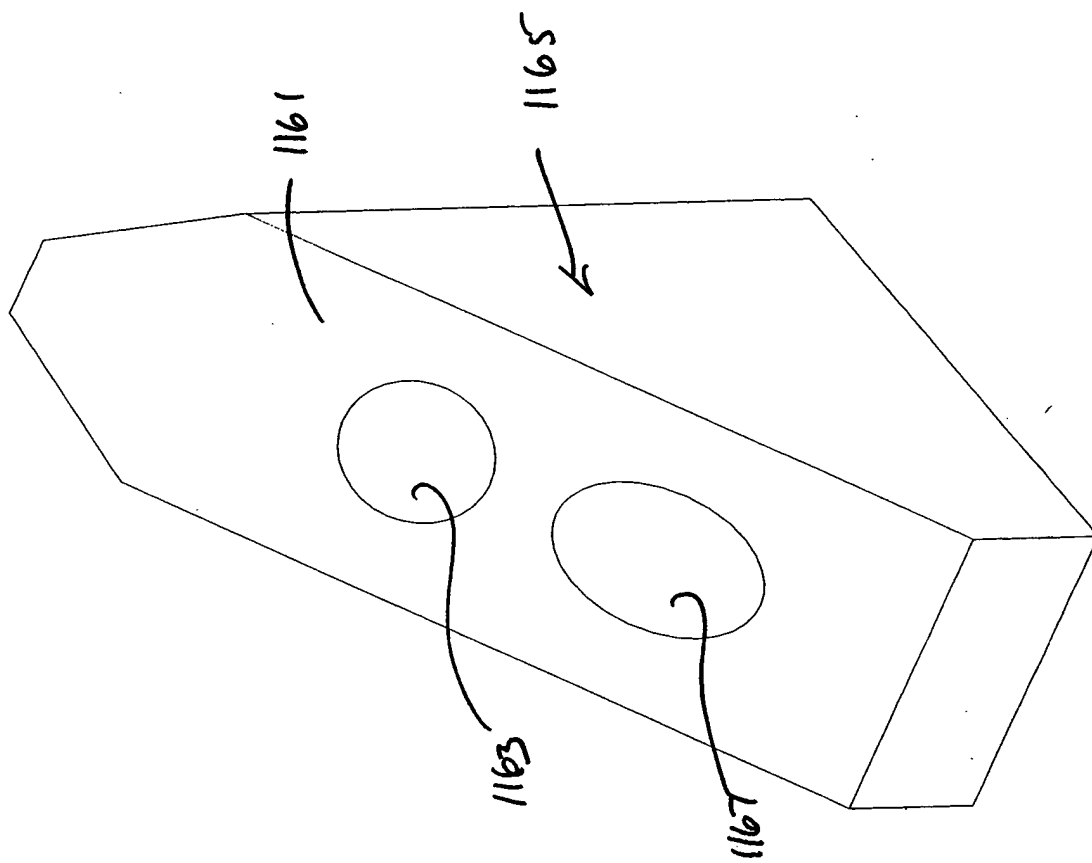


FIG. 169A

FIG. 170



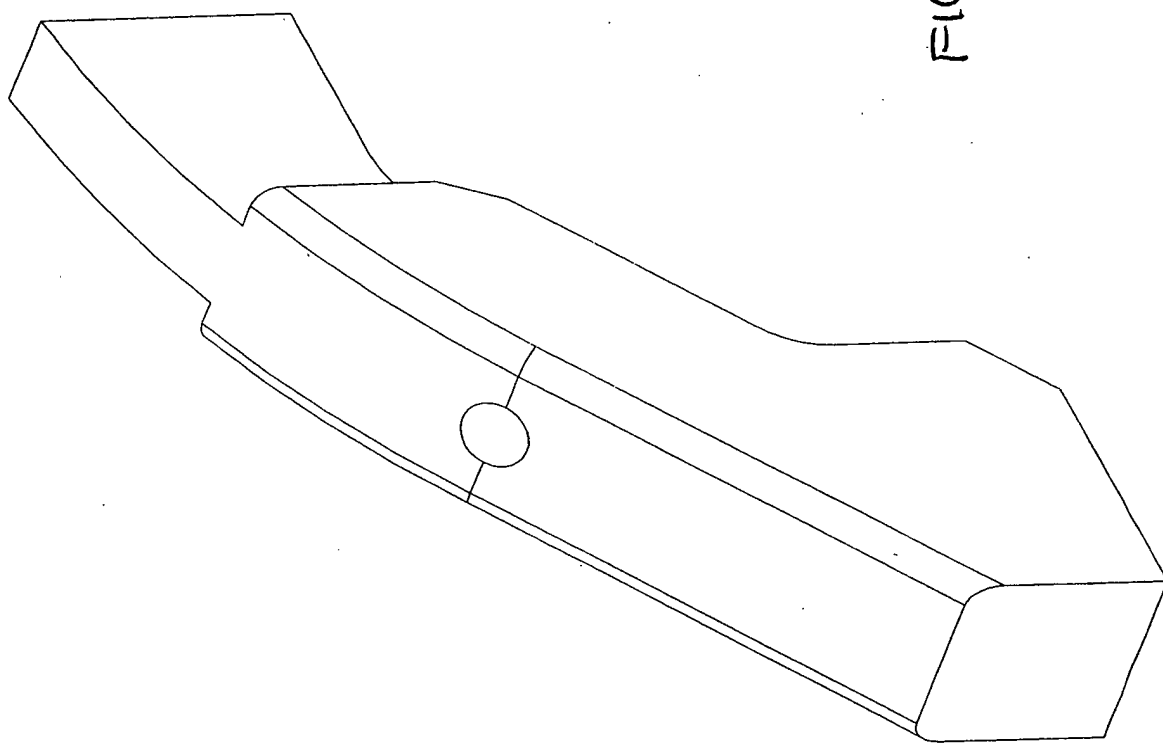
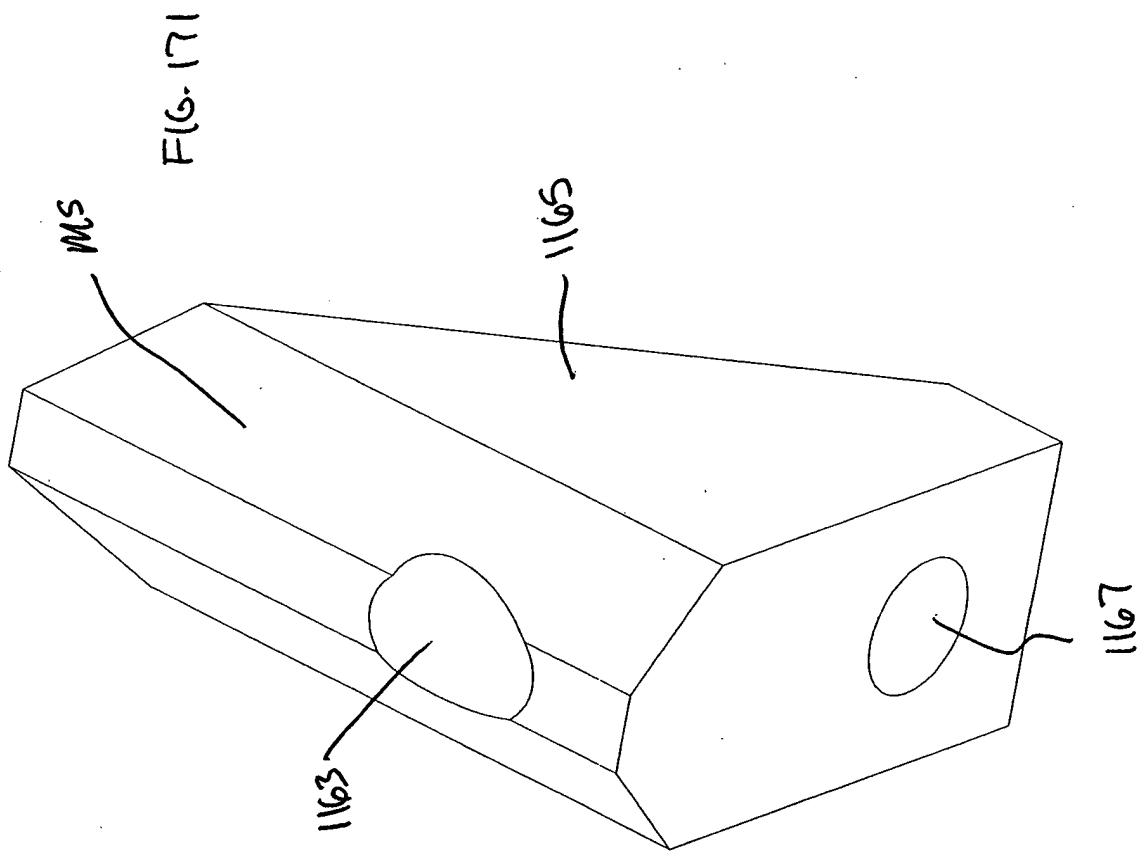


FIG. 170A



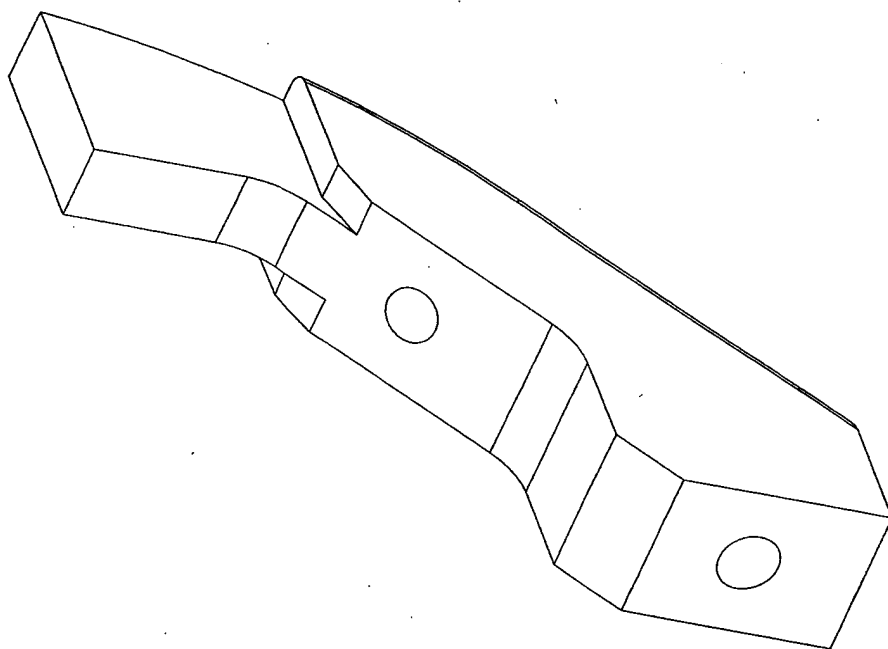


FIG. 171A

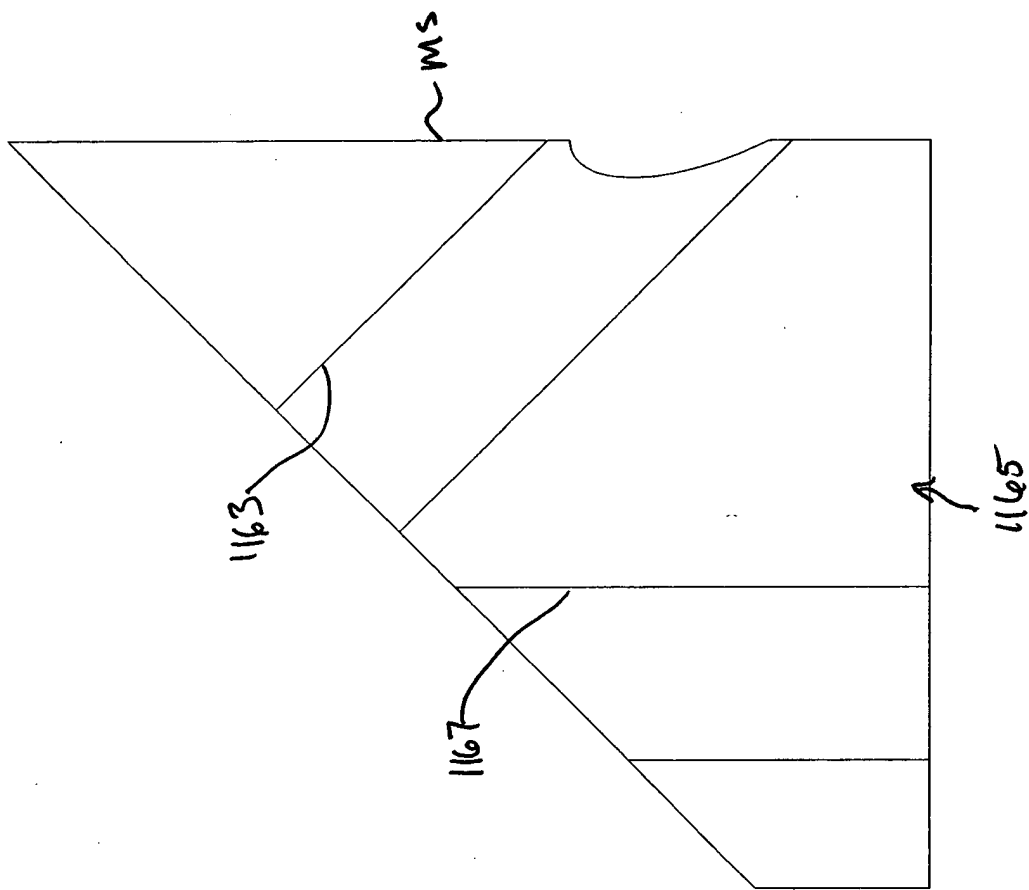


FIG. 172

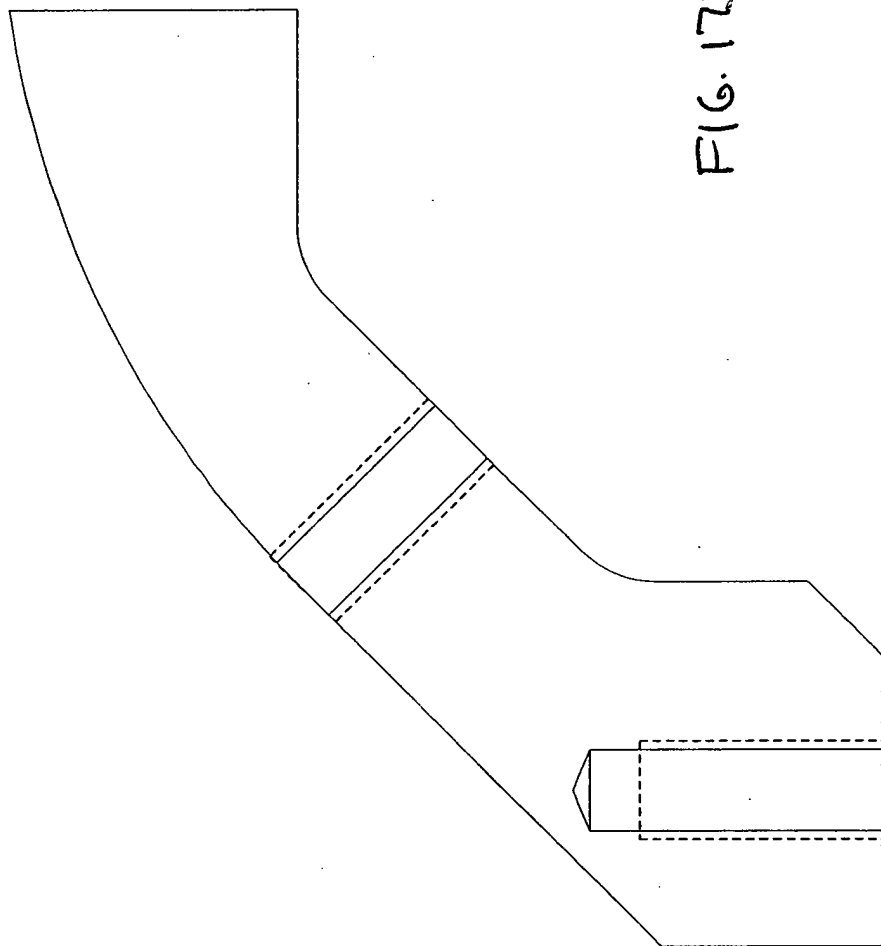
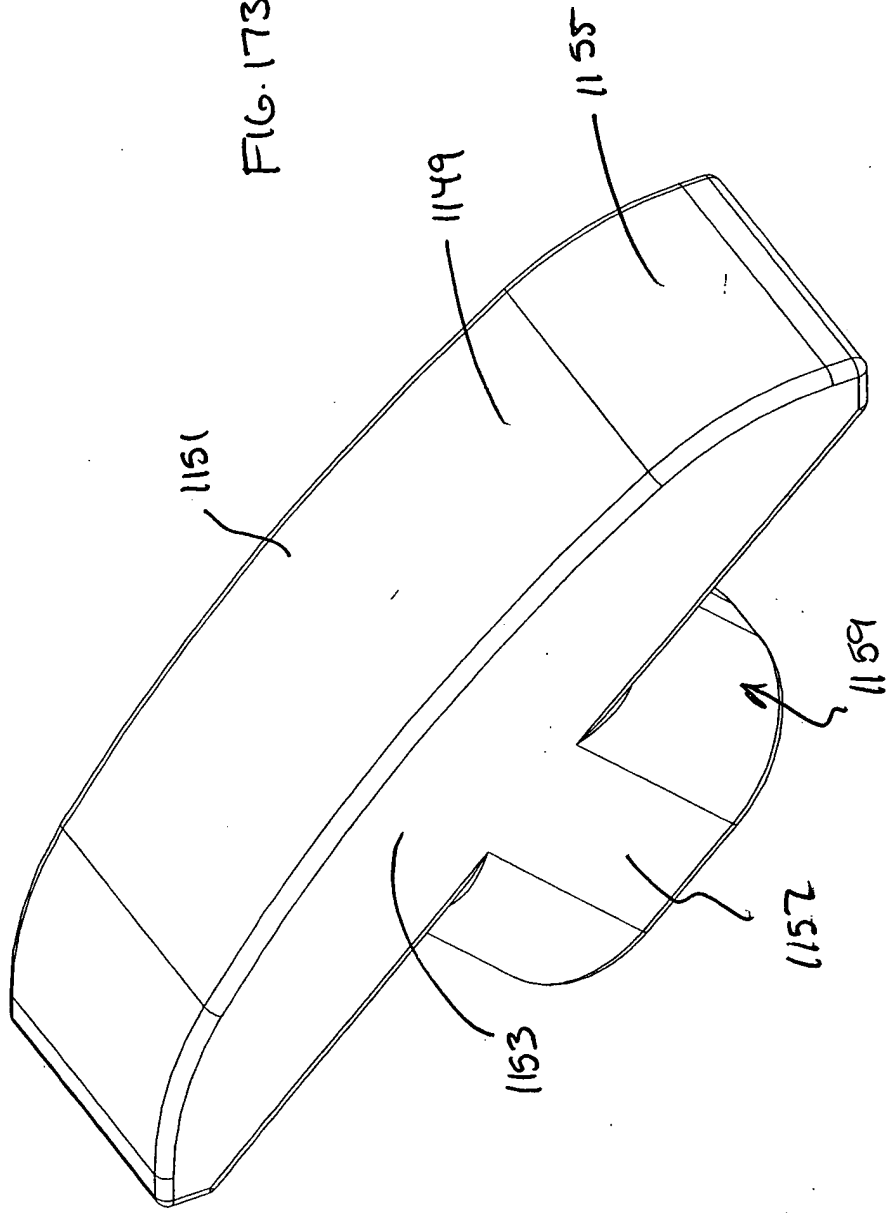


FIG. 172A

FIG. 173A



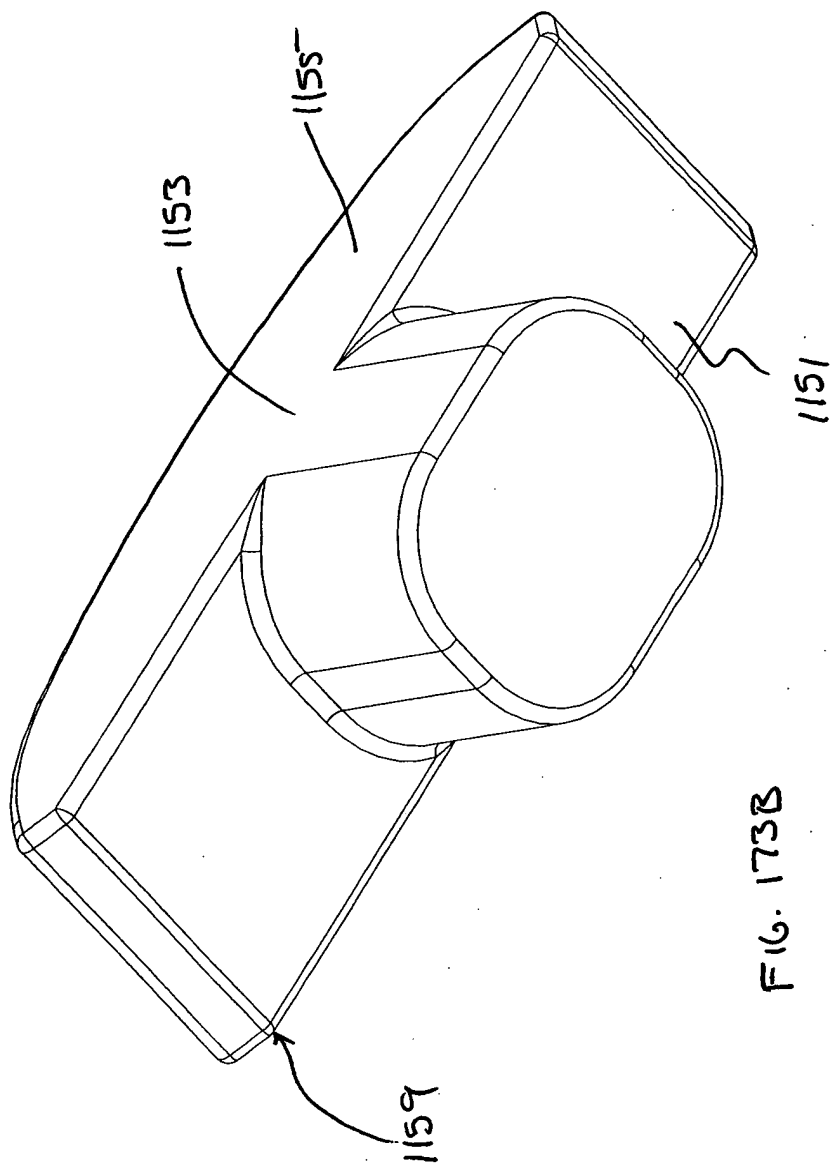


FIG. 173B

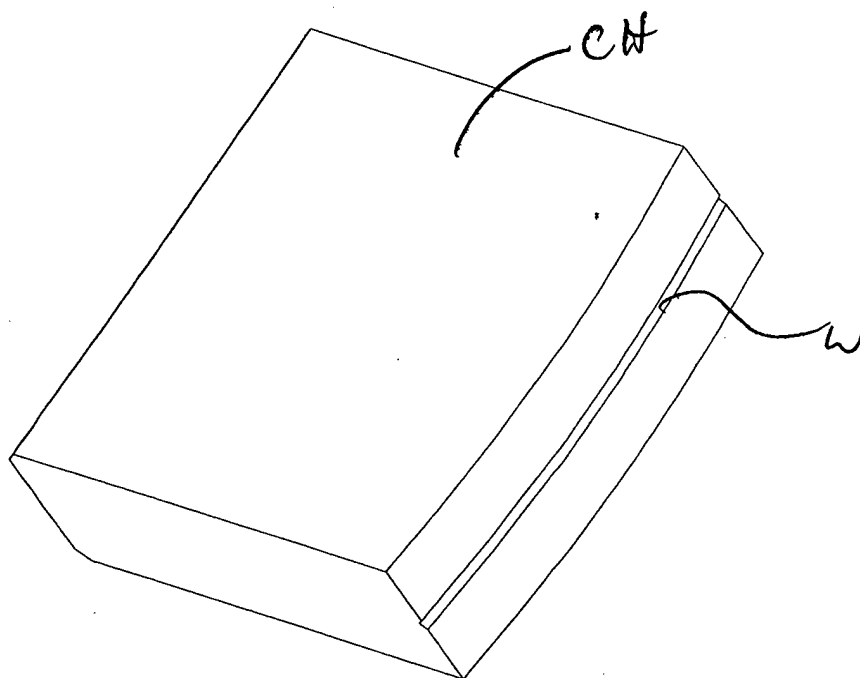


FIG. 173C

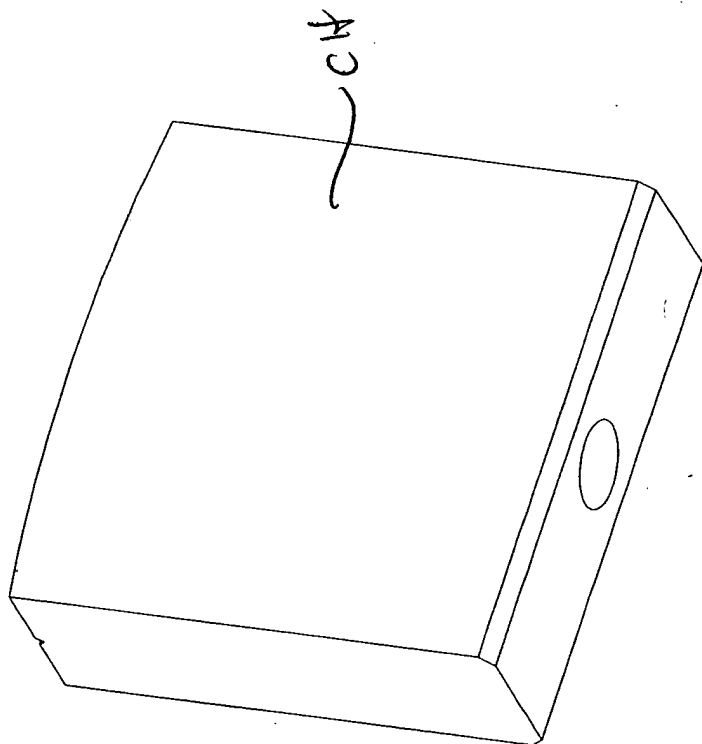


FIG. 173D

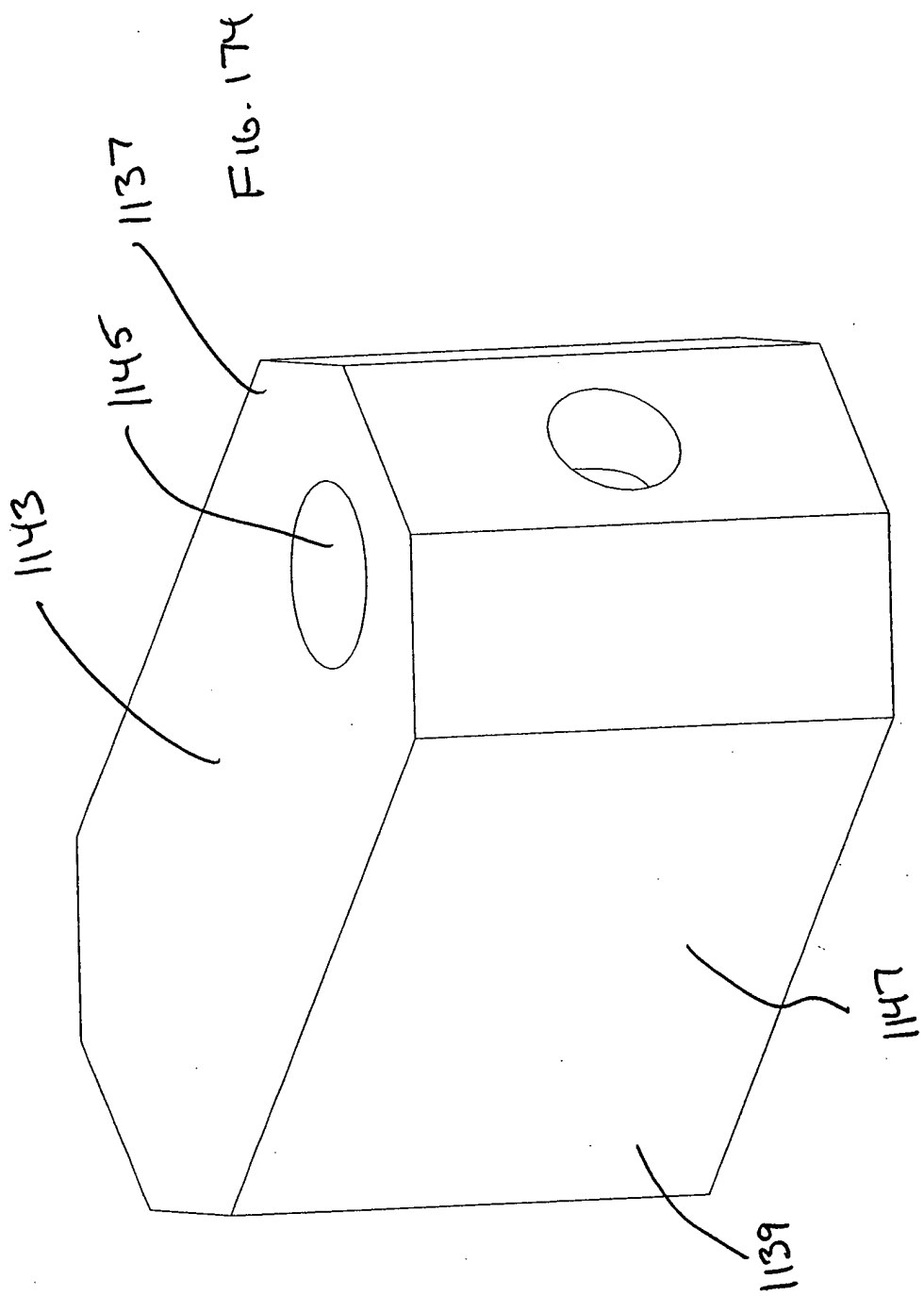


FIG. 174

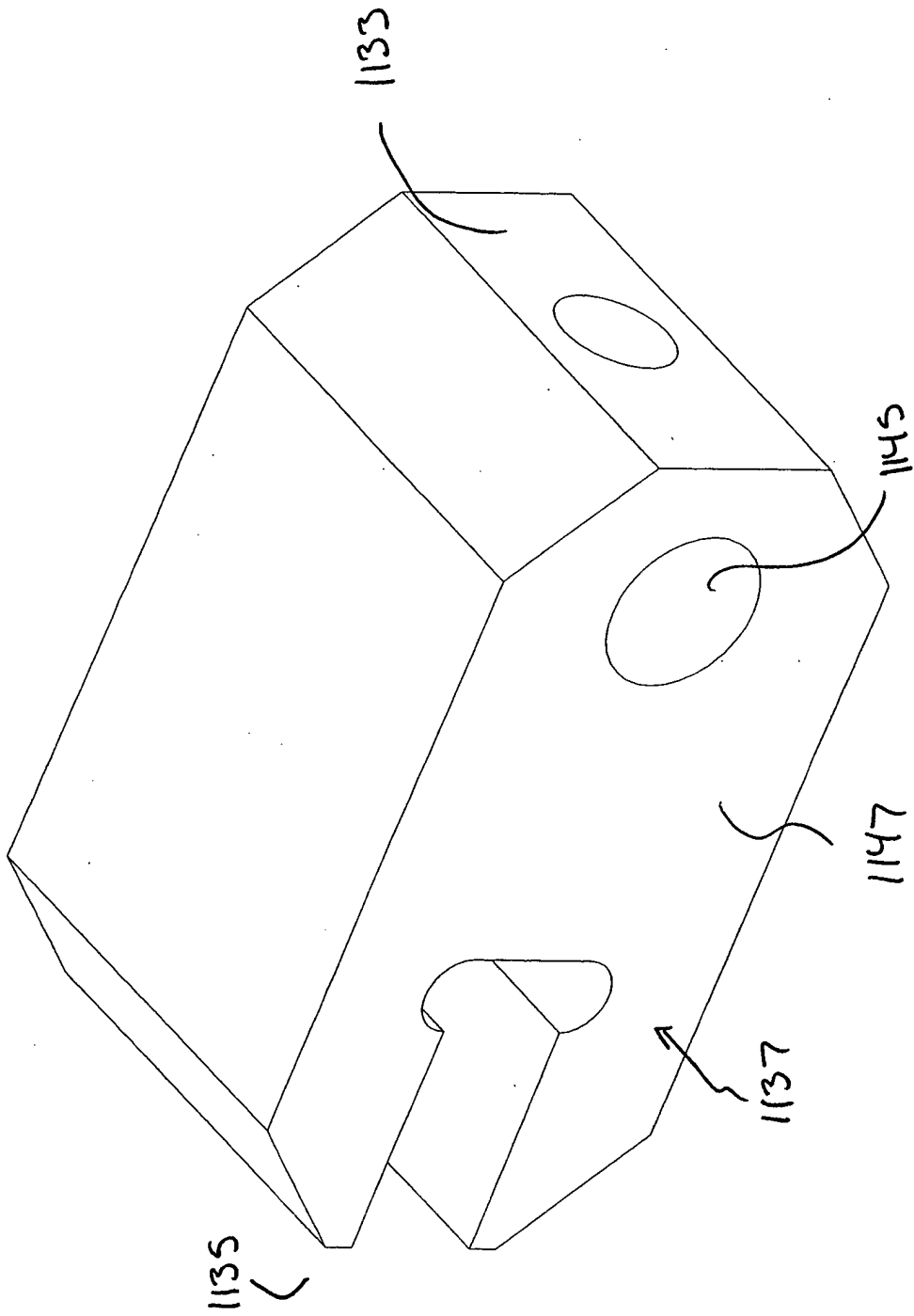
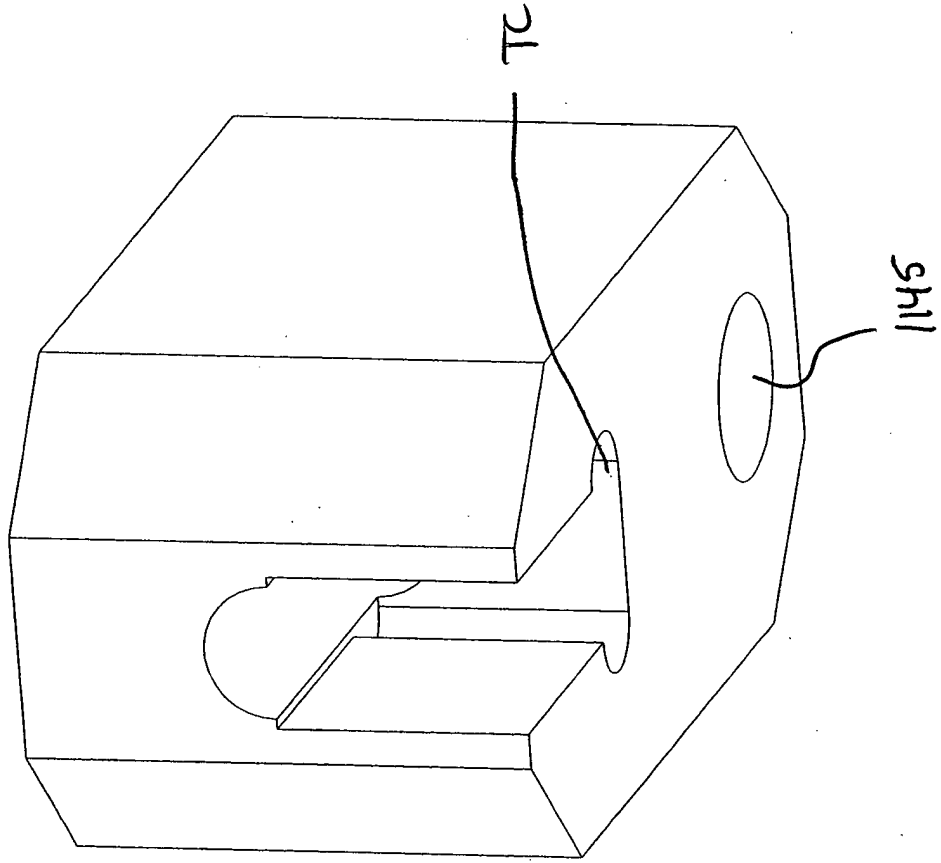


FIG. 175

FIG. 17C



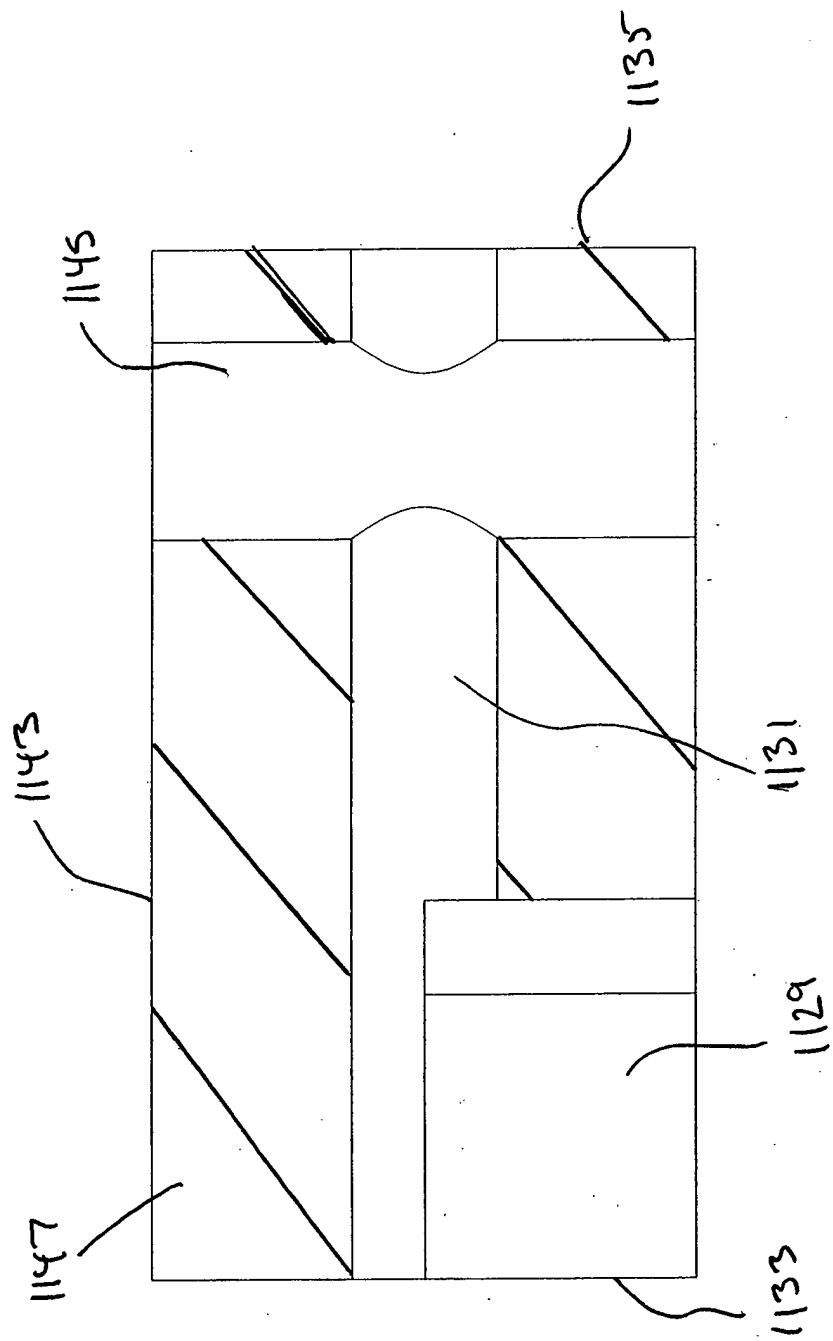


FIG. 177

1113 (1111)

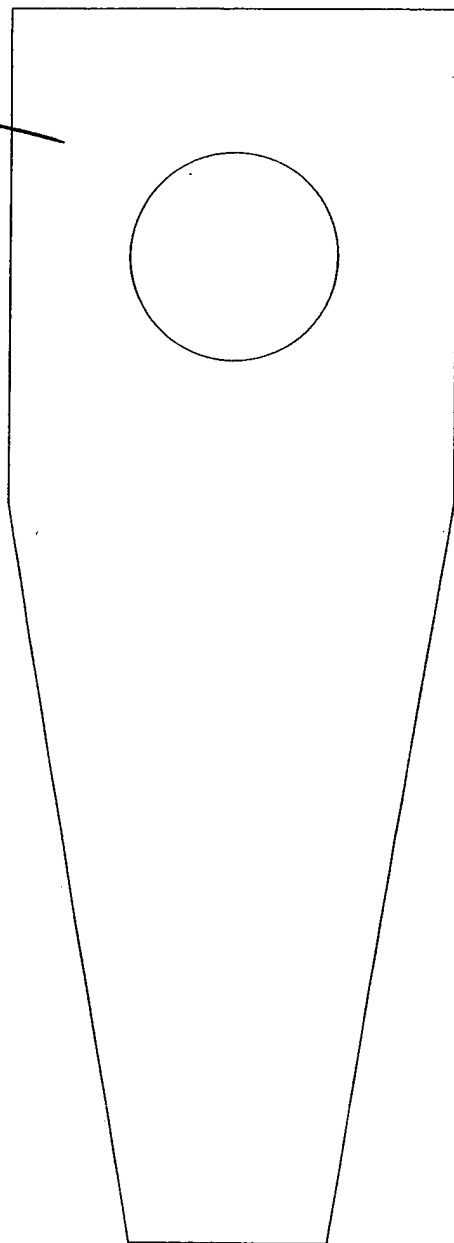


FIG. 178

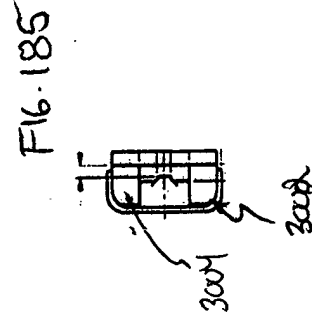
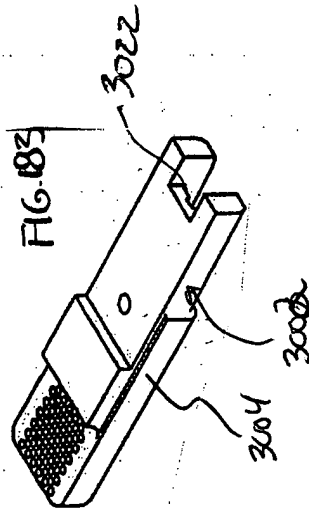
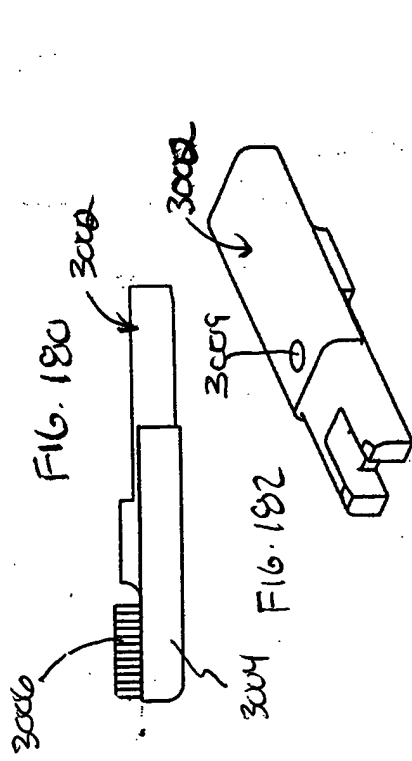
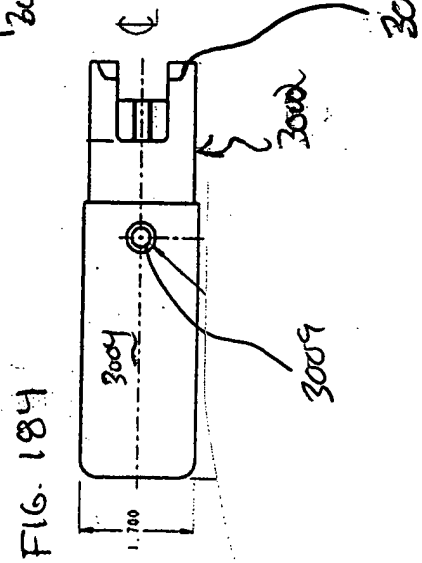
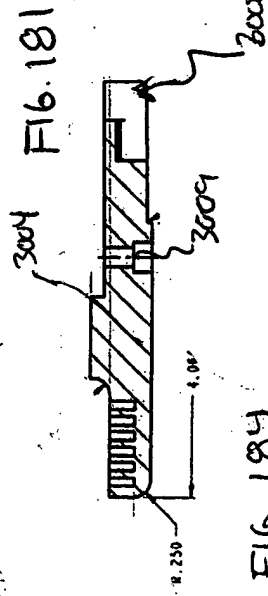
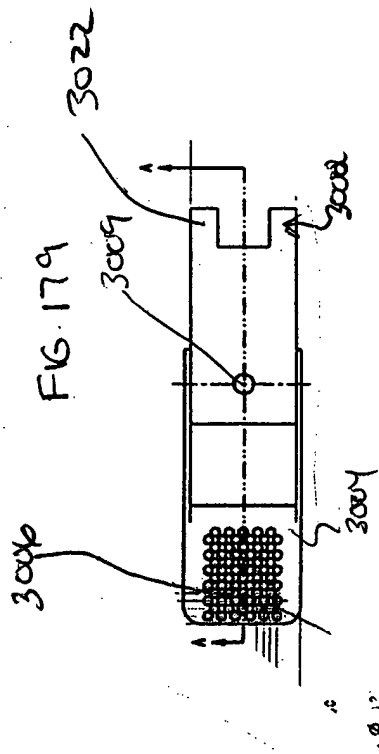


FIG. 186

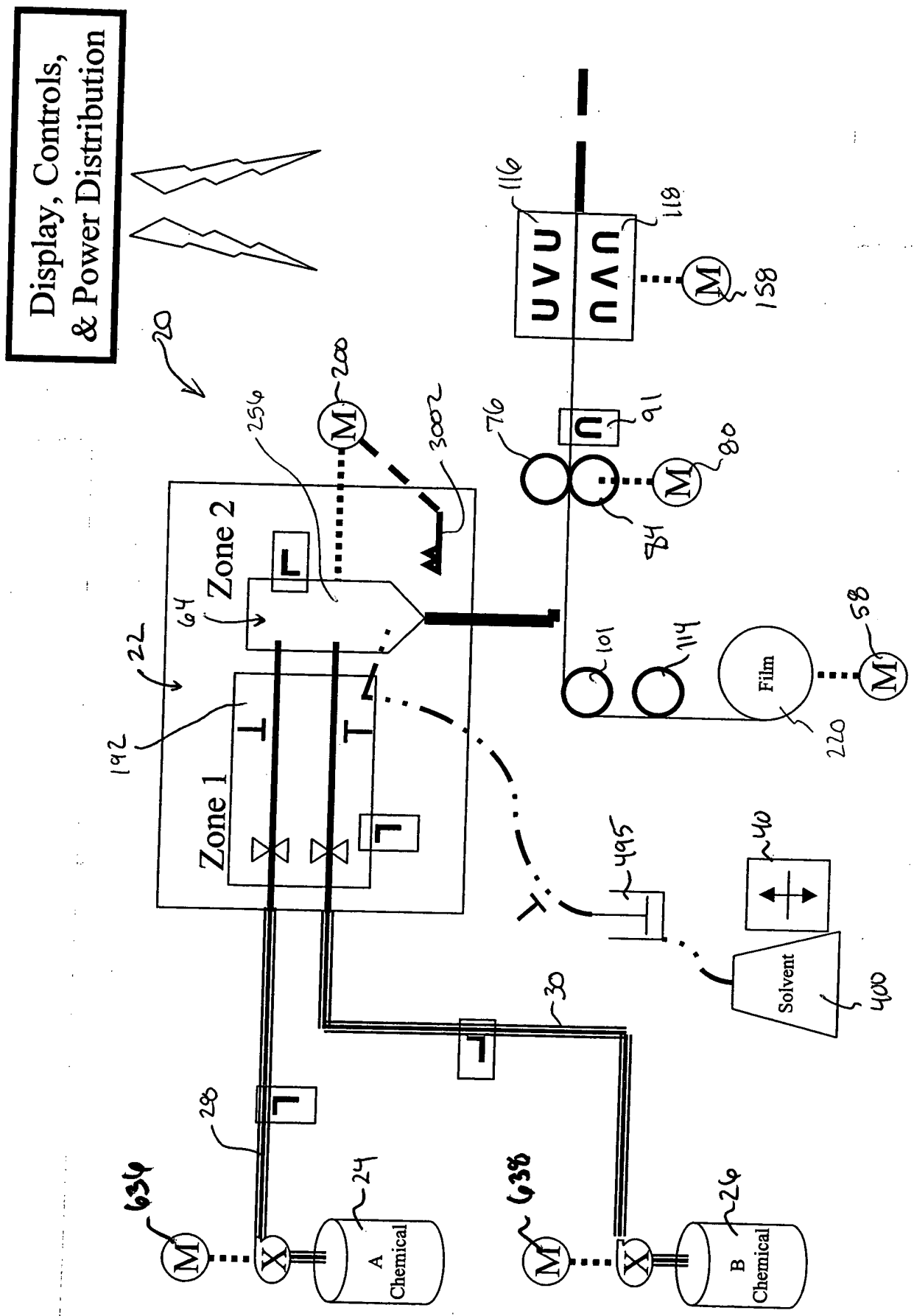




Fig. 186A

Legend


 = Motor

 = Linkage

 = Pump

 = Pump Shaft/Hose

 = Heating element (all orientations)


 = Filter

 = Pressure Transducer (all orientations)

 = Tip Cleaning Brush


 = Solvent Pump

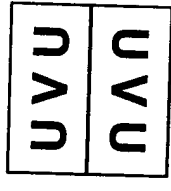
 = Level Sensor

 = Mixing Module +

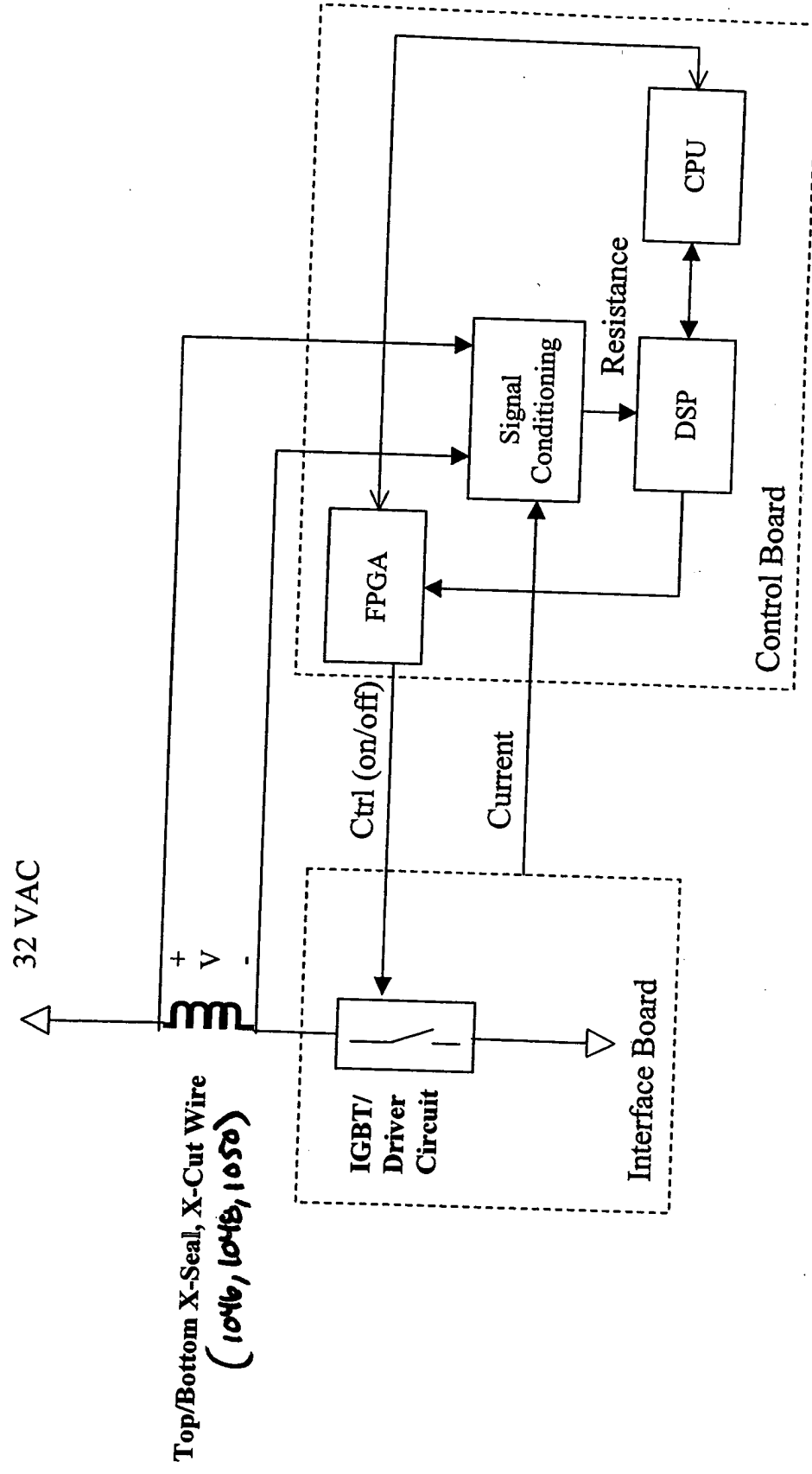
 = Idle Roller

 = Nip Rollers

 = Edge Seal Wire

 = Jaw Assembly
(X-seal, X-cut,
X-seal)

Top/Bottom X-Seal, X-cut



Edge Seal

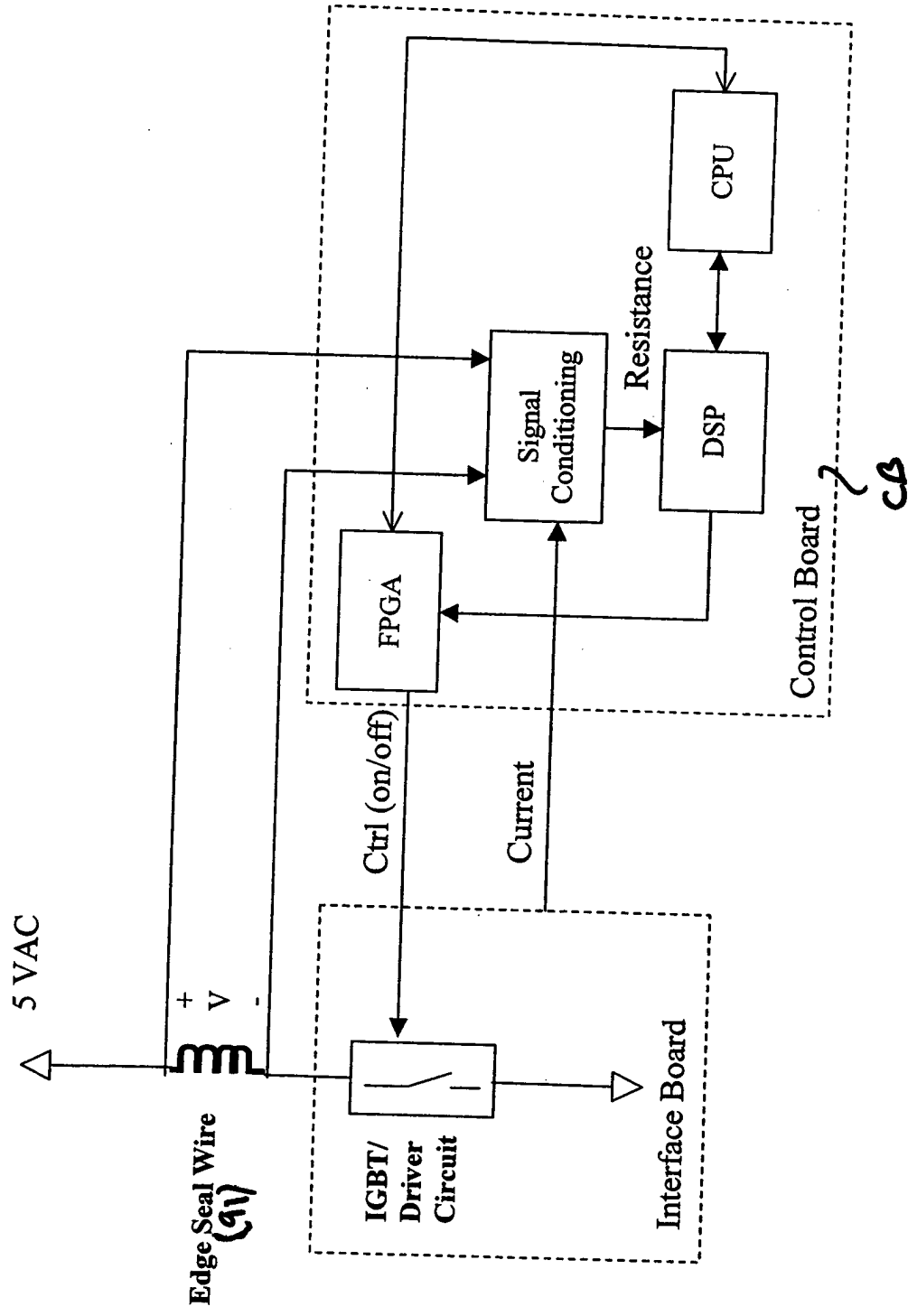


FIG. 188

Moving Jaw

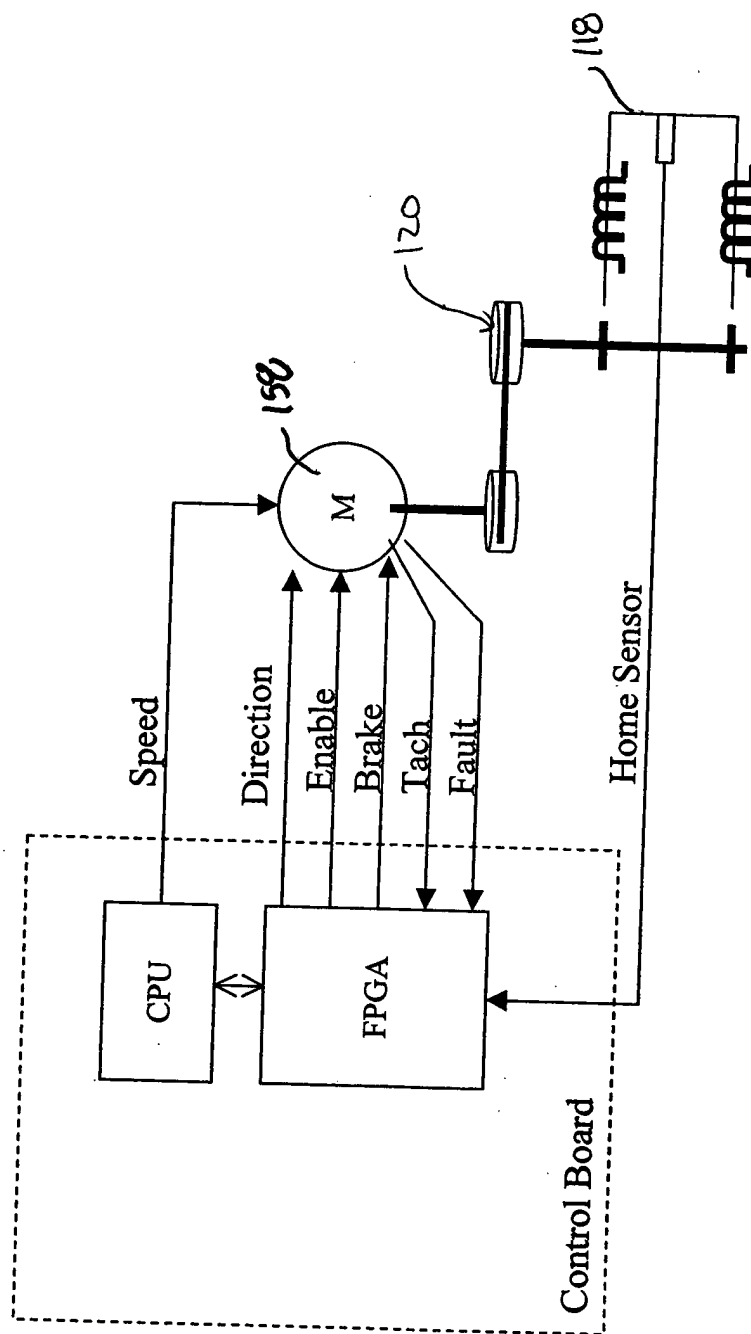


FIG. 189

Chemical Dispensing/Tip Cleaning

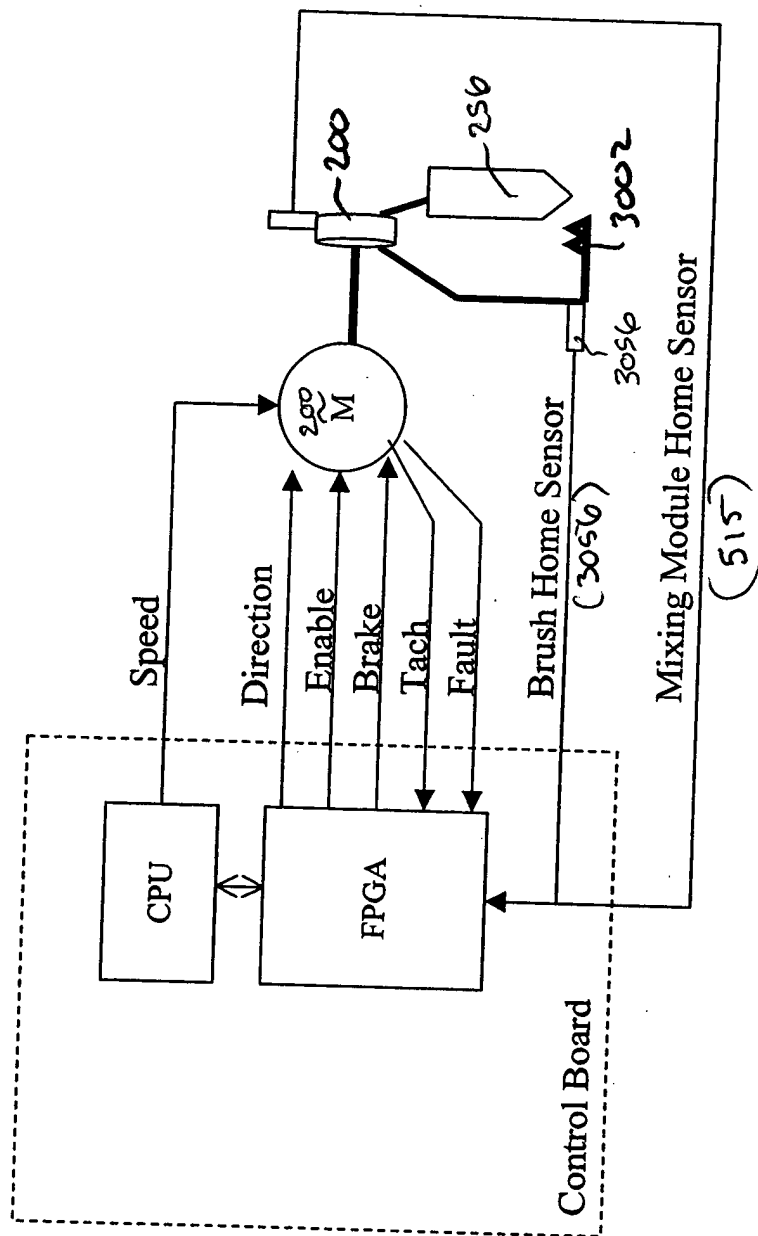


FIG. 190

Film Advance/Tracking

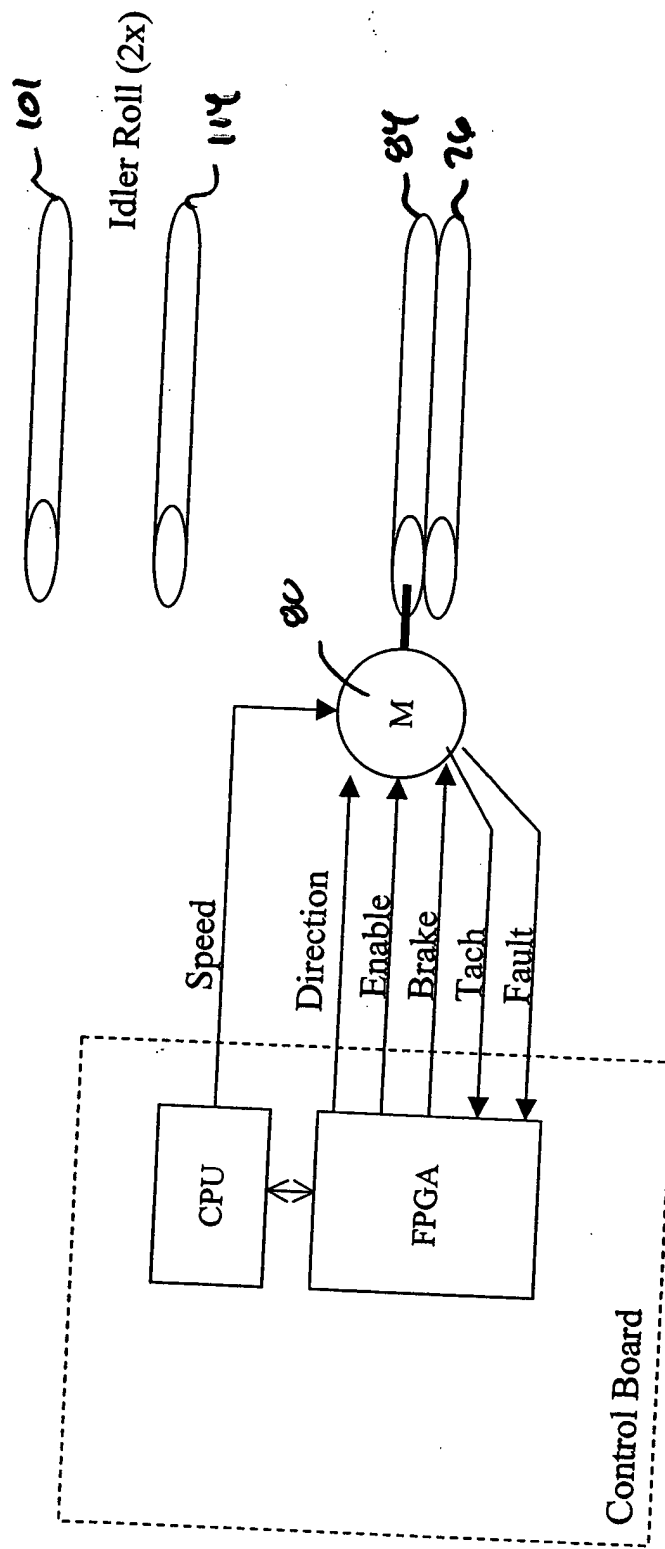


FIG. 191

Film Tension

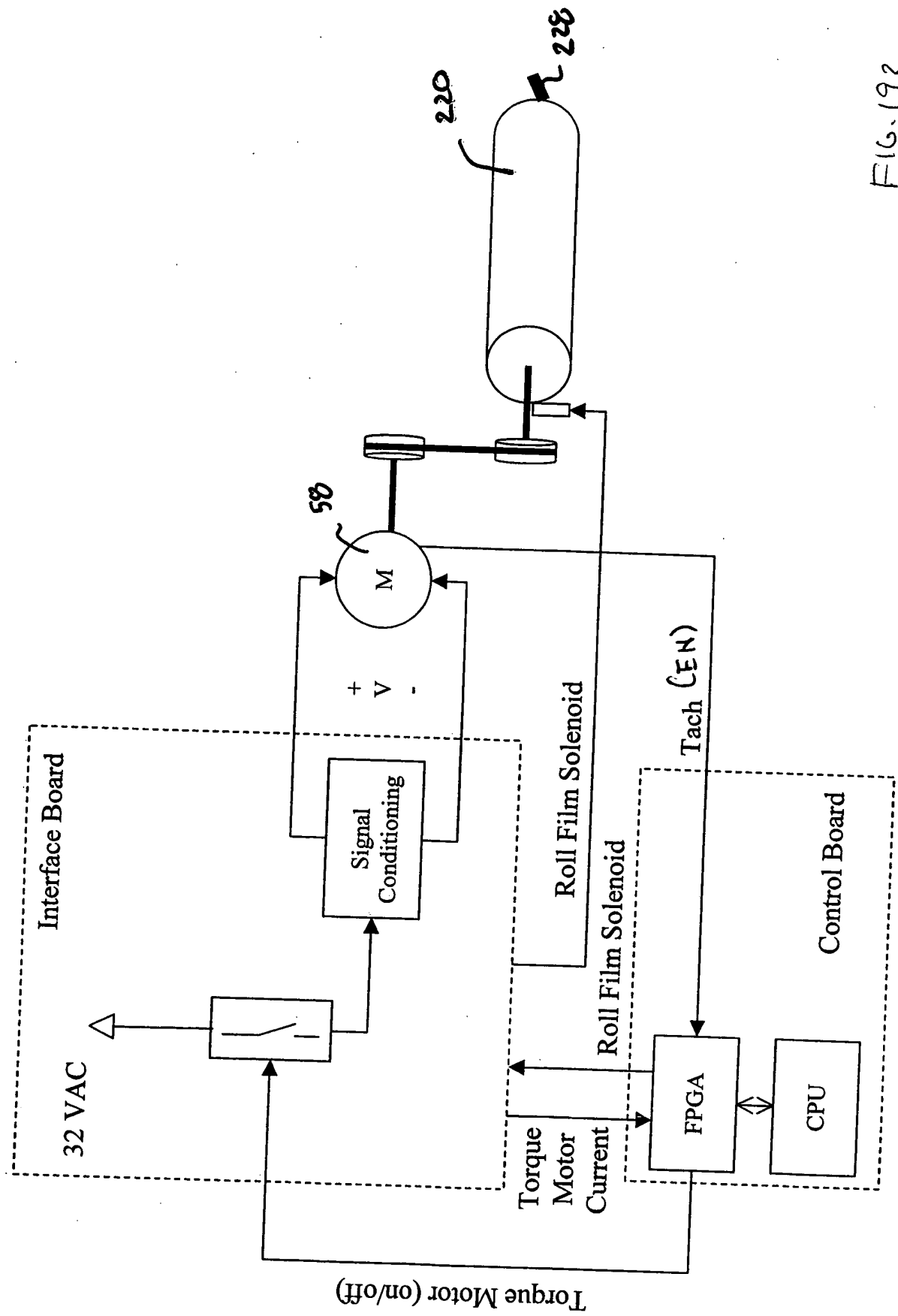


FIG. 192

Chemical Temperature Control (Hoses)

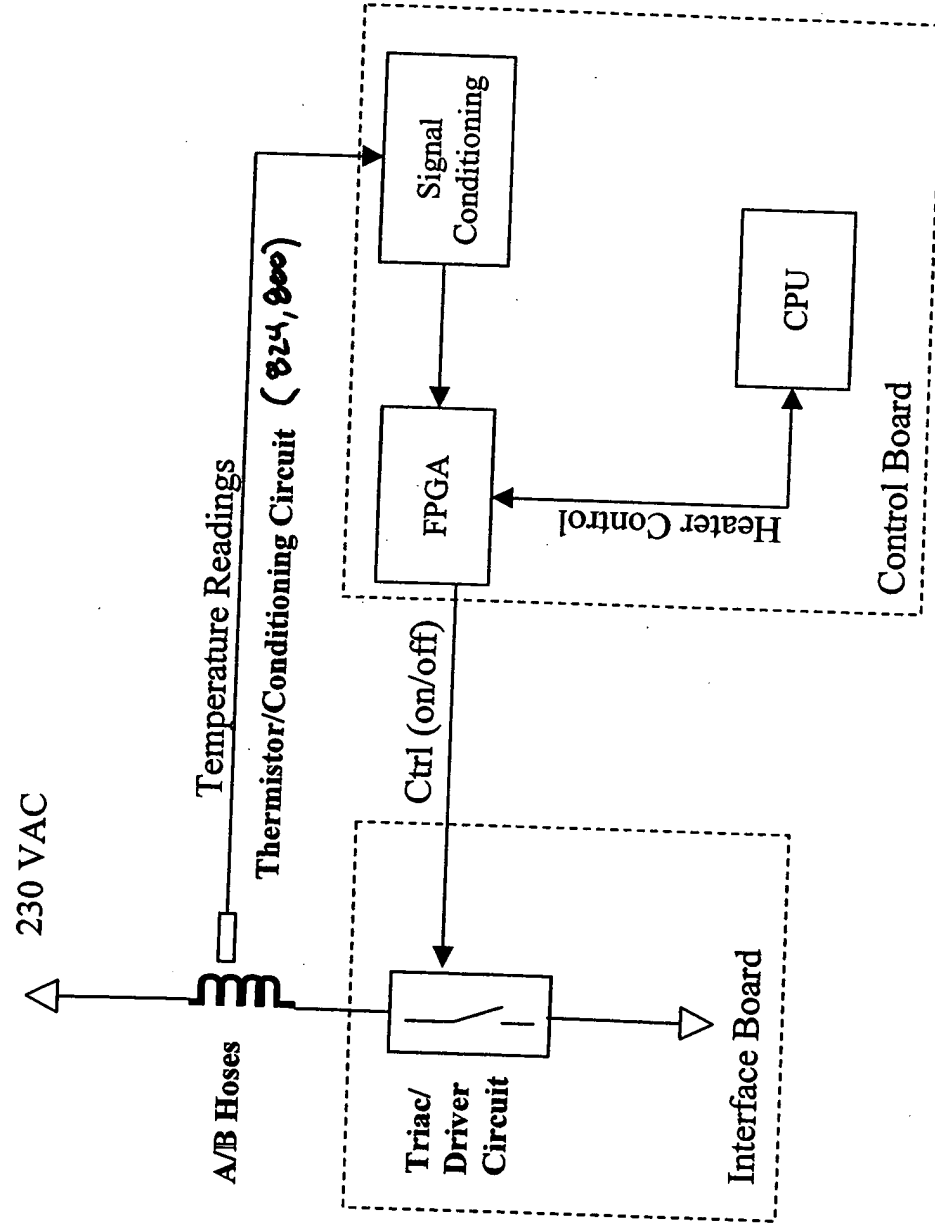


Fig. 193

Chemical Temperature Control (Manifold Zones)

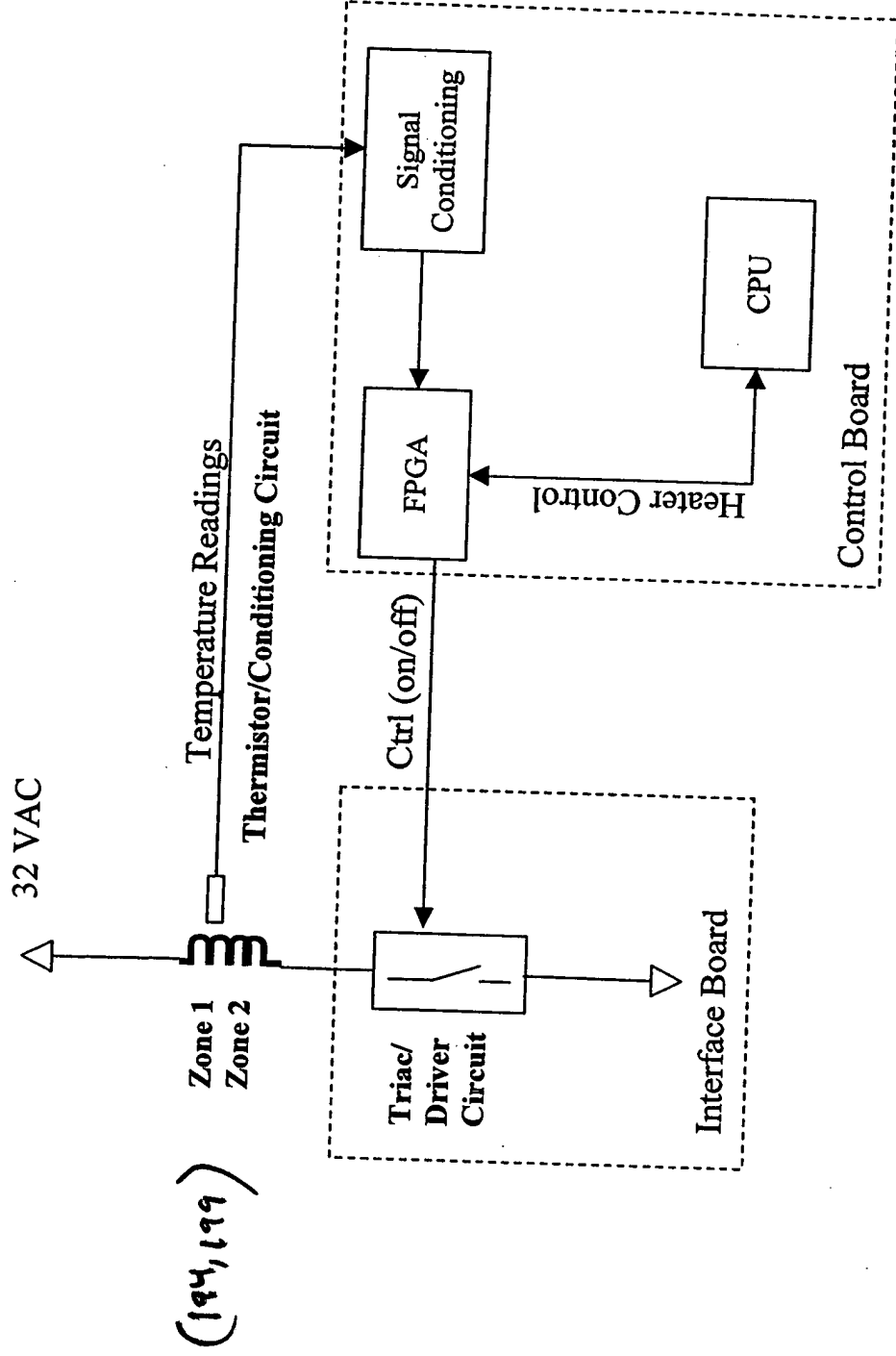


FIG. 194

Chemical Pressure

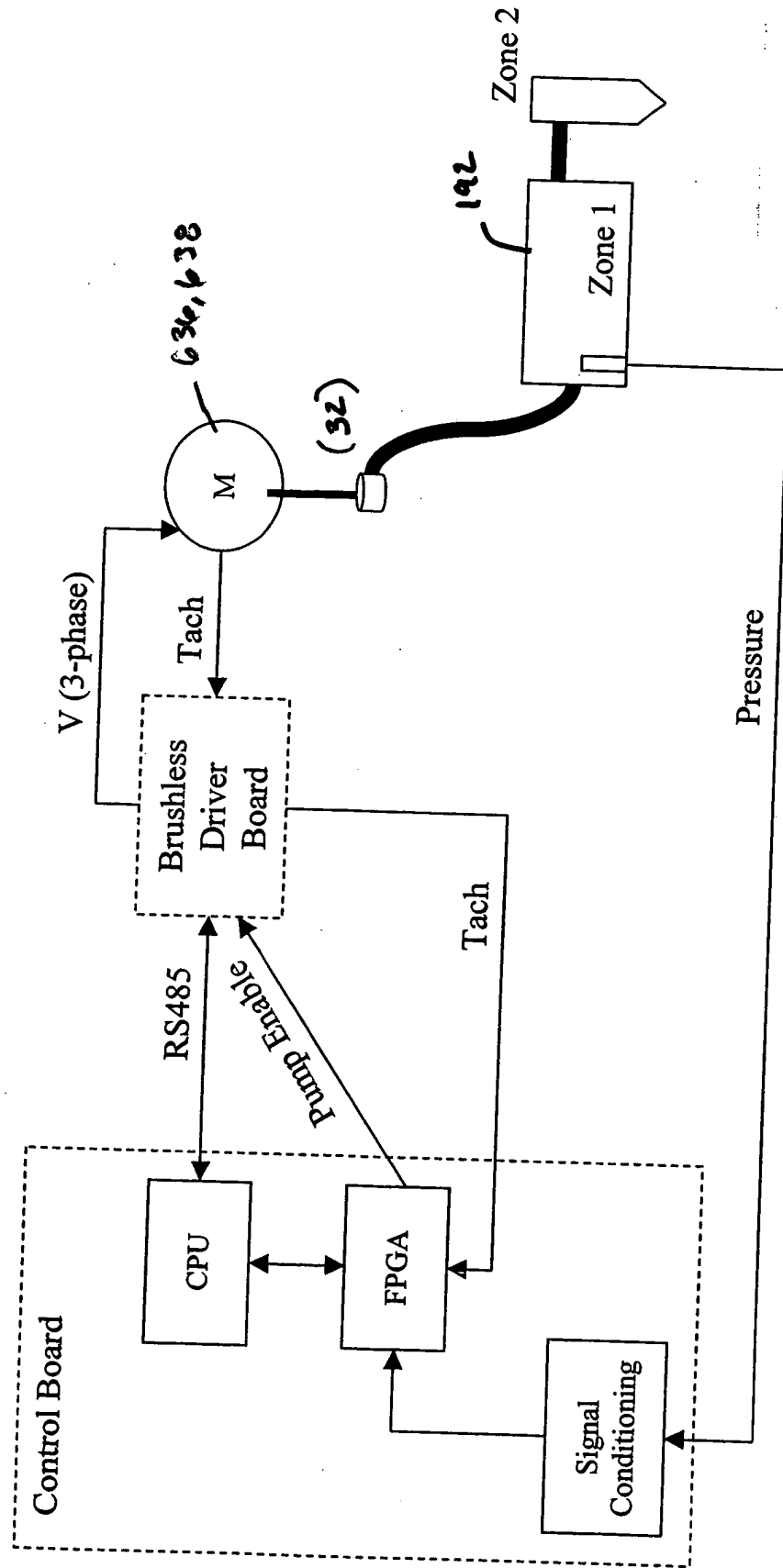


FIG. 195

Solvent System Control

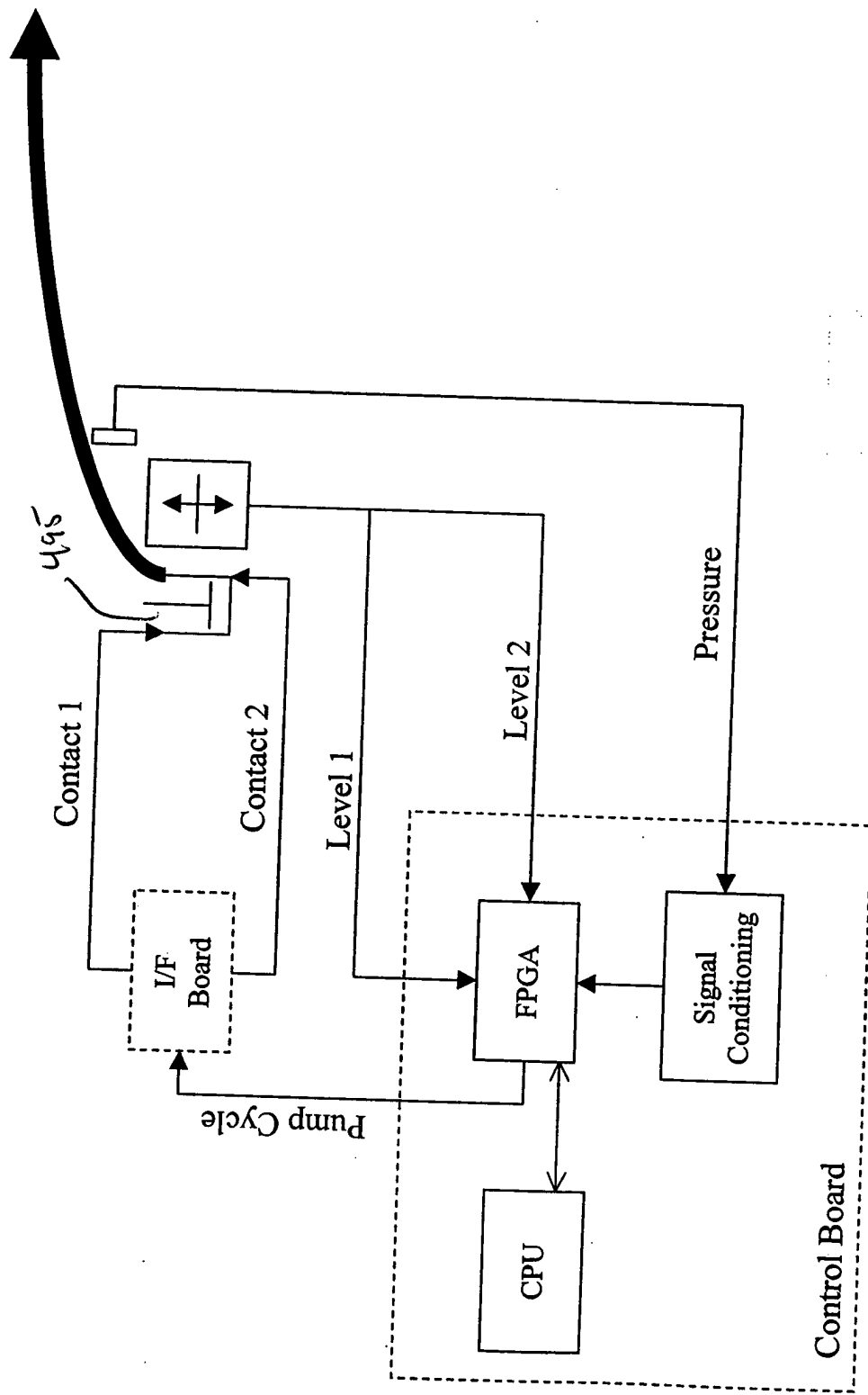
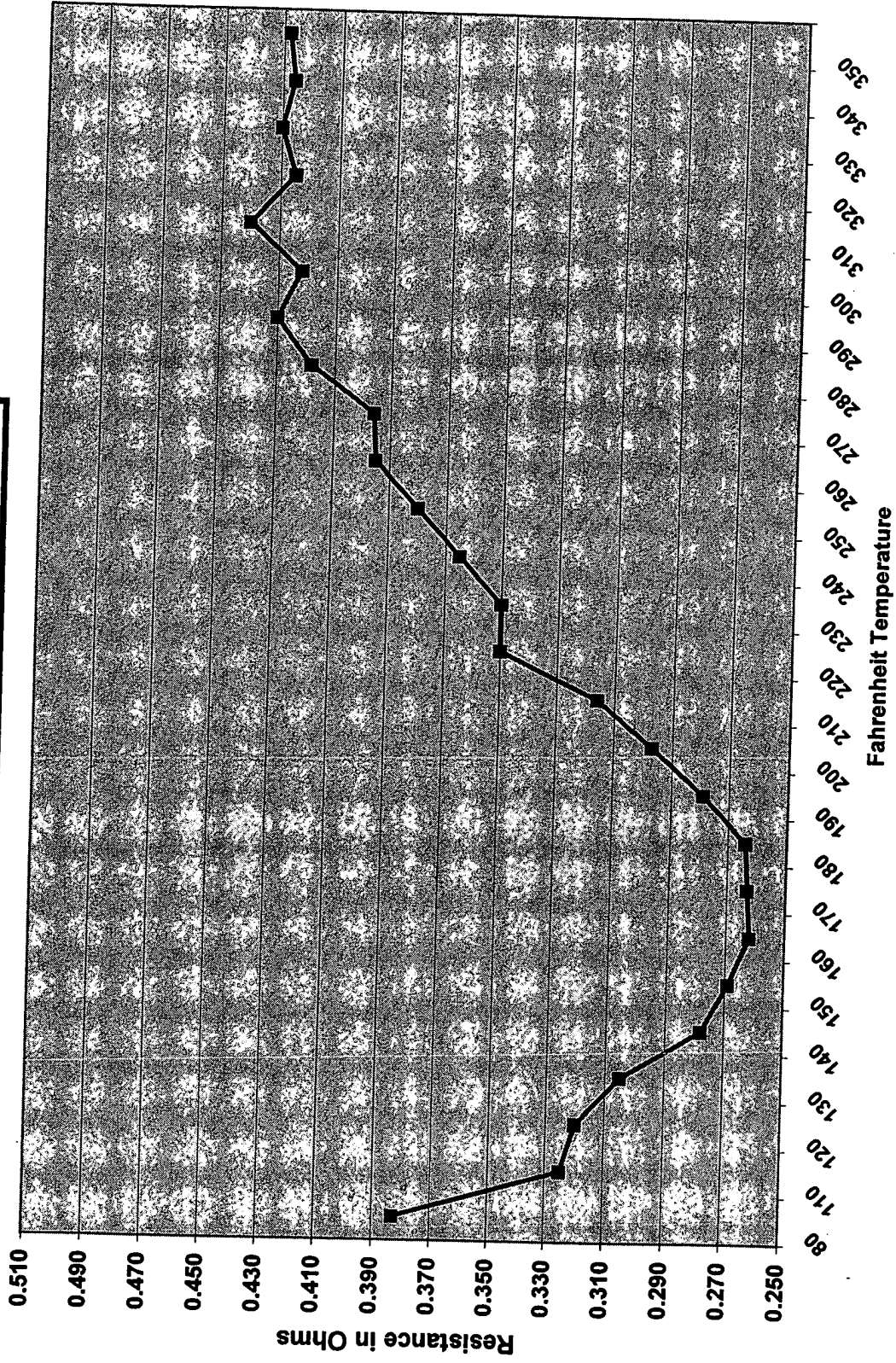


FIG. 196

FIG. 197

—■— TCR



Film Advance/Tension Motor Tach Ratio

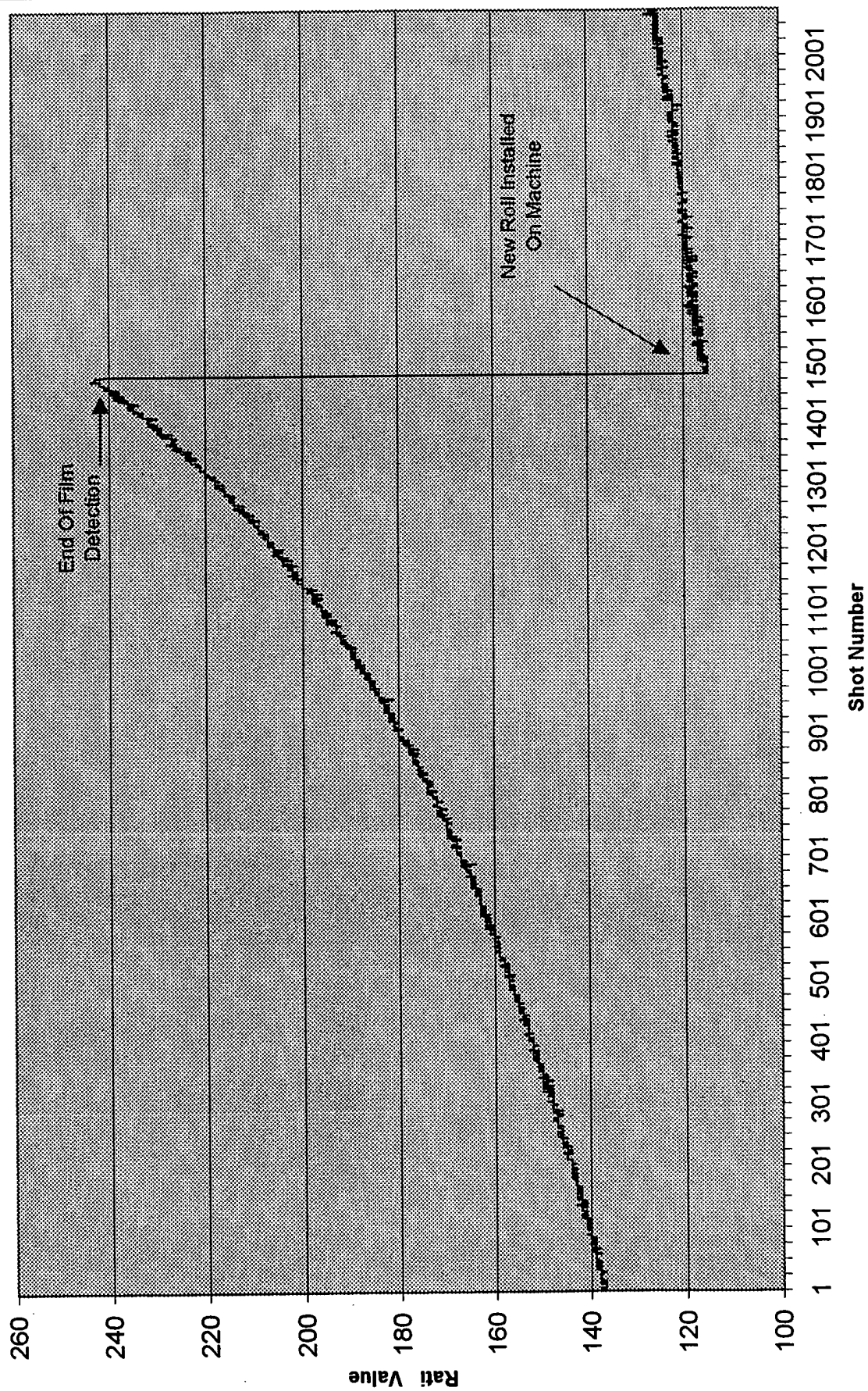


FIG. 198

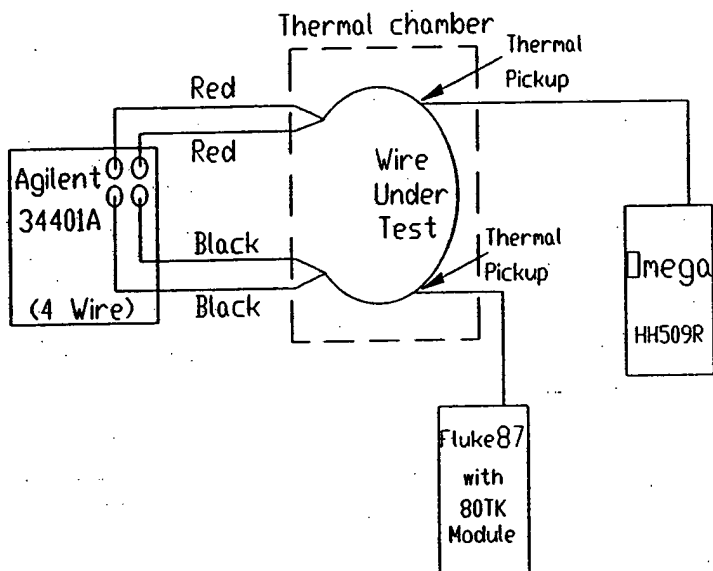


FIG. 199